

# H2A Delivery Analysis and H2A Delivery Components Model



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*National Renewable Energy  
Laboratory*

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Merit Review

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# Overview

## Timeline

- *Start date:* FY 2004
- *End date:* FY 2012

## Barriers

- Lack of hydrogen/carrier and infrastructure option analysis (3.2 A)
- Gaseous hydrogen storage and tube trailer delivery costs (3.2 F)

## Budget

- Funding: 100% DOE Funded
- FY09: \$200K
- FY10: \$150K

## Partners

- Argonne National Lab
- Pacific Northwest National Lab
- Nexant, Inc.
- TIAX
- GTI
- Chevron
- Air Liquide
- Linde
- DTI

## Project Objectives

- Update and maintain the H2A Delivery Components Model
- Provide cost analysis on hydrogen delivery infrastructure
- Support other models and analysis that include delivery costs
- Expand H2A Components Model by designing new components

## MYPP

**Activities:** Development of the H2A Delivery Components and Scenario Models, MYPP, 2007, p. 3.2-9

**Analysis:** Comprehensive cost and environmental analyses for all delivery options as function of demand, MYPP, 2007, p. 3.2-9

**Outputs:** D3. Output to System Analysis and System Integration: Hydrogen delivery infrastructure analysis results, MYPP, 2007, p. 3.2-29

**Since 2004 – the project introduction – we have followed the general H2A approach and guidelines:**

- ✓ Collaborating closely with industry to get and update costs and tech specs in the models
- ✓ Keeping consistency of the cost inputs across all H2A models
- ✓ Employing H2A standard assumptions \*
- ✓ Maintaining models as publicly available

\* [http://www.hydrogen.energy.gov/h2a\\_analysis.html#h2a\\_project](http://www.hydrogen.energy.gov/h2a_analysis.html#h2a_project)

# Approach: Barriers Addressed

## **Barrier 3.2 A: Lack of Hydrogen/Carrier and Infrastructure Option Analysis**

“Additional analysis is needed to better understand the advantages and disadvantages of the various possible approaches.” (p. 3.2-18)

**Barrier 3.2 F: Gaseous Hydrogen Storage and Tube Trailer Delivery Costs** “Approaches include increasing the storage pressure, utilizing cold hydrogen gas, and/or utilizing a solid carrier material in the storage vessel. The same technology approaches could be utilized for gaseous tube trailers making them much more attractive for hydrogen transport and distribution.” (p. 3.2-20)

## **Milestone 12**

“By 2017, reduce the cost of hydrogen delivery from the point of production to the point of use at refueling sites to < \$1/gge” (p. 3.2-26)

## **APPROACH**

- Developing new H2 delivery option: rail delivery components
- Analyzing a possibility to deliver H2 via existing CNG infrastructure
- Building the model capable of calculating delivery costs from multiple sources to multiple demand centers
- Multi-node delivery model will also include storage sharing capability between demand centers, providing overall storage cost decrease
- Analyzing a possibility for delivering H2 by truck-trailer in composite tubes instead of metal tubes – increased capacity

# Approach: Milestones

<b>Milestone</b>	<b>% of completion, as of March 31, 2010</b>
H2A Delivery Components Model update: finalize changes to the 700 bar and cryo-compressed dispensing options	95% complete Expected completion: end of April 2010
Hydrogen rail delivery cost analysis	50% complete Expected completion: end of FY10
Multi-node delivery scenario model development, stage 1 and 2	50% complete Expected completion: end of June 2010
Review: go/no go decision on delivering hydrogen via natural gas pipelines	10% complete Expected completion: end of FY10

## Outline

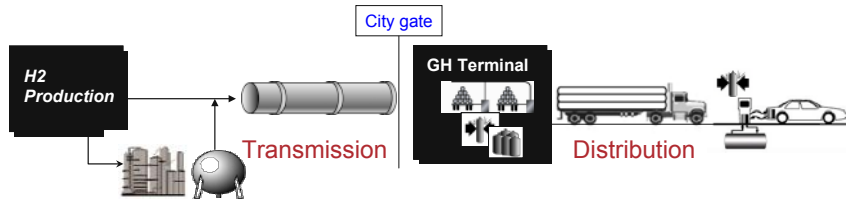
- H2A Components Model upgrade and cost analysis
- Rail components development and cost analysis
- Building new components for GH2 delivery using composite tubes
- Building multi-node delivery scenario model

## H2A Components Model Upgrade and Cost Analysis

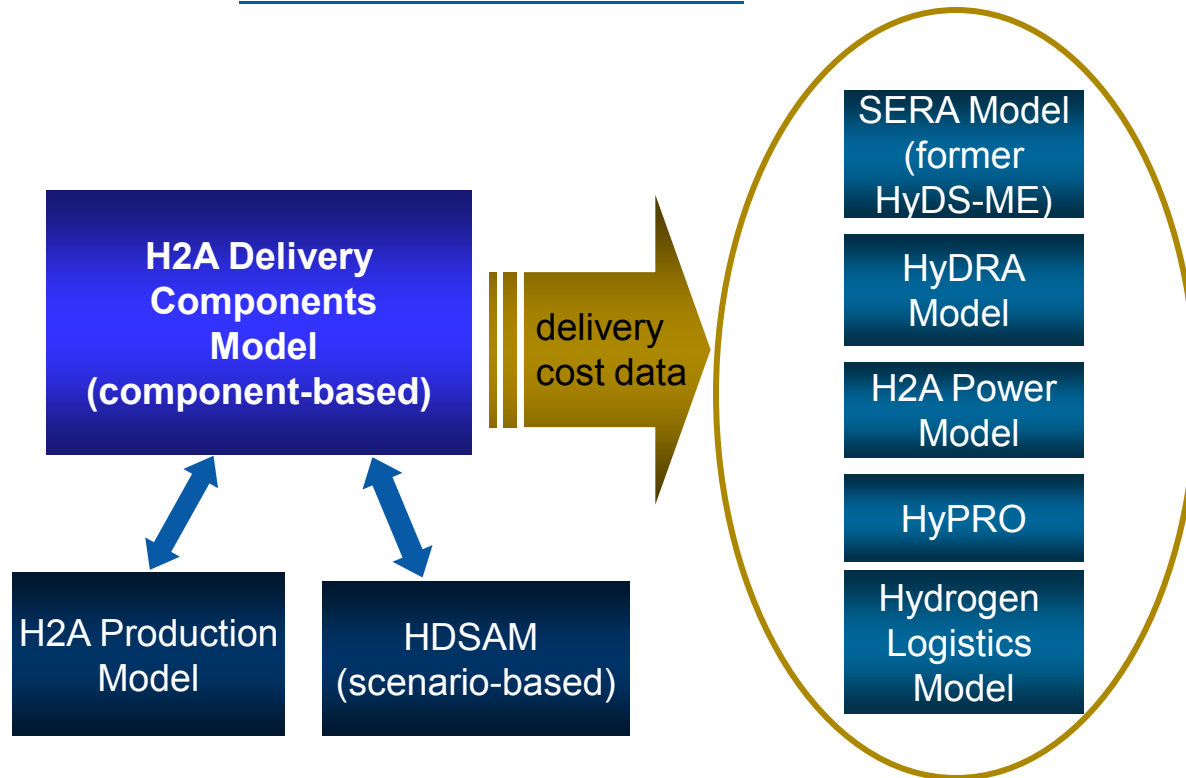


# Technical Accomplishments and Progress

## H2A Delivery Components Model Overview



### Relation to Other Models



H2A Delivery Components Model provides **costs** for **hydrogen delivery** components

- Excel based (available to public)
- **Flexible**
- Can be used to provide inputs for spatially and temporally detailed models

# Technical Accomplishments and Progress

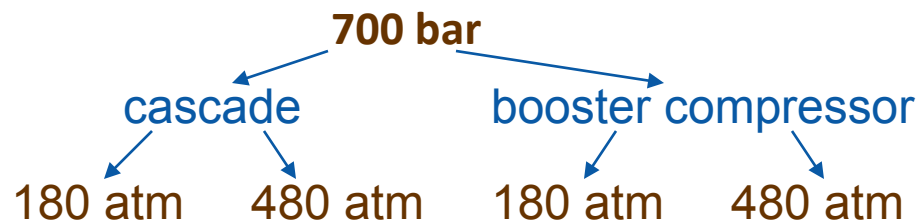
## H2A Delivery Components Model Upgrade

### GH2 Refueling Station Upgrade

Dispensing pressure **350 bar**

Dispensing type **cascade**

Tube pressure **180 atm**      **480 atm**



### GH2 Tube-Trailer Upgrade

2 options for tube pressure:

- 180 atm
- 480 atm

### LH2 Refueling Station Upgrade

2 dispensing options:

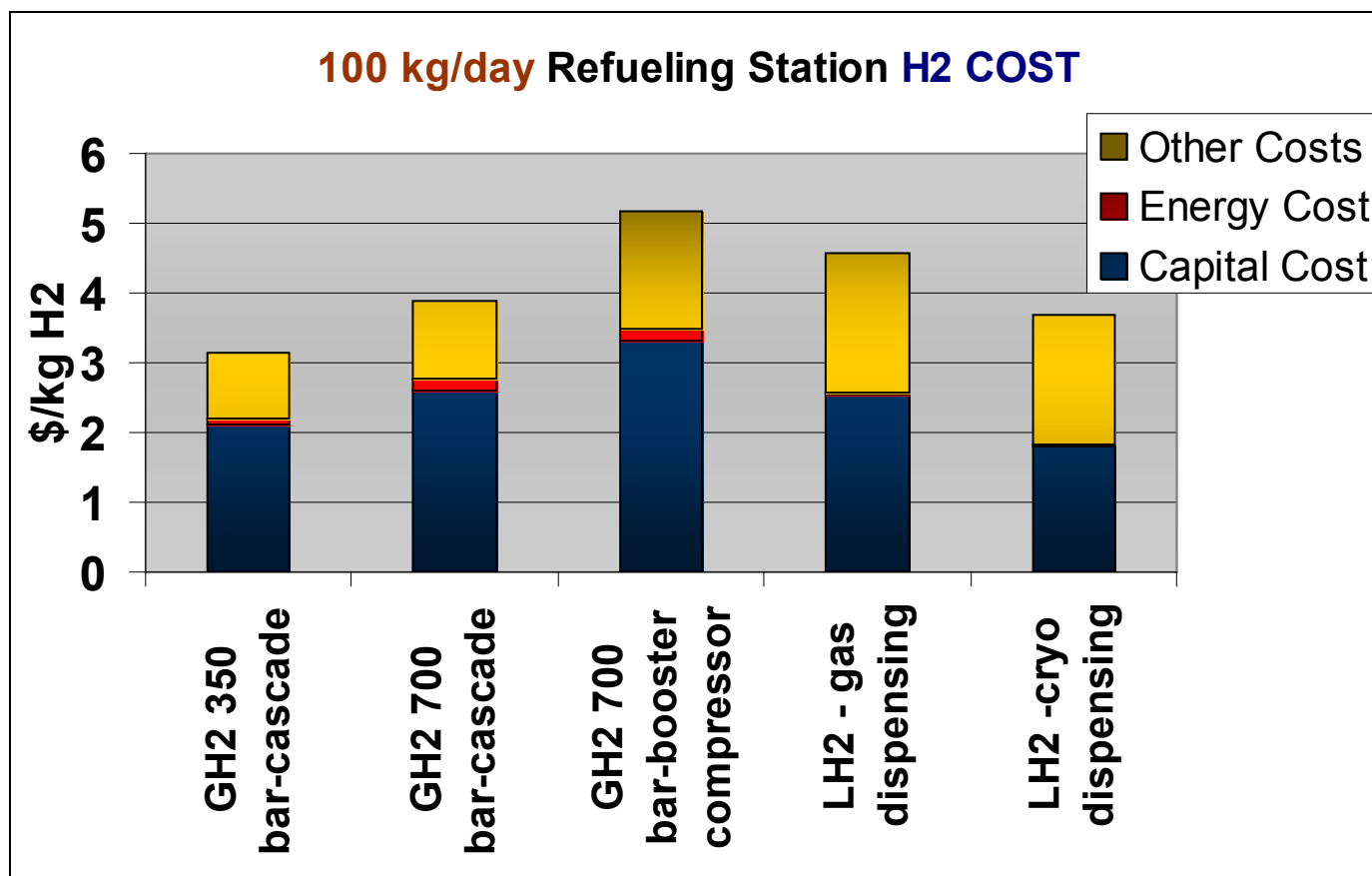
- gas
- liquid or cryo-compressed

**Simple Design**  
Storage  
Cryo-Pump  
Dispenser

# Technical Accomplishments and Progress

## H2A Delivery Components Model Upgrade

### Impact on Refueling Station Upgrade

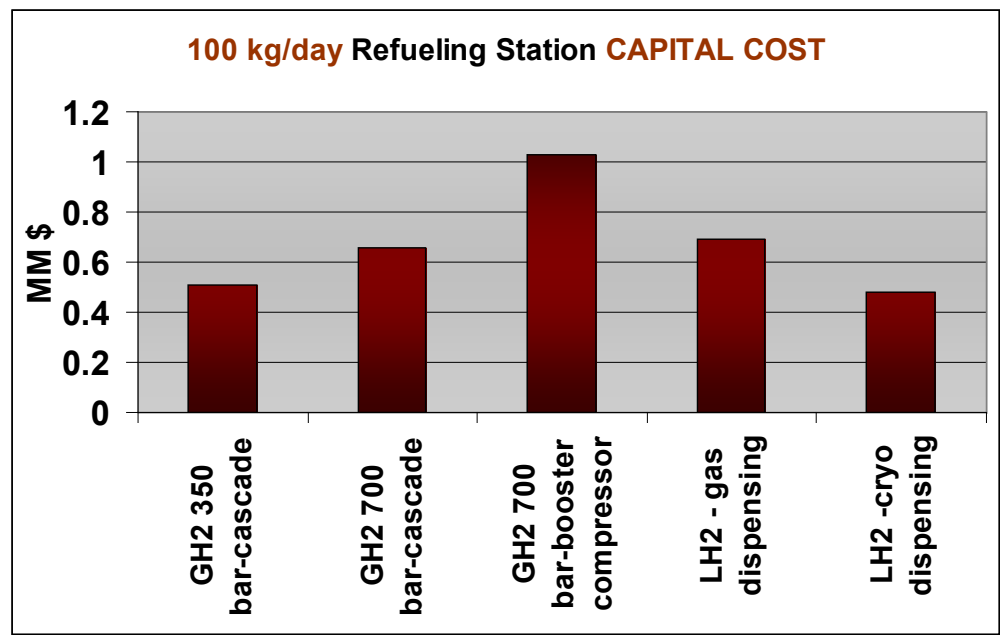


# Technical Accomplishments and Progress

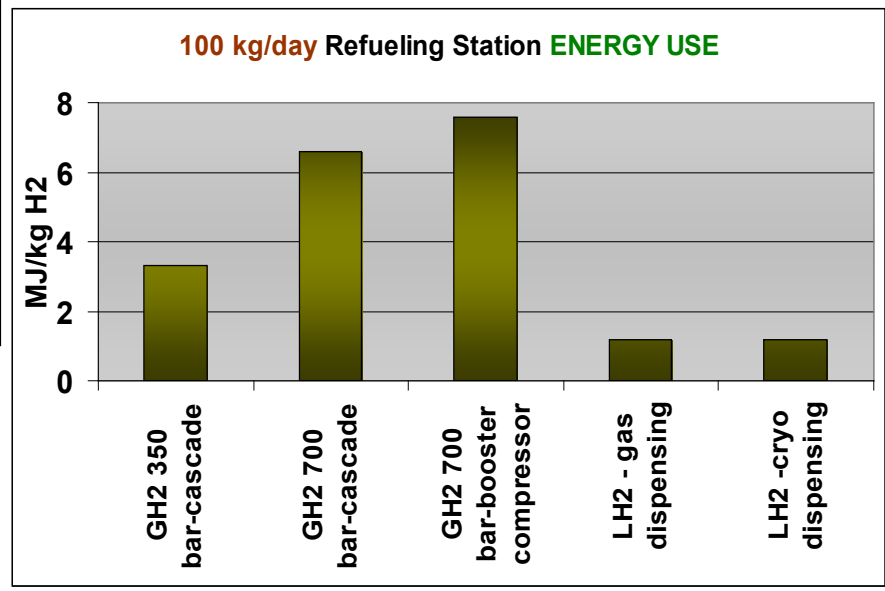
## H2A Delivery Components Model Upgrade

### Impact on Refueling Station Upgrade

How much initial investment needed?



How energy-effective?



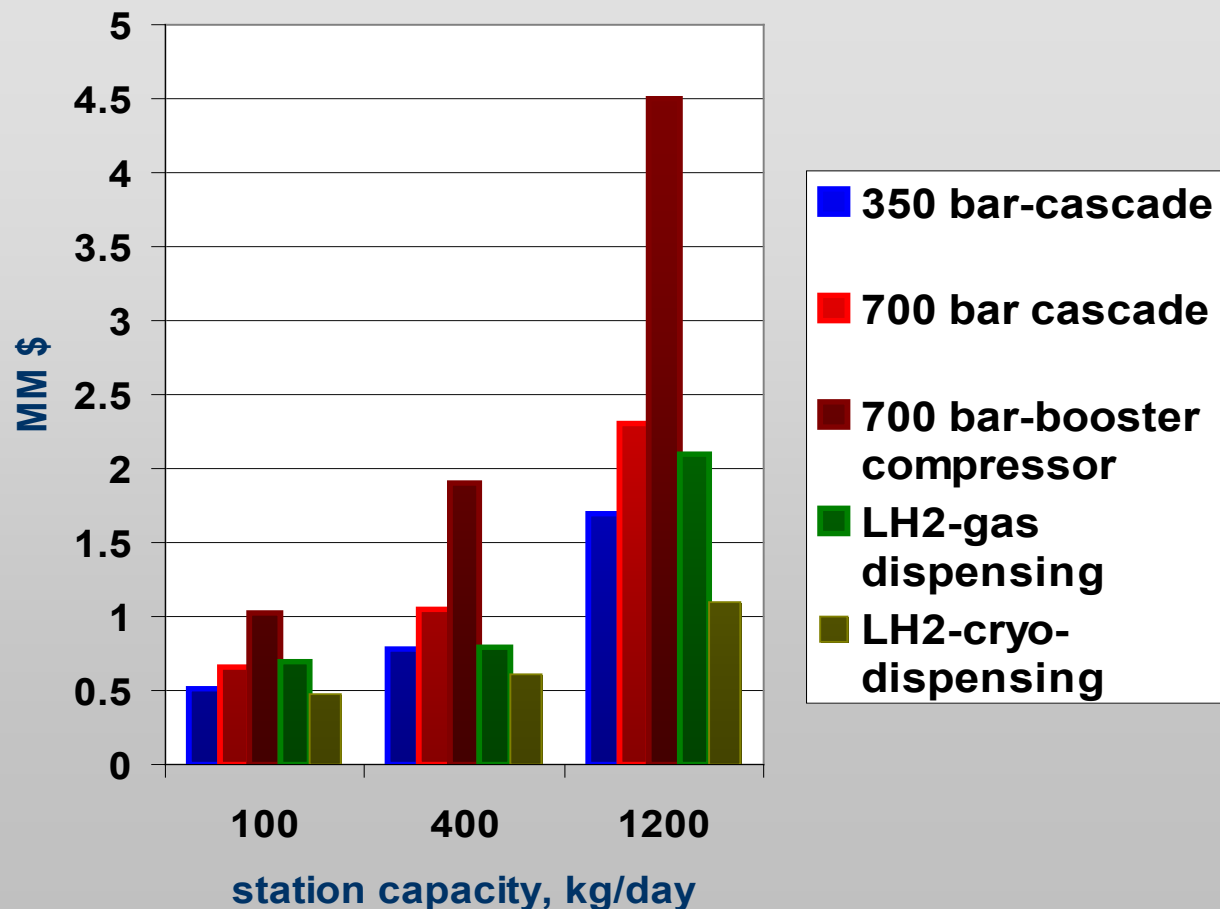
# Technical Accomplishments and Progress

## H2A Delivery Components Model Upgrade

Larger Station – Bigger Investment

## Station Size Comparison

### Station Capital Cost



Near-term: 100 kg/day

Mid-term: 400 kg/day

Long-term: 1200 kg/day

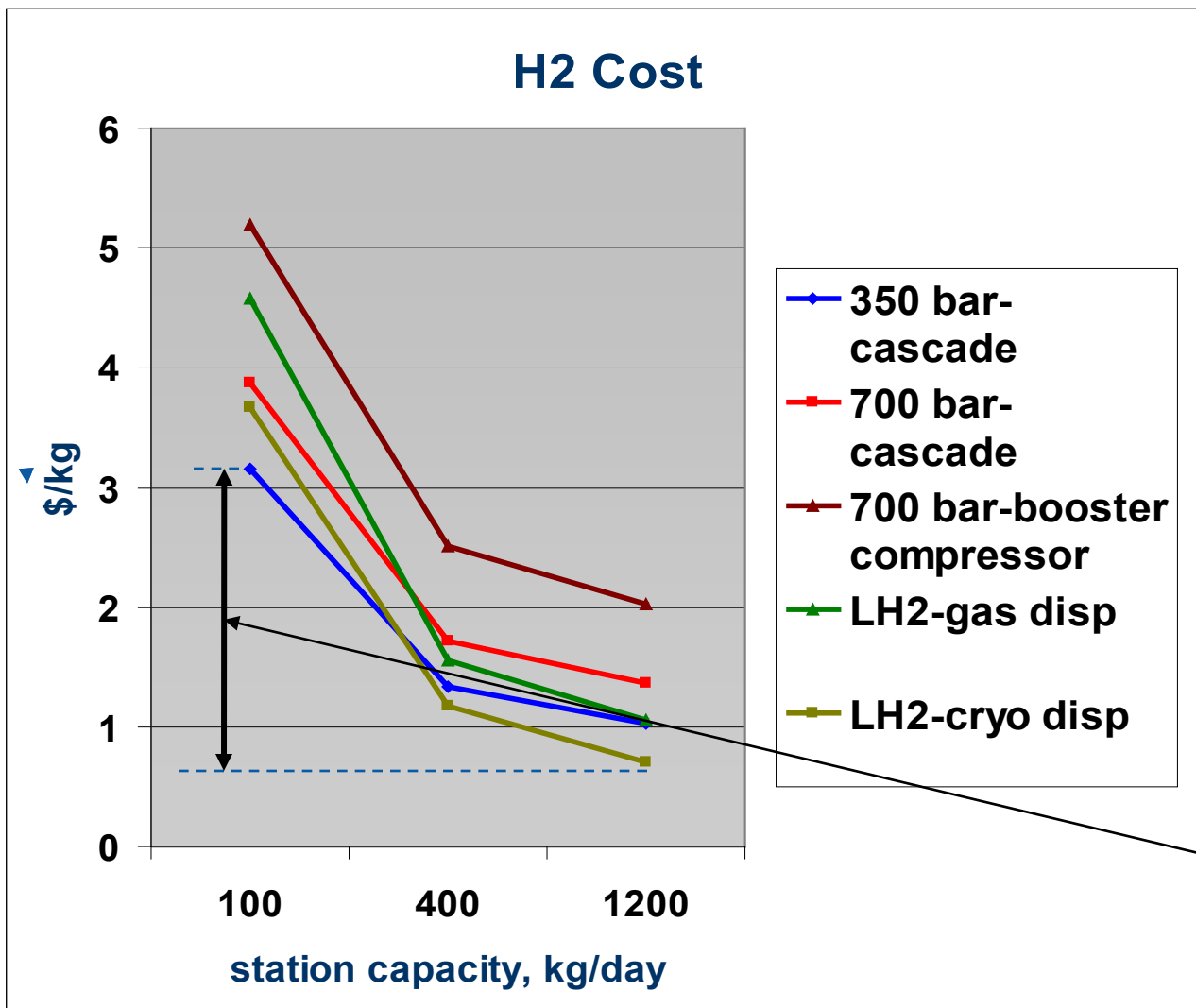
Cryo-compressed station is the cheapest and has the simplest design

# Technical Accomplishments and Progress

## H2A Delivery Components Model Upgrade

The larger the station – the cheaper the H2

## Station Size Comparison



Near-term: 100 kg/day

Mid-term: 400 kg/day

Long-term: 1200 kg/day

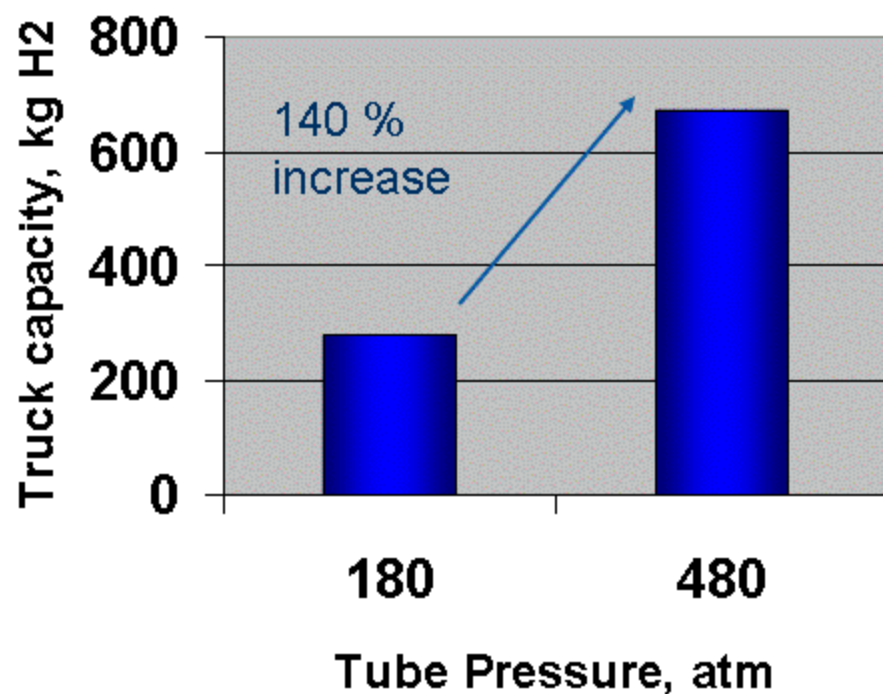
H2 cost drop by  $\Delta = \$2.5/\text{kg}$

# Technical Accomplishments and Progress

## H2A Delivery Components Model Upgrade

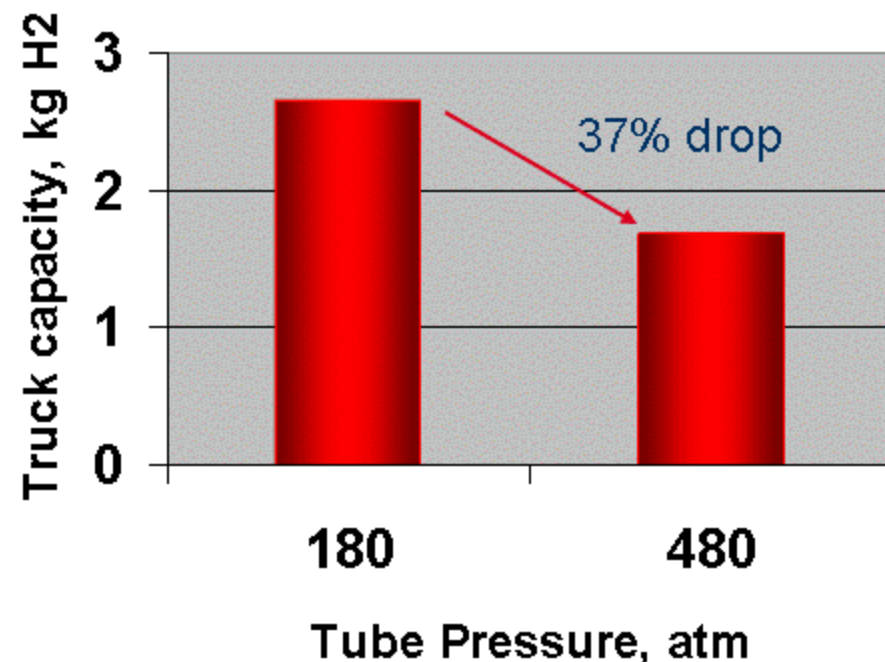
### Gaseous H2 Tube Trailer

#### GH2 Truck-Trailer Capacity



#### GH2 Truck-Trailer H2 COST

(average station size 100 kg/day)



## Rail Components Development and Update



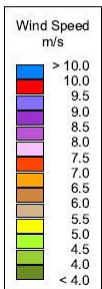
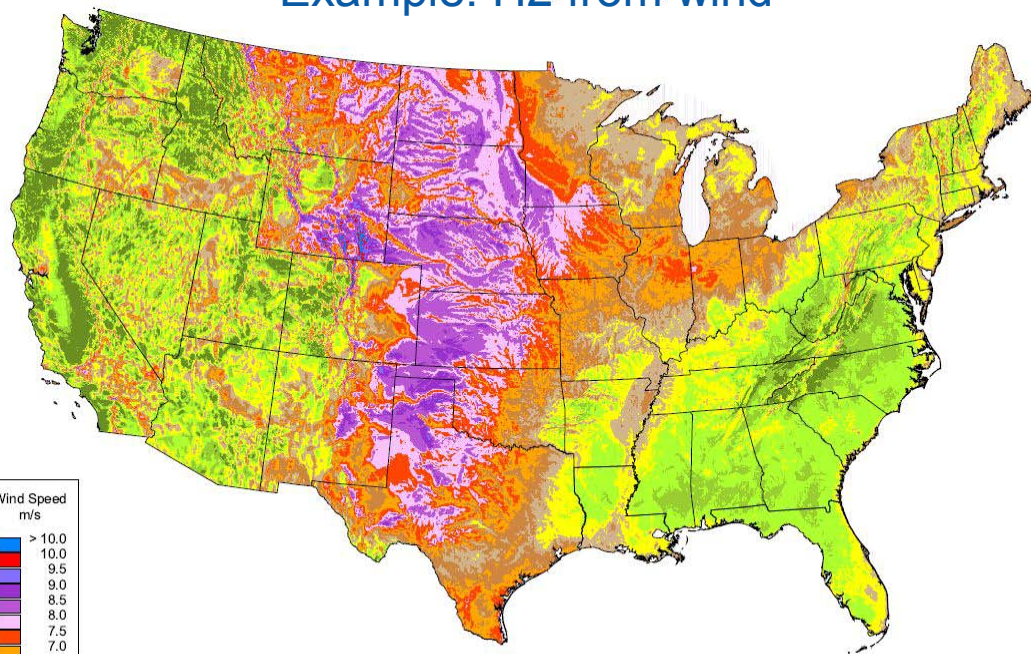
# Technical Accomplishments and Progress

## H2 Rail Delivery

### WHY RAIL?

Rail delivery may be the most economical option for delivering hydrogen made from renewable sources (long distances + high demand)

Example: H2 from wind



Source: Wind resource estimates developed by AWS Truewind, LLC for windNavigator®. Web: <http://navigator.awstruewind.com> | [www.awstruewind.com](http://www.awstruewind.com). Spatial resolution of wind resource data: 2.5 km. Projection: Albers Equal Area WGS84.



Estimates of wind energy potential in purple/red band states\* :

**86% of total U.S. installed capacity\*\* (8,989 GW)**

Estimated annual generation:

**32.4 millions GWh**

\* IA, KS, MN, MT, NE, NM, ND, OK, SD, TX, WY

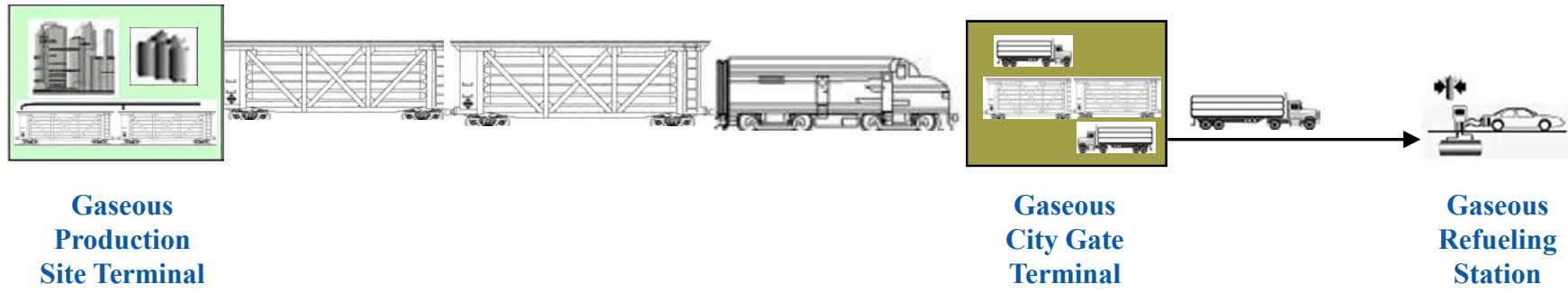
\*\* 30% capacity factor at 80 m above ground, assumes 5 MW/km<sup>2</sup> of installed nameplate capacity

Source: [http://www.windpoweringamerica.gov/pdfs/wind\\_maps.asp](http://www.windpoweringamerica.gov/pdfs/wind_maps.asp)

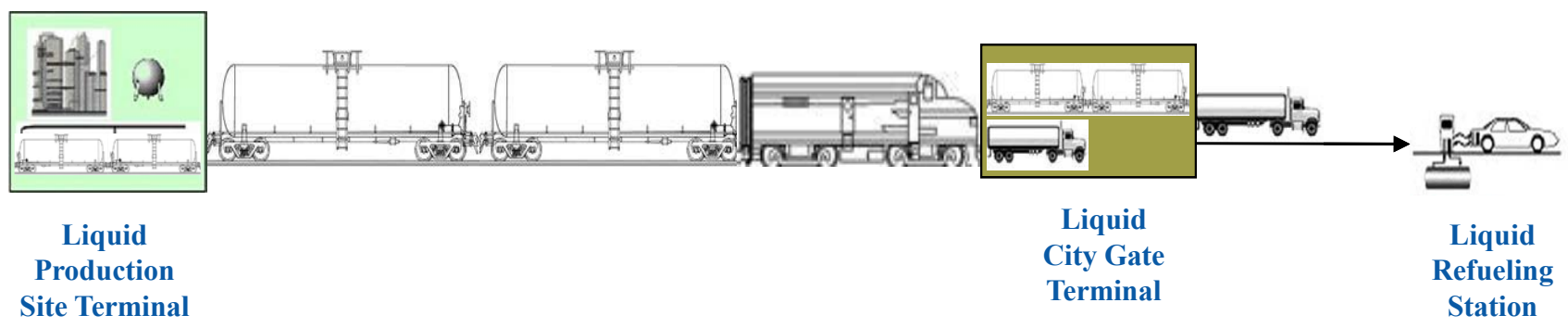
# Technical Accomplishments and Progress

## H2 Rail Delivery Pathways

### Gaseous Hydrogen Rail Delivery



### Liquid Hydrogen Rail Delivery



# Technical Accomplishments and Progress

## H2 Rail Delivery Components Update

- ✓ Two independent reviews (by DTI and PNNL) of the H2 rail delivery components were conducted. The comments and suggestions were incorporated in the updated model.
  
- ✓ NREL delivery team collaborated with multiple industry companies in order to refine the input cost and technical data, and to get a better understanding of the logistics of rail delivery:
  - Freight data, logistics (Union Pacific Railroads)
  
  - Railcar leasing costs (GE Rail Leasing)
  
  - Intermodal rail crane cost and technical specs (Konecranes Heavy Lifting Company, Paceco)

## **New Components Using Composite Tubes Development and Comparative Delivery Cost Analysis**

# Technical Accomplishments and Progress

## New Components: Composite Tubes

**To estimate delivery costs using composite tubes, 7 new components were added to the H2A Delivery Components Model**

1. **GH2 Rail Production Plant Terminal-Composite Tubes** (filling up composite tubes)
2. **GH2 Rail Transport-Composite Tubes** (delivering composite tubes with H2)
3. **GH2 Rail City Gate Terminal-Composite Tubes** (reloading composite tubes to the truck trailer)
4. **Pipeline-GH2 Truck City Gate Terminal-Composite Tubes** (pumping H2 into composite tubes)
5. **GH2 Truck-Trailer Terminal-Composite Tubes** (filling up composite tubes)
6. **GH2 Truck Transport-Composite Tubes** (accommodating composite tubes delivery)
7. **GH2 Refueling Station-Composite Tubes** (accommodating changes in tube pressure and truck capacity)

All pathway costs involving composite tubes are preliminary

# Technical Accomplishments and Progress

## Rail Components Upgrade

**Rail:** From **metal** tubes to **composite** tubes

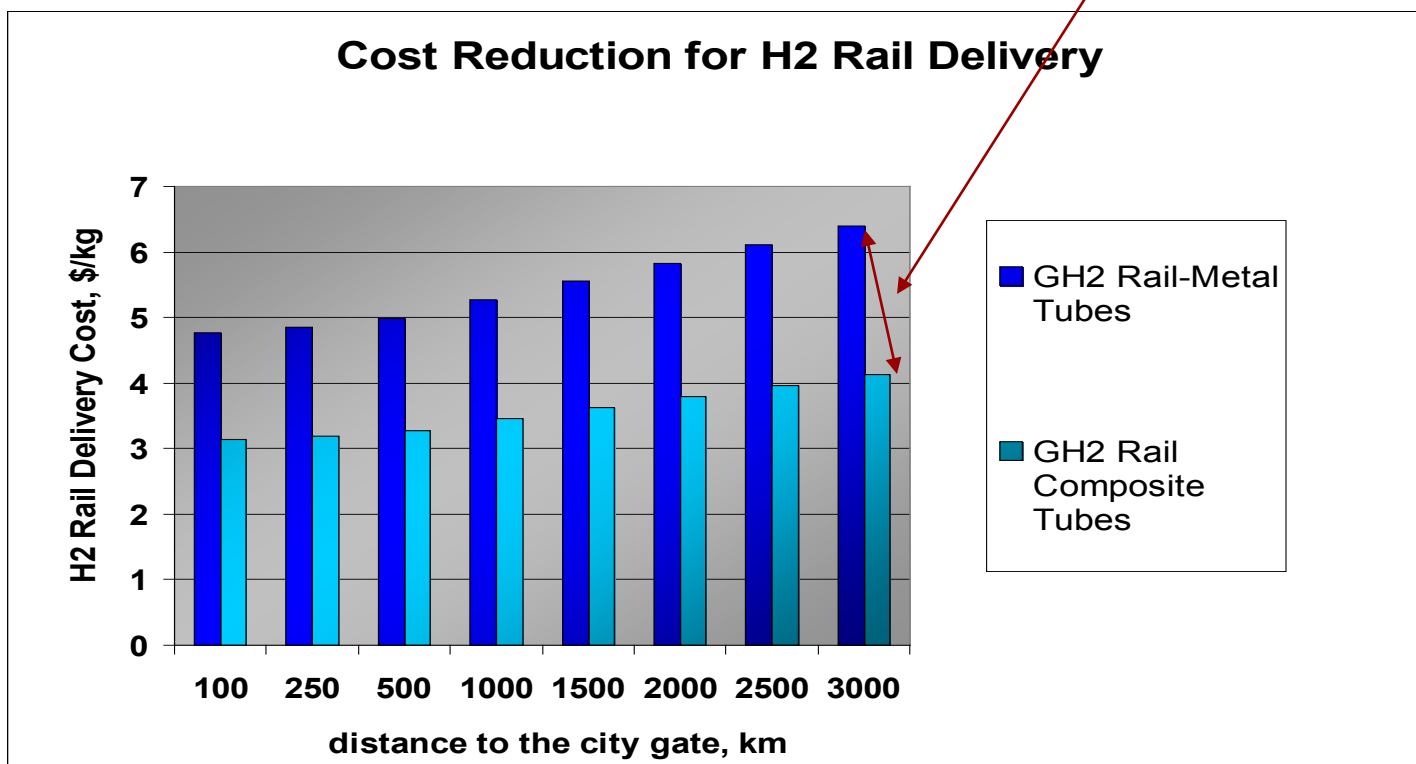
Increased railcar capacity:

Metal tubes – 2680 kg of H2

Composite tubes – 4400 kg of H2



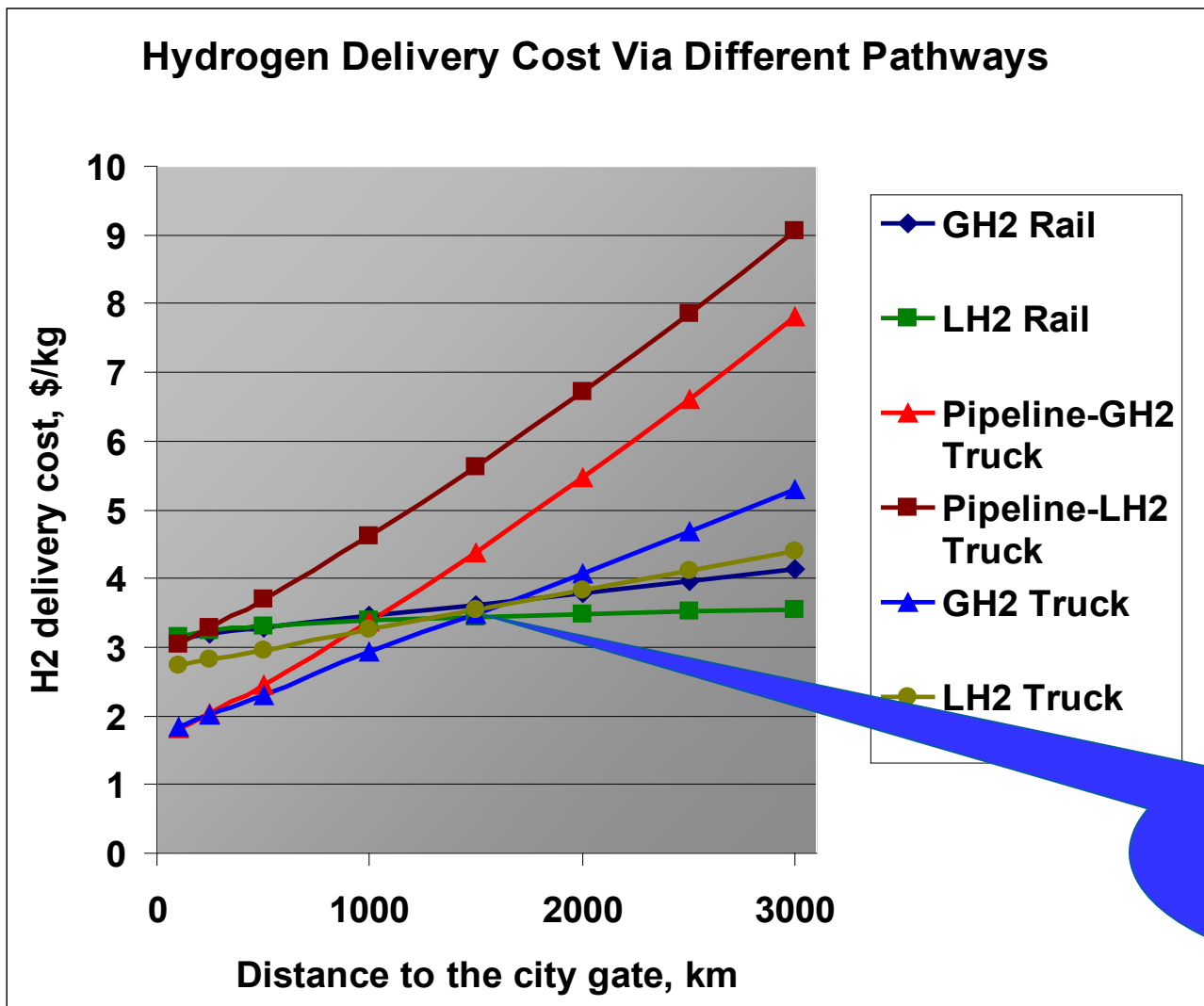
**33 % H2 cost reduction for GH2 Rail Delivery**



# Technical Accomplishments and Progress

## Cost Analysis

### Distance sensitivity to the delivery cost: composite tubes



City demand:  
**100 tonnes/day**

Average refueling  
station size: 1200 kg/day

GH2: 350 bar dispensing

LH2: cryo-compressed  
dispensing

**LEAST COST PATHWAY**  
Up to 1500 km – GH2 Truck  
Above 1500 km – LH2 Rail

## Building Multi-Node Delivery Scenario Model



# Technical Accomplishments and Progress

## Building Multi-Node Scenario Model

### Multi-Node Delivery

*from*

*to*

multiple plants  
multiple plants  
single plant

single city  
multiple cities  
multiple cities

### Flexibility

- Storage sharing
- Branched pipeline networks

### Approach

- Using SERA Model (former HyDS-ME) – geo-resolution and optimization
- Substitute cost curves with the delivery component build-ups inside of SERA
- By applying the above, get the flexibility to place components at different geographical locations
- Calculate optimal network and storage
- Trace network evolution
- Develop optimal multi-node scenarios

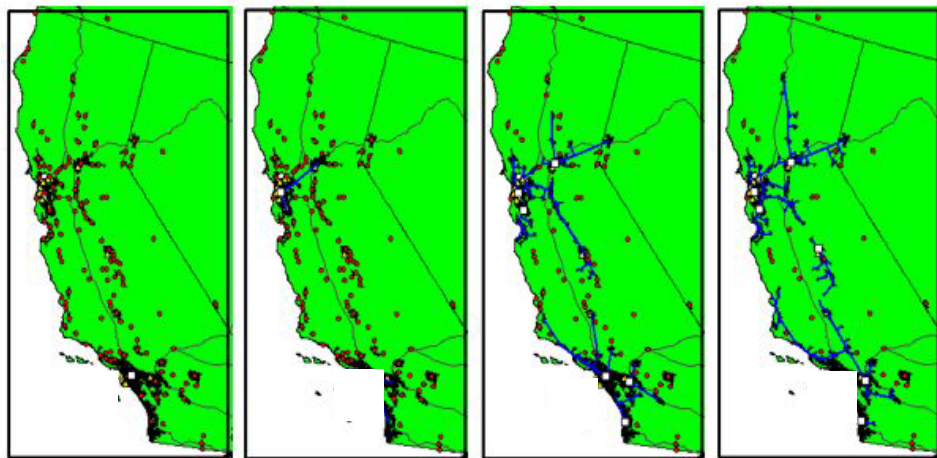


# Technical Accomplishments and Progress

## Building Multi-Node Scenario Model

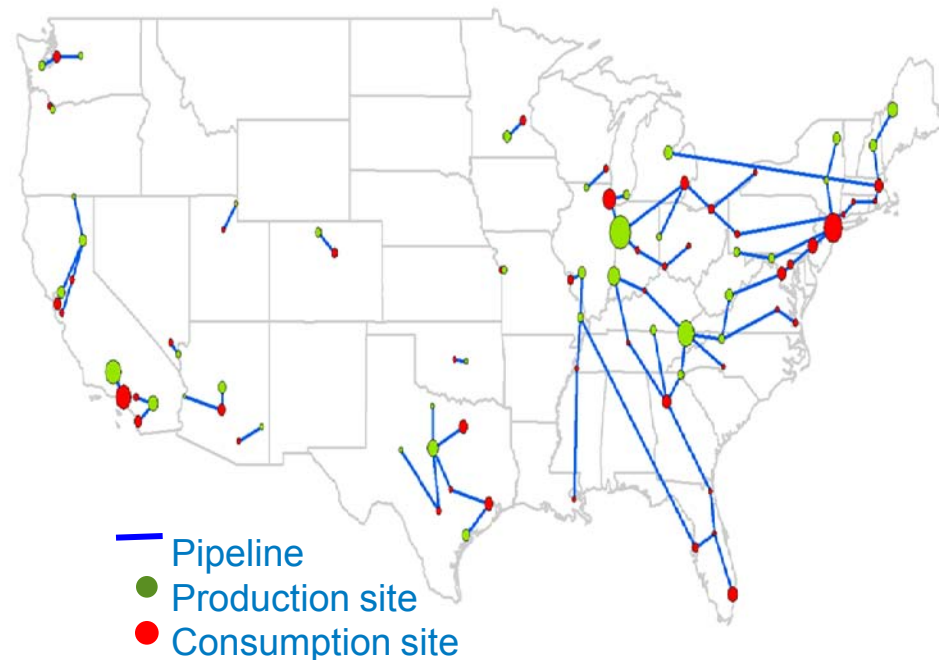
### What is SERA Model?

GIS-based DYNAMIC optimization model determines the optimal production and delivery infrastructure build-outs for hydrogen, given resource availability and technology cost.



a. 5%      b. 10%      c. 50%      d. 100%  
Hydrogen infrastructure at various demand levels

### Optimal H2 pipeline network build-out example: H2 from Wind Study



– B. Bush, M. Melaina, O. Sozinova, “Optimal Regional Layout of Least-Cost Hydrogen Infrastructure,” National Hydrogen Association Conference & Expo 2009.

### Stage 1: Build delivery components inside SERA

Four components were coded:

- Pipeline Compressor
- Pipeline Transport
- Geological Storage
- Pipeline-GH2 Truck City Gate Terminal.

## Building Multi-Node Scenario Model

### FY10

Stage 2: Restructure SERA for allowing branched pipelines

### FY11

Stage 3: Optimize delivery networks

- Use restructured SERA Model to perform calculations for identifying optimal infrastructure layout
- Identify possible pipeline branching points and storage sharing points

Stage 4: Develop multi-node delivery scenarios

- Use the learning curve from Stage 3 to develop multi-node delivery scenarios

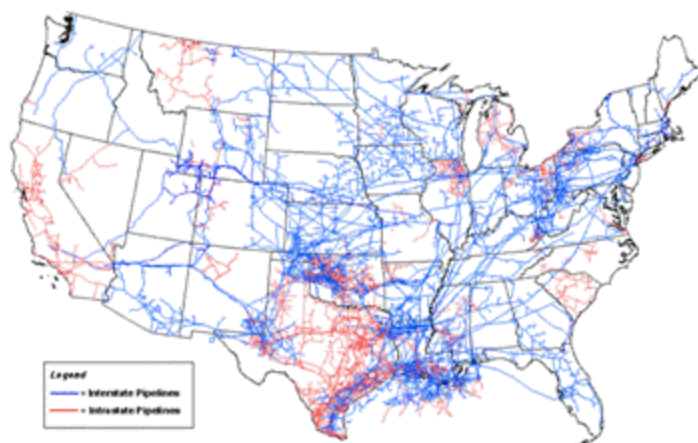
### Is it feasible to use NG pipelines for delivering hydrogen?

#### Target:

Review available studies on adding hydrogen (pure or as a mixture with other gases) to the natural gas pipelines

#### Focus:

- Life cycle assessment
- Safety
- Leakage assessment
- Durability
- Integrity
- End use: separation, quality
- Impacts: environmental and macroeconomic benefits



Source: Energy Information Administration, Office of Oil & Gas, Natural Gas Division, Gas Transportation Information System

#### Milestone Due:

Completion expected by the end of FY10

# Future Work

## FY10 – FY11

### On-going efforts

- Update and maintain H2A Delivery Components Model
- Update rail delivery components
- Refine delivery components involving composite tubes

### Build-up Hydrogen-From-Wind Scenarios

- Identify near term largest demand centers
- Identify potential wind production sites with maximized capacity pertinent to the above demand areas
- Evaluate storage capacity and locations based on actual wind profiles
- Optimize wind farm size for allowing electricity-from-wind use to liquefy hydrogen
- Analyze delivery options for H2 from wind

# Collaborations

## Industry

- Linde
- Air Products
- GE Rail Leasing
- Lincoln Composites
- Union Pacific Railroad
- Konecranes Heavy Lifting Company
- Paceco Corporation

*(technical and cost inputs)*

## National Labs

- Marianne Mintz - ANL (Delivery Analysis)
- Amgad Elgowainy - ANL (HDSAM)
- Brian Bush - NREL (SERA)
- Daryl Brown - PNNL (Model Review)
- Darlene Steward - NREL (H2A Production Model)
- Mike Penev - NREL (H2A Power Model)

*(data exchange and review)*

## Other Companies

- DTI (HyPro Model)
- TIAX (Logistics Model)
- GTI

*(data exchange and review)*

*(data exchange and review)*

*(subcontract)*

# Summary

## Relevance

- Project activities follow the DOE H2 Program targets

## Approach

- Project follows H2A general approach and guidelines

## Accomplishments

- Rail delivery components update with new freight and cost input data
- H2A Components Model upgrade with 700 bar and cryo-compressed dispensing
- Designed seven new delivery components for using composite tubes
- Performed comparative cost analysis for various delivery pathways
- Built up four pipeline delivery components into SERA for multi-node scenarios development

## Collaborations

- Linde, Air Products, GE Rail Leasing, Lincoln Composites, Union Pacific Railroad, Konecranes Heavy Lifting Company, Paceco Corporation, ANL, PNNL, DTI, TIAX, GTI

## Future Work

- Continue developing multi-node delivery scenarios: network optimization and scenarios draft
- Assist DOE in developing go/no go decision on the use of CNG infrastructure for delivering hydrogen
- Build up hydrogen-from-wind scenarios