



2005 DOE Hydrogen Program Review Presentation

Hydrogen and Natural Gas Blends: Converting Light and Heavy Duty Vehicles

**Neal Mulligan
Collier Technologies, Inc.
May 25, 2005**

This presentation does not contain any proprietary or confidential information

**Project ID #
TVP11**

Collier Technologies



Overview

Timeline

- **Project start date:**
 - July 29, 2004
- **Project end date:**
 - July 29, 2005
- **Percent complete 0**

Budget

- **Total project funding**
 - DOE share
 - 149,029.00
 - Contractor share
 - 164,484.00

Barriers

- **Barriers addressed**
 - Light and Heavy Duty Vehicles

Partners

- **City of Las Vegas**
- **Daewoo Heavy Industries**

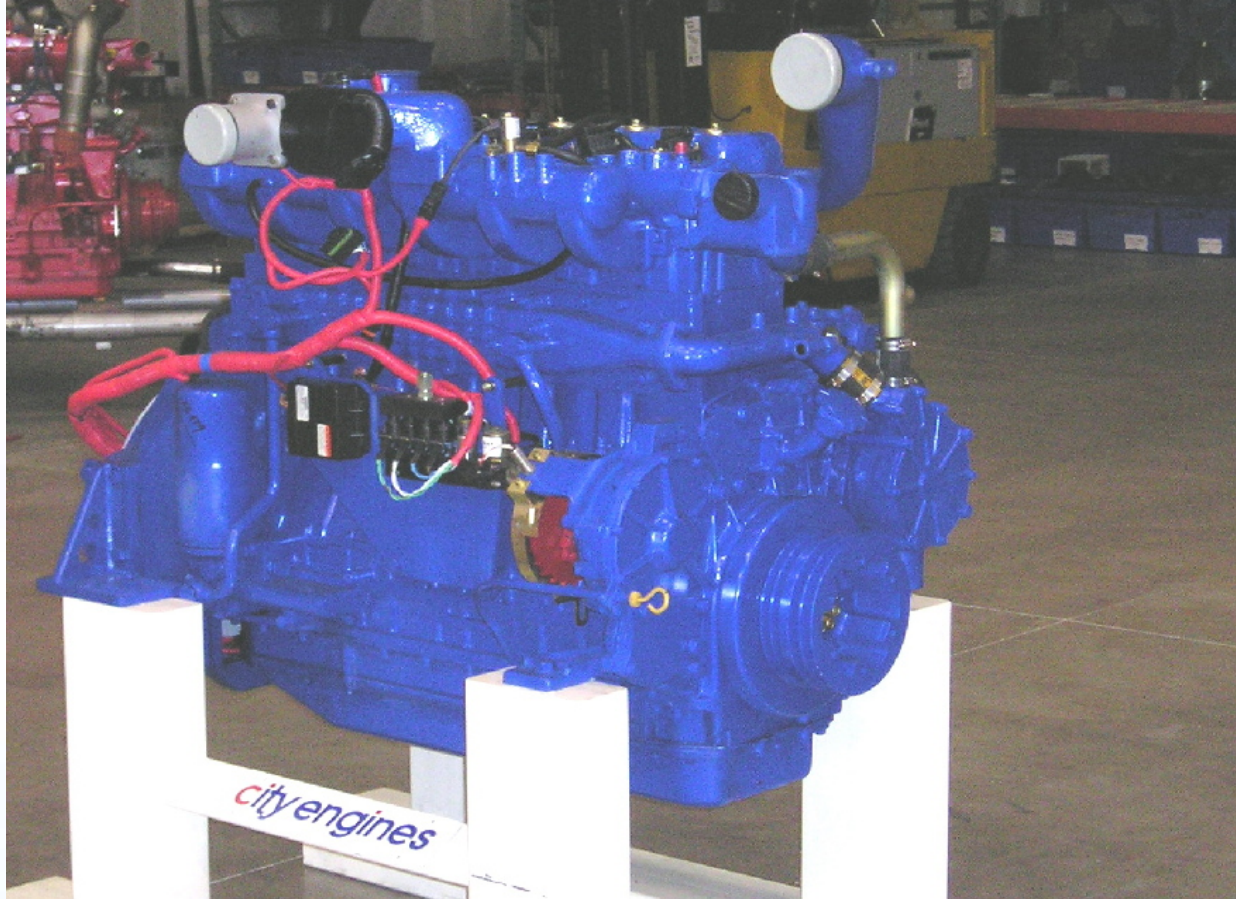


Objectives

- **Development of a dedicated 30% HCNG engine for the heavy duty engine market**
- **NOx emissions to meet California's 2007 Urban Bus regulations of 0.2 g/hp-hr**
- **Utilize existing engine components to achieve equivalent power**
- **Develop and implement a 30% HCNG kit for light duty vehicles**



Dedicated 30% HCNG engine



Collier Technologies



Approach

- **1 Approach**
- **Utilize empirical emissions and power data from engine testing to determine optimum intake runner sizing and discharge coefficient**



Approach

- **2 Approach**
- **Extend the lean limit of combustion using the hydrogen portion of the fuel as the flame enhancer**



Approach

- **3 Approach**
- **Utilize existing engine components while maintaining break specific power**



Approach

- **4 Approach**
- **Develop low cost engine conversion to utilize 30% HCNG fuel**



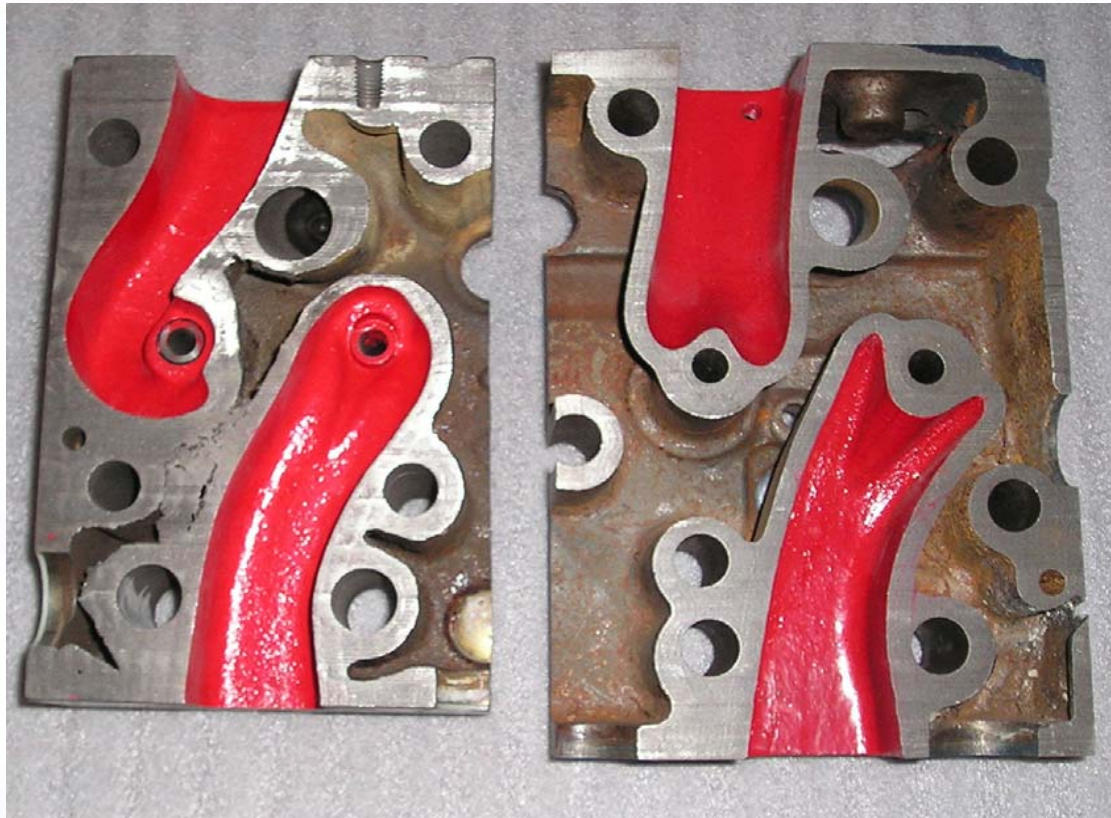
Technical Accomplishments/ Progress/Results

- **Complete new quiescent cylinder head design using the existing valve train components, casting and power and emissions testing**
- **Achieved 2007 heavy duty emissions of 0.2 g/hp-hr throughout entire operating range of engine**
- **All heavy duty engine design goals have been meet or exceeded**
- **Development phase of low cost light duty vehicle conversion kit**



Technical Accomplishments/ Progress/Results Heavy Duty Engine

High Swirl Port
Modified diesel
engine for
gaseous fuel



Quiescent Port
Designed,
Cast, machined
And Tested

Engine testing has shown the quiescent port
to produce significantly lower NOx emissions
than the high swirl port

Collier Technologies



Accomplishments Heavy Duty Engine

- Swirl Ratio as a function of BMEP, THC and NOx emissions

Head Type	RPM	Equiv. Ratio	BMEP	THC	NOx
			kPa	(g/kW-hr)	(g/kW-hr)
Quiescent	1700	0.55	703	1.6	0.07
High Swirl	1700	0.55	703	1.5	0.07
Quiescent	3000	0.55	745	1.8	0.11
High Swirl	3000	0.55	696	3.6	0.44

These data determined the intake port shape needed for our cylinder head

*Swirl is determined by the angular momentum of the incoming air
the higher the swirl the turbulence occurs



Accomplishments Heavy Duty Engine

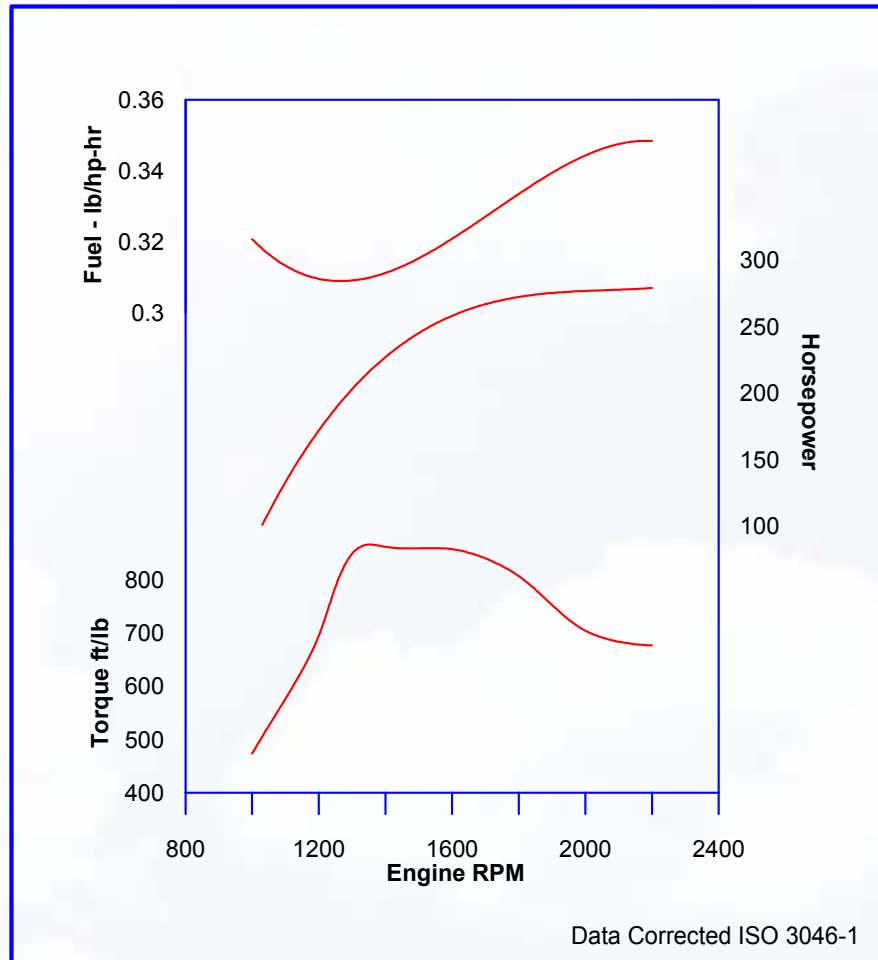
- **Fuel system development and previous testing**
 - Chart shows the significant effect of emissions on fuel mixing

System Type	RPM	Equiv Ratio	BMEP (kPa)	NO _x (g/kW-hr)
Design 1	1700	0.51	696	0.08
Design 2	1700	0.52	710	0.07
Design 1	3000	0.53	723	0.11
Design 2	3000	0.53	696	1.23

- Design 1, was a system designed by Collier Technologies, Inc.
- Design 2 was a venturi-based after market natural gas system



Accomplishments Heavy Duty Engine





Accomplishments Heavy Duty Engine

- **Design Goals and Accomplishments**
 - Developed a complete Heavy Duty 11 liter engine for operation with 30% HCNG
 - Meet or exceed pending emissions regulations
 - Emissions goal 0.2 g/hp-hr NO_x
 - Accomplished 0.1 g/hp-hr NO_x through entire operating range



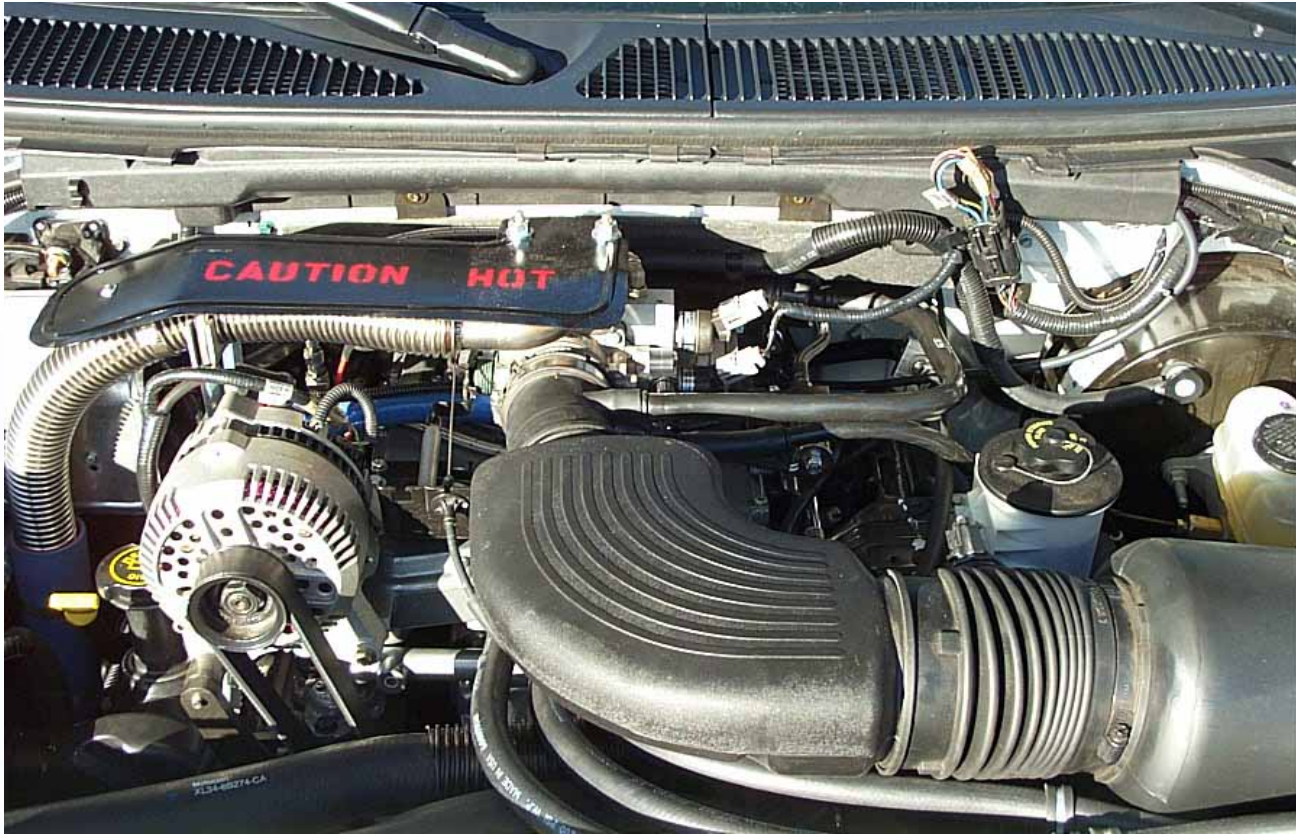
Accomplishments Light Duty Vehicle Conversion Kit

- **Developed a kit to modify an existing dedicated natural gas vehicle for operation with 30% HCNG**
- **Beta version in use for 4 years and 60K trouble free miles**
- **Successful road testing**
- **Continues to achieved very low emissions in FTP 75 test**



Accomplishments Light Duty Vehicle Conversion Kit

- Beta version light duty kit shown below



Collier Technologies



Accomplishments Light Duty Vehicle Conversion Kit Emissions

CAVTC

CLEAN AIR VEHICLE TECHNOLOGY CENTER

1975 Federal City Gasoline Test

Test	6224	Vehicle	Fuel
Date	10/24/01	Control #	A01NRG01
Time	10:13	Model	2001 ford f-150 xlt
Cell ID	Cell 1	VIN	1FTRX17L51NB70528
Test	epa75	Engine	1fmxt05.4pfs
Shift	epa75	Odometer	738
Driver	Gil Rodriguez	Dyno Inertia	5,500
Operator	Glen Muñoz	Dyno AHP/IHP	20.8/18.4
		Name	30%hydrogen
		CWF	0.733
		OWF	0.014
		Spc Grv	0.609
		NHV	20530
		R-Factor	0.60
		Control #	TANK1

Ambient Conditions

Baro (inHg)	30.036	30.034	30.035
Dew Pt (F)	45.72	45.69	46.13
Dry Temp (F)	75.49	80.71	82.79
Humidity	34.732%	29.207%	27.764%
Abs (gr/lb)	45.05	45.00	45.77
NOx K Factor	0.877	0.877	0.880

Comments
 30%hydrogen 70%natural gas

 Tire Pressure=45 psi, Trans. Type=A-4, 40% fill=5.0
 EPA fuel economy calculation used.

Phase Variables

	Begin	End	Length	Viol	Dist (mi)	Vmix(ft3)
Phase 1	10:13:19	10:21:48	509	0	3.598	2850.89
Phase 2	10:21:48	10:36:18	870.4	0	3.861	4953.96
Phase 3	10:46:19	10:54:46	507.7	0	3.590	2888.72

Bag Readings

Phase	Full Scale	HC ppmC	CO ppm	NOx ppm	% CO2	CH4ppm	NMHCppm	DE
Phase 1	100.00	500.00	30.00	2.00	50.00			
Sample Conc.	32.310	87.997	0.521	1.591	26.598	1.908		6.11
Ambient Conc.	9.302	0.000	0.072	0.054	6.823	1.503		
Net Conc.	24.532	87.997	0.461	1.546	20.892	0.652		
Grams	1.142	8.269	0.062	2283.94	0.973	0.030		
Phase 2	30.00	100.00	30.00	2.00	50.00			
Sample Conc.	9.794	5.832	0.084	0.941	7.655	1.045		10.38
Ambient Conc.	8.905	0.000	0.075	0.053	5.950	1.294		
Net Conc.	2.479	5.832	0.016	0.894	2.278	0.000		
Grams	0.201	0.952	0.004	2293.82	0.184	0.000		
Phase 3	30.00	100.00	30.00	2.00	50.00			
Sample Conc.	16.297	25.300	0.078	1.392	13.454	0.920		7.01
Ambient Conc.	6.263	0.000	0.073	0.054	4.438	1.190		
Net Conc.	10.927	25.300	0.016	1.346	9.649	0.000		
Grams	0.516	2.409	0.002	2014.67	0.455	0.000		
Test Results	THC	CO	NOx	CO2	CH4	NMHC	MPG	
Grams/mi	0.132	0.789	0.004	593.47	0.116	0.0017	11.823	



Accomplishments Light Duty Vehicle Conversion Kit

- **Kit development will utilize the existing OEM components with minimal manufactured parts**
 - Kit components identified:
 - Supercharger, Fuel rails, Exhaust Gas Recirculation system(EGR), Condensation trap, Mechanical EGR valve and linkage



Future Work

- **Commercial sales of 30% HCNG engine through newly formed OEM City Engines, Inc. in collaboration with Daewoo Heavy Industries.**
- **The final version of the light duty vehicle kit will be designed and documentation for installation will be compiled**



Publications and Presentations

- **SAE Paper # 2005-01-0235**

EMISSION RESULTS FROM THE NEW
DEVELOPMENT OF A DEDICATED HYDROGEN
ENRICHED NATURAL GAS HEAVY DUTY ENGINE



Hydrogen Safety

The most significant hydrogen hazard associated with this project is:

The most significant hazard associated with this project is the potential fire hazard during refueling operations.



Hydrogen Safety

Our approach to deal with this hazard is:

This area falls under the guidelines of Air Products and the City of Las Vegas, as they are the operators of the refueling facility