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## Effect of Trace Elements on Long-Term Cycling/Aging Properties and Thermodynamic Studies of Complex Hydrides for Hydrogen Storage

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## **Overview**

Timeline	Barriers Addressed		
Project start date – FY05 Project end date – FY10 Percent complete – ~96%	A. System Weight and Volume D. Durability/Operability E. Charge/Discharge Rates		
Budget	MHCoE Partners		
Total project funding (5yrs.) : \$ 1.920,352	Active Current Collaboration		
DOE share (5yrs.) : \$ 1.536,278	<ul> <li>Sandia National Laboratories, CA – L. Klebanoff and M. Allendorf Ohio State University – Dr. J.C. Zhao</li> <li>Oak Ridge National Laboratory, Neutron Center, Dr. A. Hug</li> </ul>		
Contractor share (5yrs.) : \$ 384,074	•University of Geneva, Switzerland, Prof K. Yvon, Dr. R. Cerny,		
Funding received in FY2007 :\$ 520,000 (includes instrument)	•University of Rome, Prof. R. Cantelli •University of Paris/CNRS- Dr. M. Latroche and J-C Crivello		
· · · · · ·	Future Collaboration		
Funding received in FY2008: \$350,000	•NIST Gaithersburg, Maryland - Dr. Terry Udovic		
Funding received in FY2009: \$391,278	•Brookhaven National Laboratories, NY – Dr. James Reilly •Oak Ridge National Laboratory- Dr. Gilbert Brown		





### Relevance

### **General**

- "Grand Challenge" Program: Launched by DOE for R&D of hydrogen storage technologies designed to meet targets for commercially viable vehicular systems.
- Metal Hydrides Center of Excellence MHCoE): Three Centers of Excellence exist; we work on onboard hydrogen storage technical barriers.
- Study Topics at Uni. of Nevada, Reno (UNR): (1) System weight and volume, (2) Durability/operability, and (3) Charging and discharging Rates and part of life cycle assessment addressing the environmental impact for hydrogen storage (excluding costs).

Impact of Impurities on Long-term Durability and Understanding Reaction Pathways of the Complex Hydrides

## 1. Objectives:

- > Effect of ppm and higher level impurities in  $H_2$  gas.
- Li-N-H light weight based compounds used to evaluate long-term durability.
- To develop new materials with enhanced hydriding properties, by modifying or controlling reaction pathways.
- To develop longer cycle life complex hydrides, with lower hydrogen release temperatures and improved kinetics.
- 2. <u>Relevance to Addressing On-board Hydrogen Storage Specific Technical barriers:</u>
- System Weight and volume: Identified materials systems: Li-N-H, Li-Al-N-H and other light weight materials for studies.
- Durability: Addressed these issues by using industrial hydrogen as well as various individual impurity gas mixtures in hydrogen gas.
- > <u>Charging /Discharging:</u> Reaction pathways found.
- Life cycle assessments: Addressed environmental impact of hydrogen storage via impurity gas effect ; example N<sub>2</sub>, O<sub>2</sub>, H<sub>2</sub>O, CO, CO<sub>2</sub>, NH<sub>3</sub> and other gases.





Approach

- A. Basis for Selection of Li-N-H system Was To Address the barrier on System weight:
- Light-weight Li-N-H system has ~10.5 wt.%H-capacity and long cycle life: During loading of pure hydrogen in Li3N, 5 compounds form, depending on the conditions.

In fully loaded condition the major phase is LiNH<sub>2</sub> (8.78 wt.%H) along with residual LiH (~12 wt.%H) phase which adds up to ~10.5 wt.%H.

- This study is expected to have Broader Impact on hydride research: Research is expected to give insight to other hydrides (mixtures of amides-alanates, amide-magnesium hydrides and others). In addition, mixing H<sub>2</sub> with N<sub>2</sub> changes the thermodynamic paths leading to significant changes in cycle ability.
- B. Durability/Operability and Life cycle environmental effects
- Trace Impurity Impact on Long-term Durability: In practical applications, trace impurities in commercial hydrogen gas (such as dispensed at future H<sub>2</sub> gas stations) will have an impact on the hydrogen loading capacities during periodic recharging with fresh hydrogen.
- Approach: To determine the effects of gaseous trace impurities (ppm levels of O<sub>2</sub>, CO, H<sub>2</sub>O, CH<sub>4</sub>, NH<sub>3</sub>, N<sub>2</sub> in H<sub>2</sub>gas) on complex hydrides after prolonged hydrogen pressure cycling and thermal aging. Note: NH<sub>3</sub> is not a common impurity in H<sub>2</sub> gas itself, but there is an potential of ppm level emission at higher temperatures, so we checked its environmental effect (last period's work).
- Update: Effects of using Nitrogen gas as an impurity in hydrogen gas to enhance the reversible hydrogen capacity have shown promise, and are presented here.
- > **Objectives:** Specifically, the emphasis of this year's study was to evaluate the following (Best Results:\*80/20):
  - 1. Long-term effects of four Nitrogen Mixtures with Hydrogen and compare with H<sub>2</sub> alone:
  - (1)  $H_2$ -No Nitrogen (2)  $H_2$ -100 ppm Nitrogen (3) \*80/20 molar  $H_2/N_2$  (4) 50/50 molar  $H_2/N_2$  (5) 25/75 molar  $H_2/N_2$
  - 2. New Phase Evolution Li<sub>1.5</sub>NH<sub>1.5</sub>
  - 3. Modeling  $Li_{1.5}NH_{1.5}$  and  $Li_4NH$
- c. Addressing Charging/Discharging Rates and Applied Thermodynamic Studies
- Difficulties in Interpreting Our Earlier Neutron and X-ray diffraction Data: These difficulties implied understanding of the phase equilibria of the system. So, CALPHAD thermodynamic modeling calculations were performed.
- Pressure-Composition Isotherms: Thermodynamic and Structural analyses performed to obtain phase stability information, and formation of new phases. Agreements between experimental and thermodynamic results found.





## Li-N-H System (Gas Impurity effects)

- Completed cycling tests on Li-N-H system to determine the effect of various gaseous impurities in H<sub>2</sub> (100 ppm level of O<sub>2</sub>, CO, H<sub>2</sub>O, CH<sub>4</sub>, NH<sub>3</sub>) to simulate the charge/discharge with fresh H<sub>2</sub> in Li-N-H hydrides.
- The effect of NH<sub>3</sub> gas impurity isothermal (255°C) and isobaric aging at 6.2 bar H<sub>2</sub> performed using 100 ppm NH<sub>3</sub> in H<sub>2</sub> revealed no loss in hydrogen capacity.

## Applied Thermodynamics and Crystallographic Studies

Critical phase reaction pathways determined using progressive incremental loading of hydrogen in Li<sub>3</sub>N, supported by the CALPHAD developed Li-N-H Phase diagrams:

Phase Fields Obtained from equilibrium Li-N-H Ternary Phase Diagrams (From 2009 Presentation Slide 10)					
225°C	$Li_3N(s) + H_2(g) \rightarrow$	$Li_3N(s) + Li_2NH(s) + Li(I) \rightarrow$	$Li_2NH(s) + LiH(s) + Li(l) \rightarrow$	Li <sub>2</sub> NH +LiH + gas	
9 atm.		≤ 3 wt.% H	≥~3 ≤ 5 wt.% H	≥~5 ≤ 9.5 wt.% H	
25°C	$Li_3N(s) + H_2(g) \rightarrow$	$Li_3N(s) + Li_2NH(s) + Li_4NH(s) \rightarrow$	$Li_2NH(s) + LiH(s) + Li_4NH(s) \rightarrow$	Li <sub>2</sub> NH +LiH + gas	
9 atm.		≤ ~2.5 wt.% H	≥~2.5 ≤ 5 wt.% H	≥~5 ≤ 9.5 wt.% H	

- > Li<sub>4</sub>NH phase at room temperature; stable up to ~5 wt.%H and peritectically decomposes at 25°C.
- > The amount of LiH phase formed under equilibrium loading of hydrogen was determined.
- New higher hydrogen capacity (5.8 wt.%H) cubic phase of Li<sub>2-x</sub>NH<sub>1+x</sub> (x=1/2) type was found.
- > X-ray diffraction pattern was also obtained of this solid solution intermediate phase.
- Improved kinetics were observed at higher pressures in the Li-N-H system.





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### Li-N-H System (New results on Gas Impurity effects)

- Significant Result → Nitrogen gas compensation during cycling improved H-capacity. (Earlier studies revealed significant loss of N₂ from the solids during cycling)
- → Hydrogen Absorption Capacity → Varied depending on the amount of N<sub>2</sub> mixed with H<sub>2</sub>; in particular H<sub>2</sub>/N<sub>2</sub> = 80/20 molar ratio yields ~10 wt.%H absorption.
- > ppm Level N<sub>2</sub> Added Improves H-Capacity → Even 100ppm N<sub>2</sub> in H<sub>2</sub> significantly improved the hydrogen absorption as a function of number of cycles (~8 wt.%H); much more than with just H<sub>2</sub>.
- ➤ Terminal Phase During Desorption 80/20 H<sub>2</sub>/H<sub>2</sub> → Significant increase in Li<sub>2</sub>NH phase and decrease in the LiH phase (as compared to pure H2 loading).

### Applied Thermodynamics and Crystallographic Studies

- New Phase Detected Experimentally: An intermediate phase Li<sub>1.5</sub>NH<sub>1.5</sub> (F-43m), a= 05.027 Å, and vol.=127.04 Å<sup>3</sup>. determined.
  - General formula =  $Li_{2-x}NH_{1+x}$  @ x=1/2 at H-5.8 wt.%; forms between imide (x=0) and amide (x=1) phases.
  - Modeling performed on this compound
  - Other investigators have reported another cubic phase, but details or compositions were not reported (*W. David et al.*).
- > In-situ synchrotron x-ray diffraction Studies: To elucidate phase equilibria details, work in progress.
- Modeling Results: Band structure, density of states, Electron Localized function determined of the Li<sub>1.5</sub>NH<sub>1.5</sub> phase and compared with others.
  - Published in Phys Rev B in 2010 (IEA collaboration)
- CALPHAD Modeling of Li-N-H System: Critical phase reaction pathways determined with progressive incremental loading of hydrogen in Li<sub>3</sub>N.





**Technical Accomplishments and Progress -1** 



**Technical Accomplishments and Progress - 2** 





**Technical Accomplishments and Progress - 3** 



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#### **Technical Accomplishments and Progress - 4**



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### **Technical Accomplishments and Progress - 6**

### Effect Mixing trace amount of Nitrogen (100ppm) in H<sub>2</sub> on the Cycle ability of Li<sub>3</sub>N-H



# <u>Isotherm 0 (H<sub>2</sub>)</u>: Starting material-Li<sub>3</sub>N isotherm is designated zero cycle.

- <u>Isotherm 1 (H<sub>2</sub>):</u> This starts at Li<sub>1.5</sub>NH<sub>1.5</sub> +LiH and ends at LiNH<sub>2</sub>.
- Isotherm 506 (H<sub>2</sub>): This yields 4.2 wt.%H, with increased amount of LiH.
  - <u>Isotherm 345 (100 ppm N<sub>2</sub>-H<sub>2</sub>)</u>: Shows 6.2 wt.% H, better than 1 cycle (5.8 wt.%H) or 506 cycles (4.2 wt.%) with only H<sub>2</sub>.
- <u>Isotherm 853 (100 ppm N<sub>2</sub>-H<sub>2</sub>)</u>: Increased H capacity (8.2 wt.%) as compared to the 345 cycle capacity of ~7.3 wt.%H.
- <u>Isotherm 1359 (100 ppm N<sub>2</sub>-H<sub>2</sub>)</u>: Shows slight lowering (7 wt.%H) of capacity even with nitrogen.

## **Conclusions**

- Mixing 100 ppm level of N<sub>2</sub> with H<sub>2</sub> shows much higher ultimate H-capacity as compared to even 1 cycled material with H<sub>2</sub> alone. All isotherms taken at 255°C.
- There is more Li<sub>2</sub>NH formed in the mixed 100ppm-H<sub>2</sub> materials based on XRD measurements.
- The decrease after 1359 cycles is due to the formation  $Li_2O$  perhaps impurities in  $N_2$  gas





Technical Accomplishments and Progress - 7



### Summary:

- Significant Increases in H-Capacity During Desorption: H- capacity much greater than 1 cycle material (H<sub>2</sub>) and increases from 345 to 853 Pr.-cycles with H<sub>2</sub>-100ppm N<sub>2</sub>.
- Accumulation of Li<sub>2</sub>NH phase During Desorption cycles: XRD results obtained after 1359 absorption/desorption cycles shows significantly more Li<sub>2</sub>NH phase and less LiH phase as compared to cycling with H<sub>2</sub> alone. We believe that the Li<sub>2</sub>O phase formation is due to trace O<sub>2</sub> impurity in N<sub>2</sub> gas added.





Technical Accomplishments and Progress - 8



- High partial pressure of N<sub>2</sub> in H<sub>2</sub> gas there is an abrupt change in pressure at H<sub>2</sub> conc. @ ~1.38 wt.%H in isotherm (right) taken with 25/75 H<sub>2</sub>/N<sub>2</sub> molar or H<sub>2/</sub>/N<sub>2</sub>= 0.02/ 0.98 wt. fraction.
- CALPHAD modeling of Li-N-H model phase diagram (left) shows a change in phase field in the Li-N-H diagram: Li<sub>3</sub>N + Li<sub>2</sub>NH + gas (blue region)→ Li<sub>2</sub>NH + gas (white area) using 25/75 H<sub>2</sub>/N<sub>2</sub> gas (see enlarged area –right).
- >  $Li_2NH$  phase does not change >1.38 wt.%H, but there is more gas resulting abrupt increase in pressure.
- Ideally there should no LiH, but there is ~2 wt% LiH present in the final sample; due to the initial formation near the Li<sub>3</sub>N-LiH-Li<sub>2</sub>NH phase field in the ternary diagram.

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### Summary of the Density of states of Li<sub>4</sub>NH, Li<sub>2</sub>NH and LiNH<sub>2</sub> showing Different Interactions



















## **Collaborations**

University of Genéve	IEA Collaboration, <i>Primary Contact:</i> Prof. K. Yvon, PI's sabbatical leave research <i>Type of Institution:</i> University <i>Extent:</i> Research related to US DOE H <sub>2</sub> program working on applied crystallography and thermodynamics on LI-N-H system.
Uni. of Paris/CNRS	IEA Collaboration, <i>Primary Contact</i> : Dr. M. Latroche. PI's sabbatical leave research, <i>Type of Institution:</i> University/French National Lab. <i>Extent:</i> Syntheses of Substituted complex hydrides and Modeling work
Synchrotron Center, Grenoble	Synchrotron Studies, <i>Primary Contact:</i> Dr. Y. Filinchuk <i>Type of Institution:</i> ESRF, France. <i>Extent:</i> In-situ Synchrotron XRD studies on complex hydrides.
University of Rome	IEA/IPHE Collaboration, <i>Primary Contact:</i> Prof. R. Cantelli <b>PI's</b> sabbatical leave, <i>Type of Institution:</i> University <i>Extent:</i> Work on characterization of Defect structure DOE H <sub>2</sub> program.
Los Alamos National Laboratory	Heat capacity measurements <i>Primary Contact:</i> Dr. Jason Lashley <i>Type of Institution:</i> US National Laboratory <i>Extent:</i> Low temperature heat capacity measurements
Sandia National Laboratories	MHCoE Collaboration, <i>Primary Contacts</i> : Dr. L. Klebanoff , and M. Allendorf <i>Type of Institution:</i> US National Laboratory <i>Extent:</i> Modeling and MHCoE coordination on complex hydrides





## **Proposed Future Work**

- 1. Effect of Impurities on Complex Hydrides and Defect Structure analyses
- ❑ We plan to continue defect structure studies on Li<sub>3</sub>N by introducing transition metals in Li<sub>3</sub>N by two different methods. These defect structures are expected to reduce the Hydriding temperature.
- 2. In-Situ High Resolution X-ray Diffraction Studies on Hydriding/Dehydriding
- In-situ X-ray (UNR/ESRF/LBNL) will continue to obtain <u>newly</u> developed hydride samples from MHCoE partners to understand the reaction pathways towards development of improved hydrides for vehicular applications.
- 3. Collaboration with the MHCoE Theory Groups
- We plan to interact with computational modeling researchers in the MHCoE group to correlate experimental results towards understanding of the structure and the dynamics of hydriding and dehydriding.
- 4. International collaboration with Universities and other European Union (EU) Partners
- We will continue IEA collaboration with Uni. of Geneva, Paris/CNRS, and Rome. We have started collaboration with the EU team on developing catalyst for the Li based hydride systems.
- 5. Correlation of all data and preparation of Manuscripts Post- DOE annual review 2010 Conference.
   We will finalize Journal publications after detailed analyses.





## Summary – 1

- Long-term stability of light weight complex hydrides for vehicular applications: Determine critical aspects related to durability/operability of complex hydrides.
- Role of ppm gaseous impurities in hydrogen gas: Studies simulate periodic H<sub>2</sub>-filling at a commercial hydrogen gas station for future H<sub>2</sub>-vehicles.
- Practical Issues: Envision premixed 80/20 H<sub>2</sub>/N<sub>2</sub> gas will be used to load the hydride bed and majority of hydrogen will be absorbed by the Li-N compounds.

Residual  $N_2$  gas over-pressure is expected in the hydride tank; as lost  $N_2$  from the Li-N-H compounds is replenished (as observed experimentally during cycling).

- H-Capacity Increase During Pr. Cycling: Typically H-capacity deceases with hydrogen gas (alone), but we observed increased H-capacity with mixed 80/20 H<sub>2</sub>/N<sub>2</sub> (molar) yielding ~10 wt.%H.
- > Trace amount of  $N_2$  also increases the cycling capacity: Mixing 100ppm  $N_2$  in  $H_2$  also significantly improves the hydrogen absorption, although 80/20  $H_2/N_2$  gave the best results.
- Increase in Li<sub>2</sub>NH Phase and Suppression of LiH Phase During 80/20 H<sub>2</sub>/N<sub>2</sub> Pr. Cycling: Significant increase in the amount of Li<sub>2</sub>NH phase in the system after cycling.





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## Summary – 2

## Applied Thermodynamics and Crystallographic Studies

New intermediate Li<sub>1.5</sub>NH<sub>1.5</sub> identified: Li<sub>2-x</sub>NH<sub>1+x</sub> at x=1/2 has a terminal composition of 5.8 wt.%H; phase forms between imide (x=0) and amide (x=1).

This cubic phase (F-43m) lattice parameter's are a= 5.027 Å and vol. 127.04 Å<sup>3</sup>. Calculated values are 5.111Å. Other investigators have reported another cubic phase, but details or compositions were not reported.

- Phase equilibria Studies Using In-situ synchrotron X-ray diffractions: Majority of work done – finalizing manuscript details.
- Modeling: Band structure, density of states, ELF's of the new Li<sub>1.5</sub>NH<sub>1.5</sub> are compared with other Li-N-H phases; reported in publication Phys Rev B in 2010 (IEA collaboration).

CALPAHD Modeling: Critical phase reaction pathways determined using progressive incremental loading of hydrogen in Li<sub>3</sub>N.





## **Acknowledgements**

We are very grateful to the US DOE-MHCoE for the support of this Project.

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