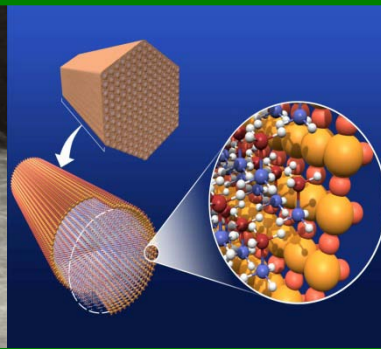




U.S. DEPARTMENT OF  
**ENERGY**



# Hydrogen Storage

## - Session Introduction -

*Ned T. Stetson*

*2011 Annual Merit Review and Peer Evaluation Meeting*  
*May 11, 2011*

*Goal: On-board hydrogen storage for > 300 mile driving range across different vehicle platforms, without compromising passenger/cargo space or performance*

Develop on-board storage systems that meets **all** DOE system targets simultaneously.

- **System Engineering / Systems Analysis**
  - Demonstrate the technologies required to achieve the 2015 DOE on-board vehicle hydrogen storage goals
  - Continue storage system analysis/projections for advanced storage system capabilities & development of system models for on-board storage systems
  - Determining performance gaps for early market applications
- **R&D on materials for breakthrough storage technologies**
  - Increased focus on carbon fiber to reduce the cost of physical storage systems
  - Continue new hydrogen storage material discovery R&D for advanced storage systems
  - Strengthen coordination between basic & applied research within DOE and across agencies

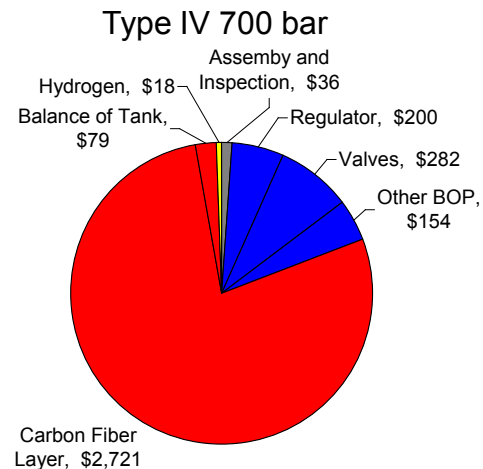
***For all applications: Storing an adequate amount of hydrogen in an acceptably small volume efficiently at a reasonable temperature, pressure and cost***

## Near-term Option

**Compressed gas storage offers a near-term option for initial vehicle commercialization\* and early markets**

- **Cost** of composite tank is challenging
- **> 75%** of the cost is projected to be due to the carbon fiber layer
- **50%** of the carbon fiber cost is estimated to be in the precursor

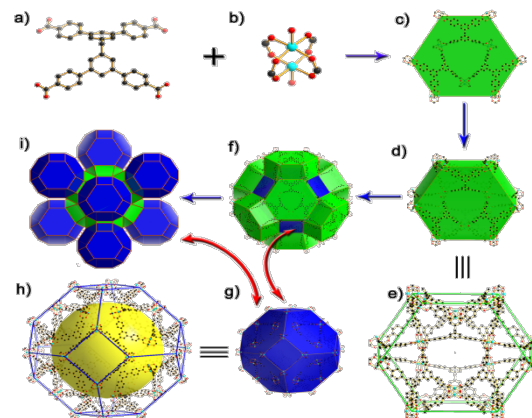
## Cost is in the CF Matrix!



## Long-term Options

**Materials-based solutions targeted to meet all on-board storage targets simultaneously**

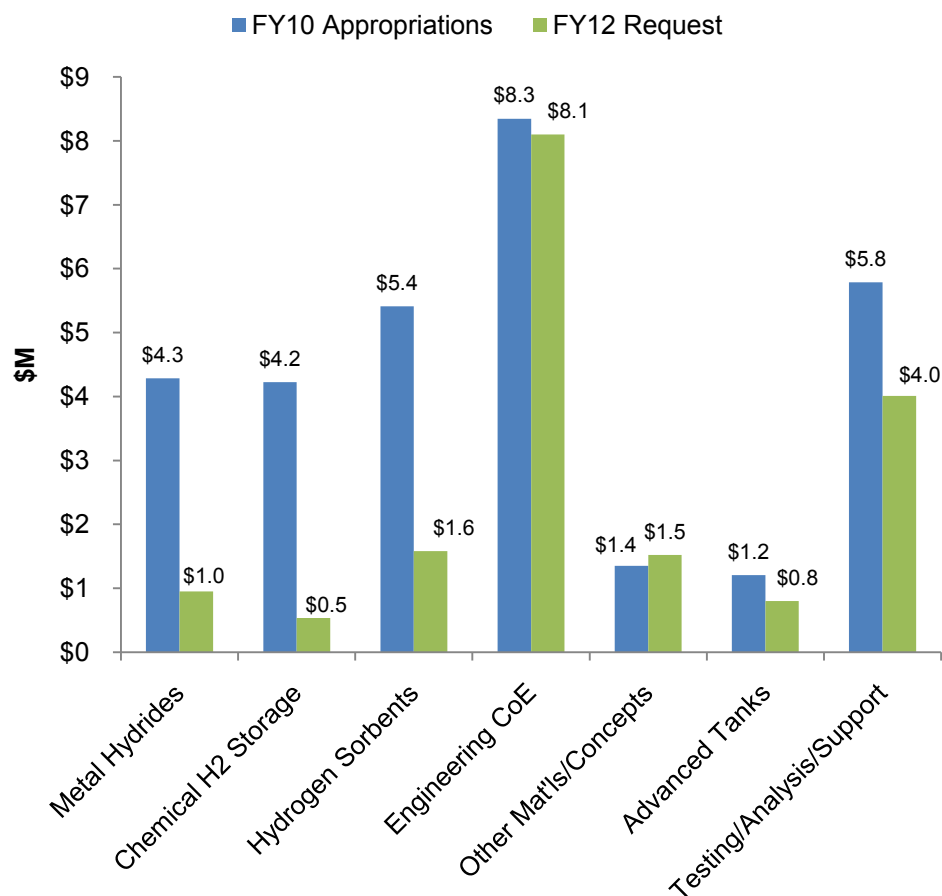
- Improving gravimetric and volumetric capacities
- Having sufficient kinetics within appropriate temperature and pressure ranges
- Lowering cost of overall engineered systems



\*: Greater than a 400 mile driving range independently validated for a Toyota Advanced FCEV with 700 bar Type IV composite cylinders, [http://www1.eere.energy.gov/hydrogenandfuelcells/pdfs/toyota\\_fchv-adv\\_range\\_verification.pdf](http://www1.eere.energy.gov/hydrogenandfuelcells/pdfs/toyota_fchv-adv_range_verification.pdf)

# Hydrogen Storage Budget

**FY 2010 Appropriation = \$32.0M**  
**FY 2012 Request = \$17.5M**



Note: FY11 appropriation to be determined.

## **EMPHASIS**

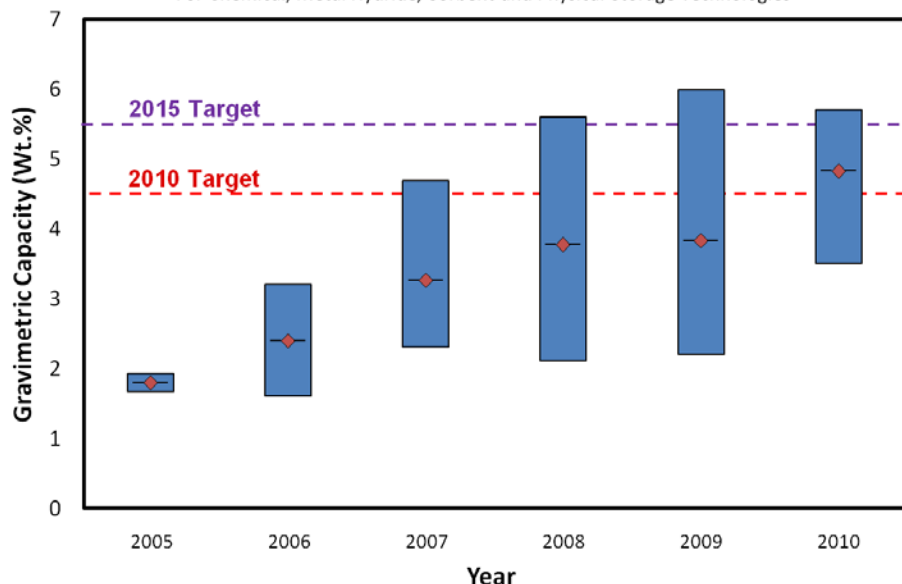
- Systems approach through the Engineering CoE, in collaboration with independent materials development projects, to achieve light-duty vehicle targets
- Continued close coordination with Basic Energy Science in 2010 & 2011 and improve coordination with National Science Foundation, ARPA-e, and Energy Frontier Research Centers activities
- Focus on cost reduction for high pressure tanks
- Increased analysis efforts for both low and high production volumes
- Increased emphasis on early market storage applications

# Current Status: Projected Capacities vs Targets

*Progress is being made, but no technology meets all targets simultaneously.*

**Projected Ranges of System Gravimetric Storage Capacity**

For Chemical, Metal Hydride, Sorbent and Physical Storage Technologies

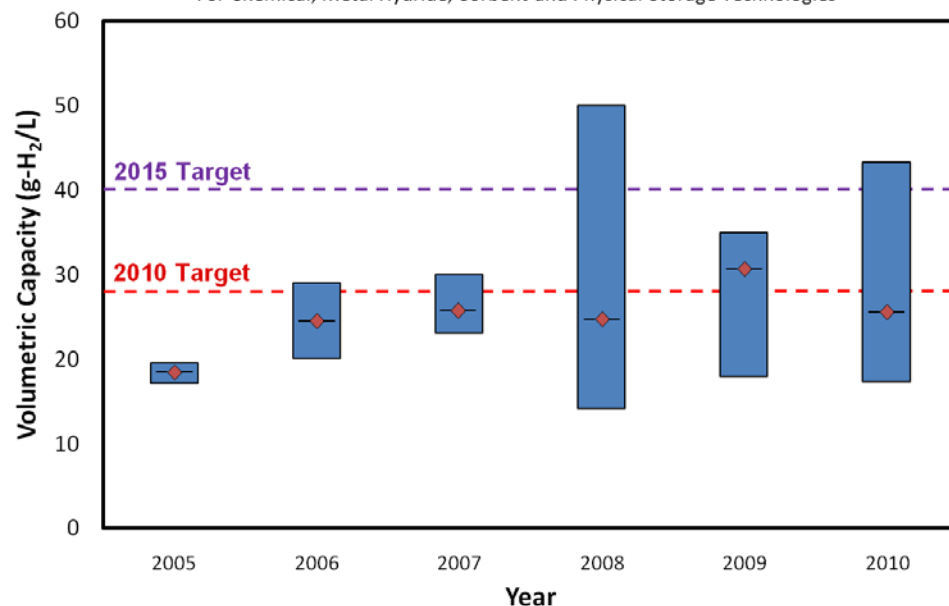


- Bars represent the capacity range of technologies modeled in the given year, overall average for all technologies analyzed indicated.
- Projections performed by Argonne National Laboratory using the best available materials data and engineering analysis at the time of modeling.

## Projected Capacities for Complete 5.6-kg H<sub>2</sub> Storage Systems

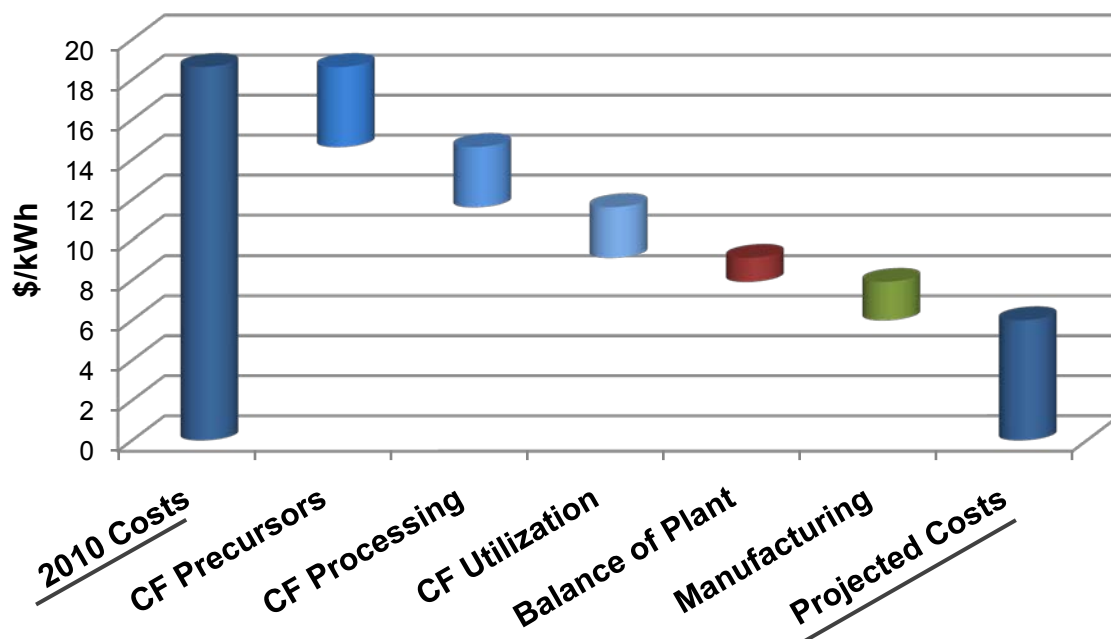
**Projected Ranges of System Volumetric Storage Capacity**

For Chemical, Metal Hydride, Sorbent and Physical Storage Technologies



## *Identified opportunities for cost reduction of composite cylinders for compressed hydrogen storage*

- NAS recommended greater emphasis be put on reducing the cost of high-pressure composite hydrogen storage tanks\*
- Workshop with various stakeholders held in Arlington, VA in February 2011.  
[http://www2.eere.energy.gov/hydrogenandfuelcells/wkshp\\_compressedcryo.html](http://www2.eere.energy.gov/hydrogenandfuelcells/wkshp_compressedcryo.html)
- Competed new SBIR and FOA topics on lower cost tanks/carbon fiber (CF) in FY 2011.



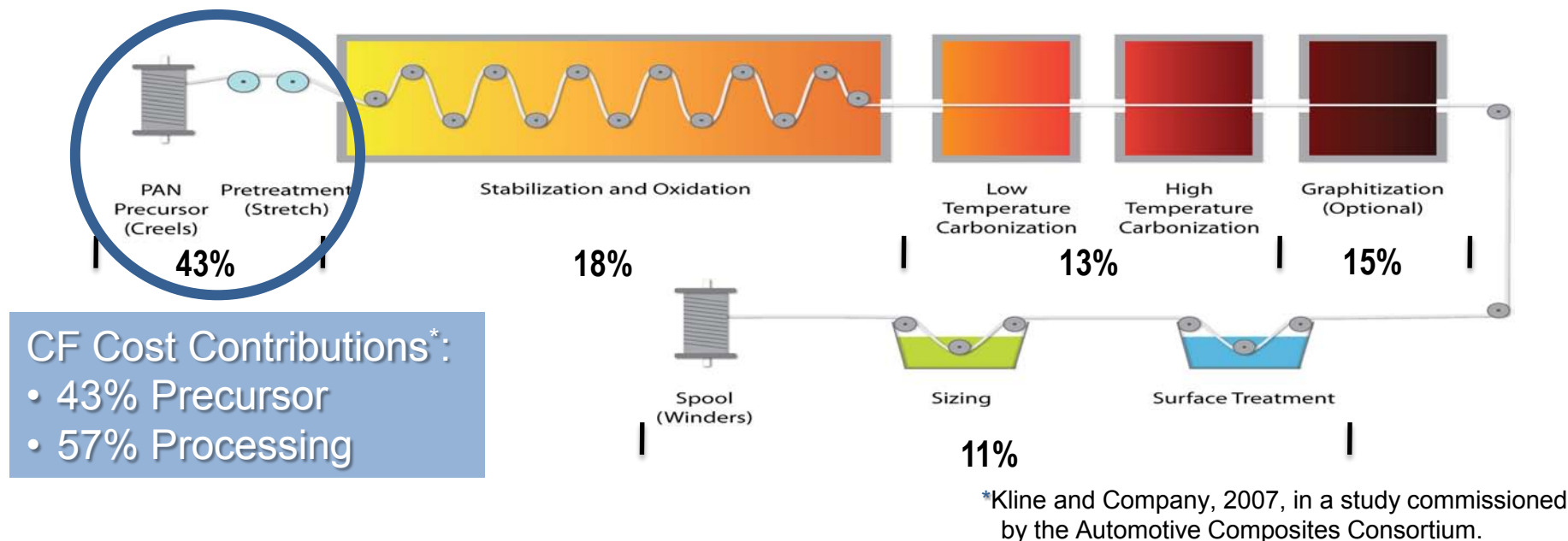
**TIAX cost analysis shows that CF can contribute more than 75% of composite cylinder costs.**

\* Review of the Research Program of the FreedomCAR and Fuel Partnership, 3<sup>rd</sup> Report, *The National Academies Press*, Washington, DC, 2010, Recommendations 3-9:3-15.



# Progress: Lower Cost Precursors

*Initiated program on use of low-cost commercial textile-grade PAN with Methyl Acrylate comonomer as a high-strength CF precursor*



**Objective: To produce high strength CF from commodity textile based precursors.**

- Leverages prior successful low-strength CF work using vinyl acetate (VA) comonomers.
- Previous results indicate methyl acrylate (MA) comonomer leads to improved mechanical properties over fibers with VA.

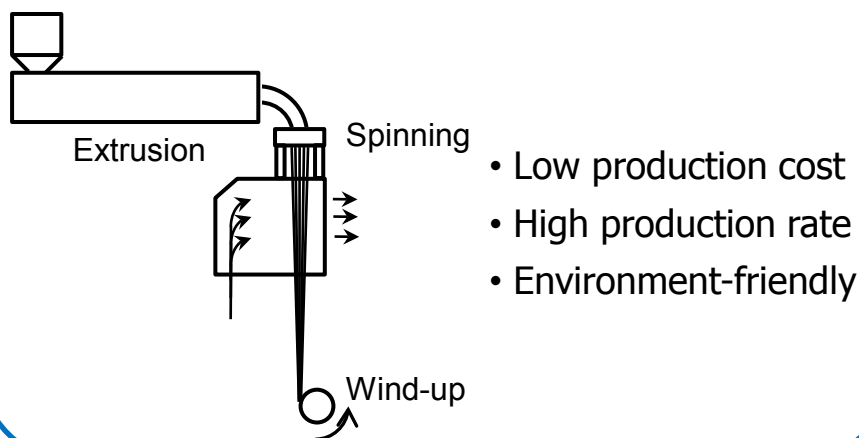
**This project is 50% cost shared by an industrial producer of textile-grade PAN fibers and co-funded with the Materials Group of the DOE/EERE Vehicle Technologies Program.**

# Progress: Melt Processable Precursors

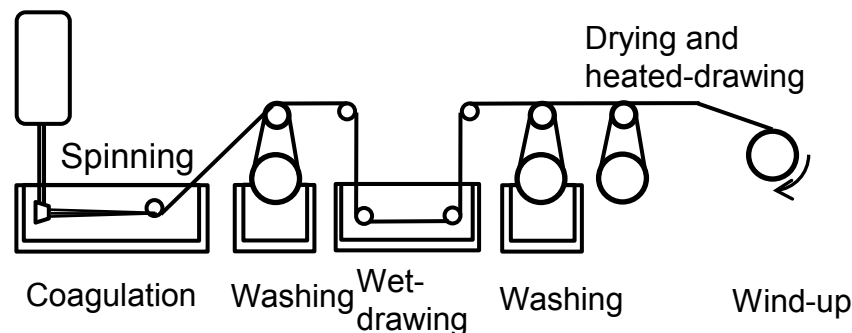
*Melt-spun PAN precursor technology has the potential to reduce the production cost of the high strength CF's by ~ 30%.\**

*Melt spin processing much less capital intensive than traditional wet spin technology*

## Melt-processing



## Solution-processing



**ORNL-Virginia Tech team has demonstrated melt spinnable PAN/MA with physical properties approaching commodity grade PAN**

## Benefits vs Traditional Wet Spun Processing:

- ~ 30% lower precursor plant capital investment
- ~ 30% lower precursor plant operating cost
- Typical precursor line speed increased by  $\geq 4X$  at winders

\*: [Kline & Company, 2007]



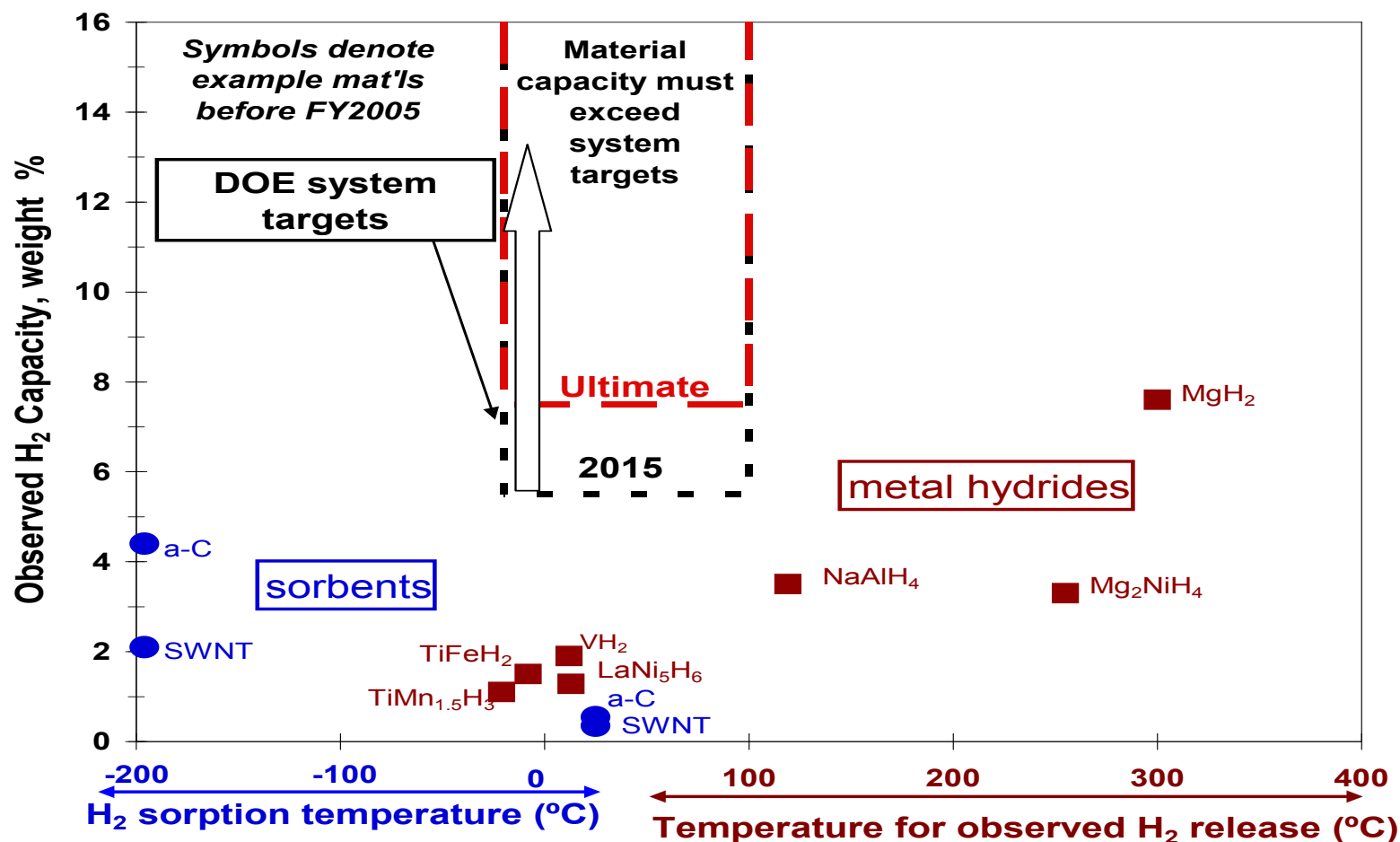
*The 3 Materials Centers of Excellence investigated over 420 materials and combinations experimentally and millions computationally.*

- **Centers of Excellence: Hydrogen Sorbents; Chemical Hydrogen Storage Materials and Reversible Metal Hydrides**
- **51 partners: 13 Federal Laboratories, 29 Universities and 9 Companies**
- **Over 550 peer-reviewed scientific publications**
- **Accomplishments include:**
  - **Sorbents: increased gravimetric capacity by >40% and volumetric capacity by ~150% and produced materials with > 6000 m<sup>2</sup>/g.**
  - **Chemical H<sub>2</sub> Materials: developed 10 regeneration strategies for spent ammonia borane (~19 wt.%) leading to a simple, one-pot regeneration scheme with low process costs (*Science* 331, 1426 (2011)).**
  - **Metal Hydrides: demonstrated >12 wt.% reversible capacity, approaches to increase release kinetics by 60x and developed computational methods to rapidly screen millions of discreet compositions.**

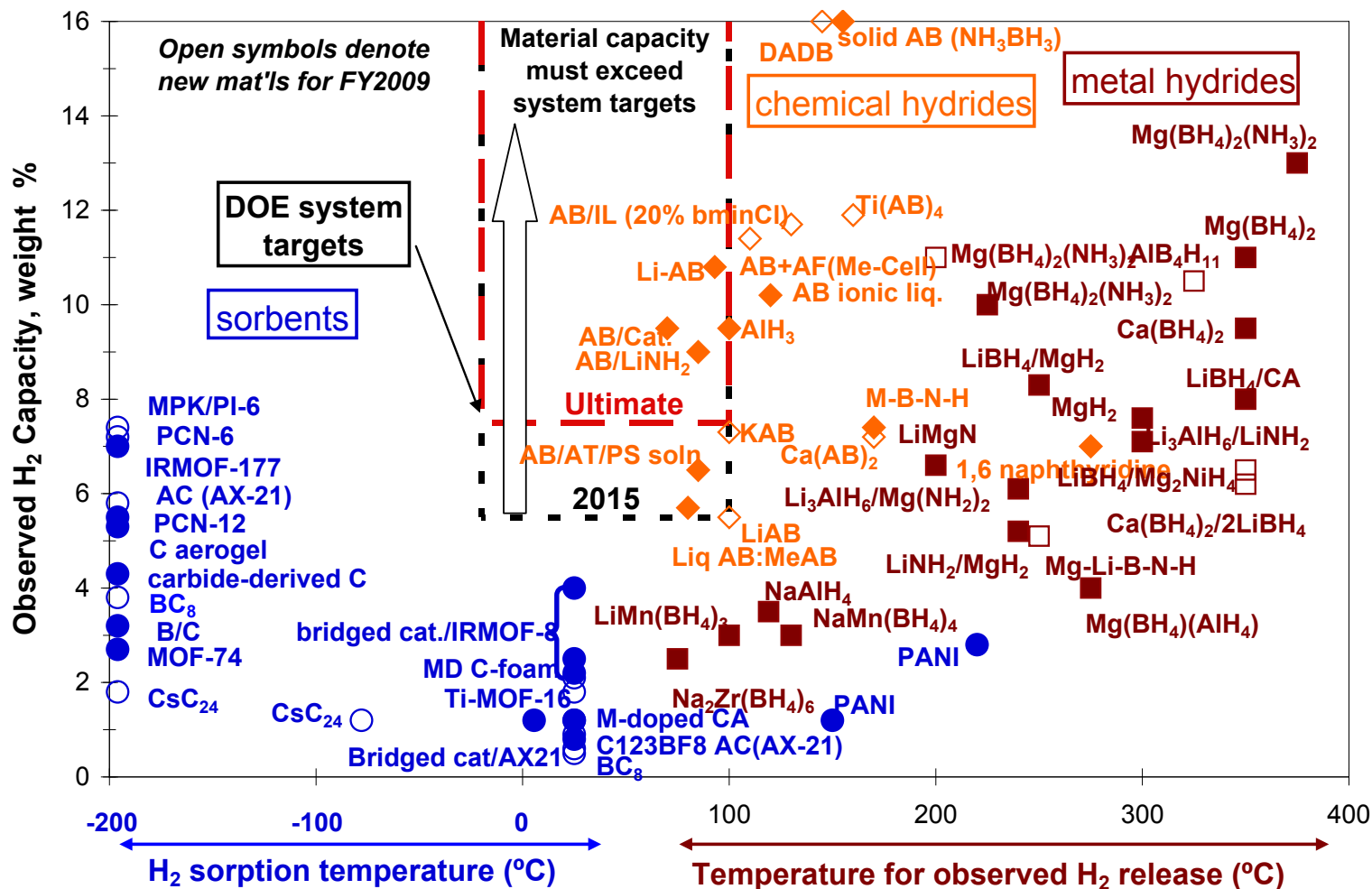
**Many accomplishments also applicable to other areas, e.g., Batteries, Chemical processing, sensors, CO<sub>2</sub> Sorbents, etc.**

# Materials Progress: Prior to 2005

*Prior to DOE's accelerating R&D in H<sub>2</sub> storage materials research, only a limited number of H<sub>2</sub> storage materials were well characterized.*

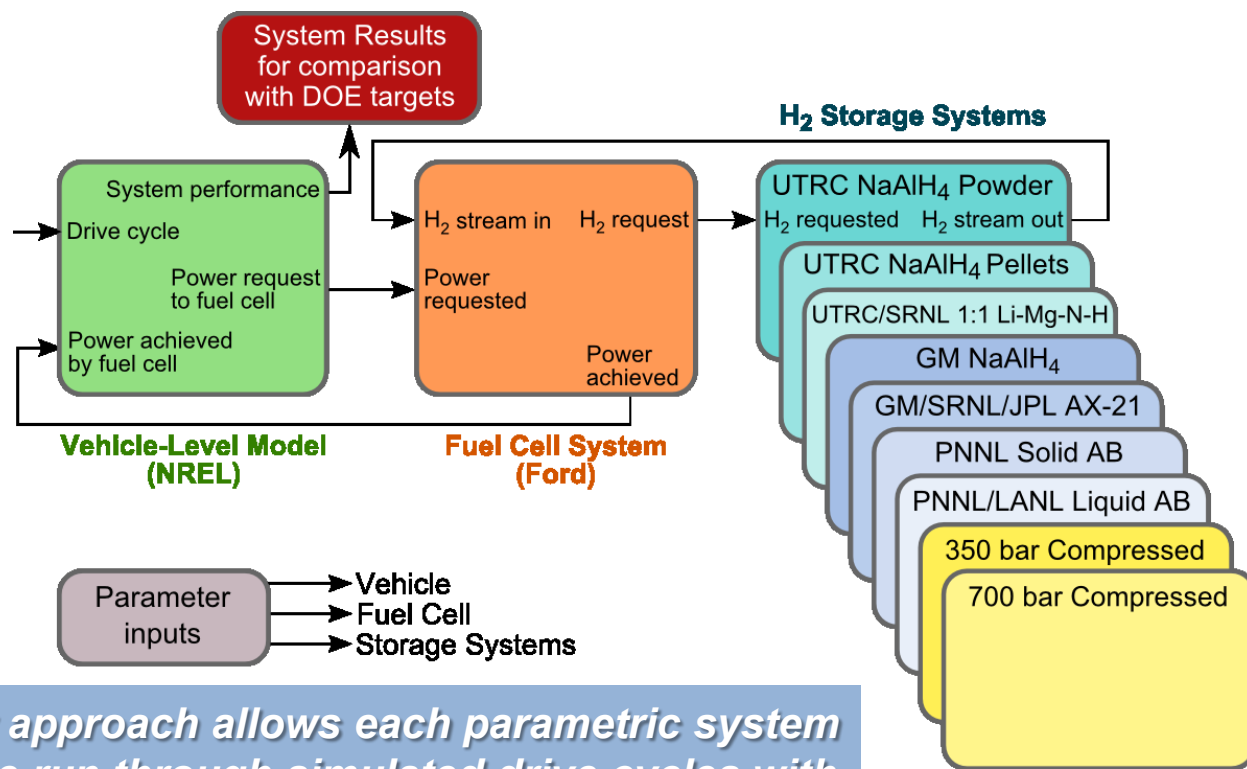


*Many more materials well characterized and converging toward the DOE system targets*



*The HSECoE effort helps to determine required material properties to guide materials development efforts.*

- Developed complete, integrated systems models for 3 material classes
- Established baseline system performance with state-of-the-art design and best-of-class materials



*Modular approach allows each parametric system model be run through simulated drive cycles with fuel cell and vehicle-level models to predict performance.*

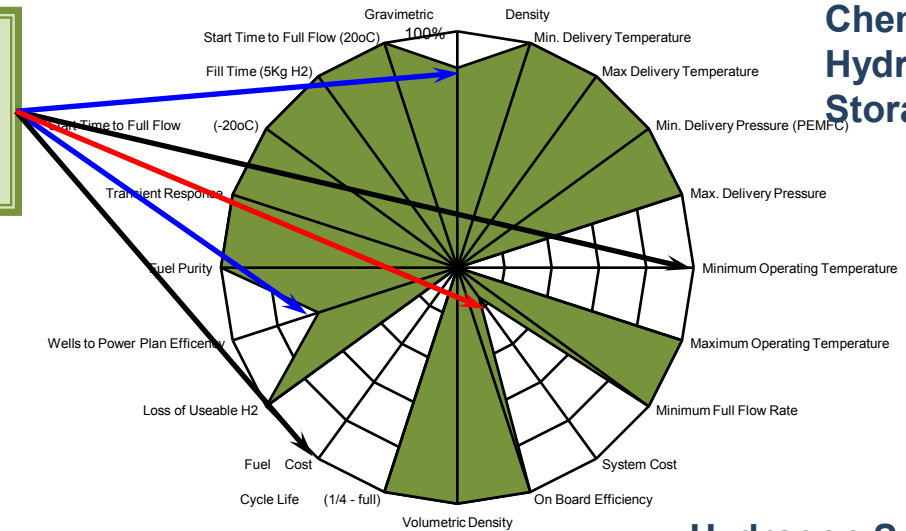


# Progress: Projections against 2010 targets

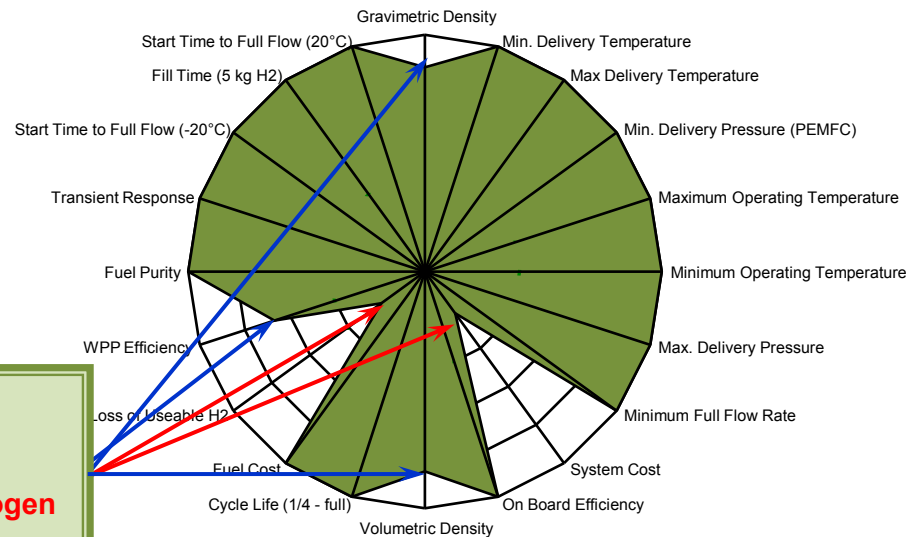
*Modeled projections enable identification of technology gaps and knowledge gaps to focus R&D efforts.*

1. **Gravimetric Density**
2. **Minimum Operating Temp.**
3. **System Cost**
4. **Fuel Cost**
5. **WTPP Efficiency**

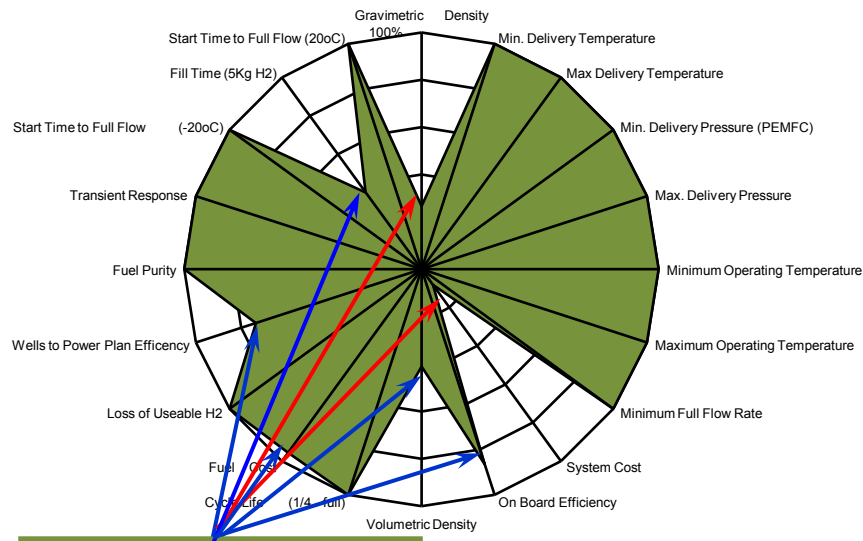
## Chemical Hydrogen Storage



## Hydrogen Sorbents



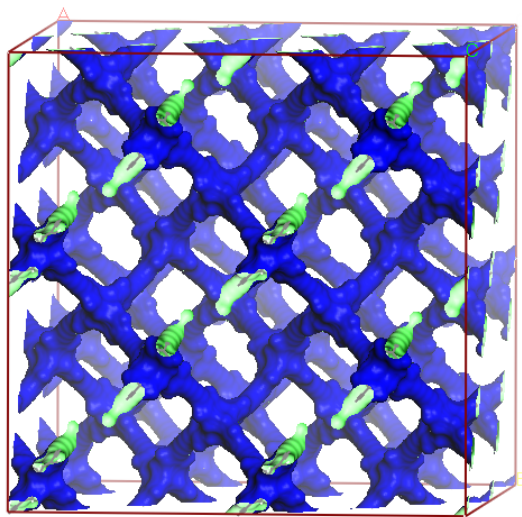
## Reversible Metal Hydrides



1. **Gravimetric Density**
2. **System Cost**
3. **On-board Efficiency**
4. **Volumetric Density**
5. **Fuel Cost**
6. **WTPP Efficiency**
7. **Fill Time**

1. **Gravimetric Density**
2. **System Cost**
3. **Volumetric Density**
4. **Loss of Useable Hydrogen**
5. **WTPP Efficiency**

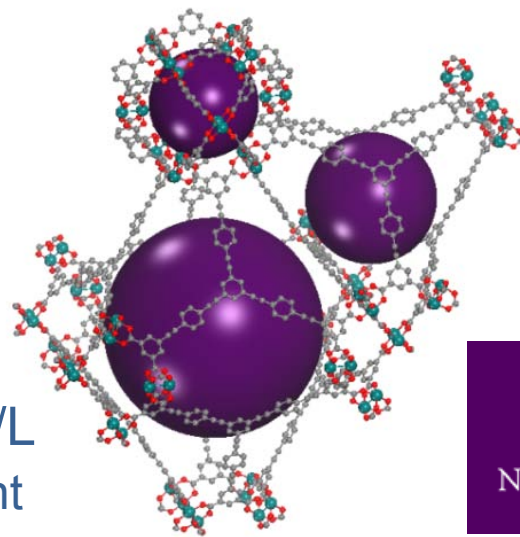
*New sorbent materials synthesized with surface areas of  $>6000 \text{ m}^2/\text{g}$  with material capacities over 8 wt% at 77K and  $<100 \text{ bar}$ .*



- Demonstrated air and water stable, metal-free porous polymer networks (PPN)
- Independently verified excess uptake of 8.5 wt.% at 60.4 bar (28-56 g/L)



- Computational modeling used to guide synthesis efforts
- Predicted BET surface area  $6600 \text{ m}^2/\text{g}$ ; validated  $6143 \text{ m}^2/\text{g}$  experimentally
- Measured 9 wt% excess uptake and 28 g/L at 77K and 70 bar for NU-100, independent verification underway





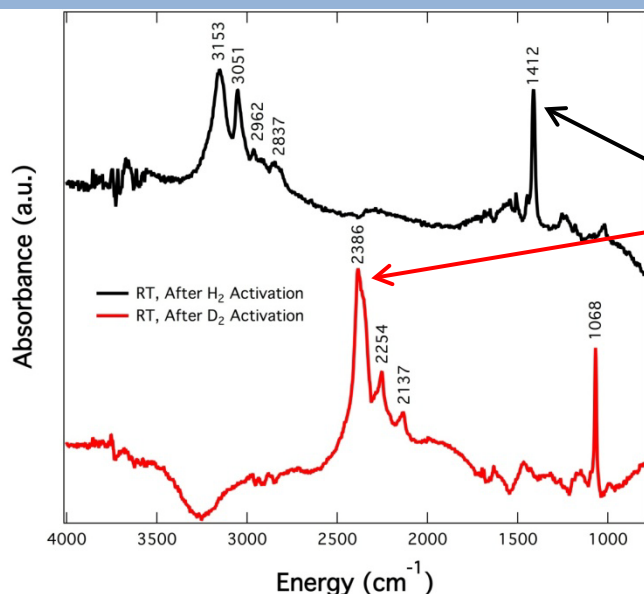
# Progress: Room Temperature Chemisorption Validation

*International taskforce established to confirm if excess adsorption at room temperature can be increased by spillover effect.*

## Goals:

- Ascertain H/H<sub>2</sub>-catalyst-substrate interactions & mechanisms
- Establish reproducibility of synthesis and validity of measurements
- Establish whether DOE targets can be reached

DRIFTS analysis gives insight into carbon activation

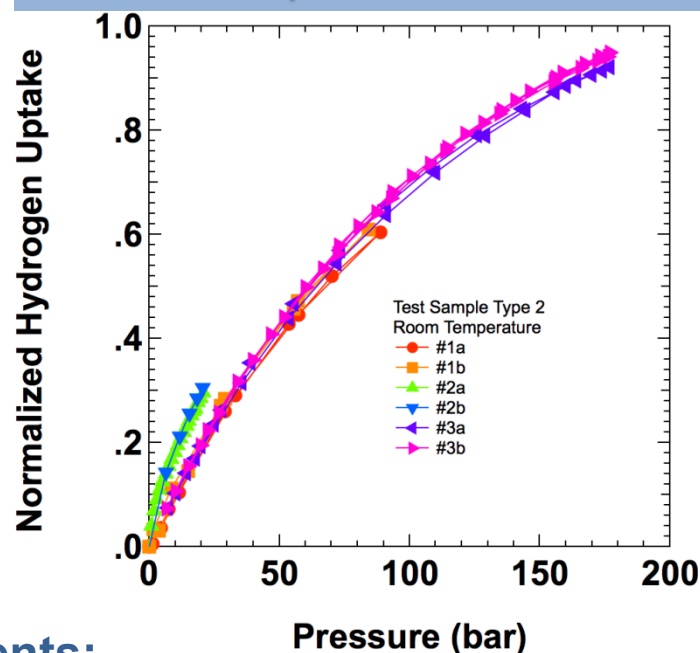


IR Stretches  
for C-H, C-D

## Accomplishments:

- Measurement protocols validated
- Round-robin testing of samples continues
- Spectroscopic evidence of spillover demonstrated

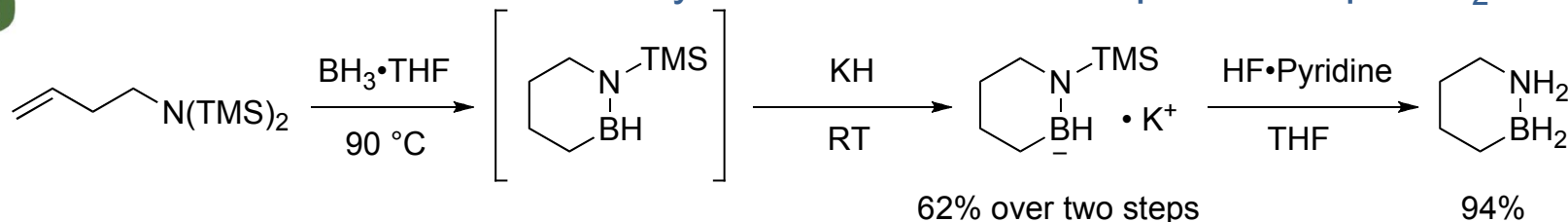
Initial volumetric measurements demonstrate reproducible protocols



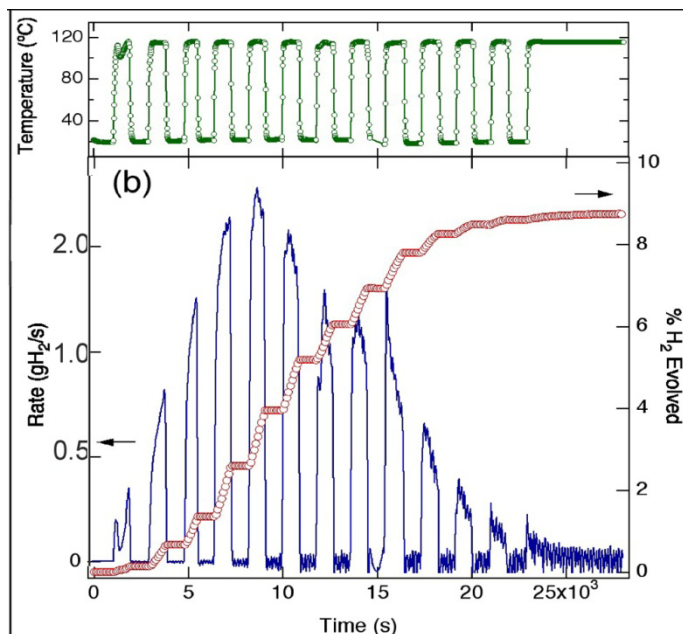
# Progress: Chemical H<sub>2</sub> Storage Materials

*Synthesized air & thermally stable CBN and demonstrated 2x improved kinetics for 60% mass-loaded AlH<sub>3</sub> slurry*

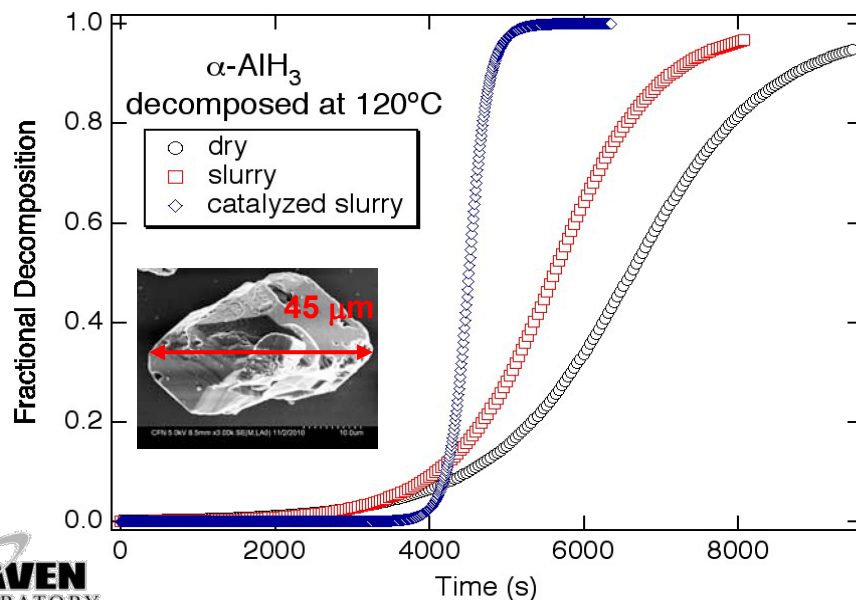
Parent Carbon-Boron-Nitrogen (CBN) heterocycle compound synthesized that is air and thermally stable and delivers up to 1.5 equiv. H<sub>2</sub>



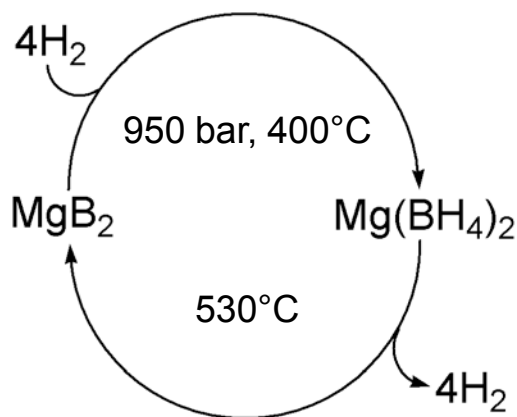
Demonstrated thermal control of AlH<sub>3</sub> decomposition



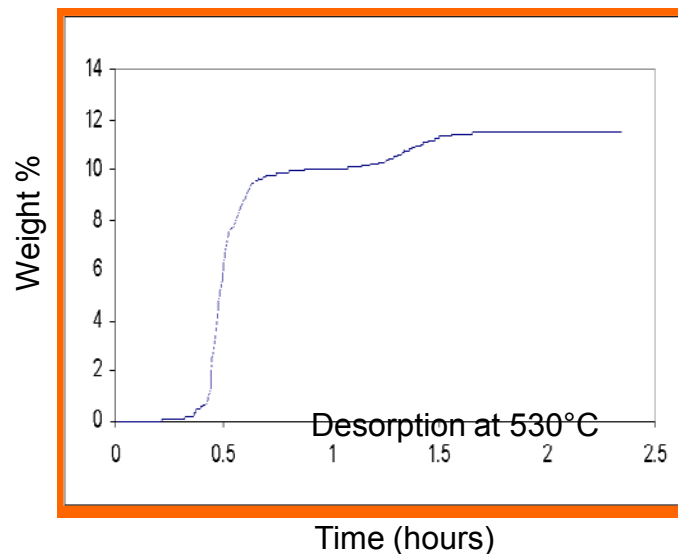
Ti Catalyzed 60 wt.% AlH<sub>3</sub> slurry demonstrates 2x faster H<sub>2</sub> than dry powder



## *Demonstrated 12 wt.% reversible capacity for $\text{Mg}(\text{BH}_4)_2$*



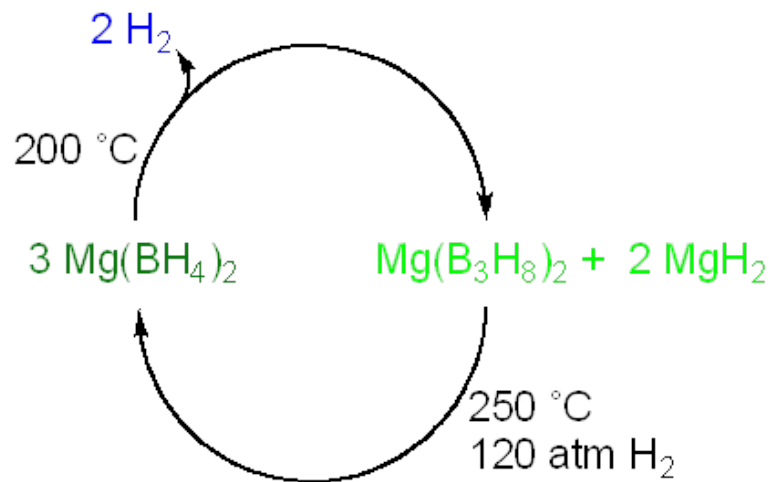
Evidence indicates that >14wt.% might be possible (theoretical capacity 14.8 wt.%)



UNIVERSITY  
of HAWAII  
MĀNOA



2.5 wt.% can be obtained under milder conditions by cycling between  $\text{Mg}(\text{BH}_4)_2$  and magnesium triborane [ $\text{Mg}(\text{B}_3\text{H}_8)_2$ ]



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NATIONAL LABORATORY

# Progress: *Early Market Applications*

*Developing the performance requirements and identifying technology gaps for key near-term applications*

Identifying performance requirements and technology gaps for near-term Motive (NREL) and Non-motive (SNL) applications.

Gathered input from stakeholders (end-users, integrators and technology developers)

- Workshops with breakout sessions;
- Interviews and
- Other direct feedback mechanisms

Applied the Kano Method of analysis

- Coupled Positive and negative questions

Final results expected in September



5 Like it  
4 Expect it  
3 Don't care  
2 Live with it  
1 Dislike it

	1 Dislike it	2 Live with it	3 Don't care	4 Expect it	5 Like it
5 Like it	Linear	A	Wow	A	R
4 Expect it	E				May Not Make Sense
3 Don't care	Must Have		Indifferent		
2 Live with it	E				
1 Dislike it	R	May Not Make Sense			Q

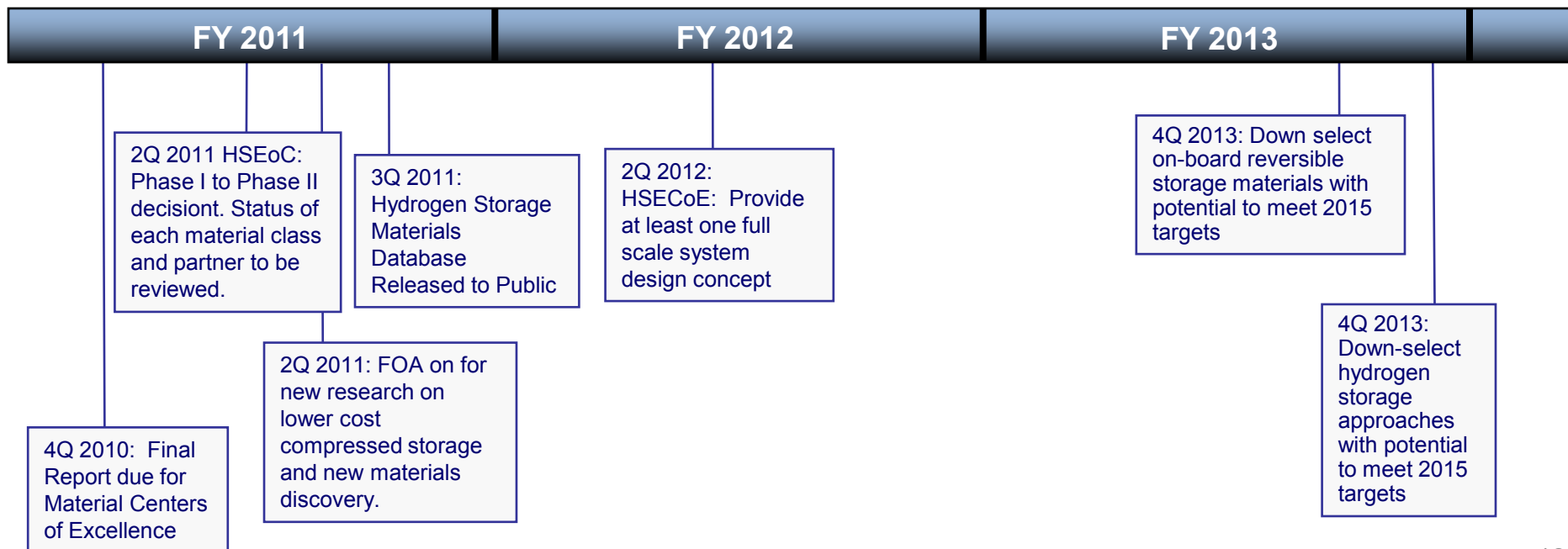
## *Key Milestones and Future Plans*

### **Physical Storage**

- Two projects underway to reduce the cost of carbon fiber precursors
- Competed new efforts through SBIR and Funding Opportunity Announcement topics

### **Material-based Storage**

- Hydrogen Storage Engineering Center of Excellence completed model development and established baseline for current materials-based system status
- Continued to improve materials-based performance through independent projects
- Carried out Funding Opportunity Announcement topic on new materials discovery.



- This is a review, not a conference.
- Presentations will begin precisely at the scheduled times.
- Talks will be 20 minutes and Q&A 10 minutes.
- Reviewers have priority for questions over the general audience.
- Reviewers should be seated in front of the room for convenient access by the microphone attendants during the Q&A.
- Please mute all cell phones, BlackBerries, etc.
- Photography and audio and video recording are not permitted.



- Deadline for final review form submittal is **May 20th at 5:00 pm EDT.**
- ORISE personnel are available on-site for assistance. A reviewer-ready room is set up in room *The Rosslyn Room* (on the lobby level) and will be open Tuesday –Thursday from 7:30 am to 6:00 pm and Friday 7:30 am to 2:00 pm.
- Reviewers are invited to a brief feedback session – at 5:20 pm on Thursday, in this room.

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*James Alkire*

*Paul Bakke*

*Katie Randolph*

- Fuel Cell Technologies Program Opportunities Available
    - Conduct applied research at universities, national laboratories, and other research facilities
    - Up to five positions are available in the areas of hydrogen production, hydrogen delivery, hydrogen storage, and fuel cells
- ☐ Applications are due June 30, 2011
  - ☐ Winners will be announced mid-August
  - ☐ Fellows will begin in mid-November 2011



[www.eere.energy.gov/education/postdoctoral\\_fellowships/](http://www.eere.energy.gov/education/postdoctoral_fellowships/)

**Postdoctoral fellowships in  
hydrogen and fuel cell research ►**