
Nanostructured Metal Carbide Catalysts for the Hydrogen Economy

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paratungstate $(\text{NH}_4)_{10}\text{W}_{10}\text{O}_{41}$ in flowing 50% CH_4 /50% H_2 . The structures were investigated by X-ray and neutron diffraction, and the presence of amorphous carbon was studied by neutron diffraction and neutron pair distribution function analysis. XPS analysis on the exposed surface shows that the oxidation states of the metals are almost exclusively Mo(II) and W(IV), and the amount of carbidic carbon is much higher in Mo_2C than in WC. BET surface areas of Mo_2C and WC were found to be as high as 68 m^2/g and 21 m^2/g , respectively, and these *do not* arise from the amorphous carbon on the surface. Pore size distribution revealed the existence of unique combined micro- and meso-porosity at a range of 2 to 30 nm, and a strong correlation between specific surface area and the pore volume. Electron microscopy provided further evidence for the formation of the nanopores in as-prepared carbides. For the first time, EXAFS analyses have been carried out beyond the first coordination shells of these materials, and good agreement has been achieved between the data and the fit based on structural models derived from neutron diffraction refinement.

Objectives

Our goal is to develop preparative routes to nanostructured transition metal (Mo and W) carbides with high surface area and desired bulk and surface structures as catalysts for H_2 generation. We will examine the catalytic behavior of these novel carbides for fuel reforming and water-gas shift and initiate fundamental understanding of the surface chemistry in H_2 generation catalysis. We will explore the nature of the active sites through a combination of advanced *in situ* spectroscopic techniques and density functional calculations interfaced directly with the experiment.

Technical Barriers

The greatest impediment to the widespread application of metal carbides as catalysts seems to be their materials science, rather than their reactivity. The challenge is to prepare stable, high surface area forms of specific phases or, at least, to ensure that the exposed surfaces have the correct structure. Existing strategies of making high surface area carbides generally produce nonstoichiometric surfaces, containing either residual oxygen or excess carbon which can block the active surface. Amongst the goals of our research is to utilize modern techniques of structure analysis such as neutron pair-distribution function analysis to aid in our understanding of these fascinating catalytic materials.

Abstract

Nanostructured, high-porosity molybdenum and tungsten carbides were prepared by thermal decomposition and carburization of ammonium paramolybdate $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24}\cdot 4\text{H}_2\text{O}$ and ammonium

Progress Report

Characterization by Diffraction, Neutron PDF and XPS

As-prepared Mo and W carbide samples were analyzed by X-ray and neutron powder diffractions, neutron pair distribution function (PDF) calculation, and X-ray photoelectron spectroscopy (XPS). XRD patterns of the samples were obtained using Philips XPERT X-ray diffractometer with Cu *K* radiation. Neutron powder diffraction data were collected on the BT-1 32-counter high resolution diffractometer at the NIST Center for Neutron Research. X-ray diffraction data of Mo_2C can be fitted almost equally well to either hexagonal ($P6_3/mmc$) or orthorhombic ($Pbcn$) structure model, but extra peaks arise from orthorhombic symmetry in neutron diffraction pattern. The crystal structure of Mo_2C was therefore refined in orthorhombic space group $Pbcn$ [1], and WC in hexagonal space group $P-6m2$ [2] using Fullprof software. The Rietveld refinement results on neutron data are shown in Figure 1. The mismatch between the observed and the calculated data is presumably due to stacking faults, especially in WC [3].

Non-carbidic or amorphous carbon can not be detected by X-ray diffraction. Neutron diffraction pattern of WC, however, clearly shows an additional phase attributed to graphite carbon (Figure 1). This is in agreement with the neutron pair distribution function

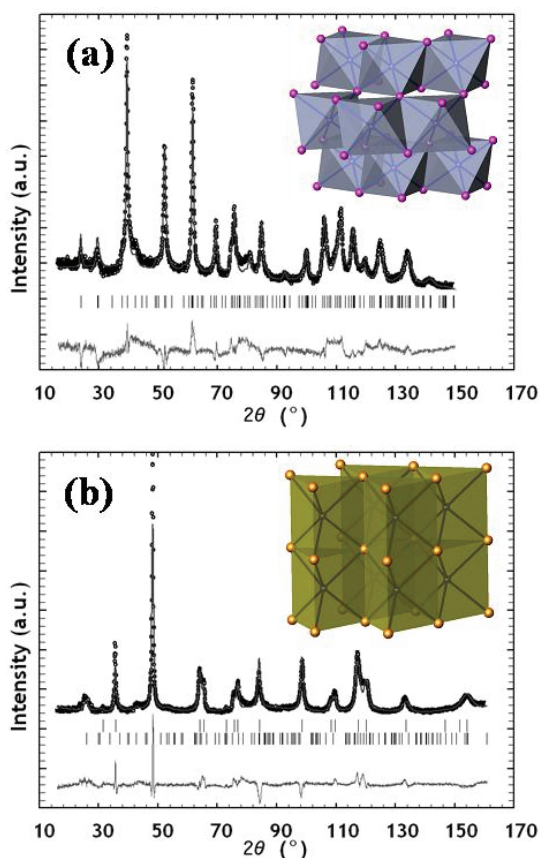


FIGURE 1. Observed (circles) and calculated (gray line) neutron diffraction patterns for Mo allowed peak positions for each phase. The insets are the crystal structures with Mo in purple, W in orange and C in blue in the center of the polyhedra (a,b).

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Figure 2, calculated patterns are fitted to the cr structure of carbides, and the difference curves can be fitted to the graphite structure. The most intense peaks assigned to graphite carbon are marked with arrows.

The contribution from the graphite phase is much larger in WC than in Mo₂C, indicating a higher amount of non-carbide carbon in WC which is likely caused by the higher carburization temperature. Neutron diffraction and scattering data for PDF analysis were collected on NPDF at the Lujan Center at Los Alamos Neutron Center.

Surface compositions and metal oxidation states were measured by X-ray photoelectron spectroscopy using a Kratos Axis Ultra spectrometer with an Al K source. The carbon 1s peak at 284.8 eV was used as a reference for binding energy calibration.

This peak (Figure 3 (a),(b), purple) is assigned to background adventitious carbon presumably from vacuum pump oil as well as amorphous carbon from

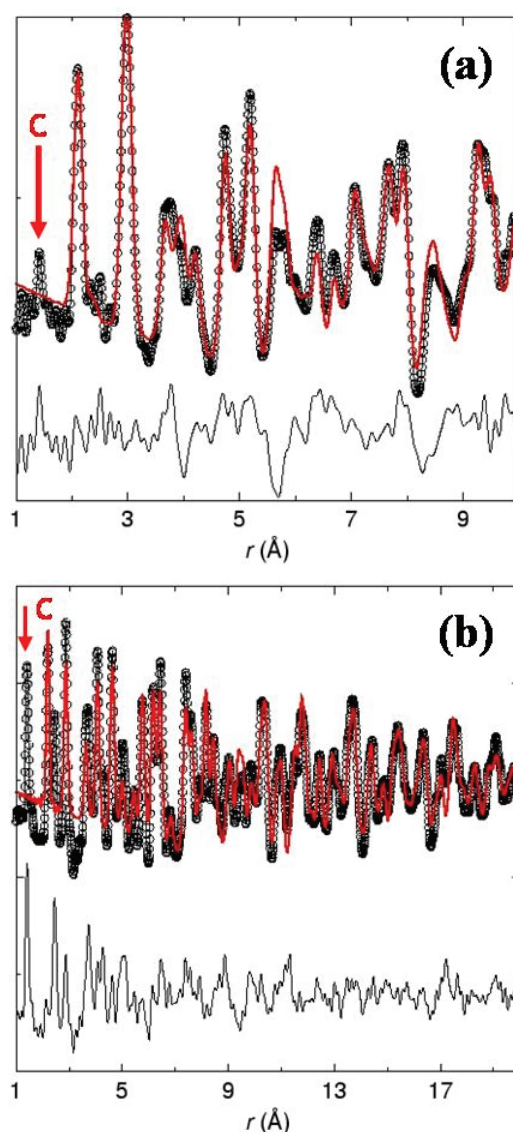


FIGURE 2. Neutron pair distribution function (PDF) analysis on non-carbide carbon in (a) Mo₂C and (b) WC samples. The difference between observed (black circles) and calculated (red lines) data is shown as black curves in the bottom.

the sample surface. It is therefore hard to determine the amount of surface amorphous carbon and metal to carbon ratio. Despite all that, the relative amount of carbide carbon (283.5 eV) [4] is much higher in Mo₂C than in WC (Figure 3 (a),(b), blue), possibly because the surface of WC is covered with more amorphous carbon and therefore less carbide carbon is exposed. Spectra in Mo 3d and W 4f regions (Figure 3 (c),(d)) show the expected doublets with chemical shifts characteristic of Mo(II) and W(IV), corresponding to the desired Mo₂C and WC forms. The presence of some higher oxidation states is due to partial oxidation of the surface.

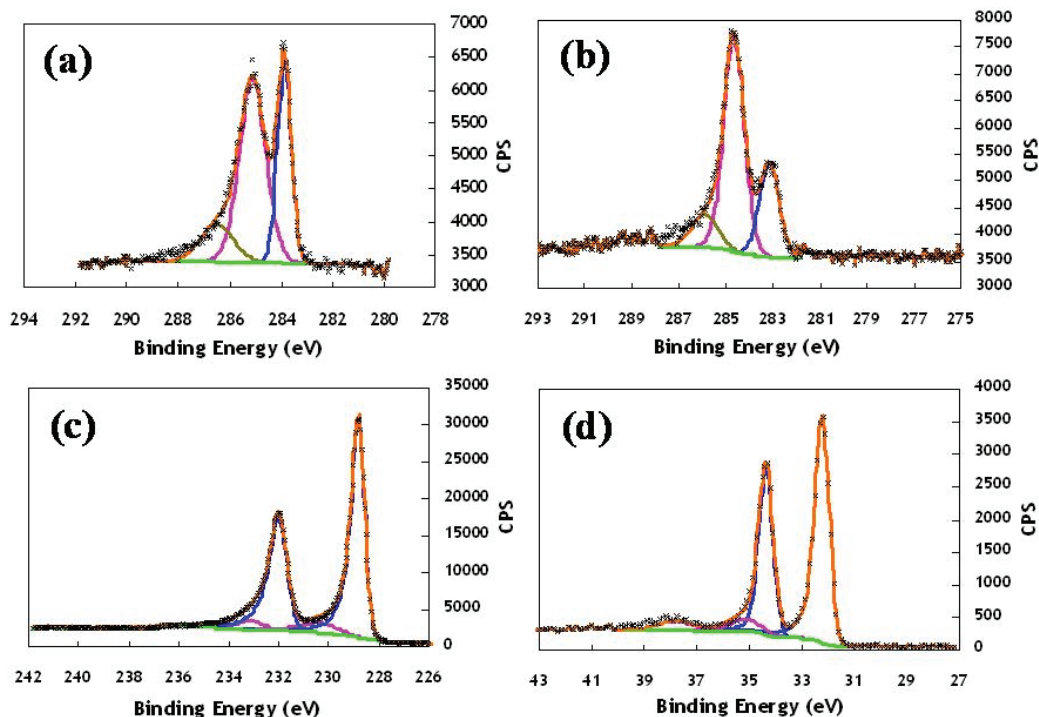


FIGURE 3. High resolution XPS spectra (black) on (a) Mo₂C and (b) WC in C 1s region, (c) Mo₂C in Mo 3d region, (d) WC in W 4f region. Fits to the data are in orange and background in green.

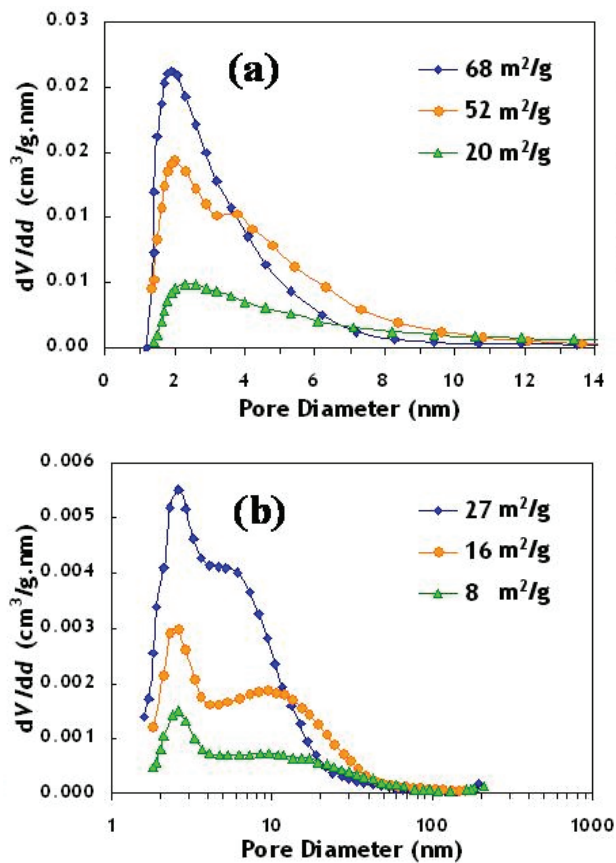


FIGURE 4. Pore size distributions of (a) Mo₂C and (b) WC samples with different surface areas.

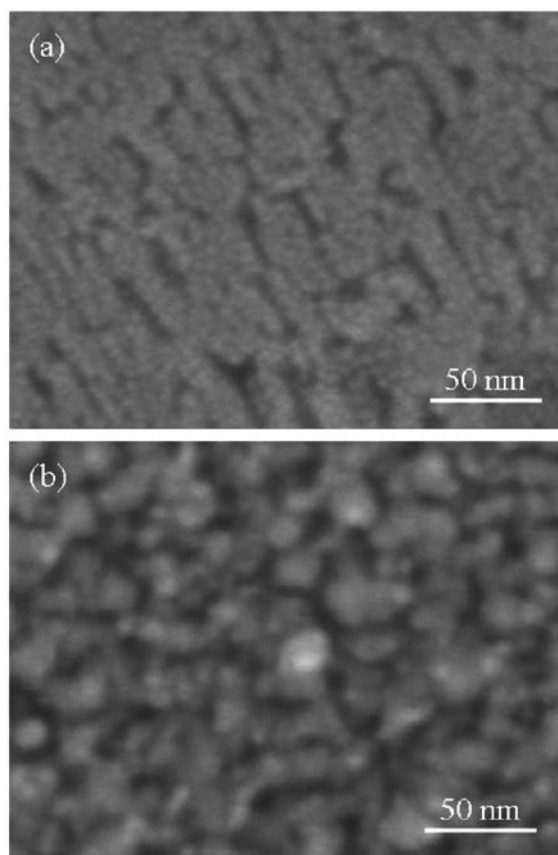


FIGURE 5. Nanostructured Mo₂C (a) and WC (b) revealed by SEM.

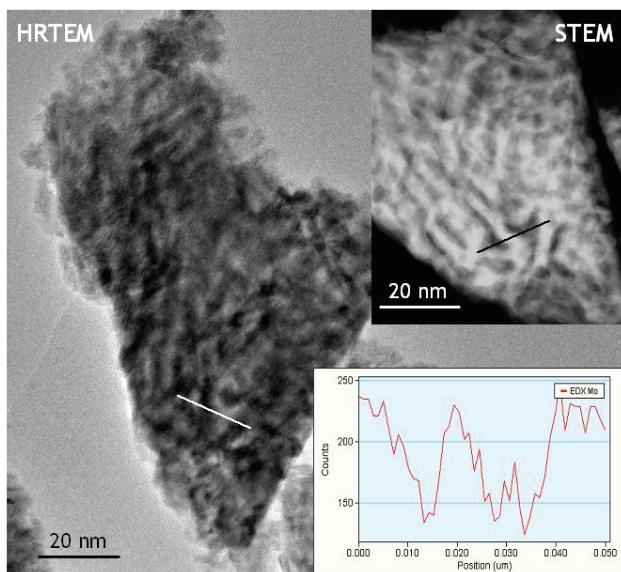


FIGURE 6. EDX line scan for elemental molybdenum along the mark left HRTEM and top STEM images.

Characterization by N Microscopy

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from the adsorption branch of the isotherms using BJH model. Higher surface area is related with larger pore volume. Micro- and meso-pores in the range of 2 to 30 nm were observed, which is consistent with the electron microscopy analysis (Figure 5 and Figure 6).

Secondary electron field emission scanning electron microscopy (SEM) was performed on a Sirion XL30 microscope. High resolution transmission electron microscopy (HRTEM) and Z-contrast images were obtained from a FEI Tecnai F30UT transmission electron microscope equipped with a field-emission electron gun operated at 300 kV. In scanning TEM (STEM) mode, atomic number sensitive high-angle annular dark-field (HAADF) images were recorded using an annular dark field detector in combined with an electron dispersive X-ray detector (EDAX-R, 135eV) for chemical analysis. EDX line scan profile shows the expected distribution of molybdenum across the nanopores (Figure 6). The porous morphologies are very promising for catalysis.

Characterization by X-ray Absorption Fine Structure

Mo K-edge (20,000 eV) and W L3-edge (10,207 eV) XAS spectra were collected in unfocused mode using

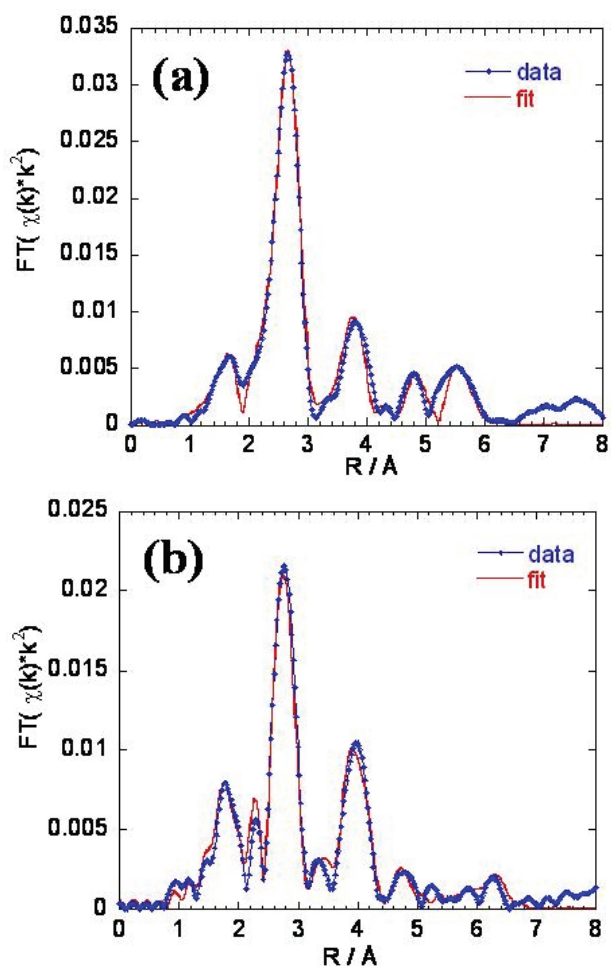


FIGURE 7. Mo K-edge (a) and W L3-edge (b) EXAFS (blue) in R-space for Mo_2C and WC samples, showing fit (red) to Mo_2C and WC crystal structures.

Si(220) $\phi = 0$ crystals on beamline 2-3 at the Stanford Synchrotron Radiation Laboratory (SSRL).

EXAFS refinement adopts the structure models derived from the Rietveld refinement of neutron powder diffraction data. Good agreement between the data and the fit has been achieved in the range 1 to 5 Å, nearly twice the range found in ref.[5].

Future Directions

We have determined methods of making stable high-surface area nanostructured molybdenum and tungsten carbides, we are in a position to carefully establish the relation between the degree of crystallinity and structural coherence, and the catalytic activity. We will focus on methods controlling and removing the surface graphite, and aim for still higher surface area. We will continue to establish methods for suppressing amorphous carbon deposition on the surface, and verify that the porous morphology is retained after being subject to catalytic

conditions. We will also seek new preparative strategies such as ethanolic precipitation [8] of the Mo and W precursors in the presence of supporting oxides such as Al_2O_3 to make supported carbides with larger active surfaces.

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Publications and Acknowledgements

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