



DOE Hydrogen Program



# An Integrated Approach of Hydrogen Storage in Complex Hydrides of Transitional Elements

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STP 32



# Overview

## Timeline

- July 2006
- August 2009
- Percent complete 45%

## Budget

- Total project funding \$
  - DOE share \$ 544,160
  - Contractor share \$ 234,991
- Funding received in FY06 \$ 544,160

## Barriers

- *Barriers addressed*
  - Durability/Operability (3.3.4 D)
  - Charging/Discharging Rates (3.3.4 E)
  - Lack of understanding of Hydrogen Physisorption & chemisorption (3.3.4 P)

## Partners

- University of Arkansas Nanotechnology Center, Little Rock
- National Institute for Isotopic & Molecular Technologies, Romania
- Los Alamos Neutron Diffraction Center

# OBJECTIVES

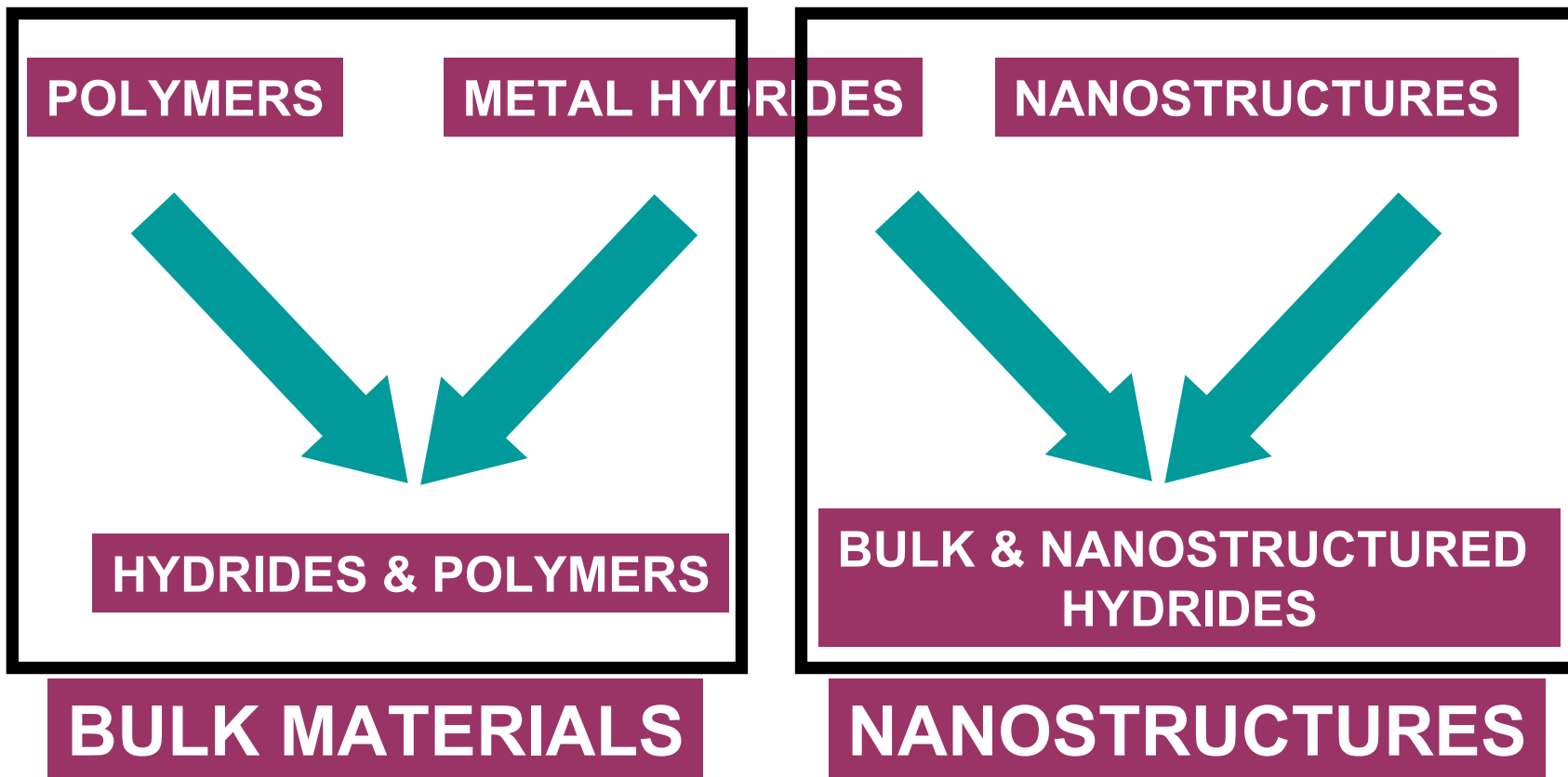


PARAMETER	YEAR		
	2007	2010	2015
Weight (%)	4.5	6	9
Pressure (bar)	100	100	100
Kinetics (Min.)	10	3	2.5
Temp. (° C)	-20/50	-30/50	-40/60

**PROJECT TARGETS: 6 wt.% , 100 bar, 3 min , -30/50 deg C**



# OBJECTIVES





# OBJECTIVES

## BULK MATERIALS

- ***Hydrogen Storage Characterization***
  - Design and fabrication of a Sievert Type high pressure high temperature gas titration / chemical reactor setup.
- ***Develop materials for hydrogen storage based on DOE's system storage target for 2010***
  - Increase of reversible hydrogen storage capacity in complex metal hydrides by developing new systems including hydride phases
  - Development of catalytic compounds to enhance the formation and decomposition of complex metal hydrides.
  - Investigation of hydrogen storage capacity in metal (Ti and Li) decorated polymers.
  - Investigation of enhancement of hydrogen storage capacity in metal hydrides dispersed in polymer matrix.



# MILESTONES

## BULK MATERIALS

Month/Year	Milestone or Go/No-Go Decision
Jan 08	<b>Milestone:</b> Design, fabrication and testing of the Sievert Type high pressure and high temperature gas titration setup is completed and tested successfully.
Mar 08	<b>Milestone:</b> An inert atmosphere synthesis and compound treatment (moisture less than 5 ppm and oxygen less than 10 ppm) facility has been installed.
Apr 08	<b>Milestone:</b> Characterization of Hydrides initiated
Apr-08	<b>Milestone:</b> Synthesis and characterization of Ti-decorated polymers started; 1.3 wt % of hydrogen stored in Ti-decorated polyaniline at 80 bar and 25 deg C.



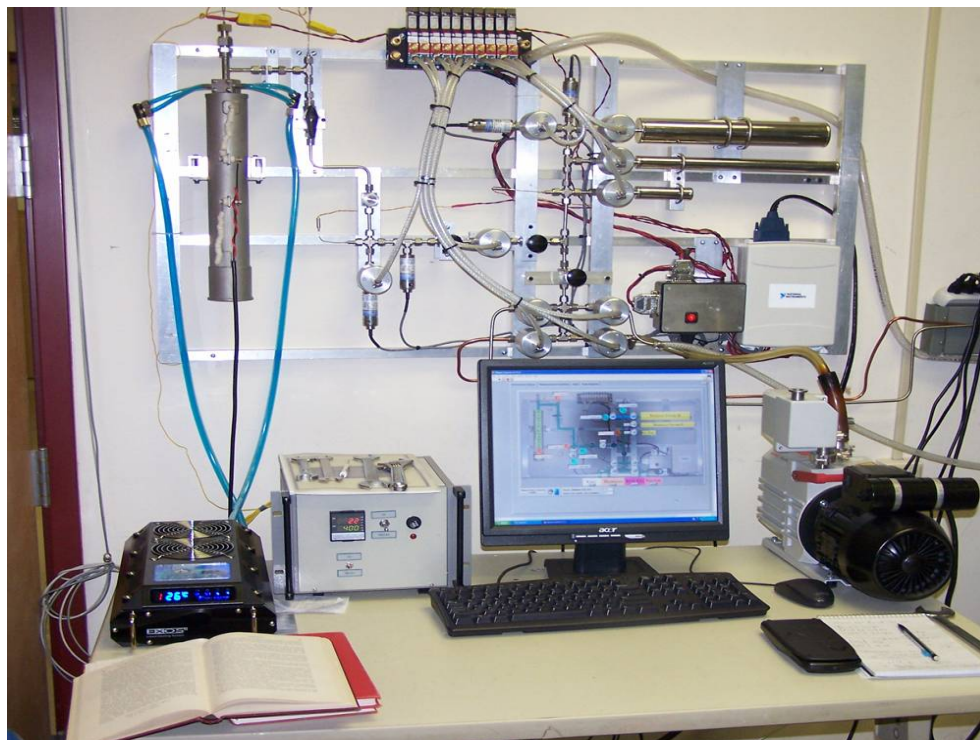
## BULK MATERIALS

- **H<sub>2</sub> absorption/desorption measurement setup**
  1. Scalable sensitivity
  2. Wide range of operating temperature and pressure conditions
  3. Increase the degree of automation
- **Metal hydrides**
  4. Decrease reaction temperature
  5. Increase reaction rates
  6. Decrease reaction pressure
- **Polymer based materials**
  7. Synthesis of metal (Ti, Li, Sc)-decorated stable polyaniline/polyacetylene
  8. Use of metal nanoparticles in synthesis
  9. Reducing cluster formation of nanoparticles
  10. Increase surface area
  11. Dispersing polymers in metal hydrides

# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS



### Specifications

1. Pressure: Vacuum to 200 bar
2. Temperature: Ambient to 500 deg C
3. Sample volume: 10 mL
4. Computer controlled & automated

**COST OF COMMERCIAL DEVICE: ~ \$ 130,000**  
**OUR DEVELOPMENTAL COST: ~ \$ 20,000**

**DOE funded**

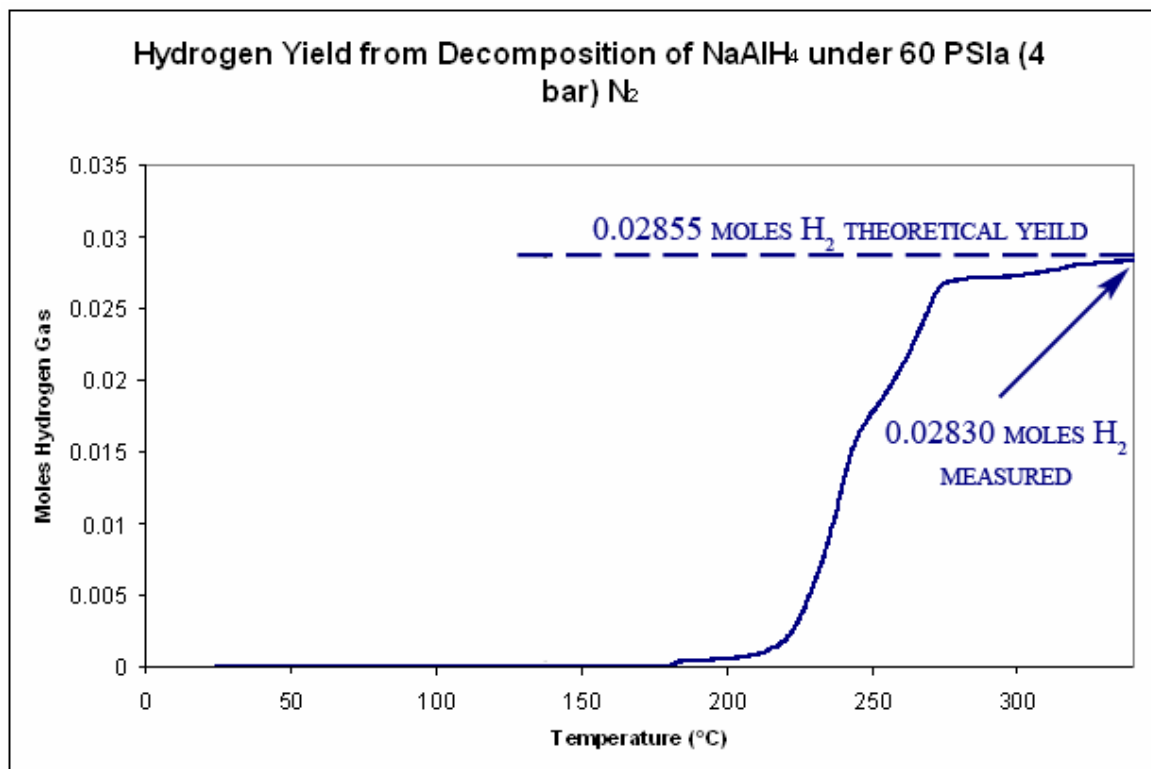
**SIEVERT APPARATUS DEVELOPED IN-HOUSE**



# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS



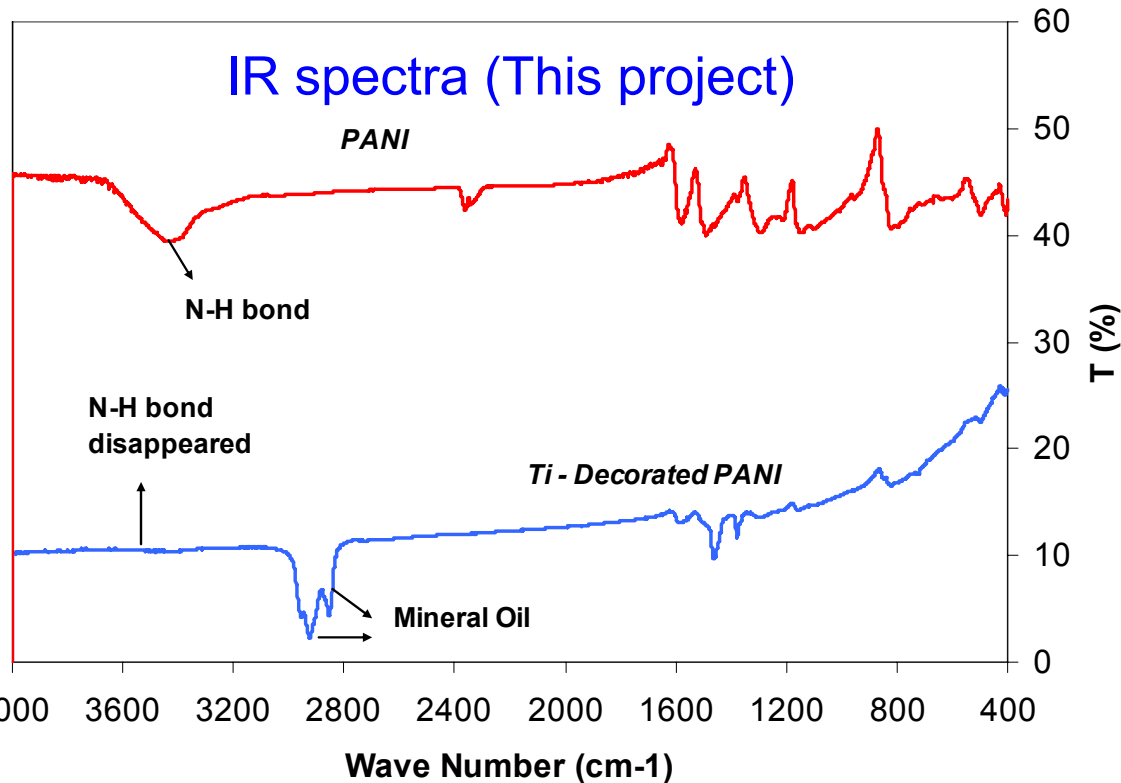
The measured hydrogen yield from a sample of batch certified  $\text{NaAlH}_4$  during thermal decomposition

# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS

## *Ti-decorated polyaniline*



Theory (1) predicts replacement of N-H bond by Ti in polyaniline. The IR spectra confirms that N-H bond in Ti-decorated polyaniline has disappeared. Experiments are needed to confirm that N-H has been replaced by Ti.

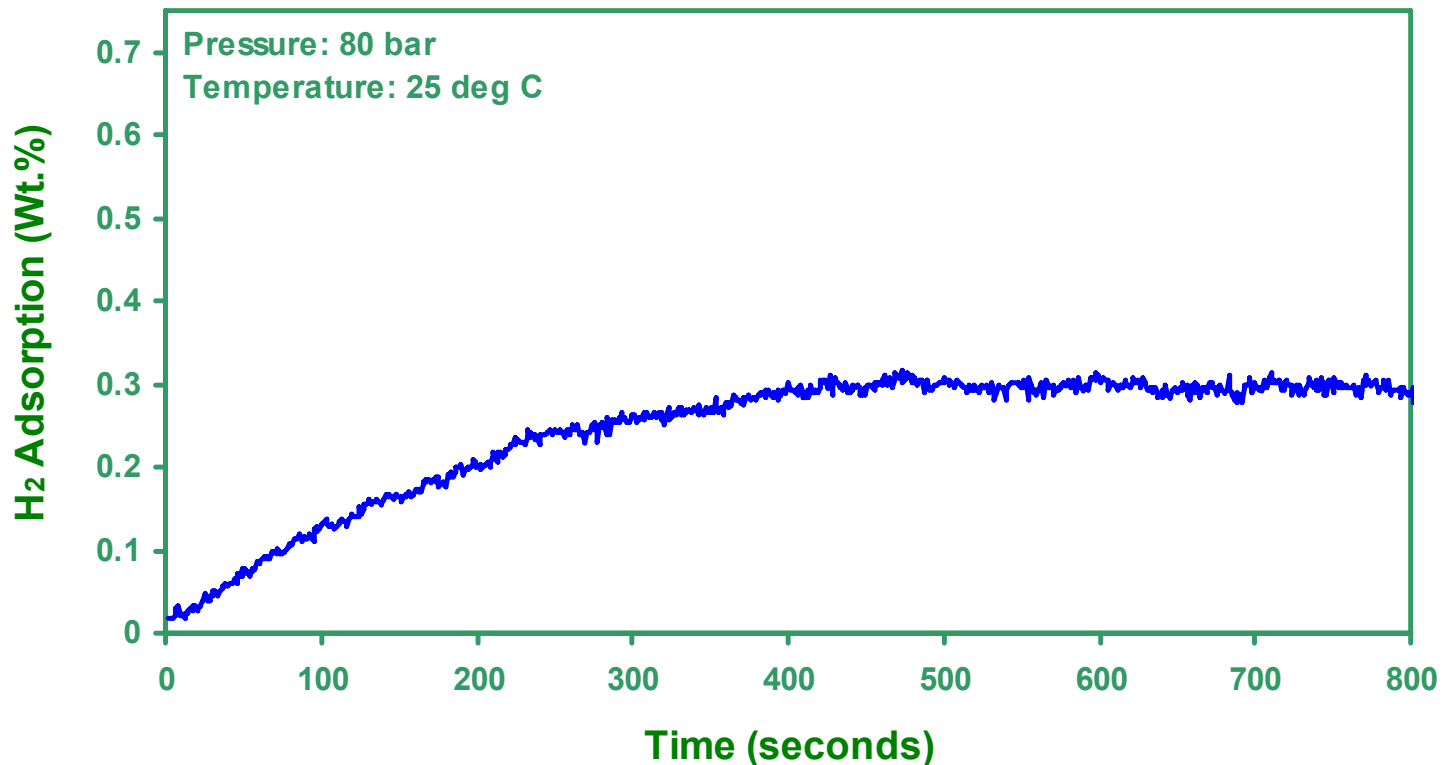
1. Lee et al., *Physical Review Letters*, 97 (2006) 056104

# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS

## *Ti-decorated polyaniline*



Incremental Adsorption curve of Ti decorated polyaniline following a two-step adsorption of 0.7 % at 35 bar, and an additional 0.3% at 50 bar, both at 25 deg C

# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS

## *Ti-decorated polyaniline*

Pressure (bar)	Weight (%)	Kinetics (min)	Temp (° C)
35	0.7	40	25
50	0.7+0.3	25	25
80	0.7+0.3+0.3= 1.6	5	25

Possible Ti clustering (1)

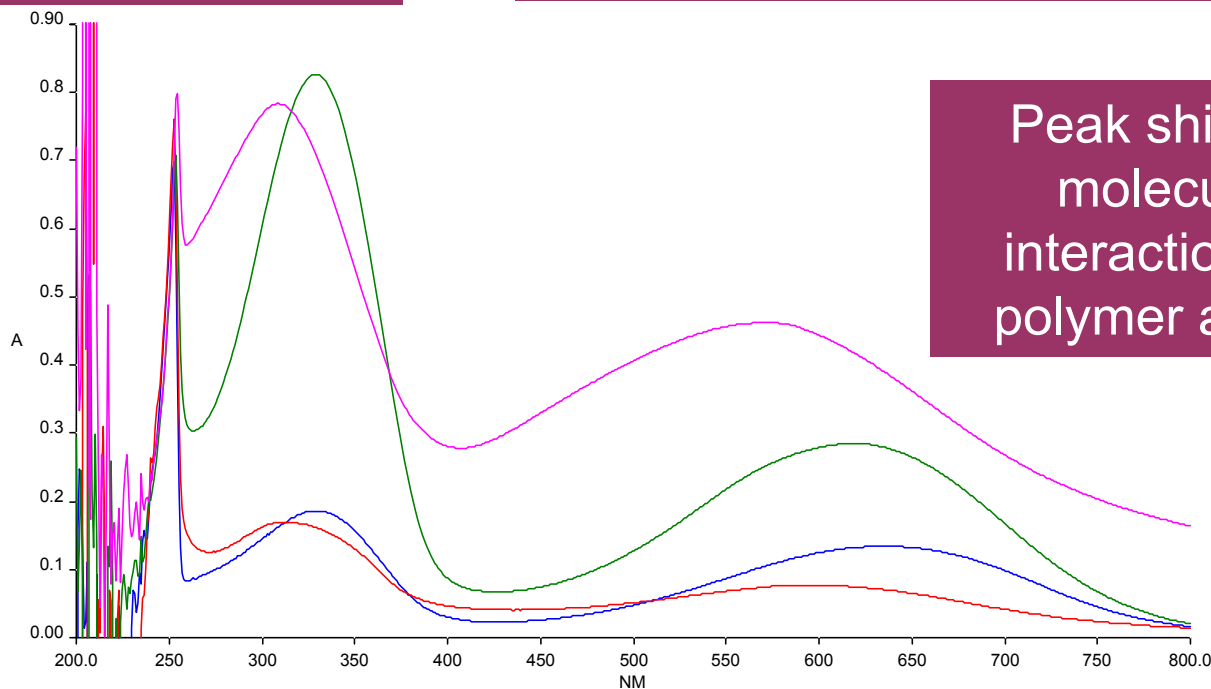
(1) *Li and Jena, Physical Review Letters, 97 (2006), 209601.*

# TECHNICAL ACCOMPLISHMENTS



## BULK MATERIALS

## *Hydride-dispersed polyaniline*



Peak shift confirms molecular level interaction between polymer and  $\text{NaAlH}_4$

**Variation of optical absorption peaks as function of concentration of  $\text{NaAlH}_4$  in polyaniline**

	PANI	PANI/ $\text{NaAlH}_4$ 2:1	PANI/ $\text{NaAlH}_4$ 1:1	PANI/ $\text{NaOH}$
$\lambda_1$ (nm)	330	308	312	329
$\lambda_2$ (nm)	618	571	597	636

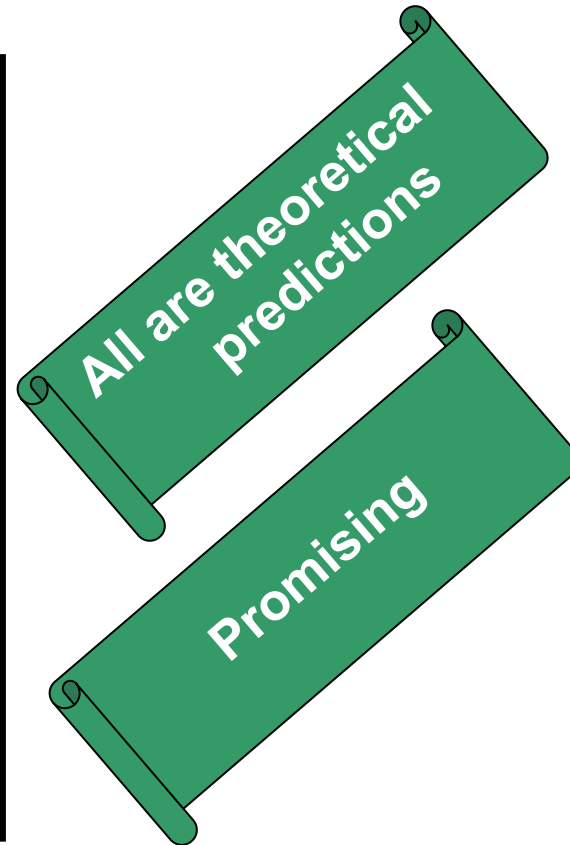
# FUTURE WORK



## BULK MATERIALS

### *Synthesis, H<sub>2</sub> storage & Kinetics*

- Ti-decorated polyaniline  
4.1 wt.% , 30 bar, 25 deg C (1)
- Ti-decorated cis-polyacetylene ,  
7.6 wt.% , 30 bar, 25 deg C (1)
- Ti-decorated trans-polyacetylene ,  
12 wt.% (2)
- Sc-decorated trans-polyacetylene  
14 wt.% (2)



(1) Lee et al., *Physical Review Letters*, 97 (2006) 056104 ,

(2) Lee et al., *Journal of Alloys of Compounds*, 446-447 (2007) 373-375.

# FUTURE WORK



## BULK MATERIALS

### *Synthesis, dissociation studies*

- Magnesium Borohydride ( $\text{Mg}(\text{BH}_4)_2$ ) and Magnesium Alanate ( $\text{Mg}(\text{AlH}_4)_2$ ),
- $\text{Mg}(\text{BH}_4)_{2-n} (\text{AlH}_4)_n$
- Sodium Aluminium Hydride ( $\text{Na}(\text{AlH}_4)$ ) and Ti- $\text{Na}(\text{AlH}_4)$  as model systems

# SUMMARY



## BULK MATERIALS

- **A state-of-the-art hydrogen storage material synthesis and characterization facility has been established at University of Arkansas at Little Rock.**
- **A highly automated Sievert type gas titration setup to measure the hydrogen sorption has been developed and fabricated in-house.**
- **Titanium nanoparticle decorated polyaniline shows promising preliminary results (1.3 wt.%, 80 bar, 25 deg C) for validating the theoretically predicted hydrogen storage capacity.**





# OBJECTIVES

## NANOSTRUCTURES

- Investigation of **maximum hydrogen storage capacity and adsorption/desorption kinetics of thin films and nanostructures of magnesium alanate and magnesium borohydride** for hydrogen storage.
- Utilization of **glancing angle deposition (GLAD**, also known as oblique angle deposition) technique for the growth of **nanorod arrays of magnesium (Mg) as a model system, magnesium alanate ( $\text{Mg}(\text{AlH}_4)_2$ ), and magnesium borohydride ( $\text{Mg}(\text{BH}_4)_2$ )**.
- Construction and utilization of new **quartz crystal microbalance (QCM)** gas chamber system for the dynamic investigation of **maximum hydrogen storage capacity and adsorption/desorption kinetics of the nanostructures produced with nanograms measurement sensitivity**.
- Investigation of **effect of catalyst** on hydrogen adsorption/desorption properties of Mg, magnesium alanate, and magnesium borohydride. Possible **catalyst materials that we plan to incorporate are Pt, Ti, Ni, Pd, and V**.



# MILESTONES

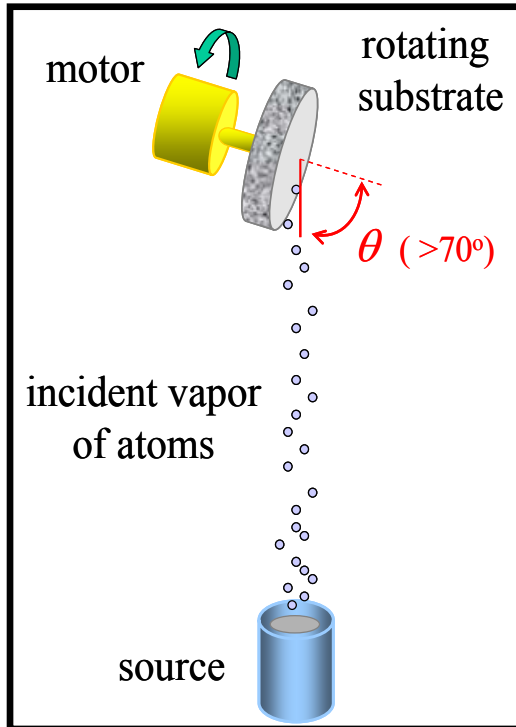
## NANOSTRUCTURES

Month/Year	Milestone or Go/No-Go Decision
Jun-07	<b>Milestone:</b> Fabrication of nanostructures in the shapes of vertical nanorods using GLAD approach. Material: Mg as model system.
Dec-07	<b>Milestone:</b> Started design and set-up of a QCM gas chamber for the dynamic measurement of hydrogen adsorption/desorption kinetics, thermal stability, and oxidation properties of nanostructured coatings.
May-08	<b>Milestone:</b> Finished investigation of thermal stability and oxidation properties of thin films and nanostructures produced by GLAD. Material: Mg as model system.
May-08	<b>Milestone:</b> Started investigation of hydrogen adsorption/desorption properties of thin films and nanostructures produced by GLAD. Material: Mg as model system
Sep-08	<b>Milestone:</b> Will start the fabrication and investigation of hydrogen adsorption/desorption properties of magnesium borohydride and alanate thin films and nanostructures produced by GLAD. Materials: $\text{Mg}(\text{AlH}_4)_2$ and $\text{Mg}(\text{BH}_4)_2$

# APPROACH

## NANOSTRUCTURES

### Glancing Angle Deposition (GLAD)



- Large surface-to-volume ratio ,
- Control of crystal orientation,
- Lower oxidation rate,
- Porosity allows for volumetric changes

• Quartz Crystal Microbalance (QCM) method for the investigation of hydrogen storage, thermal stability, and oxidation properties of nanostructures and thin films produced



# APPROACH

## NANOSTRUCTURES

### *Nanostructured Materials to be Studied*

Nanostructured Material	Hydrogen Storage (wt %)	Decomposition T (°C)
$Mg(AlH_4)_2$ Magnesium Alanate [1]	9.3	200
$Mg(BH_4)_2$ Magnesium Borohydride [2]	14.9	320
Mg Magnesium [3]	7.6	300

### Catalyst Incorporation

+

Pt
Ti
Ni
Pd
V

Model System

[1] Fichtner et al. Journal of Alloys and Compounds 356-357: 418-422, 2003.

[2] Zuttel et al. Renewable Energy 33(2): 193-196, 2007; Zuttel et al. Journal of Alloys and Compounds 446-447: 315-318, 2007.

[3] Sakintuna et al. Int. J. of Hydrogen Energy 32: 1121-1140, 2007; Li et al. J. Am. Chem. Soc. 129: 6710-6711, 2007;

Wagemans et al. J. Am. Chem. Soc. 127: 16675-16680, 2005.

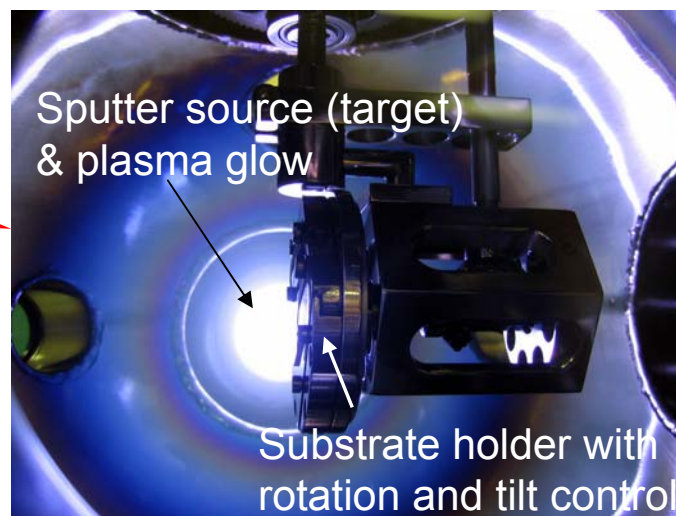
# TECHNICAL ACCOMPLISHMENTS



## NANOSTRUCTURES

### GLAD SPUTTER/EVAPORATION DEPOSITION SYSTEM

DOE funded  
(in part)



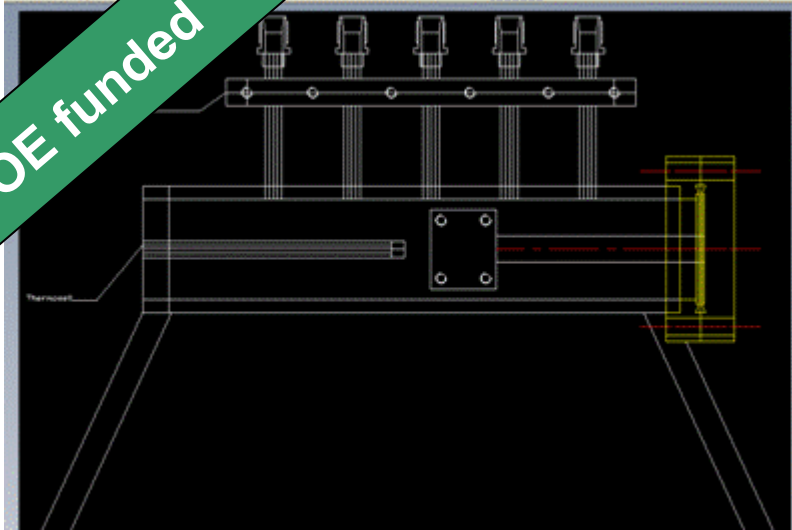
**COST OF COMMERCIAL DEVICE: ~ \$ 160,000**  
**OUR DEVELOPMENTAL COST: ~ \$ 80,000**

# TECHNICAL ACCOMPLISHMENTS

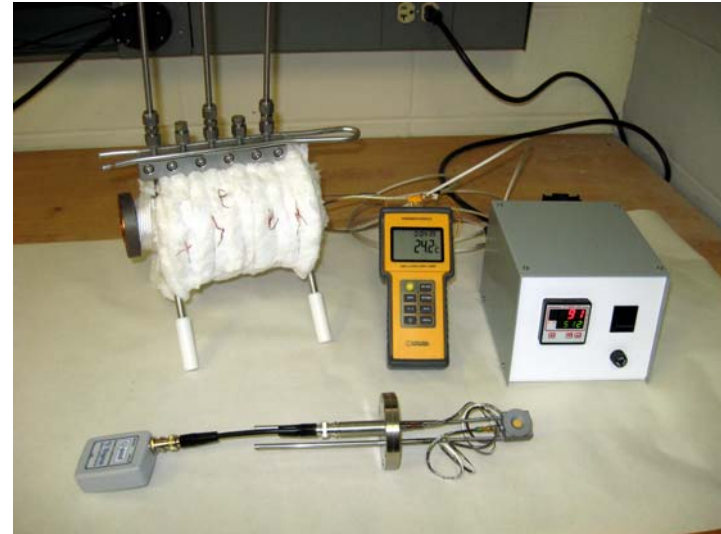


## NANOSTRUCTURES

DOE funded



## QUARTZ CRYSTAL MICRO-BALANCE (QCM) SYSTEM DEVELOPED IN-HOUSE



### SPECIFICATIONS

- Operating Pressure Range:  $10^{-3}$  – 30 bars
- Gasses available: Hydrogen, argon, oxygen
- Stable Temperature Range: room temperature – 500 deg C
- Nanostructure/thin film coating surface area:  $\sim 1 \text{ cm}^2$
- Mass Sensitivity: down to  $0.001 \text{ ng/cm}^2$

**COMMERCIAL DEVICE:  
Not Available  
OUR COST:  $\sim \$ 6,000$**

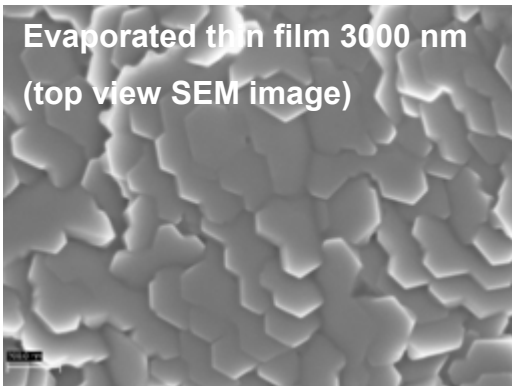
# TECHNICAL ACCOMPLISHMENTS



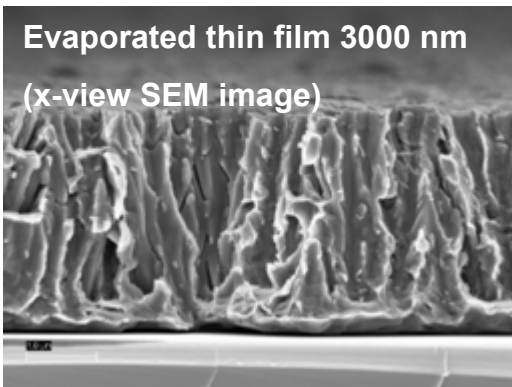
## NANOSTRUCTURES

### Thin film

Evaporated thin film 3000 nm  
(top view SEM image)



Evaporated thin film 3000 nm  
(x-view SEM image)

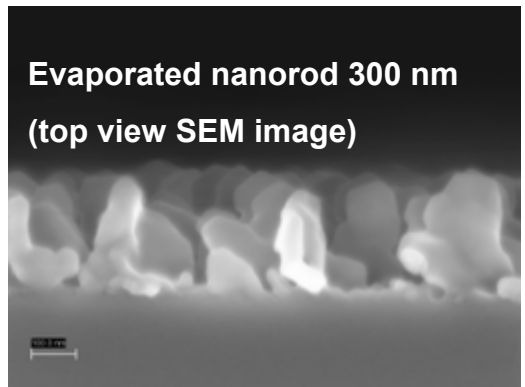


### Nanoblades

Evaporated nanorod 300 nm  
(top view SEM image)



Evaporated nanorod 300 nm  
(top view SEM image)



### Deposition conditions:

Tilt angle :

Thin films :  $0^\circ$

Nanorods :  $83.7^\circ$

Pressure: 6.9

$\times 10^{-6}$  mbar

Rotation: 1 RPM

Substrate : Si (100)

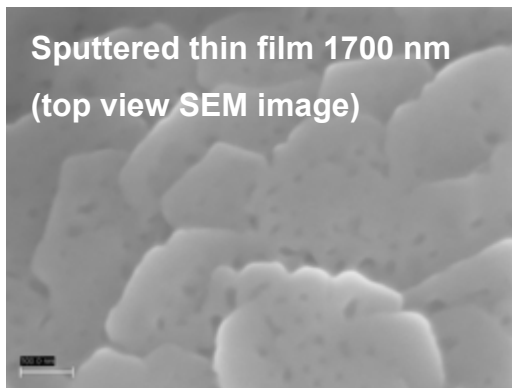


# TECHNICAL ACCOMPLISHMENTS

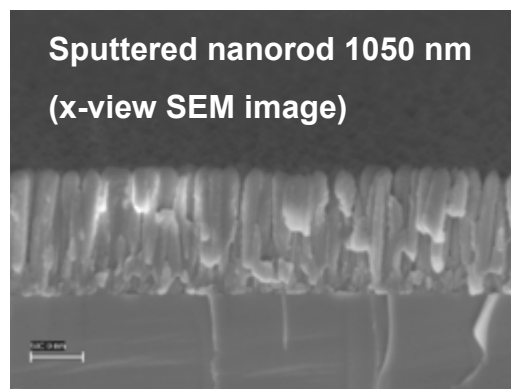
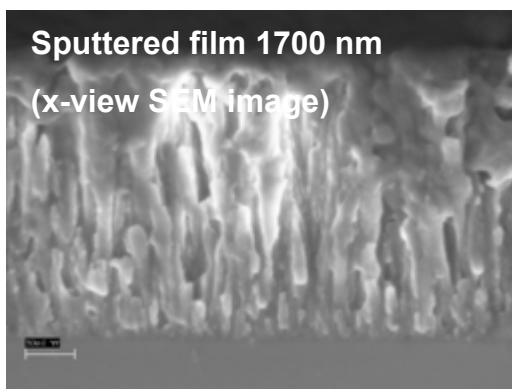
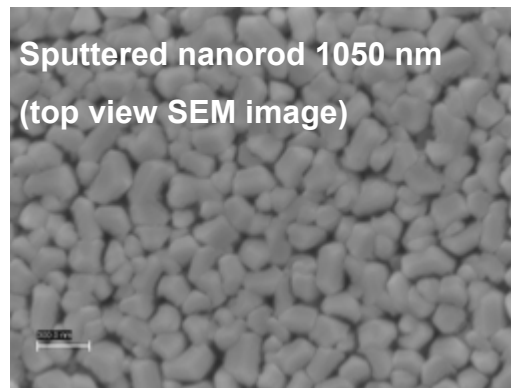


## NANOSTRUCTURES

### Thin film



### Nanorods



### Deposition conditions:

Tilt angle :

Thin films :0°

Nanorods :83.7°

Power: 80 watts

Pressure:  $2.7 \times 10^{-3}$   
mbar

Rotation: 1 RPM

Substrate : Si (100)

Sputter Deposited Mg Nanorods and Thin Films

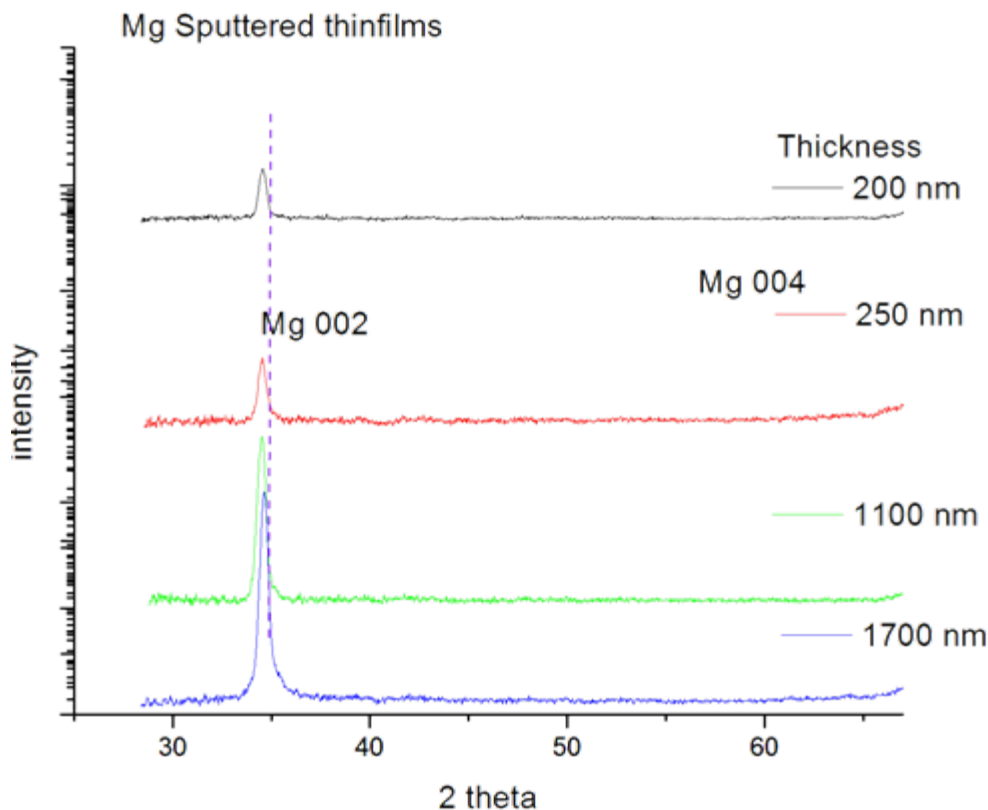


# TECHNICAL ACCOMPLISHMENTS

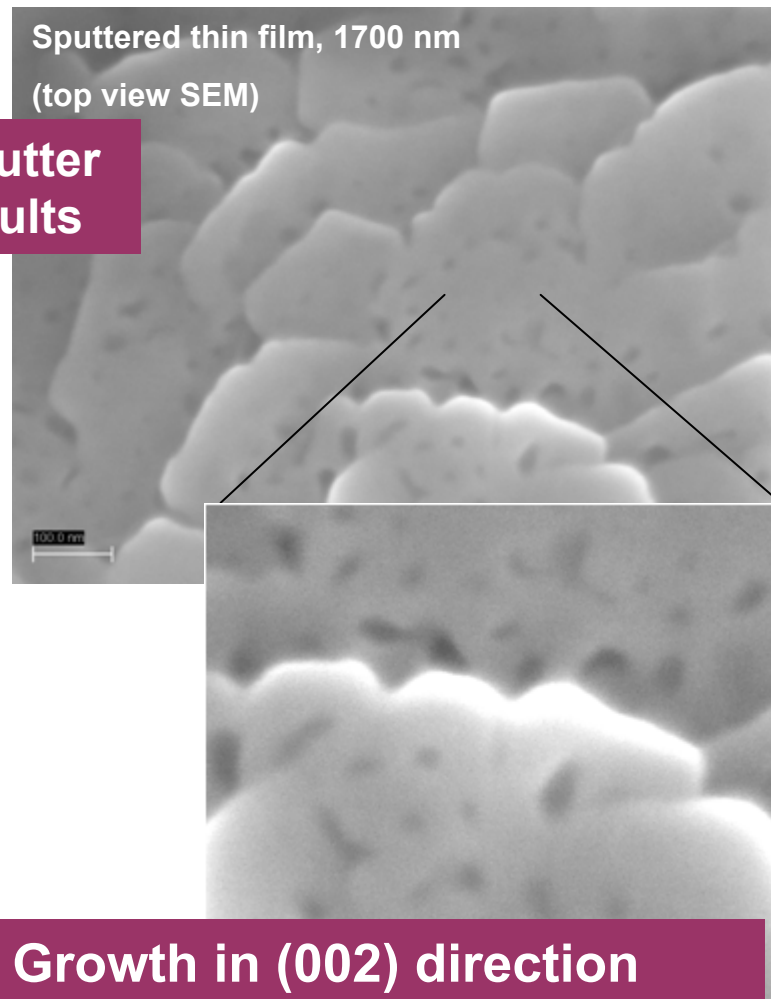


## NANOSTRUCTURES

### Microstructure and Crystal Orientation of Sputter Deposited Mg Thin Films: XRD and SEM results



Sputtered thin film, 1700 nm  
(top view SEM)



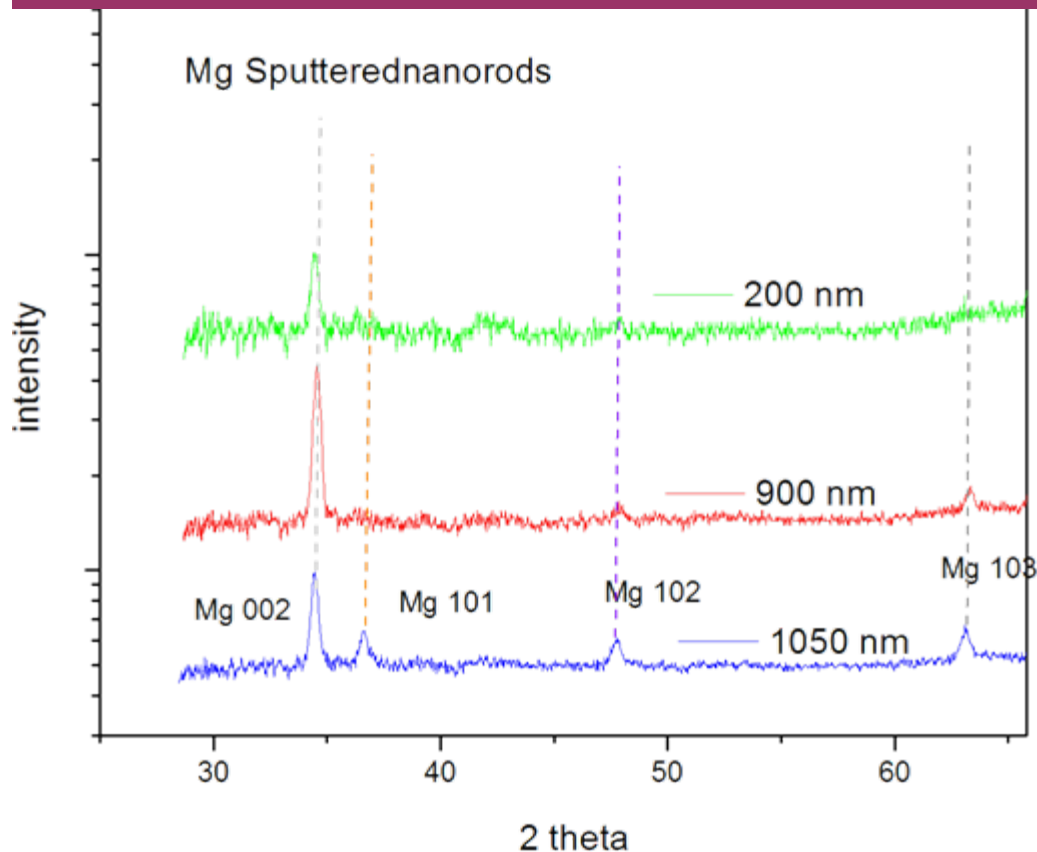
- Growth in (002) direction
- Surface porosity

# TECHNICAL ACCOMPLISHMENTS

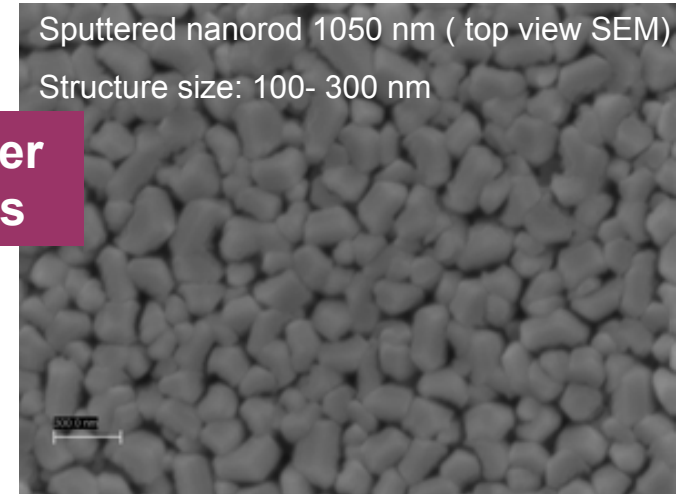


## NANOSTRUCTURES

### Microstructure and Crystal Orientation of Sputter Deposited Mg Thin Films: XRD and SEM results



Sputtered nanorod 1050 nm ( top view SEM)  
Structure size: 100- 300 nm



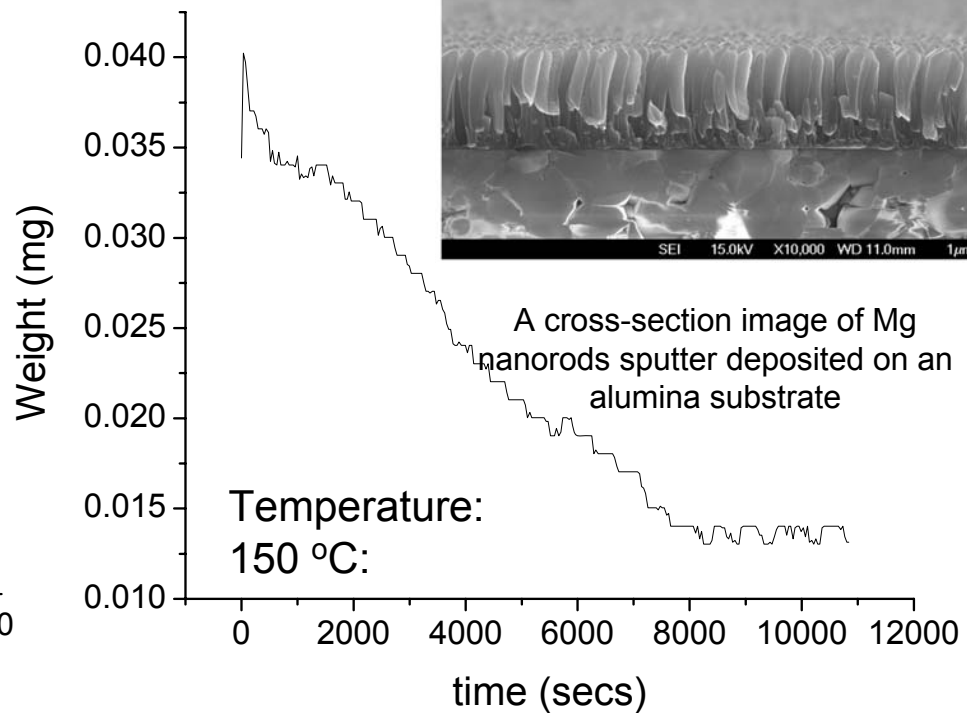
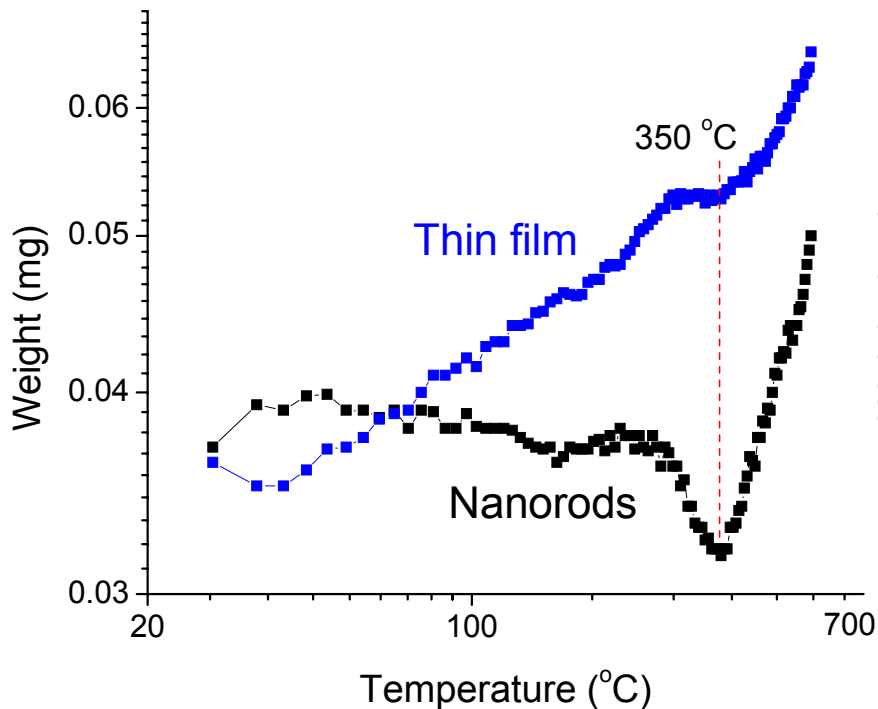
- Growth in (002), (101), (102), and (103) directions, unlike 002 Mg thin films
- Highly columnar microstructure

# TECHNICAL ACCOMPLISHMENTS



## NANOSTRUCTURES

### Thermal Stability and Oxidation of Mg Thin Film and Nanorods: TGA results



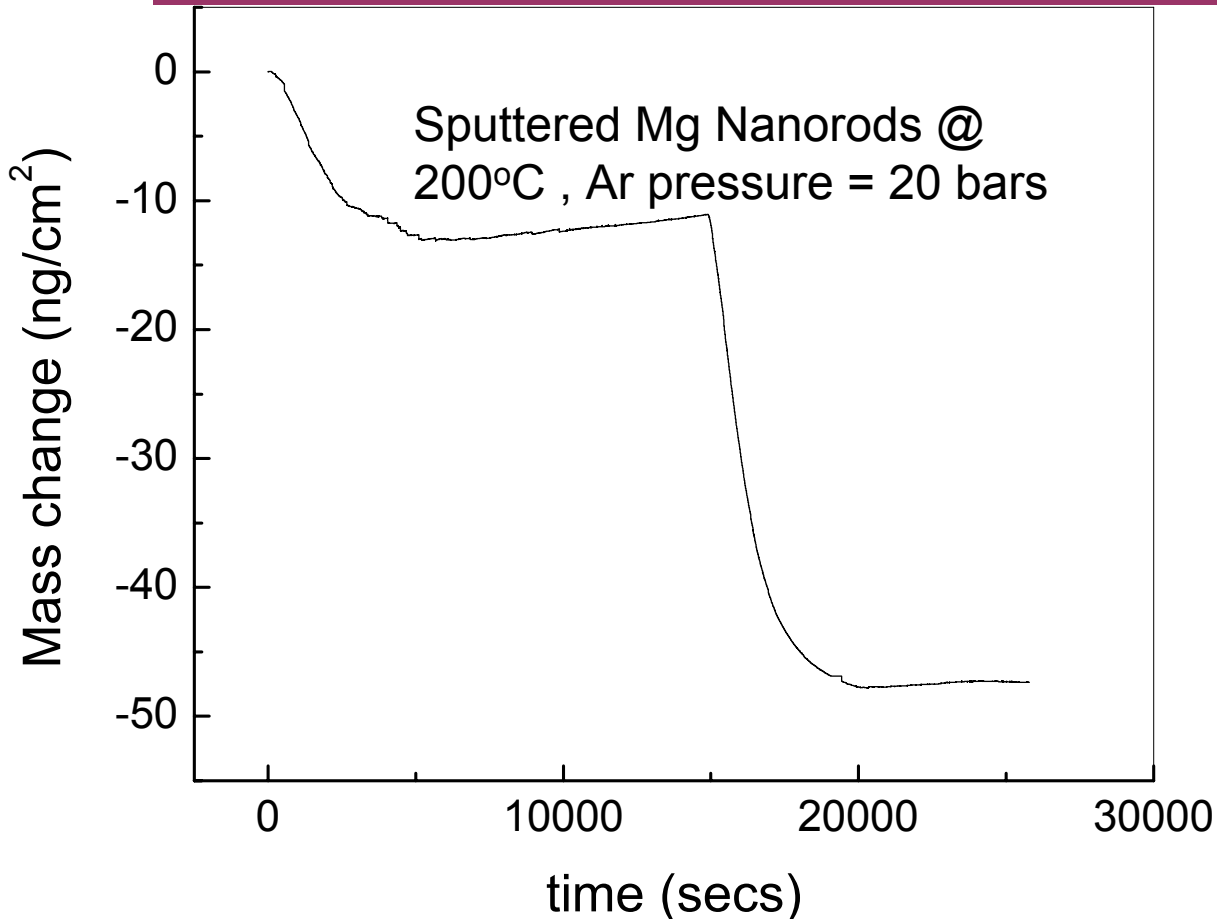
*Reduced oxidation and enhanced evaporation in Mg nanorods; needs to be accounted for during hydrogen adsorption studies*

# TECHNICAL ACCOMPLISHMENTS



## NANOSTRUCTURES

### Thermal Stability of Mg Nanorods: QCM results



*Enhanced evaporation in Mg nanorods at low temperatures; needs to be accounted for during hydrogen adsorption experiments*

# SUMMARY



## NANOSTRUCTURES

- Identified **magnesium borohydride and alanate** as materials of choice for nanofabrication and hydrogen storage studies.
- **Mg nanostructures as model material system**: Hydrogen storage capacity, adsorption/desorption kinetics, thermal stability, crystal orientation, and oxidation properties.
- **Glancing angle deposition (GLAD)** technique is utilized for the growth of nanostructured arrays in the shapes of vertical **nanorods and nanoblades**.
- A new **quartz crystal microbalance (QCM) system** is developed for the kinetic investigation of **hydrogen storage capacity and adsorption/desorption kinetics properties of nanostructured and thin film coatings**.

# FUTURE WORK



## NANOSTRUCTURES

### *Study of hydrogen storage capacity & kinetics*

- **Thin films and nanostructures of magnesium alanate and borohydride,**
- **Effect of catalysis,**
- **Effect of nanostructure size, shape & separation,**
- **Nanorod arrays of Mg as a model system.**

# SUMMARY (OVERALL PROJECT)



**POLYMERS**

**METAL HYDRIDES**

**NANOSTRUCTURES**

**FOCUS**

Polyaniline  
Polyacetylene

Magnesium  
Borohydrides &  
Alanates

Magnesium  
Borohydrides &  
Alanates



**HYDRIDES+POLYMERS**



**BULK & NANOSTRUCTURED  
HYDRIDES**