

## 2009 DOE Hydrogen Program Review Hydrogen Storage by Spillover

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### Project ID: ST\_24\_Yang

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# Overview

## Timeline

## Barriers

- Project start date: FY05
- Project end date: FY10
- Percent complete: 80%

## **Budget**

- Total project funding
  - DOE share: \$1,275,355
  - Contractor share: \$369,046
- Funding received in FY08: \$237,000
- Funding for FY09: \$311,855

- General
  - Weight & Volume
  - Rates (Refueling and discharge)
- Reversible Solid-State Material
  - Hydrogen Capacity & Reversibility
  - Lack of Understanding of H<sub>2</sub>
    Spillover

## Partners

- Sample/adsorbed H
  Verification, Characterization & Mechanism
  NREL, Rice U, APCI, NIST, UNC, SwRI<sup>®</sup>
- Plan industrial collaboration after the initial phase of study and sorbent optimization

## **Project Objectives**

- To develop hydrogen storage sorbent materials with system capacities in excess of 6 wt% (and 45 g/L) at *ambient temperature* by using the spillover mechanism
- To develop spillover sorbents with high rates at ambient temperature for both charge and discharge



# **Technical Approach**

- Use our bridge-building technique to significantly enhance spillover and storage at ambient temperature for MOFs (US & Foreign Patent applications filed, Yang et al., US20070082816A1 & WO2007046881A2, 2006)
- Synthesis of nanostructured carbons with ultra-high surface areas and develop effective direct metal-doping techniques for spillover-storage at ambient temperature
- Modify carbons to enhance spillover storage by adding heteroatoms (such as B and N) and surface functional groups (such as oxygen groups)
- Search for and develop "catalysts" for spillover to increase rates



#### **Technical Progress: Bridges for Spillover**

Adsorption isotherm of H<sub>2</sub> on Pt/AX-21 at 298K with presorbed CH<sub>4</sub> at P(CH<sub>4</sub>) = 0 ( $\bullet$ ), 5.0×10<sup>-4</sup> ( $\diamond$ ), 1.2×10<sup>-3</sup> ( $\Box$ ) and 3.4×10<sup>-3</sup> atm ( $\triangle$ ). The 3 presorbed CH<sub>4</sub> points (fractional coverages << 1) fall essentially on the origin due to the large Y-axis scale.



- Gas adsorbate molecules serving as bridges for spillover is observed for the first time.
- Use of the Benson-Boudart method for determining supported metal dispersion yields over-estimates.
- Notes: (a) CH<sub>4</sub> is presorbed also at 298K to simulate binary CH<sub>4</sub>/H<sub>2</sub> adsorption, and adsorption of CH<sub>4</sub> is reversible at 298K. (b) CH<sub>4</sub> is mostly adsorbed on carbon, and at 3.4×10<sup>-3</sup> atm, 1.3×10<sup>-4</sup> molecule of CH<sub>4</sub> is adsorbed on per surface carbon atom.

#### **Technical Progress: Bridges for Spillover**

High pressure H<sub>2</sub> isotherm on Pt/AX-21 at 298K with presorbed CH<sub>4</sub> at P(CH<sub>4</sub>) = 0 ( $\bigcirc$ ), 1.0×10<sup>-3</sup> ( $\bullet$ ), 5.0×10<sup>-3</sup> ( $\blacktriangle$ ), 1.0×10<sup>-2</sup> ( $\blacksquare$ ), and 0.1 atm ( $\blacklozenge$ )



- By dosing 50 ppm CH<sub>4</sub> in H<sub>2</sub>, the spillover-storage amount is increased by 15% or more. (Too much CH<sub>4</sub> would compete for ads. sites. The optimal concentration of CH<sub>4</sub> for max. spillover enhancement depends on the sorbent and is obtained empirically. All isotherms are reversible.)
- Enhancement effects by other hydrocarbons are being studied.
- Notes: (a) Theoretical spillover capacity for carbon > 2wt% per 1000 m<sup>2</sup>/g (assuming 1 H per surface C and 8.2 Å<sup>2</sup>/C site). (b) At 0.1 atm CH<sub>4</sub>, CH<sub>4</sub> coverage ~ 0.01 monolayer.

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#### **Technical Progress: Spillover on Oxidized Carbon**

High-pressure hydrogen isotherms at 298 K for AX-21 ( $\triangle$ ), Pd/AX-21 ( $\bigcirc$ ), Pd/AX-21-O ( $\diamond$ ) and *2nd isotherm* on Pd/AX-21-O ( $\Box$ ); Inset: Hydrogen adsorbed on Pd/AX-21 ( $\bigcirc$ ) and Pd/AX-21-O ( $\diamond$ ) normalized by BET surface area. 10wt% Pd doping for all amples AX-21-O: by oxidizing AX-21 in air at 200°C for 5 hr. O/C+O (w/w) = 13% BET S.A. : 2466 m<sup>2</sup>/g for Pd/AX-21 and 2362 m<sup>2</sup>/g for Pd/AX-21-O.



- Heats of adsorption: 9.0 kJ/mol for Pd/AX-21 and 10.1 kJ/mol for Pd/AX-21-O.
- Spillover amount was higher on oxidized carbon as a result of higher binding energy.
- Isotherms on Pd/AX-21 and Pt/AX-21 (after sample pre-treatment at 350°C *in vacuo*) are fully reversible. Three successive ads. Isotherms are identical. However, on oxidized AX-21, the 2nd ads. isotherm is slightly lower than the 1<sup>st</sup>, possibly due to reaction between H and weakly bound oxygen species. Further cyclic behavior is under study.

#### **Technical Progress: Spillover on Graphite Oxide**

High-pressure hydrogen isotherms at 298 K for 10% Pd/graphite oxide ( $\bigcirc$ ) and graphite oxide ( $\triangle$ ). BET S.A. : 788 m<sup>2</sup>/g for graphite oxide and 687 m<sup>2</sup>/g for Pd/graphite oxide. Heats of adsorption: 14.0 kJ/mol for Pd/graphite oxide.



- The spillover amounts were higher on graphite oxide and oxidized carbon, as a result of higher binding energies.
- Notes: (a) On -ΔH(KJ/mol) vs. Amount Adsorbed: 10 cm<sup>3</sup>/g ≅ 9% of the amount adsorbed at 10 MPa. (b) The rates on oxidized carbon seem to be (very) slightly lower than on unoxidized C. (b) Cyclic behavior is under further study.

**Technical Progress: Comparison of Spillover on Oxidized Carbons** High-pressure hydrogen isotherms at 298 K for 10% Pd/graphite oxide ( $\bigcirc$ ), Pd AX-21-O ( $\diamondsuit$ ) and 10% Pd/AX-21 ( $\triangle$ ), normalized by BET surface area .



- The spillover amount on oxidized carbon depends on oxygen content (40% for GO, 13% for AX-21-O) and oxygen functional groups.
- Spillover on graphite oxide and oxidized carbons merits further research.

### **Technical Progress (con't)**

Search for Catalysts: Spillover at 298K is slow. Although discharge rates exceed 0.02 g/s/kW, charge rates are slower than discharge.

H<sub>2</sub> isotherms on Pt/AX-21 and Pt/AX-21+2%TiCl<sub>3</sub> at 298K



- Doping 2wt% TiCl<sub>3</sub> on Pt/AX-21 decreased spillover uptake slightly due to a decrease in BET surface area.
- The small hysteresis loop disappeared upon doping.

### **Technical Progress (con't)**

Charge/Discharge Rates on Pt/AX-21 and Pt/AX-21+2wt%TiCl<sub>3</sub> at 298K



- By sequential doping of 2wt% TiCl<sub>3</sub> on Pt/AX-21, rates of both charge and discharge at 298K increased.
- Co-doping 2wt% TiCl<sub>3</sub> showed similar catalytic efffects.

### **Technical Progress (con't)** Spillover Rates on Pt/AX-21 and Pt/AX-21+2wt%VCl<sub>3</sub> at 298K



- By sequential doping of 2wt% VCl<sub>3</sub> on Pt/AX-21, rates of both charge and discharge at 298K increased.
- Co-doping 2wt% VCl<sub>3</sub> showed similar catalytic efffects.

### **Technical Progress (con't)**

Heats of Adsorption and Activation Energies for Surface Diffusion ( $\Delta E$ ) for Pt/AX-21 and Catalyst-Doped Pt/AX-21



Sample	Pressure step	ΔE
	(mmHg)	(kJ/mol)
Pt/AX-21	65.0-74.0	7.5
Pt/AX-21+TiCl <sub>3</sub>	65.0-71.0	6.5
Pt/AX-21+VCl <sub>3</sub>	67.0-74.0	6.8

Amount absorbed (cm<sup>3</sup>/g, STP)

- The catalytic effects seemed to be related to the lowering in heats of adsorption.
- The activation energy for spillover was also reduced by catalysts (which led to faster surface diffusion). Further work is in progress.

# Summary



- There are many ways to increase spillover-storage; two are shown here.
- Adsorbed gas molecules, from gaseous impurities in H<sub>2</sub>, can increase spillover-storage.
- Oxygen surface functionalities on carbon can increase spillover.
- A class of catalysts has been found for spillover rates
   in both directions.
- Spillover-storage is potentially capable of meeting DOE system targets.
- The results of this work can facilitate design for viable storage systems.

## Work in progress and future work plan



- Storage on oxidized carbons by spillover
- Storage by spillover with bridge-building on MOFs
- Quantitative understanding of kinetics of spilloverstorage
- Developing catalysts for increasing spillover rates for both charge and discharge, and an understanding of catalytic mechanism
- New direct metal-doping techniques (including plasma treatments) on AX-21 and other ultra-high-surface-area carbons (i.e., templated carbons)