

U.S. DEPARTMENT OF  
**ENERGY**

Office of  
**ENERGY EFFICIENCY &  
RENEWABLE ENERGY**

# VEHICLE TECHNOLOGIES OFFICE

## Electric Vehicle, Battery, and Charging Infrastructure Update

David Howell  
Acting Director

*March 9, 2020*



# Electric Vehicle Economic Impact

- **U.S. PEV sales** (Cumulative: 1,443,627<sup>1</sup>)
  - 2019 Sales: 325,839
  - PEV Models sold: 43<sup>+1</sup>
- **>70% of 2018 U.S.-sold EVs were manufactured in the U.S.**
  - 8 of the 10 top-sellers
- **U.S. manufacturing jobs associated with electrification<sup>2</sup>**
  - 2016: 258,000
  - 2030 Projected: >600,000 (6.5% of sales)
- **Consumers benefits<sup>4</sup>**
  - The average cost to drive an EV: \$0.03/mile (for gasoline, it is \$0.11/mile)
- **98% of electricity used in the U.S. is domestically generated**

OEM	Models (2019 Sales) <sup>5</sup>	Made
TESLA	<ul style="list-style-type: none"> <li>• Model 3 (154,832)</li> <li>• Model S (15,084)</li> <li>• Model X (19,424)</li> </ul>	USA
GM	<ul style="list-style-type: none"> <li>• Volt (4,915)</li> <li>• Bolt (16,310)</li> </ul>	USA
TOYOTA	<ul style="list-style-type: none"> <li>• Prius PHEV (15,084)</li> </ul>	Japan
HONDA	<ul style="list-style-type: none"> <li>• Clarity PHEV (10,690)</li> </ul>	Japan
NISSAN	<ul style="list-style-type: none"> <li>• Leaf (12,365)</li> </ul>	USA
FORD	<ul style="list-style-type: none"> <li>• Fusion Energi (7,451)</li> </ul>	USA
FCA	<ul style="list-style-type: none"> <li>• Pacifica (5,792)</li> </ul>	USA

<sup>1</sup> Through September 2019

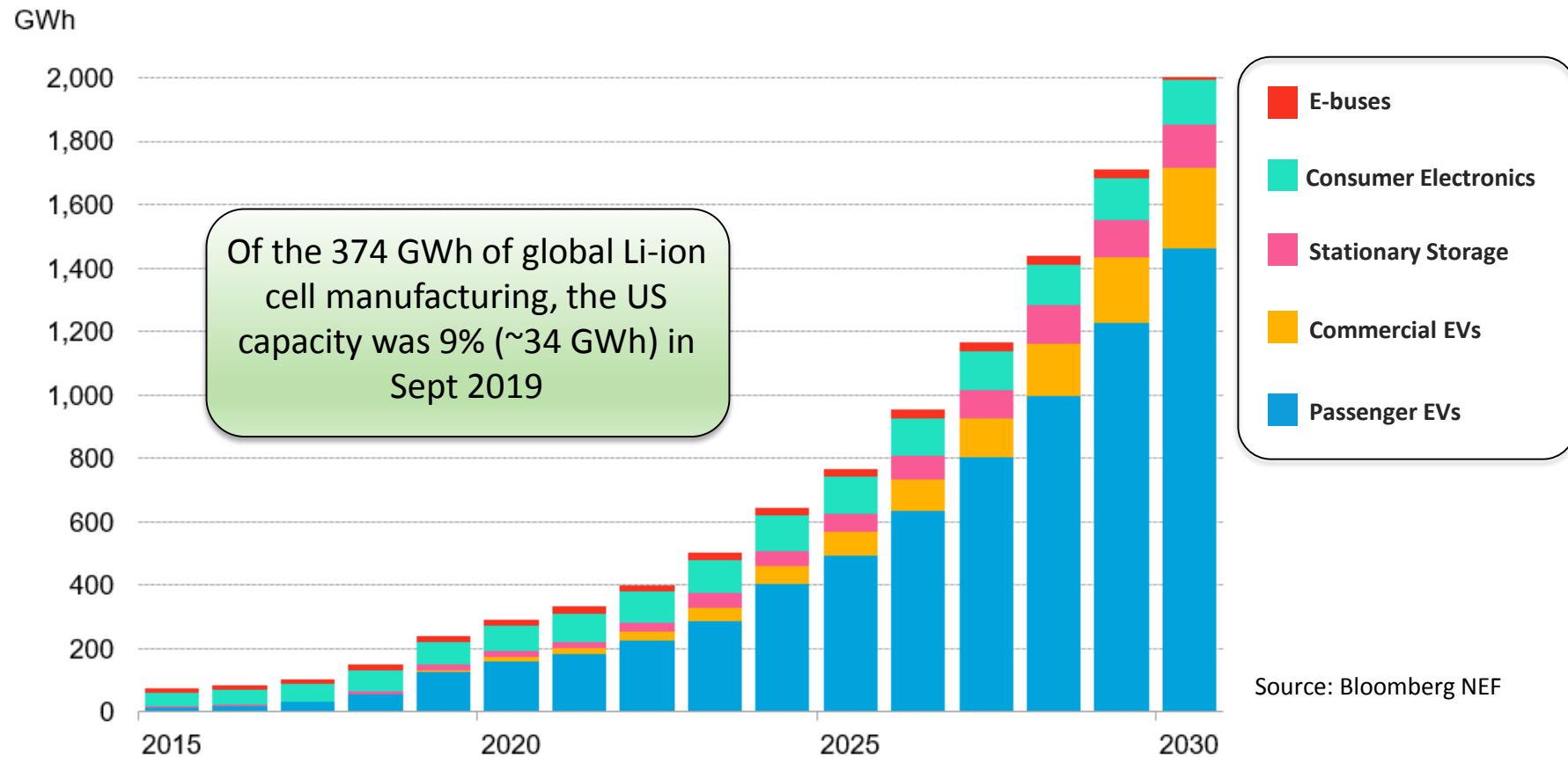
<sup>2</sup> U.S. Department of Energy “2017 U.S. Energy and Employment Report (USEER),” January 2017

<sup>3</sup> Of new Light-duty Vehicle Sales

<sup>4</sup> Based on cost/kwh of electric energy: \$0.12/KWh for electricity, \$2.30/gallon for gasoline, and an average fuel economy of 23.6 mpg

<sup>5</sup> Source: Wards, 2016; hybridcars.com, 2016

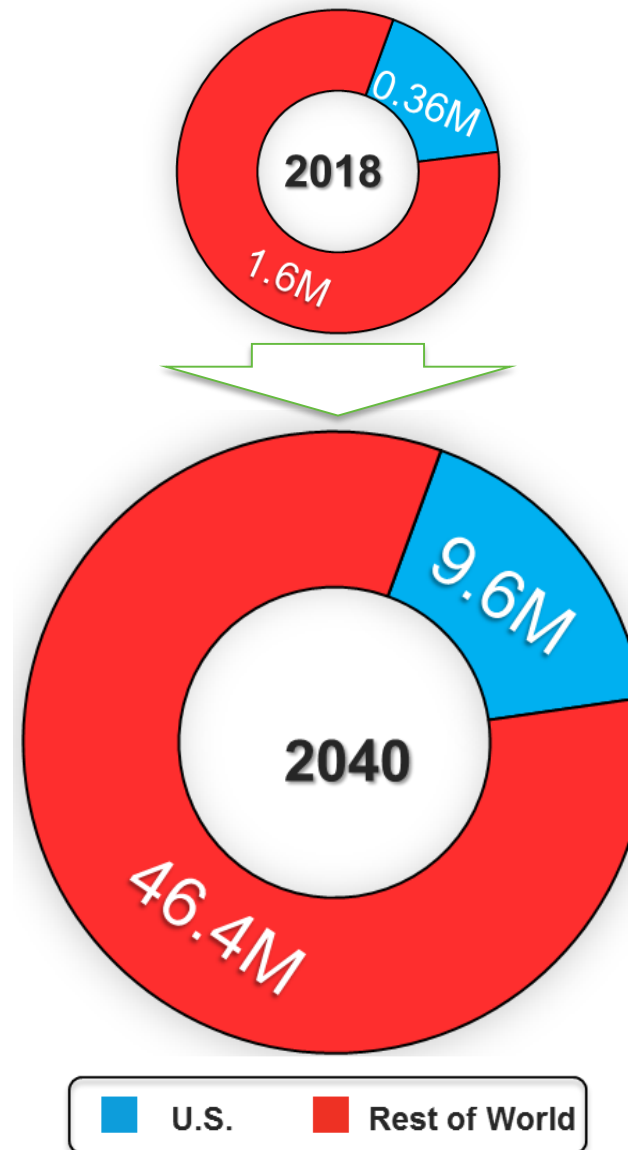
# EVs will dominate the demand for Li-ion batteries



Lithium Battery development and production is a strategic imperative for the US, both as part of the clean energy transition and as a key component for the competitiveness of the US automotive industry

# Anticipated Rise in Electric Vehicle Purchases

- **Global projection of annual passenger EV sales is 56M EVs in 2040<sup>1</sup>**
  - 17% (~9.6M EVs) of those sales will be in the US market
  - 9.6M EV's equates to approximately a \$100 billion battery market
- **2018 markets<sup>2</sup> of similar size:**
  - Smart phones (\$79 billion)
  - Gas stations (\$110 billion)
  - Passenger Car/auto manufacturing (\$112 billion)



<sup>1</sup>Source: Bloomberg NEF Long-Term Electric Vehicle Outlook 2019

<sup>2</sup>Source: IBIS World, Market Size Statistics - United States 2018 NAICS Reports

# Industry EV Plans and Announcements



TESLA



mazda



- **Tesla** became the top seller of luxury cars in the U.S.
  - In 2018, Tesla Model 3 sold more than 120,000 units.
- **GM** plans to double its allocated resources for EVs and autonomous vehicles in 2019-20.
- **Ford** plans to spend \$11 billion on 40 PEVs over 2018 -2022.
- **Mazda** vehicles mix, by 2030, will be HEVs 95%, PEVs 5%.
- **Daimler** will develop >10 PEVs by 2022, with associated charging infrastructure (“ecosystem”).
- **Volvo** will have five new full EVs in its lineup by 2021.
- Medium Duty/Heavy Duty vehicle manufacturers are entering the EV market.
  - **Daimler** deployed its first all-electric truck.
  - **Volvo Trucks** plans to begin demonstrations of all-electric VNR heavy-duty trucks.



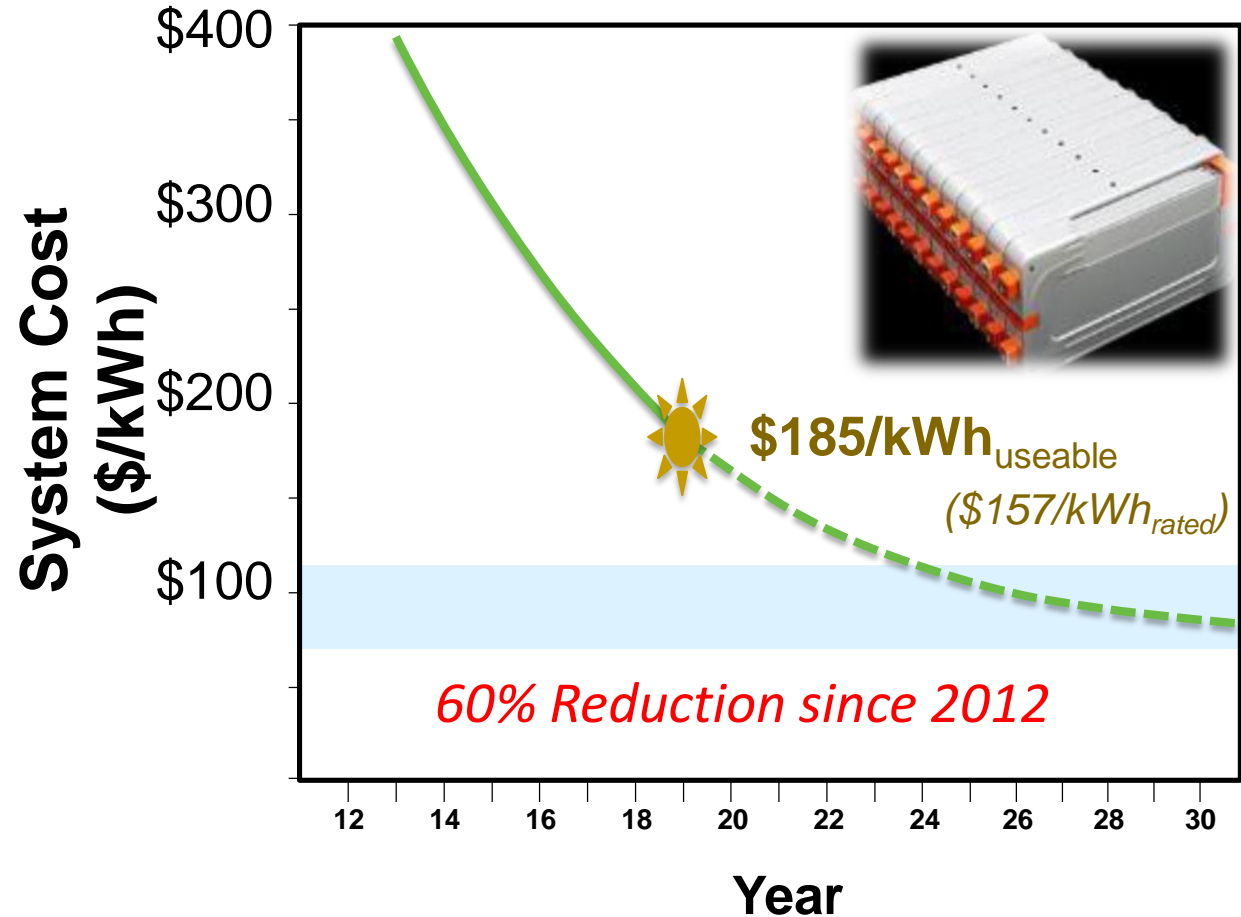
# Electric Vehicle Battery R&D

## THREE MAJOR CHALLENGES

1. Further reduce battery costs (2X)
2. Eliminate dependence on critical materials
3. Develop safe batteries that charge in <15 minutes

## Battery Cost Reduction

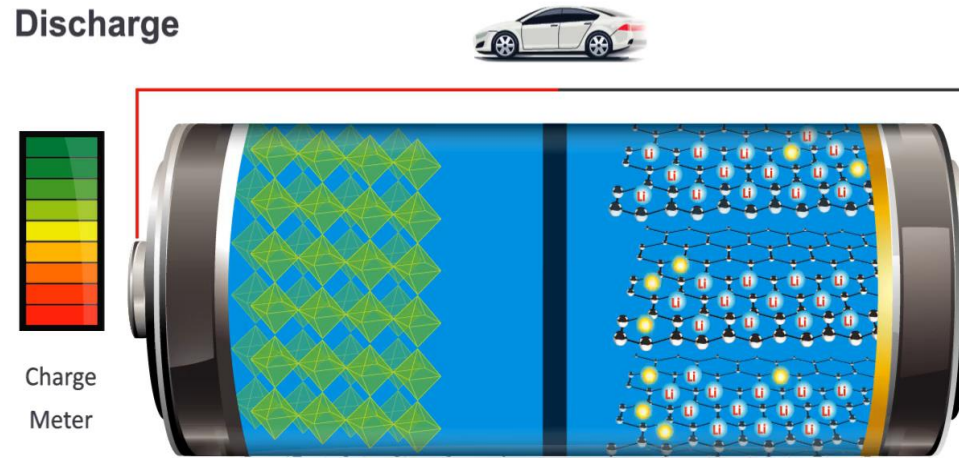
Based on Useable Energy and production of 100k EV Packs/year



# Cost Reduction

## How Lithium-ion Batteries Work

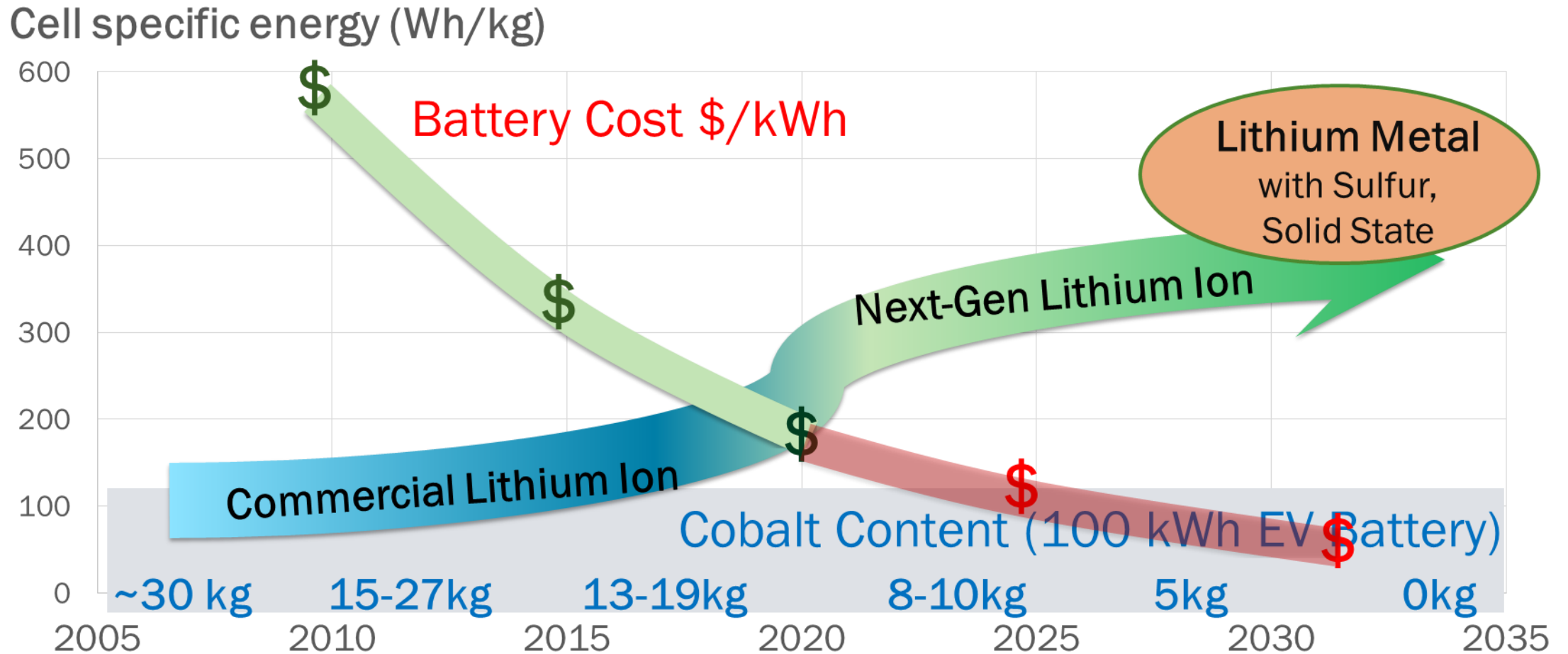
Low Cobalt Cathodes  
or  
“No Cobalt” Cathodes



Silicon Anodes  
or  
Silicon-Composite Anodes  
or  
Lithium Metal Anodes

New Liquid Electrolytes  
or  
Solid State Materials  
or  
Novel Polymer Separators

# Lithium Battery Pathways and Cost Reduction





# Cost Reduction + Fast Charge

## Intermetallic Anodes (Silicon Composite Alloy)

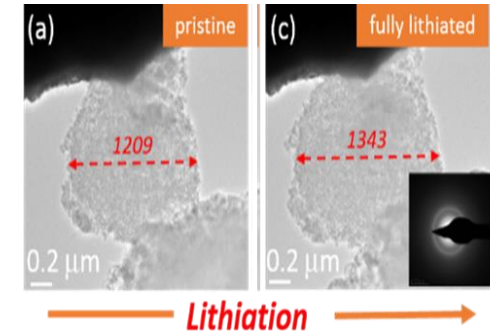
### Targets

- 1,000+ mAh/g
- 1000 cycles, 10+ years

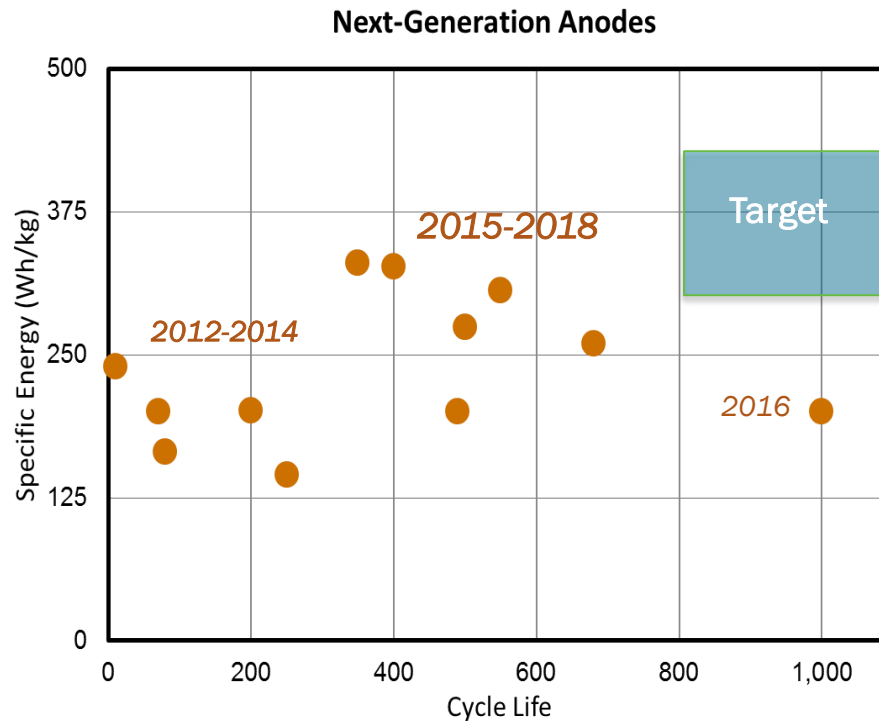
### Challenges

#### Key Issue: Cycle Life

- Silicon can swell >300% upon lithiation causing cracking and unwanted side reactions

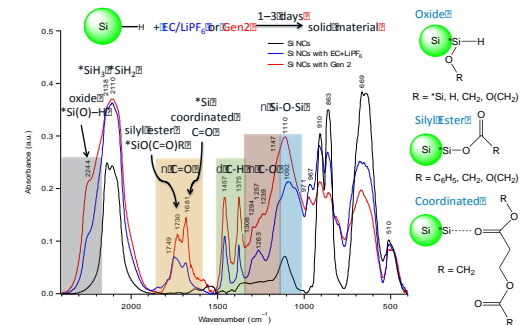


Cells tested provided by DOE-funded Developers



#### Key Issue: Calendar Life

- Silicon surface is chemically and electrochemically reactive and byproducts do not fully passivate the silicon surface in a similar fashion to graphite.



# Cost Reduction plus: Battery Materials Research (BMR)

Charter: Perform cutting edge research in new materials and conduct comprehensive modeling and diagnostic of materials and electrochemical cell behavior to address chemical and mechanical instabilities.

7 Topic areas, 51 research projects

- Modeling (11)
- Diagnostics (10)
- Liquid/Polymer/Solid State Electrolytes (10)
- Metallic Lithium (7)
- Sulfur Electrodes (7)
- Air Electrode/Electrolyte (3)
- Sodium ion Batteries (3)

## Current Participants

### National Labs (7)



### Academia (23)



### Industry (2)



## Strategic Goal

Develop and demonstrate cells with a specific energy of 500 Wh/kg and achieving 1,000 cycles

## Harvest Maximum Capacity from Promising Battery Chemistries

- ❑ **High Nickel NMC-Li:** achieving >50% of theoretical capacity at cell level
- ❑ **Solid State Li-S:** solving polysulfide dissolution and Li degradation problems

### National Laboratories



### Universities



### Industry Partners



### Phase 2 Seedling Projects

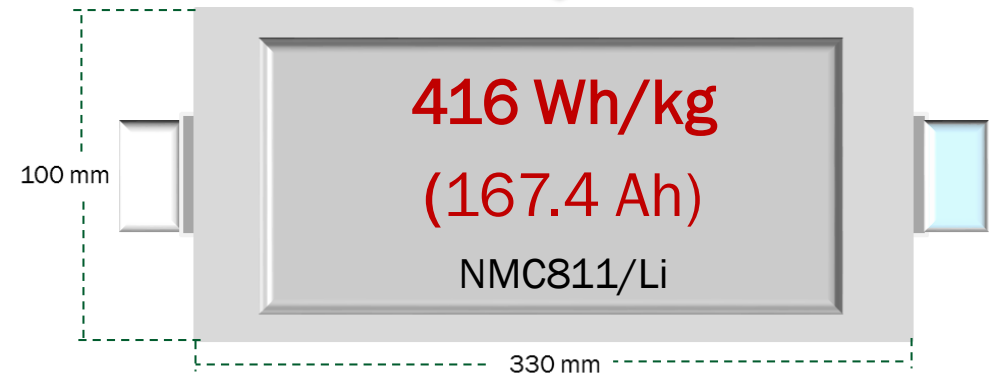
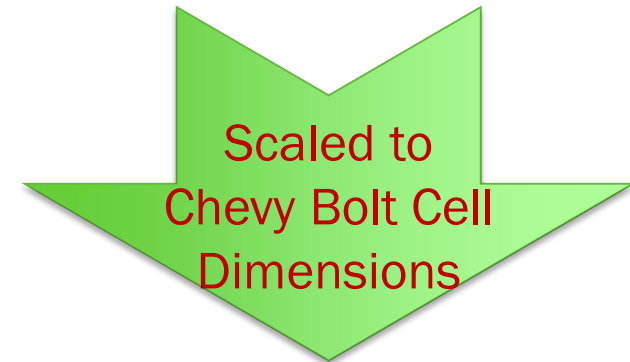


# Lithium Metal Batteries: Major Accomplishments

Target: **500 Wh/kg** and **1000** EV cycles  
Demonstrated: **350 Wh/kg** & **> 350** cycles



the Battery500 Consortium Quarterly Review at UT Austin – May 2017





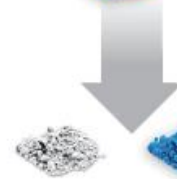
# VTO Strategy to Mitigate Potential EV Battery Critical Material Impacts

## Low or No Cobalt Cathode R&D

19 kg

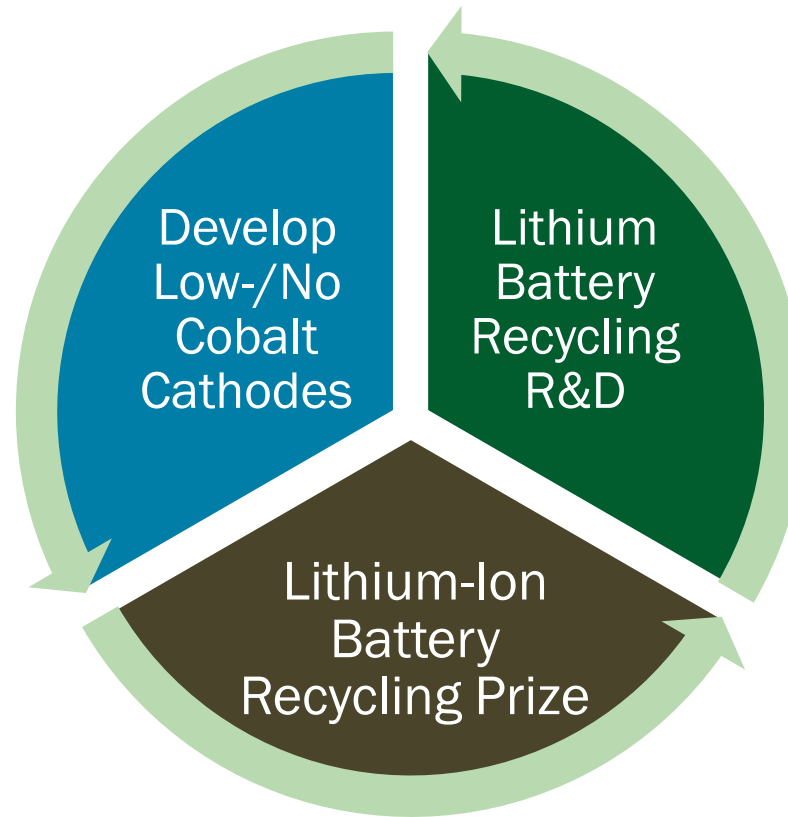


0-5 kg



NO COBALT/ LOW COBALT

Based on: 100 kWh battery pack and NMC622 cathode



- Decrease recycling cost
- Recover critical and high value materials
- Reintroduce recovered materials into the material supply stream



U.S. DEPARTMENT OF ENERGY

Demonstrate a process that has the potential to capture 90% of ALL lithium based battery technology in the U.S. (when scaled), including consumer electronics, stationary, and transportation applications.



# Potential Material Supply from Recycled Li-Ion Batteries

	Natural Resources	Spent Batteries	
One ton of battery-grade cobalt can come from:	 <b>300 TONS</b> OF ORE	 <b>5-15 TONS</b> OF SPENT LITHIUM- ION BATTERIES	
One ton of battery-grade lithium can come from:	 <b>250 TONS</b> OF ORE	 <b>750 TONS</b> BRINE	 <b>28 TONS</b> OF LITHIUM-ION BATTERIES

**MISSION:** Decrease the cost of recycling lithium ion batteries to ensure future supply availability of critical materials and decrease energy usage compared to raw material production

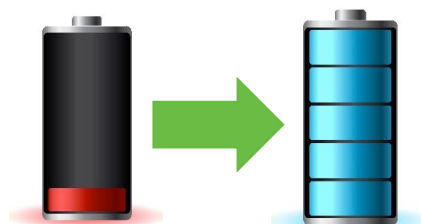
## Direct Recycling

Cathode Separation

Binder Removal

Relithiation

Compositional Change



## Recovery of Other Materials

Electrolyte

Graphite

Electrodes

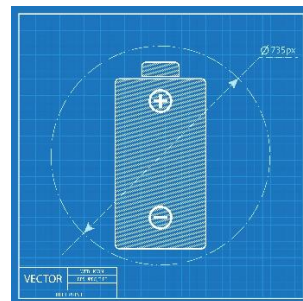


## Design for Recycle

Cell Design

Electrode Design

Alternative Binders



## Characterization

Materials Analysis

Thermal Analysis

Advanced

Characterization



# Energy Secretary Rick Perry Announces the Battery Recycling Prize



January 17, 2019: At the Bipartisan Policy Center's American Energy Innovation Council

*“America’s dependence on foreign sources of critical materials undermines our energy security and national security,” ...*

*The Battery Recycling Prize will encourage American entrepreneurs to find innovative solutions to collecting, storing, and transporting discarded lithium-ion batteries for eventual recycling.*



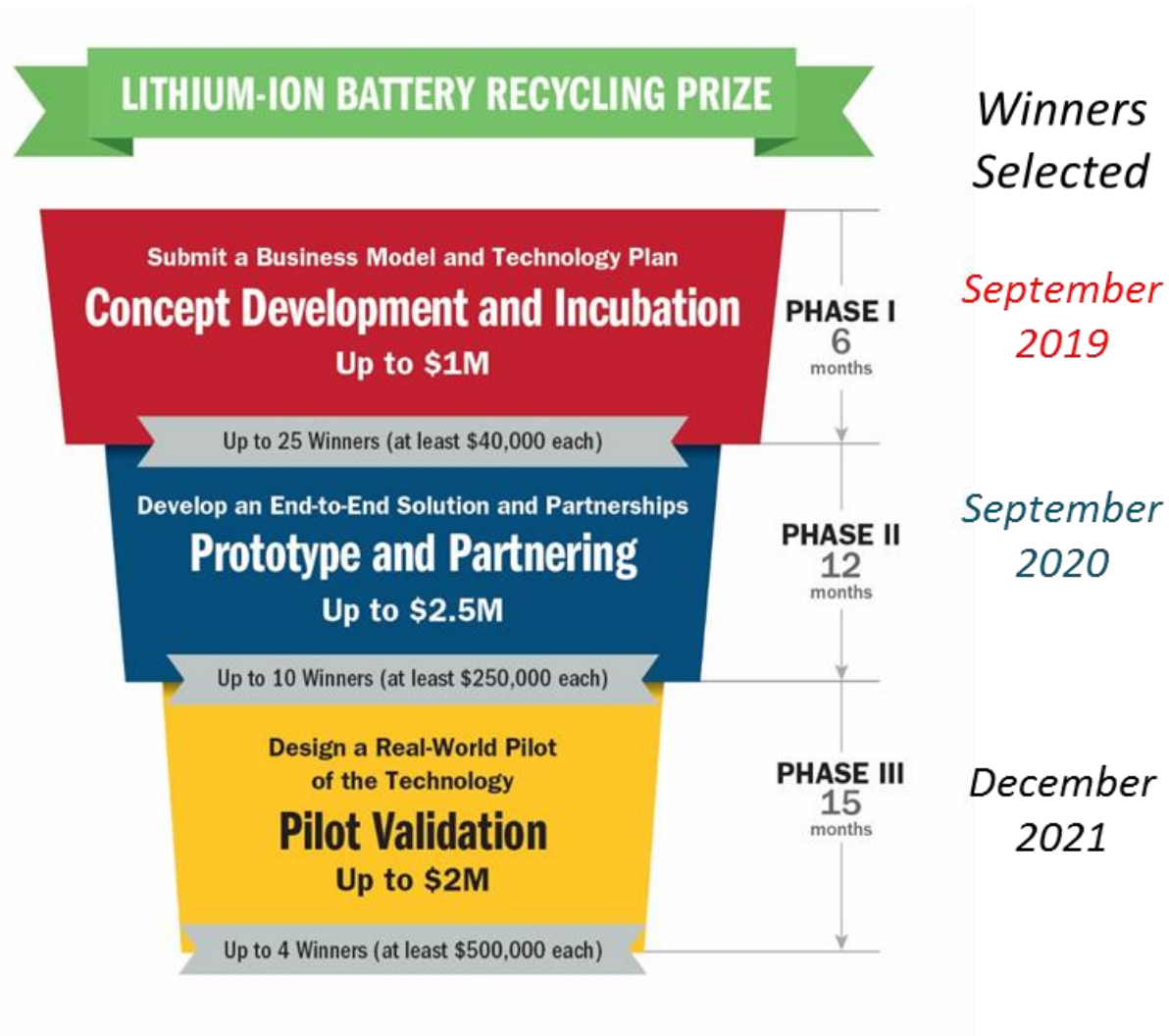
U.S. DEPARTMENT OF ENERGY

## **A \$5.5 million phased competition over three years**

- Funded by DOE’s Vehicle Technologies Office and DOE’s Advanced Manufacturing Office

# Battery Recycling Prize

Innovative Ideas for Collection, Storing, and Transporting Discarded Li-Ion Batteries



## PRIZE GOAL

Demonstrate a process that has the potential to capture 90% of ALL lithium based battery technology in the U.S. (when scaled), including consumer electronics, stationary, and transportation applications.

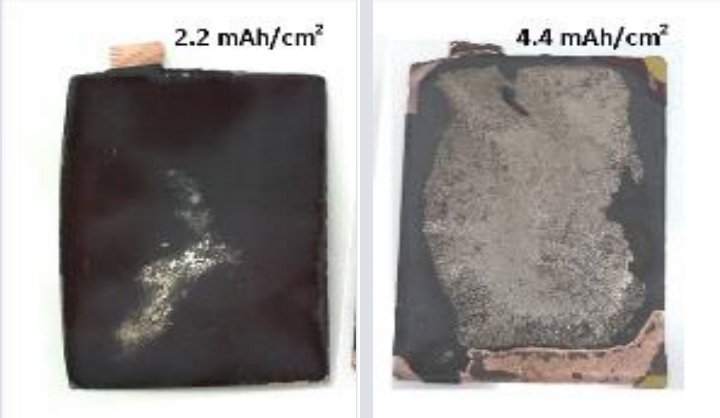
Prize will be administered on the HeroX platform  
<https://www.herox.com/BatteryRecyclingPrize>

# Extreme Fast Charging (XFC)

**Combination of fast charge batteries and a network of high capacity chargers can;**

- minimize range anxiety,
- promote the market penetration of BEVs,
- and increase total electric miles driven.

**However, xFC can impact performance, life, safety, and cost of a cell**

Type of Charging Station	Tesla Super Charger (140 kW)	Extreme Fast-Charging (400kW)
Time to charge (for 200 miles)	25 mins	10-15 mins
C-Rate	~2	4-6
Higher charge rates can increase the likelihood of plating		
<i>K. Gallagher, et al., J. Electrochem. Soc. 163 (2016) A138eA149</i>		



# Charging Stations available

Number of Charging Stations			
Chargers	2017	2018	Change
AC Level 1 Chargers	1,300 (2,604)	1,031 (2,029)	-21% (-22%)
AC Level 2 Chargers	15,639 (38,264)	19,008 (48,818)	+22% (+28%)
Fast Chargers	2,232 (6,267)	2,620 (9,626)	+17% (+54%)
Superchargers (incl. in Fast Chargers)	394 (2,831)	594 (5,413)	+51% (+91%)
Totals	17,219 (47,135)	20,959 (60,535)	+22% (+28%)

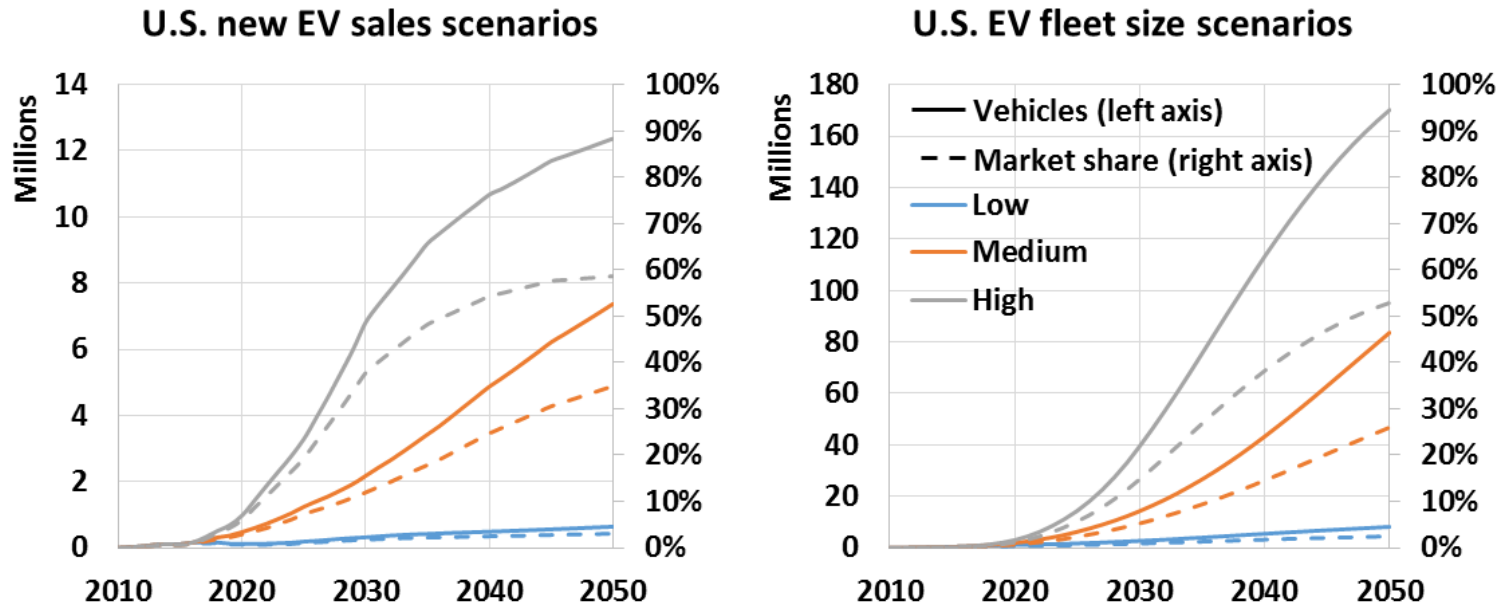
\* Excluding private chargers, data from the U.S. Department of Energy Alternative Fuels Data Center, accessed January 7, 2019.  
[http://www.afdc.energy.gov/fuels/electricity\\_locations.html](http://www.afdc.energy.gov/fuels/electricity_locations.html)



<https://www.energy.gov/eere/vehicles/us-drive-partnership-plan-roadmaps-and-accomplishments>

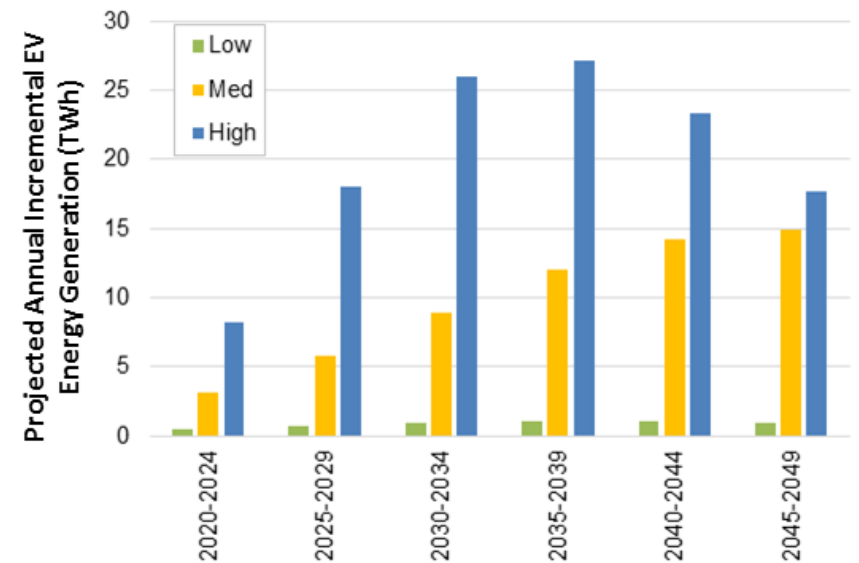
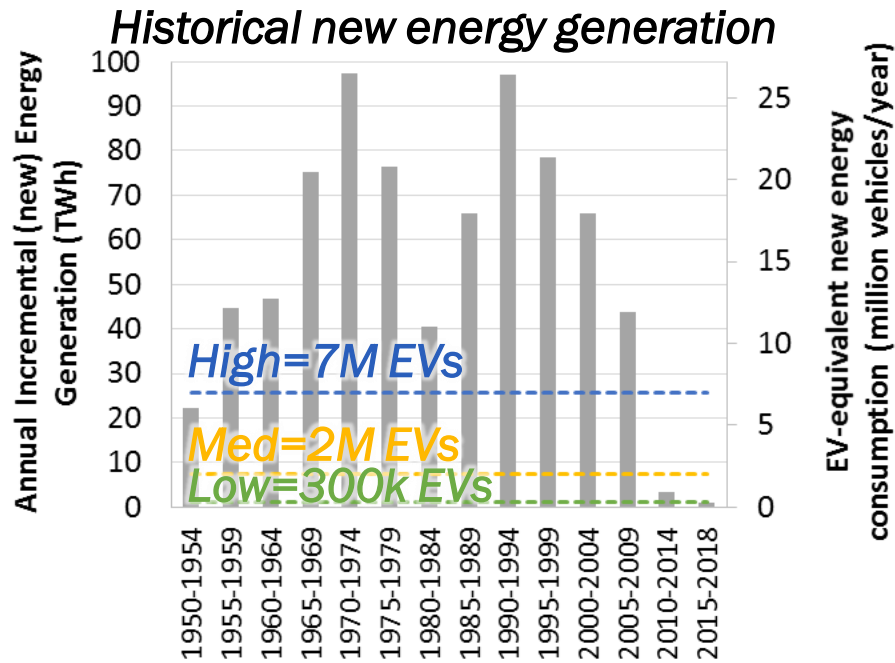
- Background: The USDRIVE Executive Steering Group (ESG) directed ISATT to work with GITT for a U.S. DRIVE-branded definitive statement/report leveraging that ISATT work
- Approach: This report “examines a range of EV market penetration scenarios and associated changes to U.S. electric power system energy generation and generation capacity.”

## Input Assumption: U.S. EV Market Scenarios



# Grid impact: key observations

- **Energy Generation (GWh):** there have been sustained periods of time when the grid added in excess of 25 million vehicles-worth of generation per year\*
- **Scenarios and year-on-year incremental new energy requirements:** high peaks at 27 TWh around 2035 and scenario peaks at 15 TWh in/after 2050



\*Assuming 3.8 MWh per EV per year: 12,000 miles annually, consuming approximately 300 Wh/mi of AC load, and assuming 4.9 % system losses for transmission and distribution



# VTO-BTMS: Battery Requirements for Fast Charging

Battery Storage (**DRAFT**): **1–10 MWh** systems at **\$100/kWh** able to cycle **2x/day** with a **4-h discharge** and lifetime of **20 yrs** and **8,000 cycles**

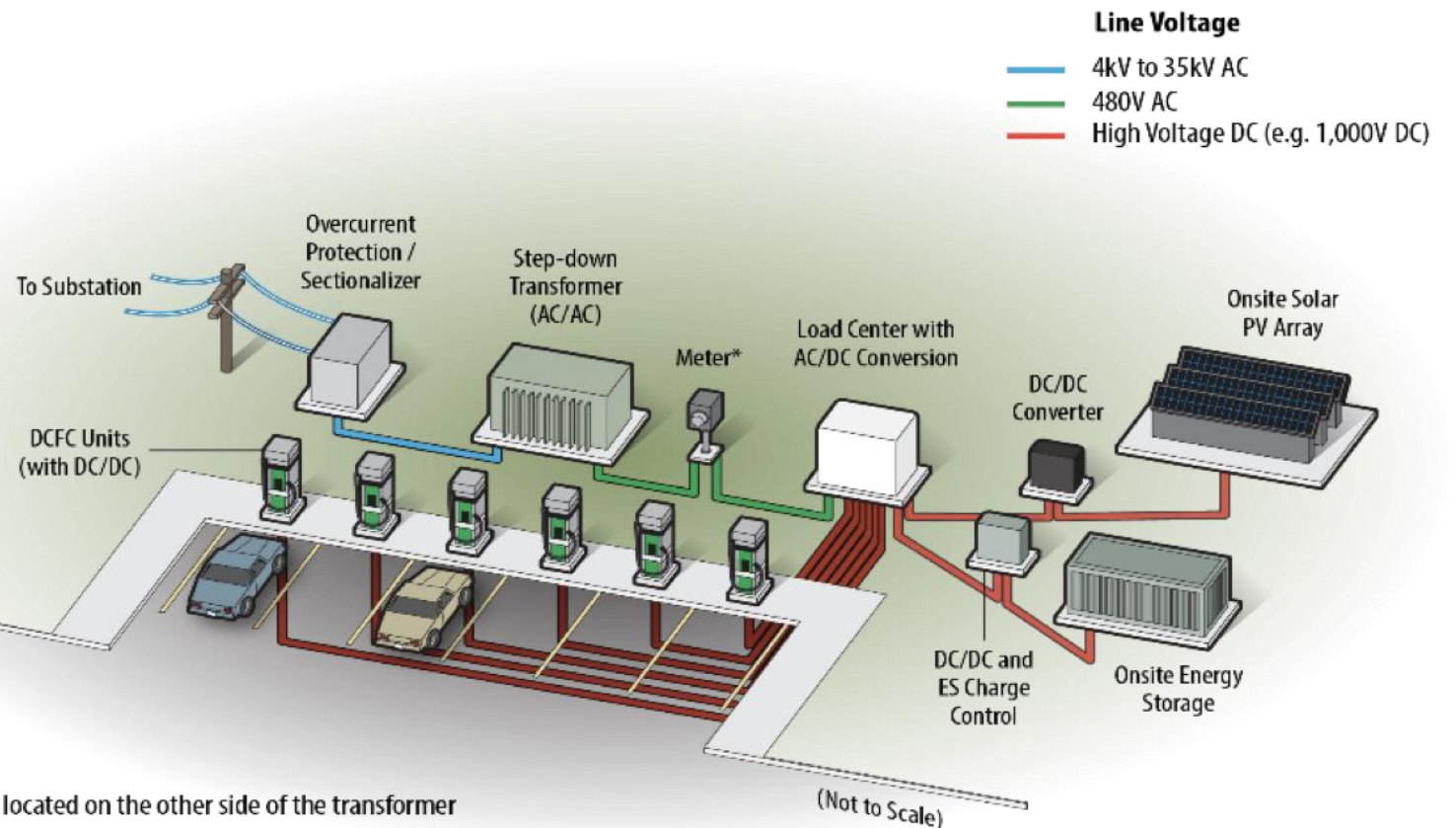
Clearly these are very high-level targets, and a major effort in FY19 will be to define the specific targets for BTMS for fast-charging and GEB applications.

Chemistry will dominate lifetime, power, and energy.

Balance-of-plant issues may dominate cost.

Thermal management of high-power systems will need to be considered.

**No use of critical materials!**





---

**Thank You.**