# Solutions for Chemical Hydrogen Storage: Hydrogenation/ Dehydrogenation of B-N Bonds

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Project ID # ST4

This presentation does not contain any proprietary or confidential information

# Overview

### Timeline

- Start: FY 05
- End: FY 09
- 25% complete

### Budget

- Total funding
  - \$1.1 M DOE share
  - \$ 0.28 M cost share
- DOE FY05: \$155K(partial)
- DOE FY06: \$ 200 K

#### **Barriers**

- Weight and volume
- Efficiency
- Regeneration Processes

Amineboranes offer high  $H_2$  storage capacity in principle, but thermal  $H_2$  release is slow and inefficient. Effective catalysts for dehydrogenation/hydrogenation of BN compounds are needed.

### Partners

DOE Center of Excellence for Chemical Hydrogen Storage

# Objectives

- To understand the interaction of BN compounds with transition metals
- To develop Platinum group metal(PGM) based catalysts for dehydrogenation and rehydrogenation of BN compounds
- To determine thermodynamic parameters for hydrogenation/dehydrognation
- To develop non PGM catalysts

### Ammonia Borane as a H<sub>2</sub> Storage Material

#### **Appropriate Thermodynamics**

 $n H_3 NBH_3 \longrightarrow [H_2 NBH_2]_n + n H_2 \Delta H_{calc} = 8 \text{ kcal.mol}^{-1}$ 

 $[H_2NBH_2]_n \longrightarrow [HNBH]_n + n H_2 \qquad \Delta H_{calc} = -3 \text{ kcal.mol}^{-1}$ 

 $[\mathsf{HNBH}]_n \longrightarrow [\mathsf{NB}]_n + n \operatorname{H}_2 \qquad \Delta \operatorname{H}_{\mathsf{calc}} = -9 \operatorname{kcal.mol}^{-1}$ 

#### Near thermoneutral reactions important for reversibility.

Dixon, D. A.; Gutowski, M. J. Chem. Phys. A 2005, 109, 5129.

### Ammonia Borane as a H<sub>2</sub> Storage Material

#### **DOE Storage Targets**

	2010	2015
Target wt%	6.0	9.0

#### Storage Potential of Ammonia Borane

H <sub>2</sub> Released	1	2	3
Wt% H <sub>2</sub>	6.5	13.0	19.6
Product	[H <sub>2</sub> NBH <sub>2</sub> ] <sub>n</sub>	[HNBH] <sub>n</sub>	[NB] <sub>n</sub>

# Dehydrogenation of Ammonia Borane Thermal $H_3NBH_3 \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{H_2} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{H_3NBH_3} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{H_2} \xrightarrow{H_3NBH_3} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{H_3NBH_3} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{-H_2} \xrightarrow{H_3NBH_3} \xrightarrow{-H_2} \xrightarrow{-H_3NBH_3} \xrightarrow{-H_2} \xrightarrow{-H_3} \xrightarrow{-H$

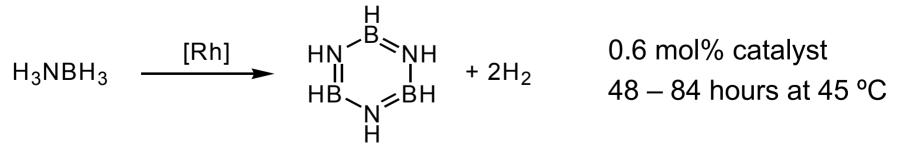
 $H_2N$ 

Wang, J. S.; Geanangel, R. A. Inorg. Chim. Acta 1988, 148, 185.

borazine

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#### Catalyzed



Jaska, C. A.; Manners, I. J. Am. Chem. Soc. 2004, 126, 9776.

### Approach

• We seek to develop catalysts to accelerate dehydrogenation/rehydrogenation of amine boranes, eg.

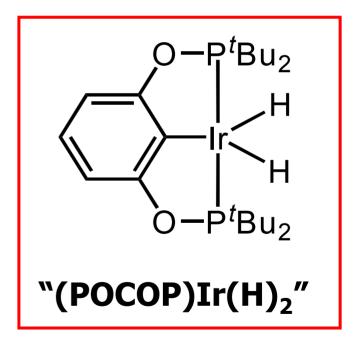


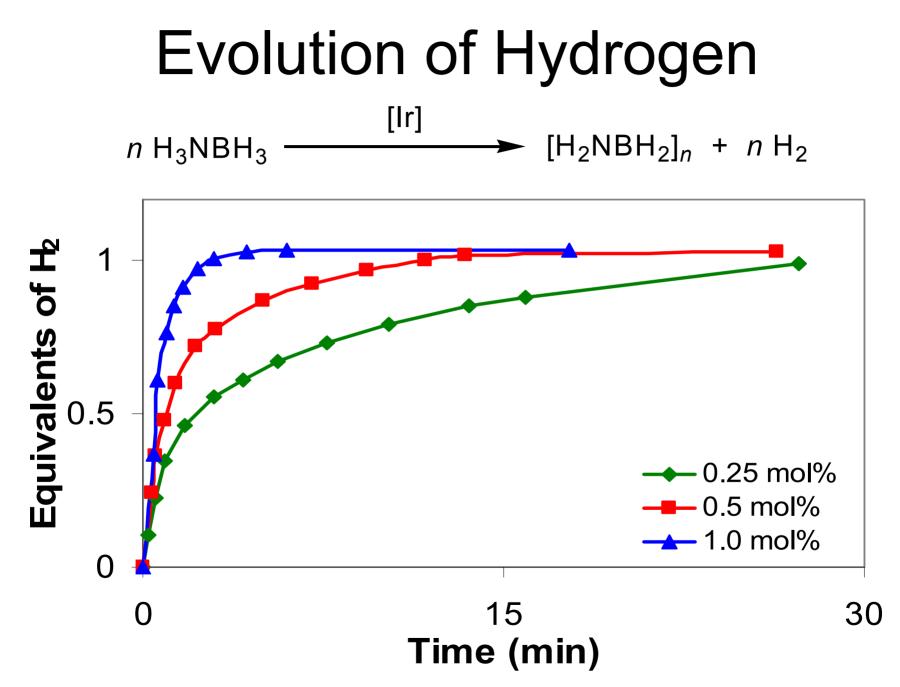
### **Results: Catalyst Choice**

 $n \operatorname{NH}_{3}\operatorname{BH}_{3} \xrightarrow{[\operatorname{catalyst}]} \operatorname{FHF, rt} \operatorname{NH}_{2}\operatorname{BH}_{2}\operatorname{In} + n \operatorname{H}_{2}$ 

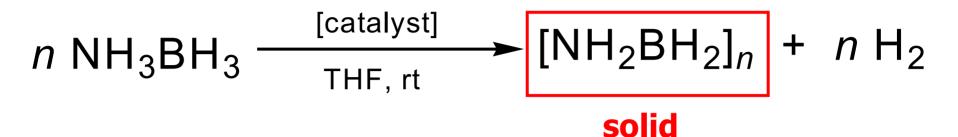
- (POCOP)Ir(H)<sub>2</sub> already known to be an effective alkane (transfer) dehydrogenation catalyst.
- Amineboranes are isoelectronic with alkanes.

Brookhart, M. et al. J. Am. Chem. Soc. 2004, 126, 1804.

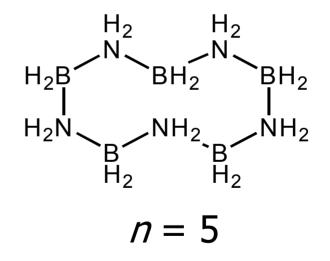




## **Characterization of Solid Product**



- Single well characterized non-volatile product
- All other reported reactions of this type lead to mixtures including borazine



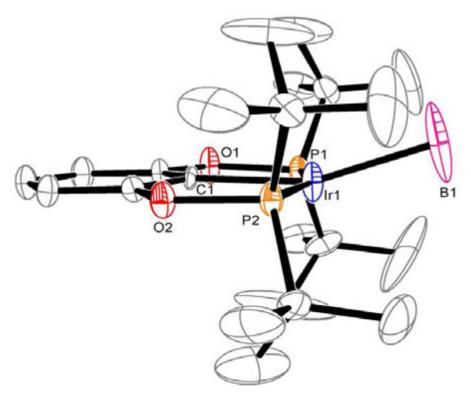
### **Comparison with Previous Best Catalyst**

	<b>[Rh(1,5-COD)(</b> μ <b>-Cl)]</b> ₂	$ \begin{array}{c} O - P^{t}Bu_{2} \\ H \\ H \\ O - P^{t}Bu_{2} \end{array} $
Catalyst Loading	0.6 mol%	0.5 mol%
Temperature (°C)	45	25
H <sub>2</sub> evolved (equiv.)	2	1
Products	Borazine	[H <sub>2</sub> NBH <sub>2</sub> ] <sub>5</sub>
Time	48 – 84 hr	< 15 min

# At least 200 fold increase in reaction rate over previous best.

Manners et al. J. Am. Chem. Soc. 2003, 125, 9424.

• Eventually, the Ir catalyst converts to a dormant form:



# Future Work

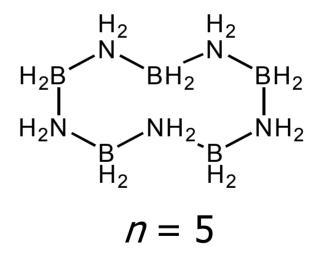
- In collaboration with PNNL, use calorimetry to accurately measure the heat of reaction for the dehydrogenation reaction. This is critical to validate computational work and to evaluate reversibility.
- Explore ligand variations with Ir for better catalysis.
- Define the mechanism of the reaction; use mechanistic insight to guide catalyst development
- Study rehydrogenation reactions.
- Develop non PGM catalysts with less expensive metals such as Fe, Co and Ni.

# Summary

- We have developed an extraordinarily active dehydrogenation catalyst with activity orders of magnitude greater than the prior art.
- The catalyst is well defined and active indefinitely in the presence of hydrogen.
- In contrast to previous reports of complex mixtures, our Ir catalyst gives a single nonvolatile BN containing product.

# Backup Data: Characterization of Solid Product $n \operatorname{NH_3BH_3} \xrightarrow{[catalyst]} [\operatorname{NH_2BH_2}]_n + n \operatorname{H_2}$

- Solid state <sup>11</sup>B NMR.
- Infrared spectroscopy.
- Powder X-ray diffraction.



Böddeker, K. W.; et al. J. Am. Chem. Soc. 1966, 88, 4396

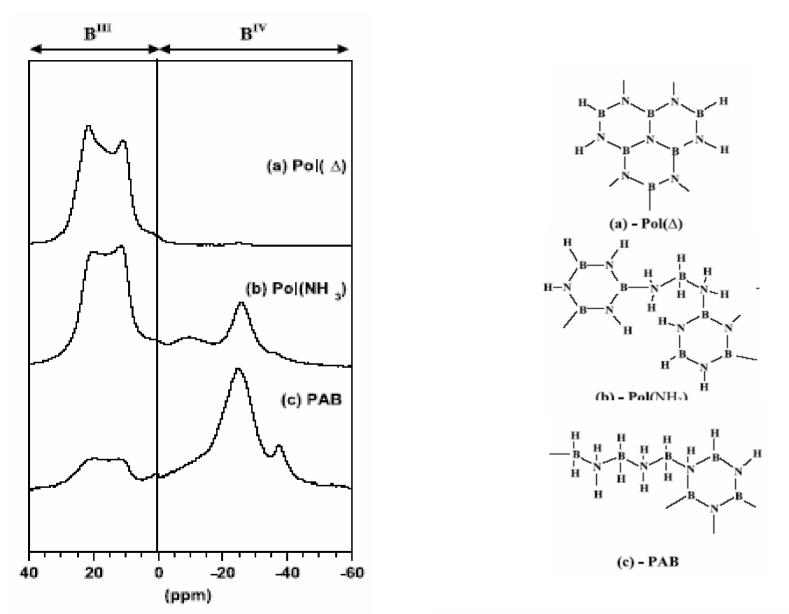
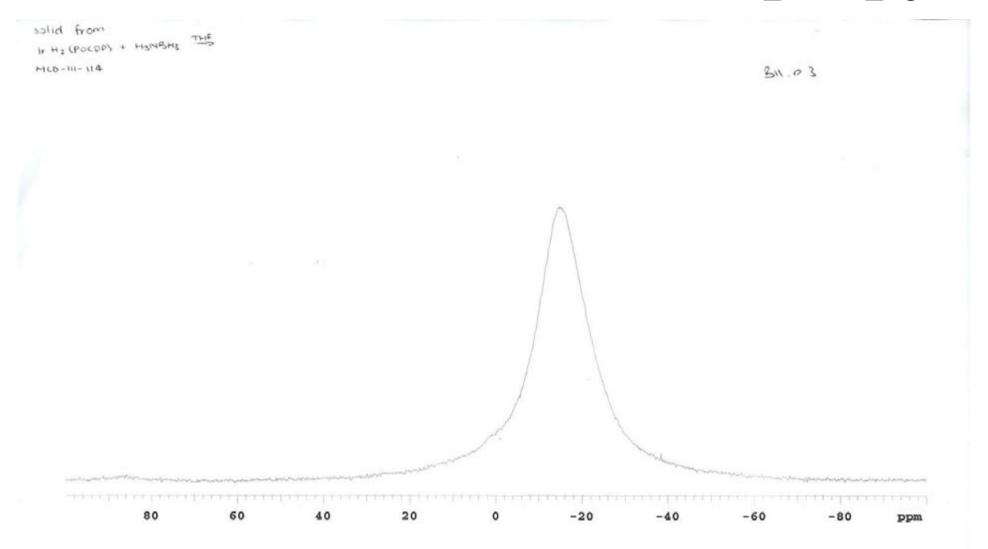


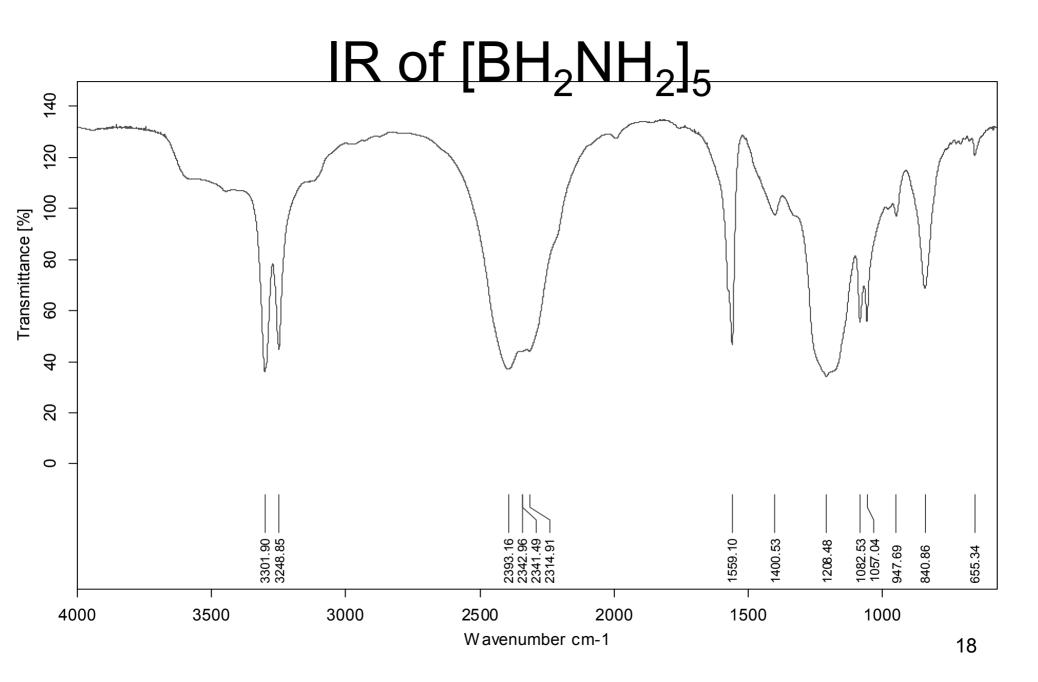
Fig. 5. <sup>11</sup>B MAS MMR spectra of the three polymers recorded at 9.4 Fig. 8. Schematic representation of the three polymers structures, based on NMR results. T.

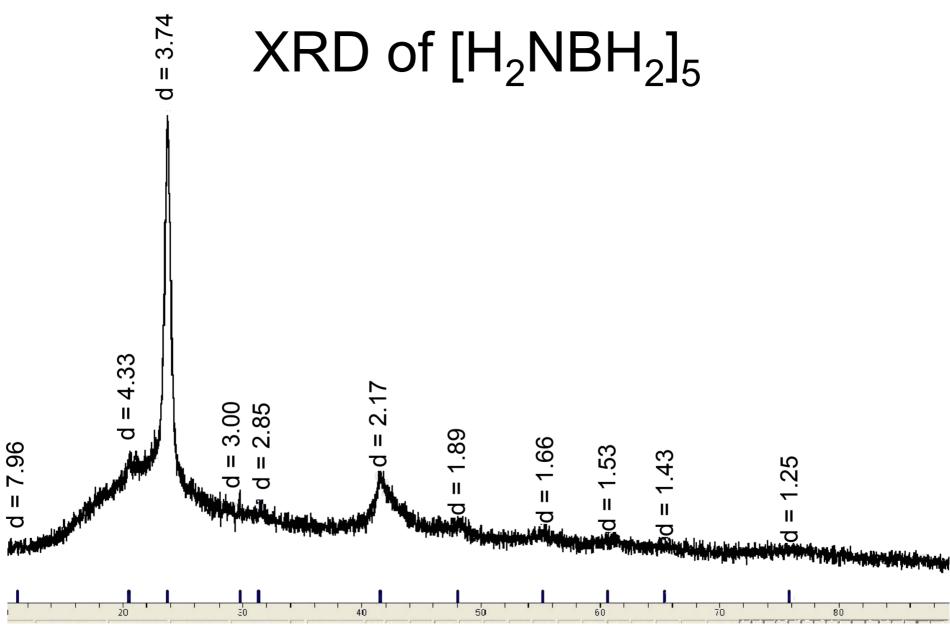
Gervais, C.; Babonneau, F. J. Organomet. Chem. 2002, 657, 75.

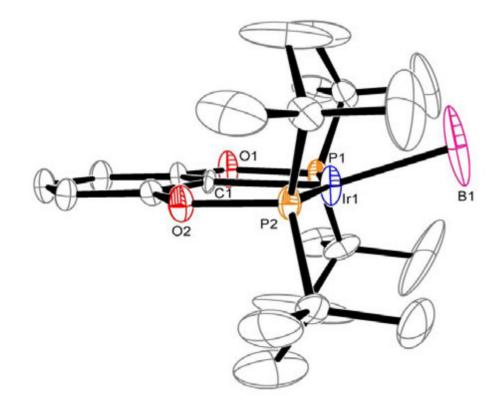
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### Solid State <sup>11</sup>B NMR of [BH<sub>2</sub>NH<sub>2</sub>]<sub>5</sub>

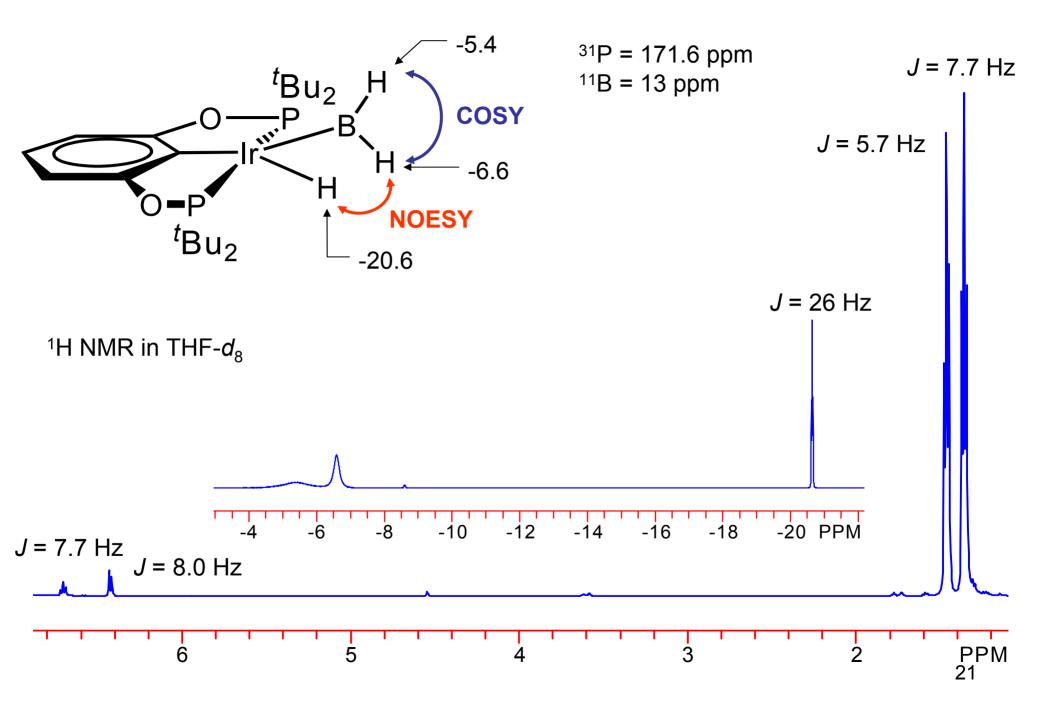




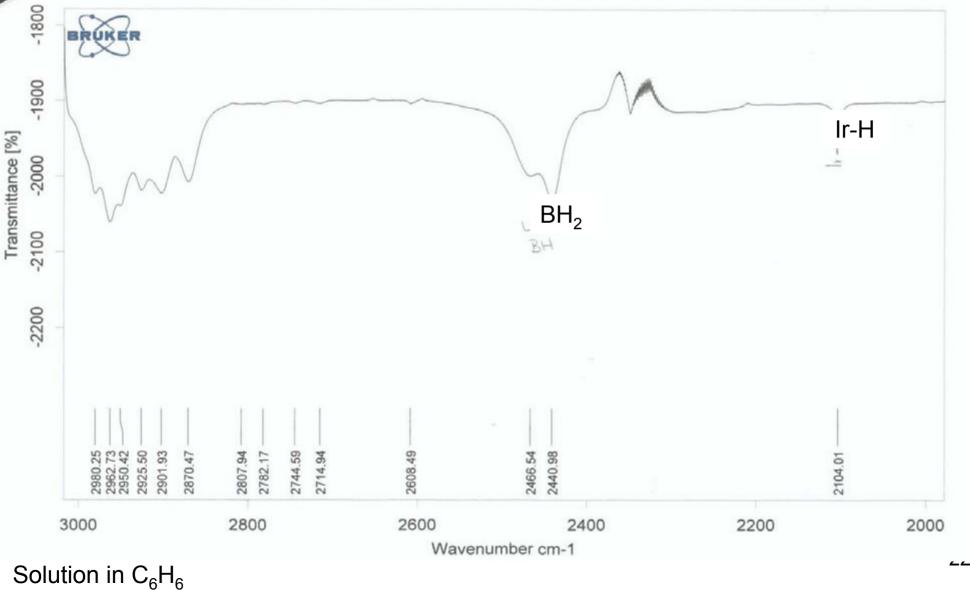


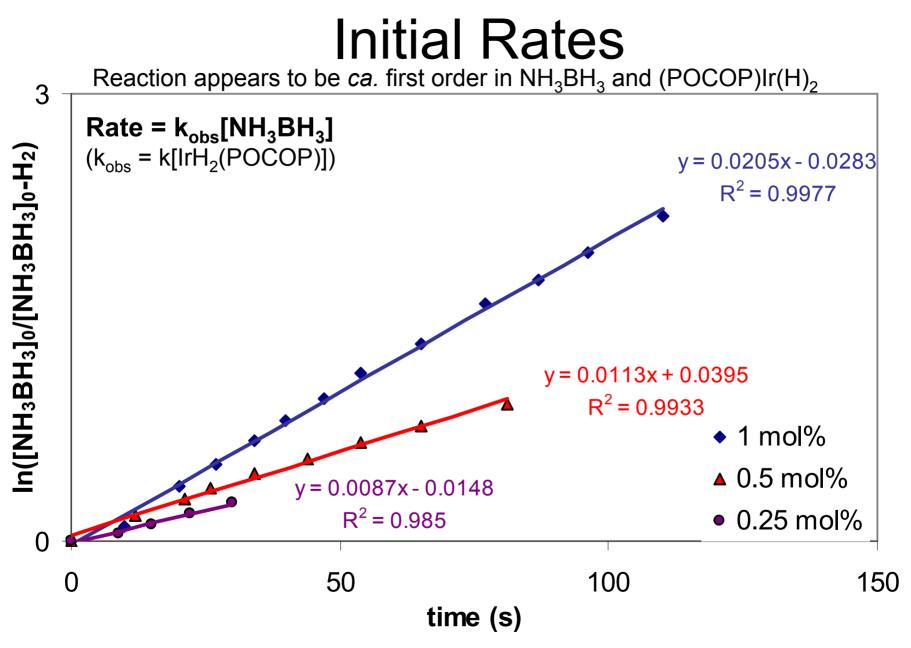


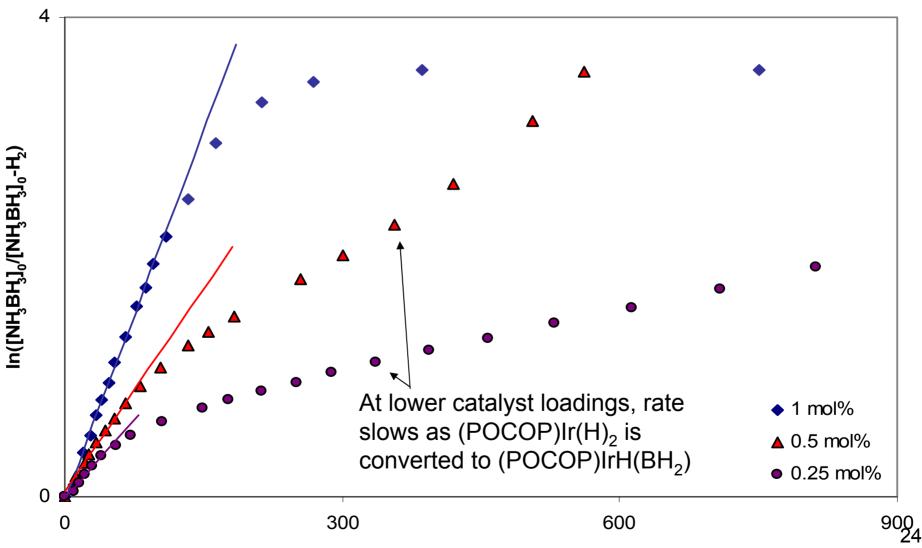
	Bond Length (Å)
Ir(1)-B(1)	2.185(9)
Ir(1)-P(1)	2.3137(14)
Ir(1)-P(2)	2.3122(14)
Ir(1)-C(1)	2.032(4)



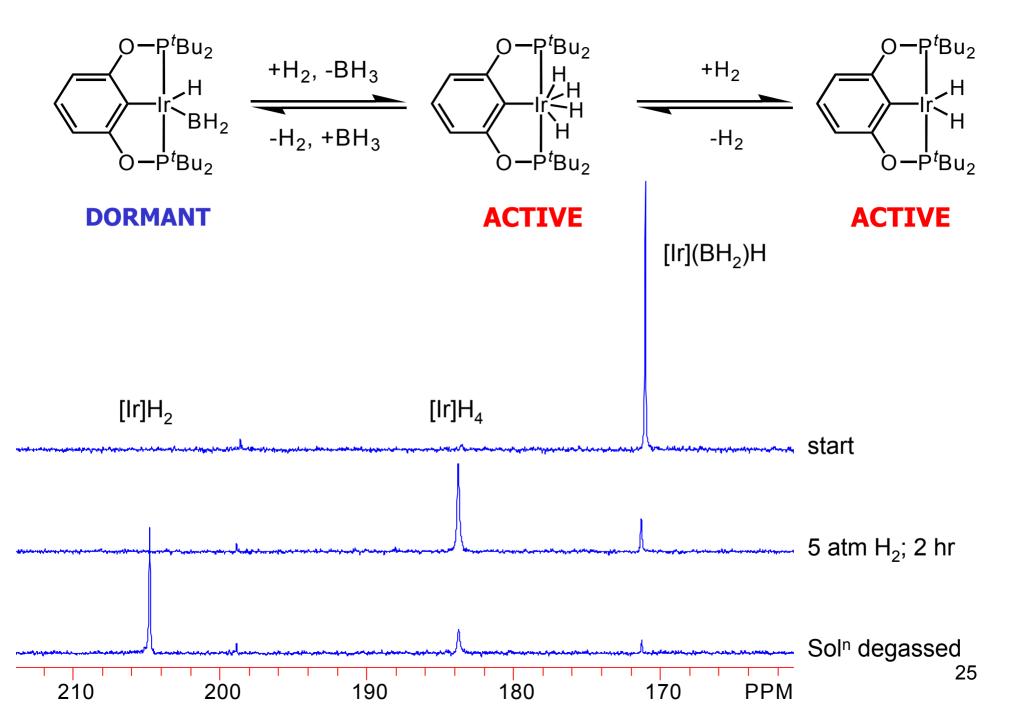
### IR spectrum of (POCOP)IrH(BH<sub>2</sub>)







time (s)



### **Publications and Presentations**

Paper on the Ir catalyst submitted to J. Am. Chem. Soc.

# **Critical Assumptions and Issues**

- Computational work suggests that the hydrogenation/dehydrogenation of BN compounds is reversible. This needs to be verified by experiment. Thermodynamic data for these complexes is very limited.
- The formation of volatile borazine must be avoided for fuel cell applications. Most catalysts generate mixtures including borazine.
- The cost of amine borane must be brought down.