

Lithium Nitride-Based Materials for Hydrogen Storage

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2005 DOE Hydrogen Program Review

Project ID: STP51

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Overview

Timeline:

- Project start date: December 2004
- Project end date: December 2008
- Percent complete: < 8%

Budget:

- Total project funding
 - DOE share: \$1.6 mil
 - Contractor share: \$0.4 mil
- Funding received in FY05: \$160,000

Partners (interactions/collaborations):

- Sandia National Laboratory (Drs. J. Wang & W. Luo)
- United Technology Research Center (Dr. D. Anton)
- National University of Singapor (Dr. P. Chen)

Objectives

Overall Program Objective in 4 Years:

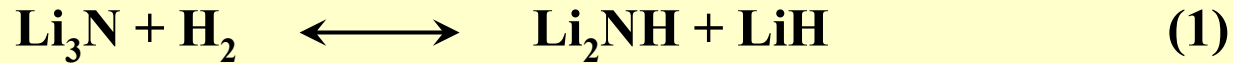
- Investigate, model and develop a novel, mechanically activated, nanoscale Li_3N -based material that is able to store and release ~ 10 wt% hydrogen at temperatures below 100°C with a plateau hydrogen pressure of less than 10 bar.

Objective in FY 05:

- Duplicate the 5.5 wt% reversible storage capacity cited by Dr. Wang's group at Sandia National Lab and Dr. Chen's group at National University of Singapore.
- Investigate the effects of the degree of mechanical activation on hydrogen sorption/desorption kinetics.
- Demonstrate improvements in hydrogen sorption/desorption kinetics of Li_3N -based materials induced by mechanical activation.

Background for Li₃N-Based Materials*

The reaction path for the hydrogen storage in Li₃N can be divided into two steps:



Reaction (1) is not easily accessible because of the high reversible hydrogen uptake and release temperatures (~ 430⁰C), and thus our efforts will focus on Reaction (2) at this stage. Reaction (2) has the following characteristics:

- an enthalpy of absorption of - 45 kJ/mol,
- 6.5 wt% of hydrogen storage capacity, and
- reversible hydrogen uptake and release at about 250⁰C under a hydrogen pressure of 15 bar.

* *P. Chen, et al., Nature, Vol. 420, 302 (2002).*

Technical Barriers and Approaches

Barriers:

- How to reduce hydrogen sorption/desorption temperatures of Reaction (2)?
- How to increase hydrogen storage capacity based on Reaction (2)?



Approaches:

- *Mechanical Activation* to reduce hydrogen sorption/desorption temperatures and increase the hydrogen storage capacity.
- *Chemical Modification* of lithium amide/imide to destabilize the compound and thus further reduce hydrogen sorption/desorption temperatures.
- *Quantum-Chemical Modeling* to develop fundamental understanding and guide the effort of mechanical activation and chemical modification.

Key Aspects of Technical Approaches

➤ *Mechanical Activation (UConn)*:*

- The degree of mechanical activation on the sorption/desorption temperatures will be achieved by controlling the ball milling time, milling temperature, and milled compounds.
- 5 different milling times: 45 min, 90 min, 180 min, 1,440 min, and 6,000 min.
- 3 different milling temperatures: (i) water-cooled (20⁰C), (ii) dry-ice-chilled-ethanol-cooled (- 50⁰C), and (iii) liquid-nitrogen-cooled (- 196⁰C).
- 5 different milled compound systems: (a) LiNH₂, (b) LiH, (c) Li₂NH, (d) LiNH₂ + LiH, and (e) LiNH₂ + TiH

** Started in FY 05.*

Key Aspects of Technical Approaches (Cont.)

➤ *Quantum-Chemical Modeling (UConn)*:*

- **Simulation of hydrogen absorption at the solid/gas interface.**
- **Simulation of solid state reactions to form lithium amide (LiNH_2) and lithium imide (Li_2NH)** ■
- **Simulation of the interaction of crystal lattice defects with the sorption/desorption and diffusion of hydrogen in lithium amide and imide.**
- **Simulation of the effects of the degree of mechanical activation on the hydrogen sorption/desorption and hydrogen storage capacity.**
- **Simulation of the influence of dopants on the thermodynamics and kinetics of hydrogen sorption/desorption as well as hydrogen storage capacity.**

** To be pursued in FY 06.*

Key Aspects of Technical Approaches (Cont.)

➤ *Advanced NMR Studies (PNNL)*:*

- A range of advanced NMR measurements including the wideline NMR, the combined magic angle spinning and multiple pulse (CRAMPS), multiple-quantum NMR combined with magic angle spinning (MQ-MAS) and chemical shift tensor measurements.
- Determination of ordering/disordering, phase transformation, bond length and angle changes induced by mechanical activation with the help of quantum chemistry calculations at the density function level.
- Establishment of the strength of the hydrogen bond between the host material and the stored H₂ as a function of mechanical activation.
- Determination of diffusivity, activation energy, diffusion paths, and possibly the volume fraction of mobile hydrogen.

** To be started in the second quarter of FY 05.*

Technical Accomplishments and Progress

(December 9, 2004 – March 30, 2005)

➤ *Equipment Setup:*

Ball milling system; Thermal analysis instrument; Powder analysis equipment; Crystal structure/grain size measurement equipment; Gas composition analysis instrument; Pressure-composition-isotherm unit.

➤ *Ball Milling of LiNH_2 and $\text{LiNH}_2 + \text{LiH}$ Systems:*

Ball milling time: 45 min, 90 min, and 180 min

Ball milling temperature: 25°C

➤ *Characterization of Ball Milling Effects:*

Particle size; Grain size; Specific surface area; Sorption/desorption temperatures; Weight changes during reactions; Gas composition analysis

Technical Accomplishments and Progress

I. Equipment Setup



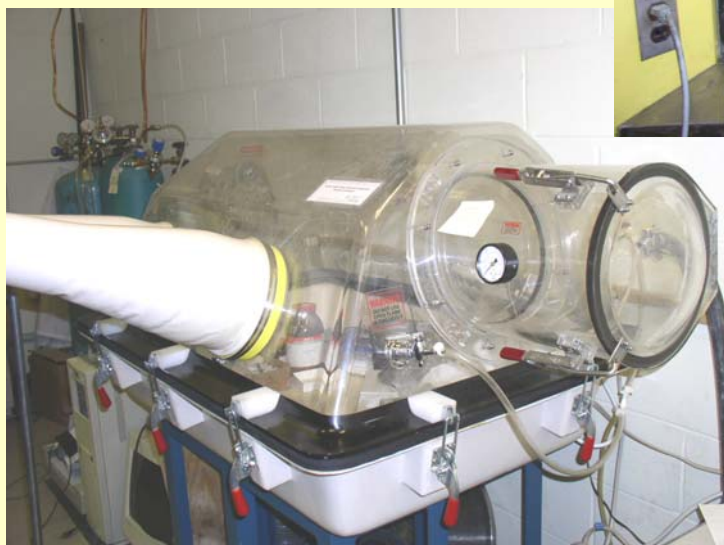
**Mechanical activation
equipment with temperature
capabilities ranging from
80°C to -196°C.**

Technical Accomplishments and Progress (Cont.)

I. Equipment Setup (Cont.)



**Tube furnace with
controlled atmosphere
for sample synthesis**



**Glove boxes with inert
or hydrogen atmosphere
for sample handling**

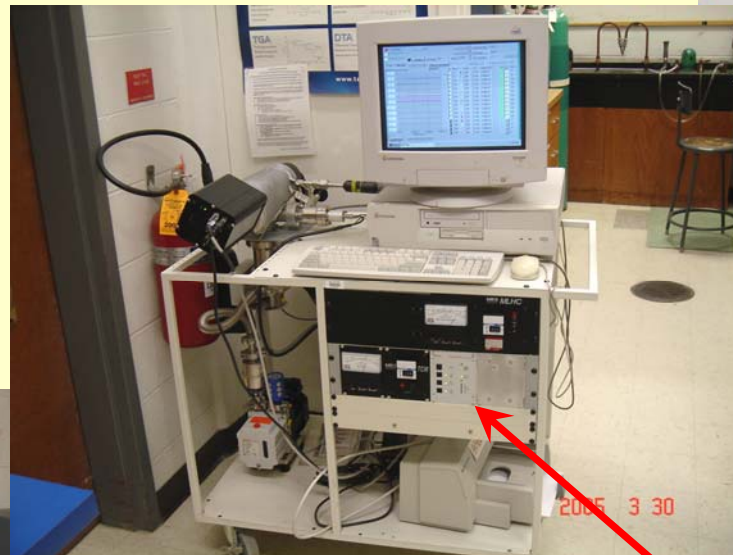


Technical Accomplishments and Progress (Cont.)

I. Equipment Setup (Cont.)



**Modulated
DSC**



**Residual gas analyzer (RGA)
for composition analysis of the
outlet gas from TGA or DSC**

TGA



Technical Accomplishments and Progress (Cont.)

I. Equipment Setup (Cont.)



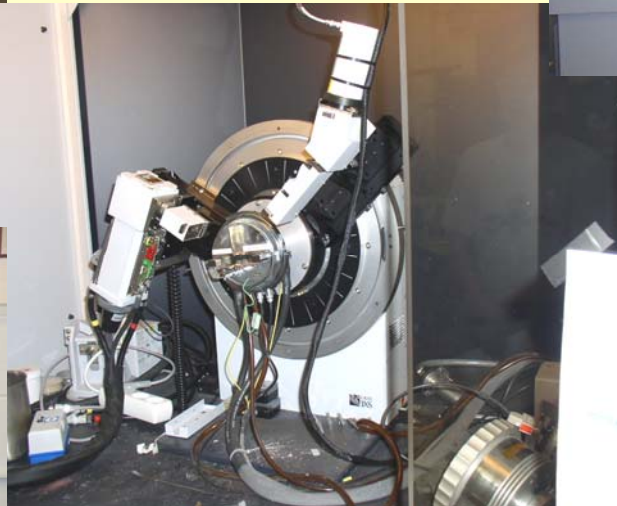
GC/MS



Environmental SEM



Specific surface area analyzer



X-ray diffractometer with a heating stage

Technical Accomplishments and Progress (Cont.)

I. Equipment Setup (Cont.)



Pressure-Composition Isotherm (PCI) instrument to be installed in June 2005



FTIR

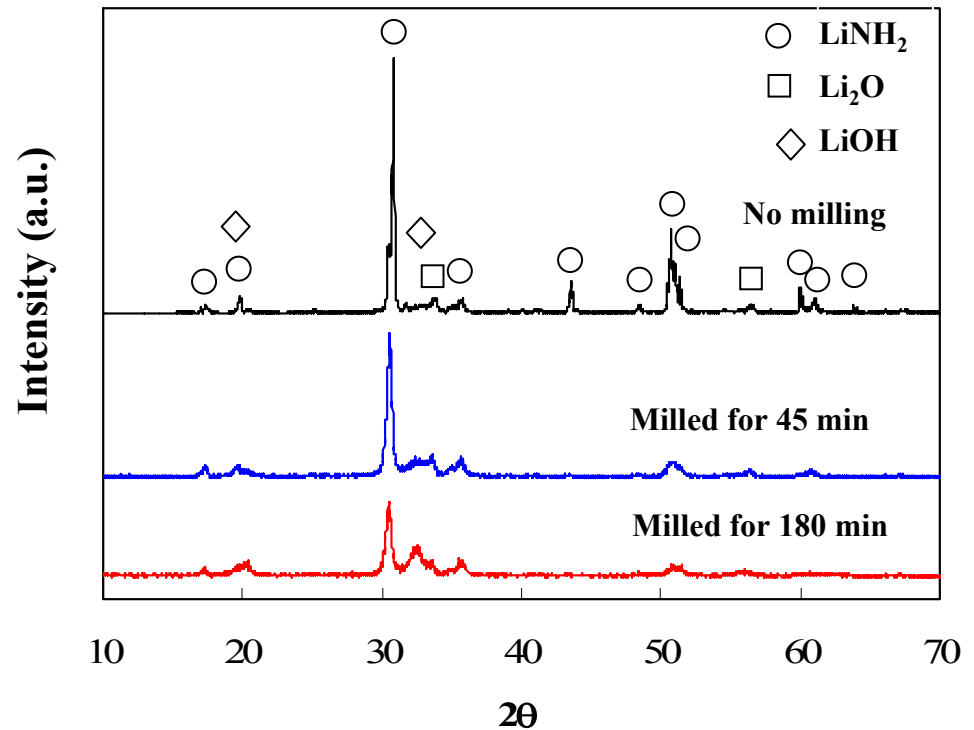


NMR

Technical Accomplishments and Progress (Cont.)

II. Results for lithium amide (LiNH_2)

- Ball milling at room temperature induces the XRD peak broadening, suggesting grain refinement and/or introduction of crystal defects.
- Peak broadening increases as the milling time increases.
- A small amount of Li_2O and LiOH are present at the as-purchased LiNH_2 .



Technical Accomplishments and Progress (Cont.)

II. Results for lithium amide (LiNH_2)

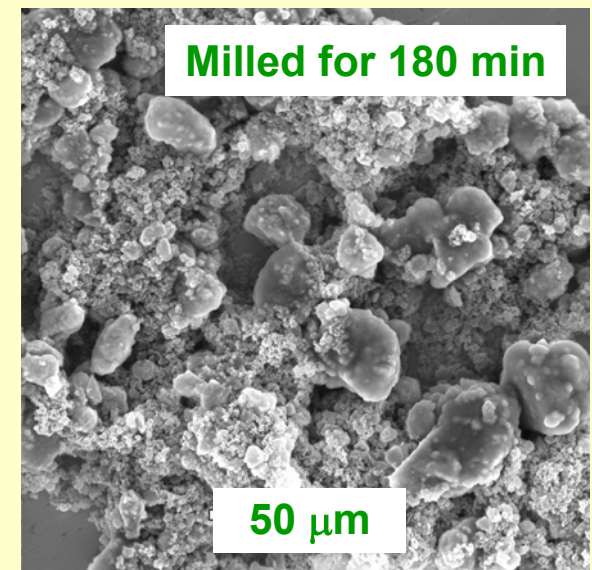
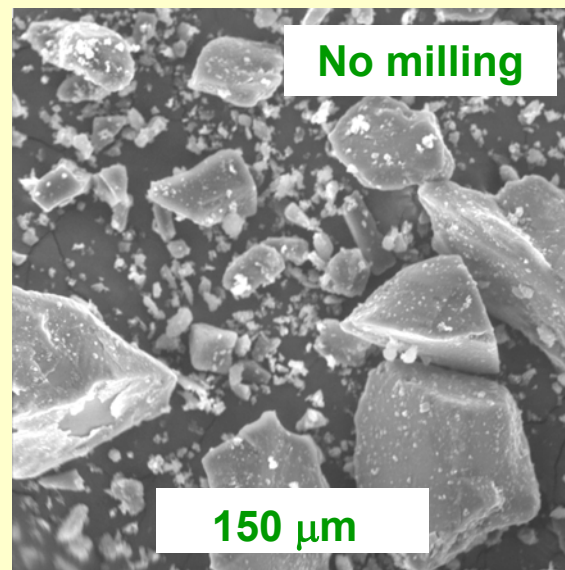
➤ Specific surface area (SSA) increases with the milling time.

➤ The crystallite size determined from XRD peak broadening decreases with the increase in the milling time.

➤ The equivalent particle size calculated from SSA exhibits the same trend as the SEM analysis, i.e., particle sizes decrease with the increase in the milling time.

➤ All these changes will affect the LiNH_2 -to- Li_2NH reaction.

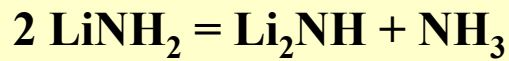
Milling time (min)	SSA (m^2/g)	Crystallite size (nm)	Equivalent particle size (μm)
0	3.72	> 100	1.37
45	40.71	5.9	0.13
180	46.65	5.5	0.11



Technical Accomplishments and Progress (Cont.)

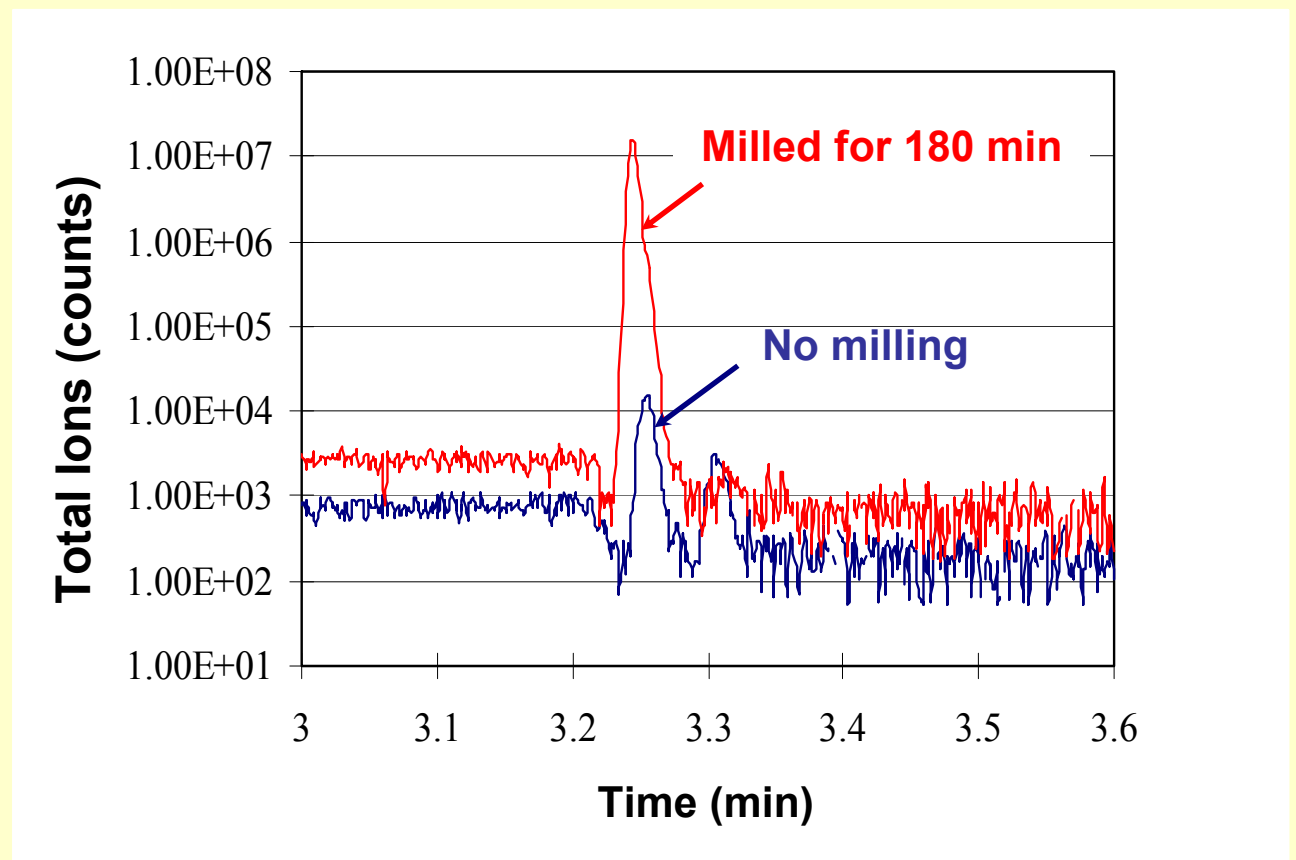
II. Results for lithium amide (LiNH_2)

➤ LiNH_2 can decompose to NH_3 and Li_2NH according to the following reaction



➤ Ball milling has decreased the decomposition temperature dramatically.

➤ The gas chromatograph (GC)/mass spectrometry (MS) analysis shows that NH_3 released by the ball milled LiNH_2 at 50°C is 820 times higher than that from the LiNH_2 without milling.

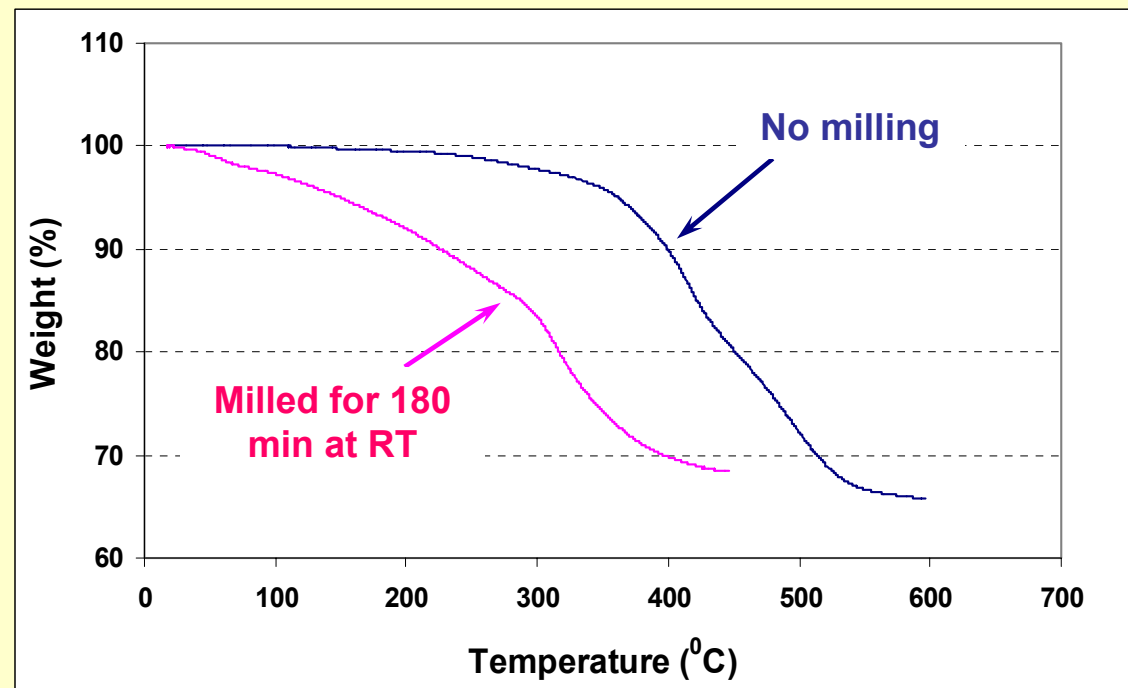


Technical Accomplishments and Progress (Cont.)

II. Results for lithium amide (LiNH_2)

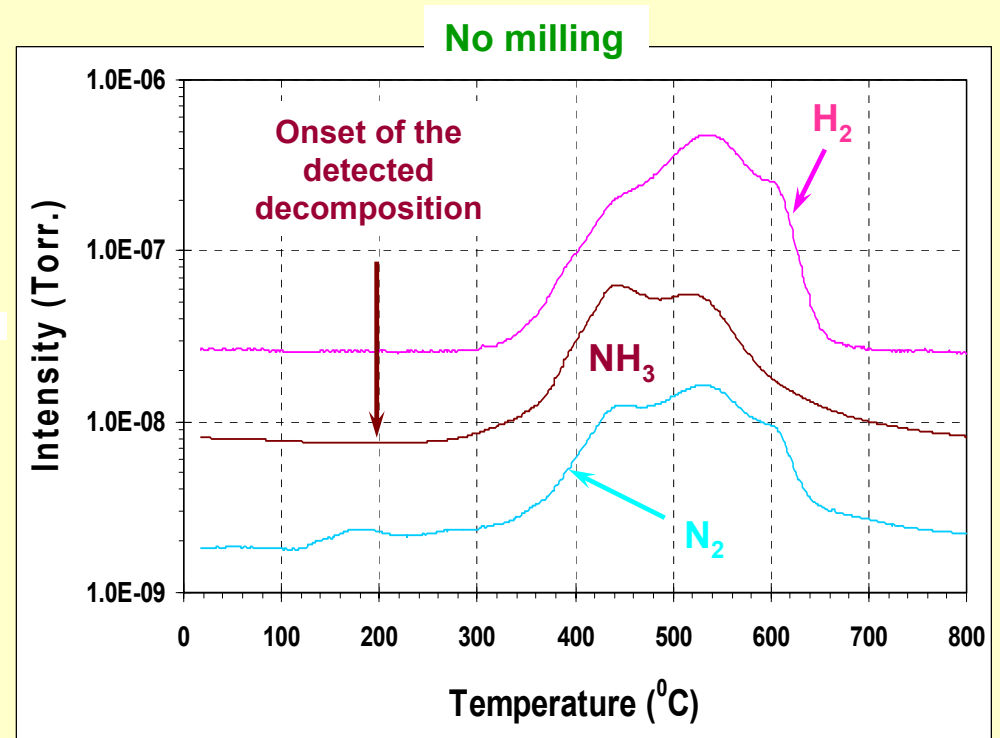
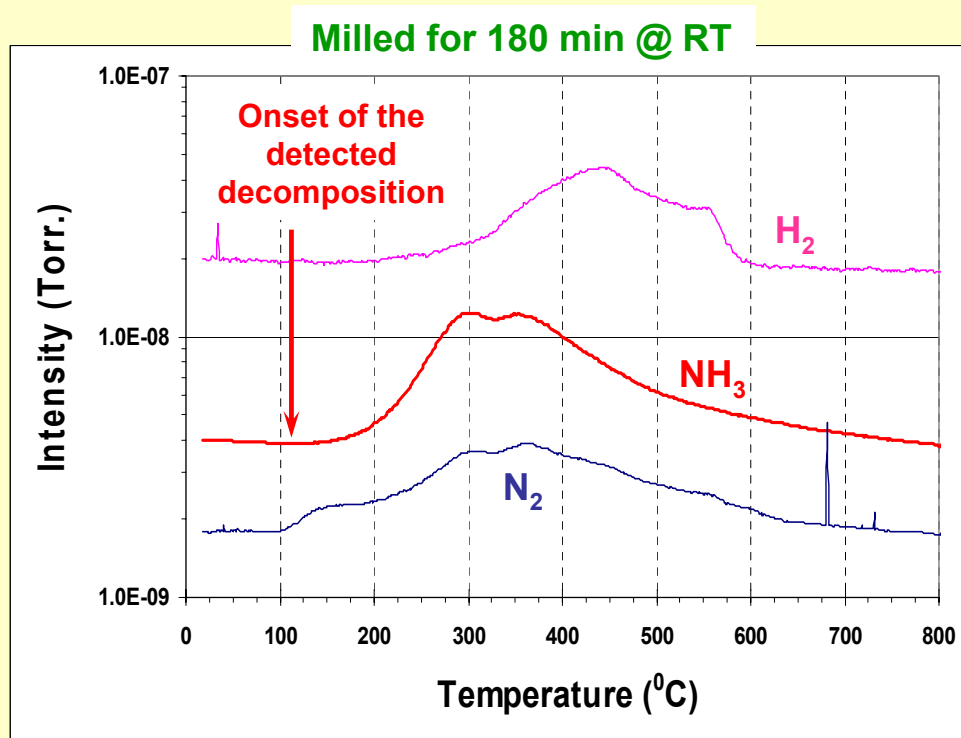
- TGA analysis indicates that the onset temperature for the decomposition of the LiNH_2 without milling is about 120°C .
- After ball milling, LiNH_2 decomposes to NH_3 and Li_2NH at room temperature, a result consistent with the GC/MS analysis.
- Weight loss of about 33% is slightly lower than 37%, the theoretical weight loss for decomposition of 100% LiNH_2 starting powder.

TGA Results



Technical Accomplishments and Progress (Cont.)

II. Results for lithium amide (LiNH₂)



➤ RGA analysis indicates that the onset temperature for the LiNH₂ without milling is about 200°C, which decreases to about 110°C after ball milling for 180 min at RT.

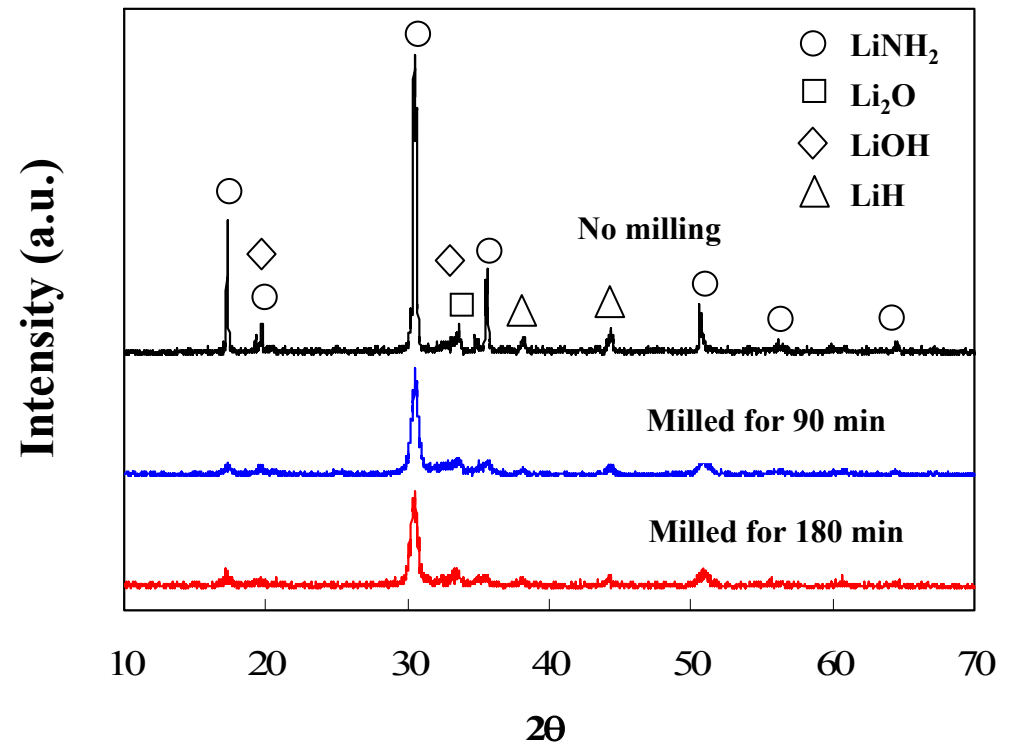
➤ The presence of H₂ and N₂ are likely related to the decomposition of NH₃ which comes from the reaction: $2 \text{LiNH}_2 = \text{Li}_2\text{NH} + \text{NH}_3$

Technical Accomplishments and Progress (Cont.)

II. Results for the mixture of lithium amide/hydride ($\text{LiNH}_2 + \text{LiH}$)

➤ Similar to the case of LiNH_2 , ball milling at room temperature also induces the peak broadening to the LiNH_2 and LiH mixture.

➤ Peak broadening for both LiNH_2 and LiH increases as the milling time increases, suggesting grain refinement and/or introduction of crystal defects.



Technical Accomplishments and Progress (Cont.)

II. Results for the mixture of lithium amide/hydride ($\text{LiNH}_2 + \text{LiH}$)

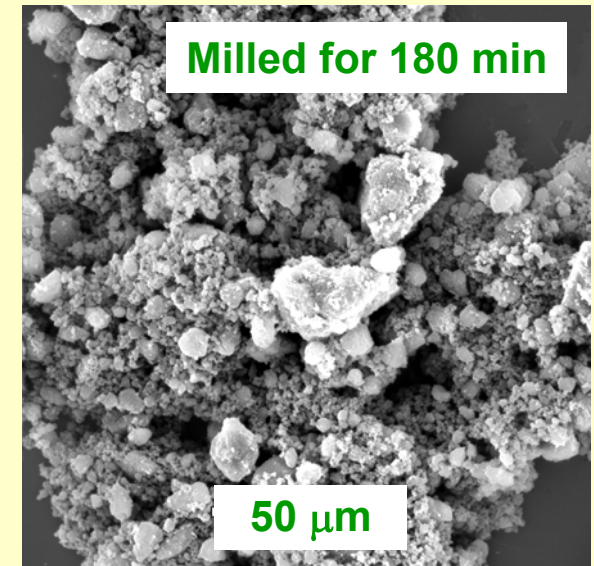
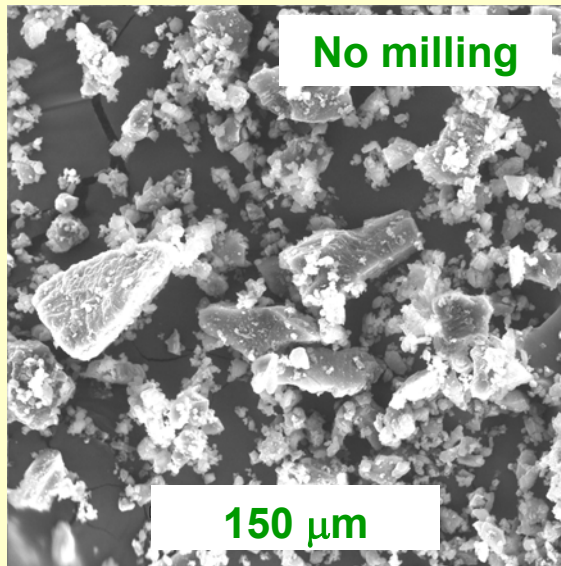
➤ Specific surface area (SSA) increases with ball milling.

➤ The crystallite size determined from XRD peak broadening decreases with the increase in the milling time.

➤ The equivalent particle size calculated from SSA exhibits the same trend as the SEM analysis, i.e., particle sizes decrease with the increase in the milling time.

➤ All SSA and crystallite size changes affect the hydrogen desorption temperature.

Milling time (min)	SSA (m^2/g)	Crystallite size LiNH_2/LiH (nm)	Equivalent particle size (μm)
0	4.65	> 100 / > 100	1.23
90	56.82	7.2 / 13.6	0.10
180	54.86	4.1 / 32.4	0.10

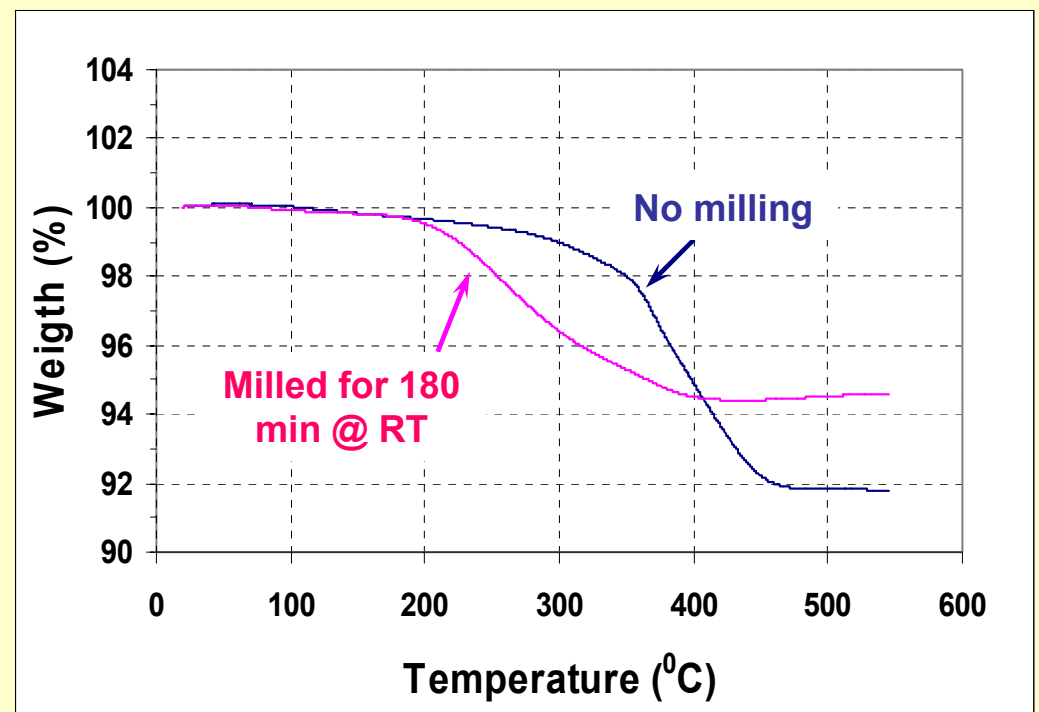


Technical Accomplishments and Progress (Cont.)

II. Results for the mixture of lithium amide/hydride ($\text{LiNH}_2 + \text{LiH}$)

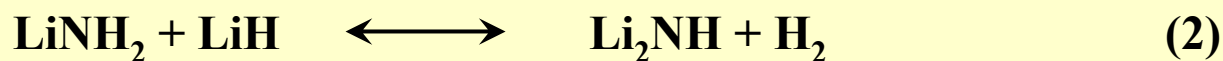
- TGA analysis indicates that the onset temperature of hydrogen release for the $\text{LiNH}_2 + \text{LiH}$ mixture with and without ball milling is about the same, all around 75°C .
- However, the temperature for release of a large amount of H_2 (1 wt%) is decreased from about 300°C to 230°C after ball milling.
- The weight loss for the milled sample is about 5.5% which is slightly smaller than 6.5% if the mixture is 100% $\text{LiNH}_2 + \text{LiH}$.
- The weight loss for the sample without milling is larger than 6.5% because of NH_3 release due to the incomplete reaction between ammonia and hydride.

TGA Results

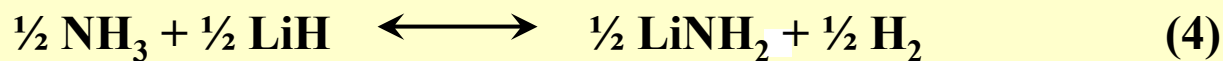
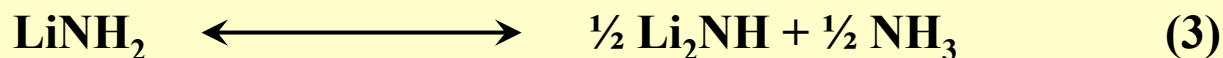


Summary of Technical Accomplishments and Progress

➤ The theoretical hydrogen storage capacity based on Rx (2) is 6.5 wt% H₂. The ball milled sample has indeed shown 5.5 wt% H₂ release [slice 22], which is slightly lower than 6.5 wt% because of the presence of Li₂O and LiOH in the as-purchased LiNH₂.



➤ Rx (2) is proposed to proceed with two elementary reactions as shown below*:



The newly formed $\frac{1}{2}$ LiNH₂ from Rx (4) will decompose to $\frac{1}{4}$ Li₂NH and $\frac{1}{4}$ NH₃ as indicated by Rx (3), and the $\frac{1}{4}$ NH₃ formed from Rx (3) will be captured by $\frac{1}{4}$ LiH as shown by Rx (4). These two elementary reactions continue until exhaustion of LiNH₂.

➤ Ball milling has substantially reduced the reaction temperature of Rx (3) [slices 17 – 19], and thus decreased the hydrogen desorption temperature of Rx (2) [slice 22].

➤ The NH₃ produced from Rx (3) is captured by LiH as shown by Rx (4) and thus there is no NH₃ contamination to PEM fuel cells. Therefore, Rx (4) is critical in preventing the NH₃ contamination. Without ball milling, escaping of NH₃ is present. In contrast, with ball milling, Rx (4) is enhanced and escaping of NH₃ is eliminated [slice 22].

* T. Ichikawa, et al., J. Phys. Chem. B, Vol. 108, 7887-7892 (2004).

Future Work

- **Remainder of FY 2005:**

- Investigate effects of long milling time (1,440 min & 6,000 min) and low-temperature milling (-50°C and -196°C) on the sorption/desorption temperatures, activation energy for reactions, enthalpies of reactions, and hydrogen storage capacities. (UConn)
- Determine ordering/disordering, phase transformation, bond length and angle changes induced by mechanical activation with the help of quantum chemistry calculations at the density function level. (PNNL & UConn)

- **FY 2006:**

- Integration of mechanical activation and chemical modification of lithium amide/imide. (UConn)
- Determination of the strength of the hydrogen bond between the host material and the stored H_2 , diffusivity, diffusion paths, and possibly the volume fraction of mobile hydrogen as a function of mechanical activation. (PNNL & UConn)
- Quantum-chemical modeling for fundamental understanding to guide the effort of mechanical activation and chemical modification. (UConn)

Publications and Presentations

- R. Ren, T. Markmaitree, L. Shaw and Z. G. Yang, “Effects of Mechanical Activation on Lithium Amide/Imide Transition and Hydrogen Sorption/Desorption,” to be presented at the Symposium on “Materials for the Hydrogen Economy” in the MS&T '05, Pittsburgh, PA, Sept. 2005.
- T. Markmaitree, R. Ren and L. Shaw, “Effects of Mechanical Activation on the Lithium Amide-to-Lithium Imide Reaction,” to be submitted to J. Phys. Chem. B.
- R. Ren, T. Markmaitree and L. Shaw, “Stability of Lithium Amide and Lithium Hydride in Ambient Atmosphere,” to be submitted to J. Phys. Chem. A.
- R. Ren, T. Markmaitree, L. Shaw, Z. G. Yang and J. Hu, “Enhanced Hydrogen Sorption/Desorption of Lithium Amide and Imide via Mechanical Activation,” to be submitted to J. Phys. Chem. B.