

# A Joint Theory and Experimental Project in the Synthesis and Testing of Porous COFs/ZIFs for On-Board Vehicular Hydrogen Storage

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Project ID  
ST022

# Overview

## Timeline

Project start date: 9/1/2008  
(funded from 4/1/2009)

Project end date: 1/31/2013

Percent complete: 35%

## Budget

- Total project funding
  - DOE share: \$1.38 M
  - Contractor share: \$0.41 M
- Funding received in FY10: \$300 K
- Funding for FY11: \$284 K

## Barriers

Barriers addressed

- Improved gravimetric and volumetric density of hydrogen uptake
- Hydrogen capacity and fast kinetics at 77 K
- Improved hydrogen binding energy
- Synthetic scale up of COFs to cubic meters

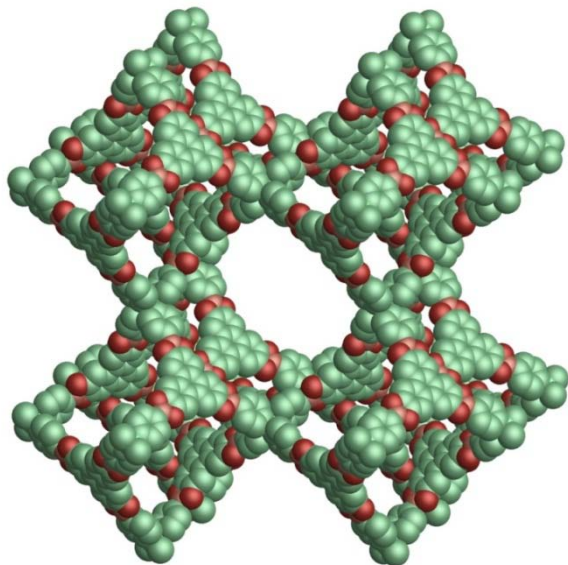
## Collaborating Partner

- Fraser Stoddart (NW)
- Jaheon Kim (Soongsil University)
- BASF

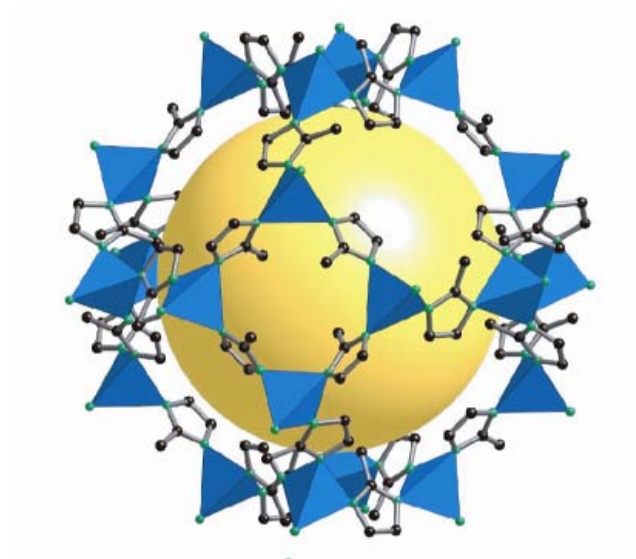
# Description of new materials

## Covalent Organic and Zeolitic Imidazolate Frameworks (COFs and ZIFs)

- ❑ Control of structure, topology, and interpenetration
- ❑ Lightweight materials (COFs)
- ❑ Design of functionalities
- ❑ Suitable for light metal impregnation
- ❑ High-throughput material discovery is applicable

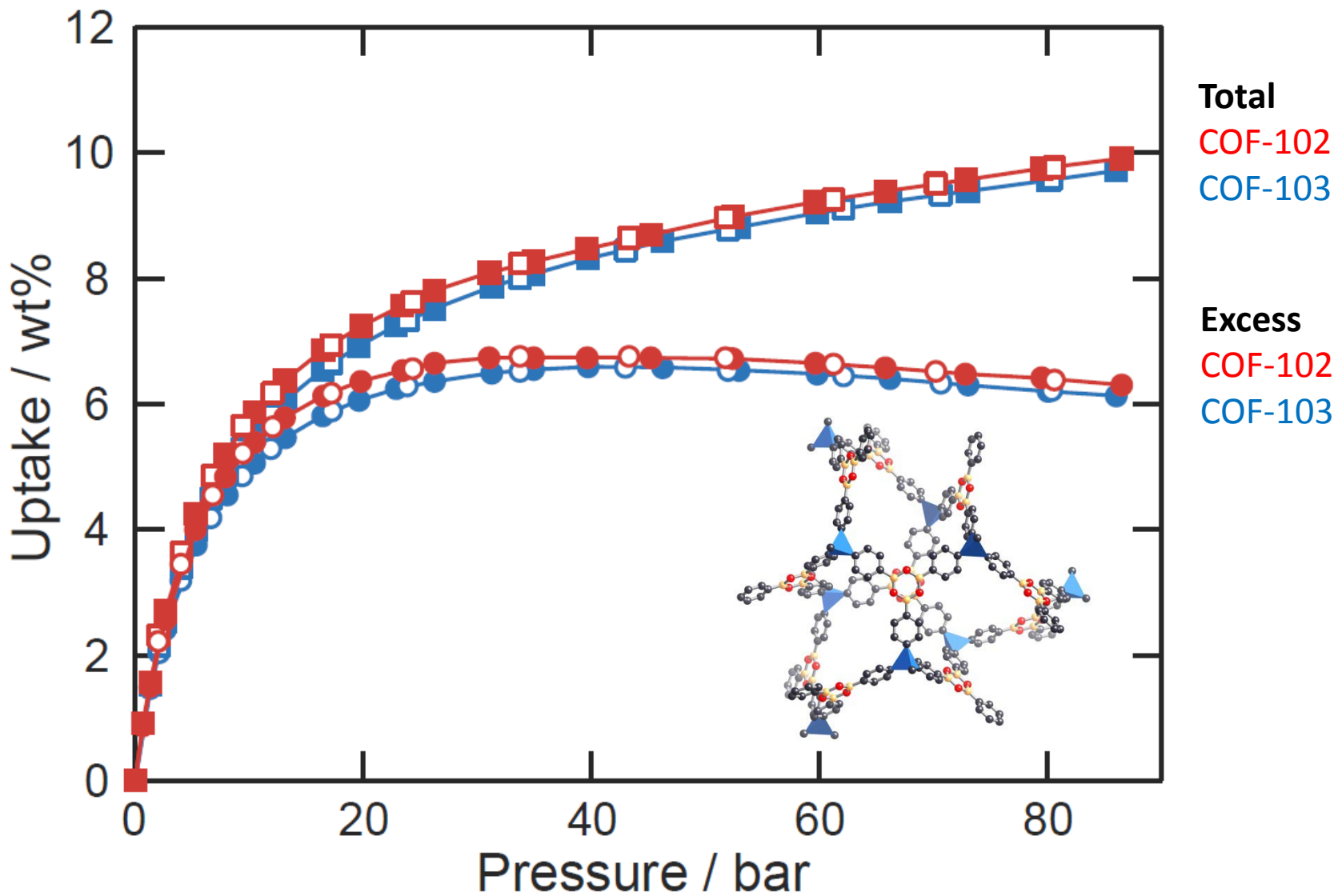


COF-108



ZIF-8

# High-pressure H<sub>2</sub> isotherms of COFs at 77 K



# Objectives (FY10-11)

## Accomplishments in last year:

- Predicted adsorption enthalpy of  $H_2$  on various metal sites
- Began computation of  $H_2$  uptake isotherms with developed Force Field
- Develop chemistry to realize stable frameworks
- Introduce potential metal binding sites through the COF synthesis

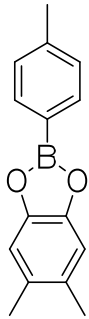
## This year:

- Design new COFs with strong  $H_2$  binding sites
- Predict  $H_2$  uptake isotherm for designed frameworks with developed Force Field
- Prepare stable frameworks with potential metal binding sites
- Implement metalation experiments and evaluate the  $H_2$  adsorption property
- Prepare mixed-metal ZIFs

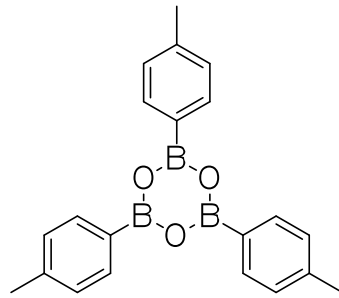
# Milestones (FY11)

1. Discover new COFs with potential metal binding sites and explore H<sub>2</sub> uptake properties of COFs.
2. Investigate pressure and temperature dependence of H<sub>2</sub> uptake in metalated COFs over the parameter range specified in DOE YR2015 guidelines (5.5 wt % and 40 g L<sup>-1</sup> up to 100 bar, -40/85 °C). Compare with predictions from theory.
3. Develop new force fields for modeling adsorption properties of COFs. Test models using reported adsorption data for a range of known COFs.
4. Design new architectures of promising materials for hydrogen storage that are favorable thermodynamically.

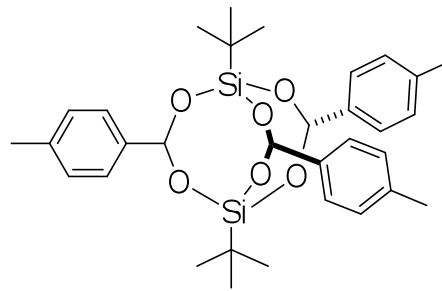
# Strategy



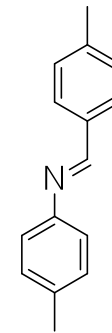
COF-5



COF-1

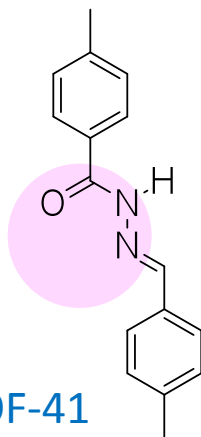


COF-202

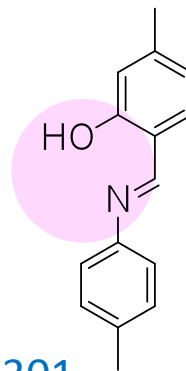


COF-300

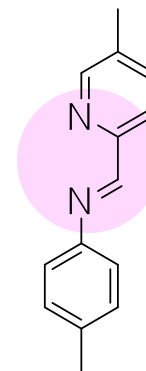
- ❑ Improve the framework stability against impurity (e.g. water)
- ❑ Introduce metal binding sites through the COF formation



COF-41

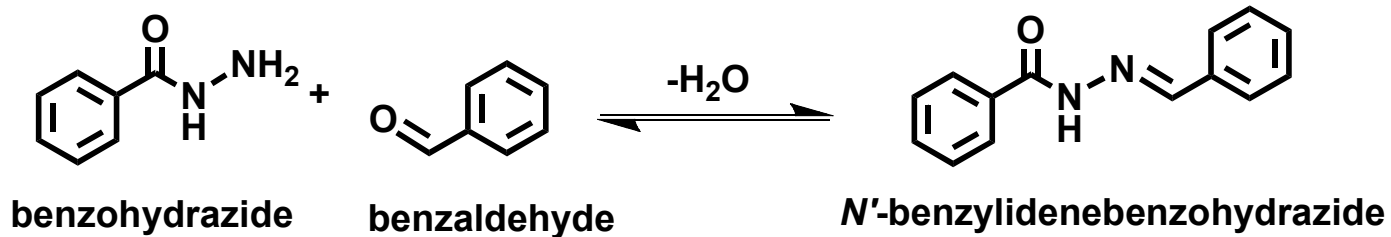


COF-301



Postmodified  
MOF  
(JACS, 2009)

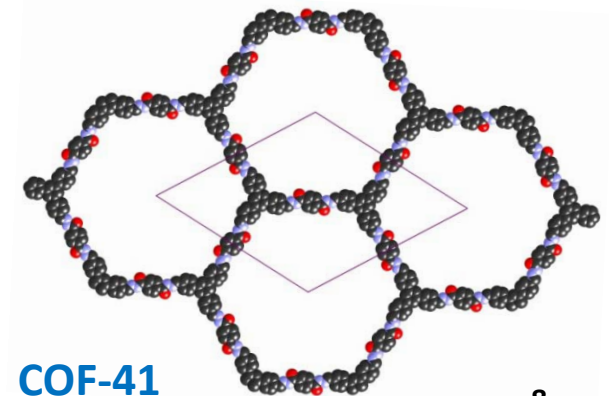
# Hydrazone condensation



- ❑ Obtained hydrazone chemically stable in water and basic conditions.
- ❑ Polyacylhydrazones have been prepared showing monomer exchange under mild conditions.
- ❑ Potential metal binding sites

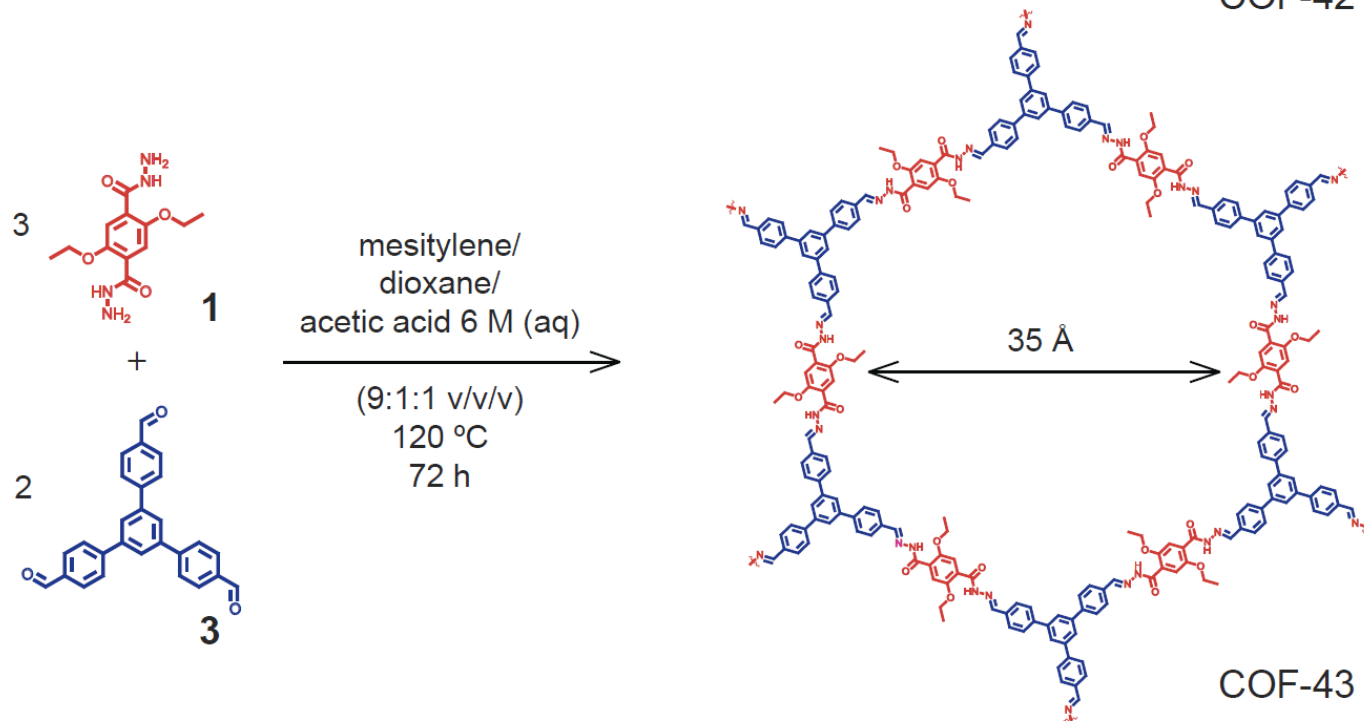
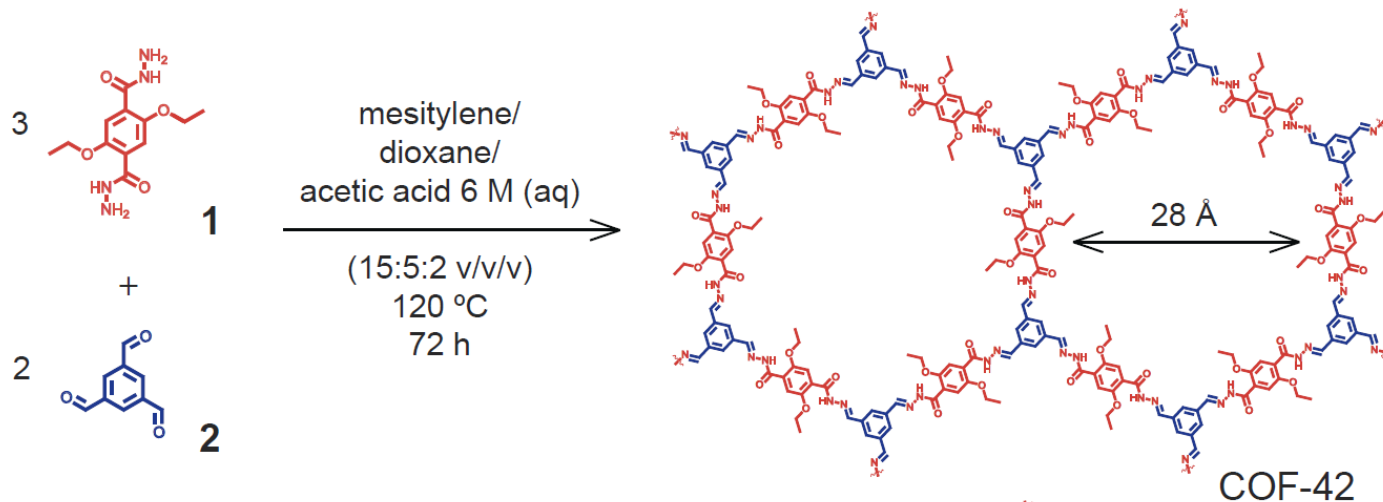
Last year, we prepared hydrazone COF (COF-41)

- Crystalline porous solid
- Stable in air
- BET surface area was  $110 \text{ m}^2/\text{g}$

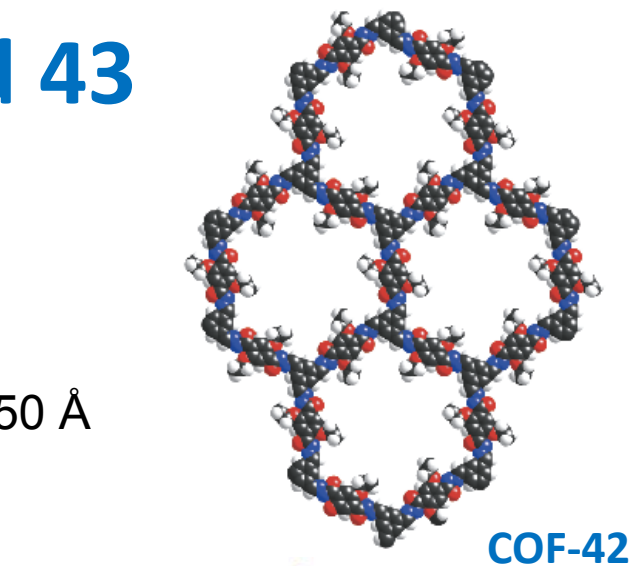
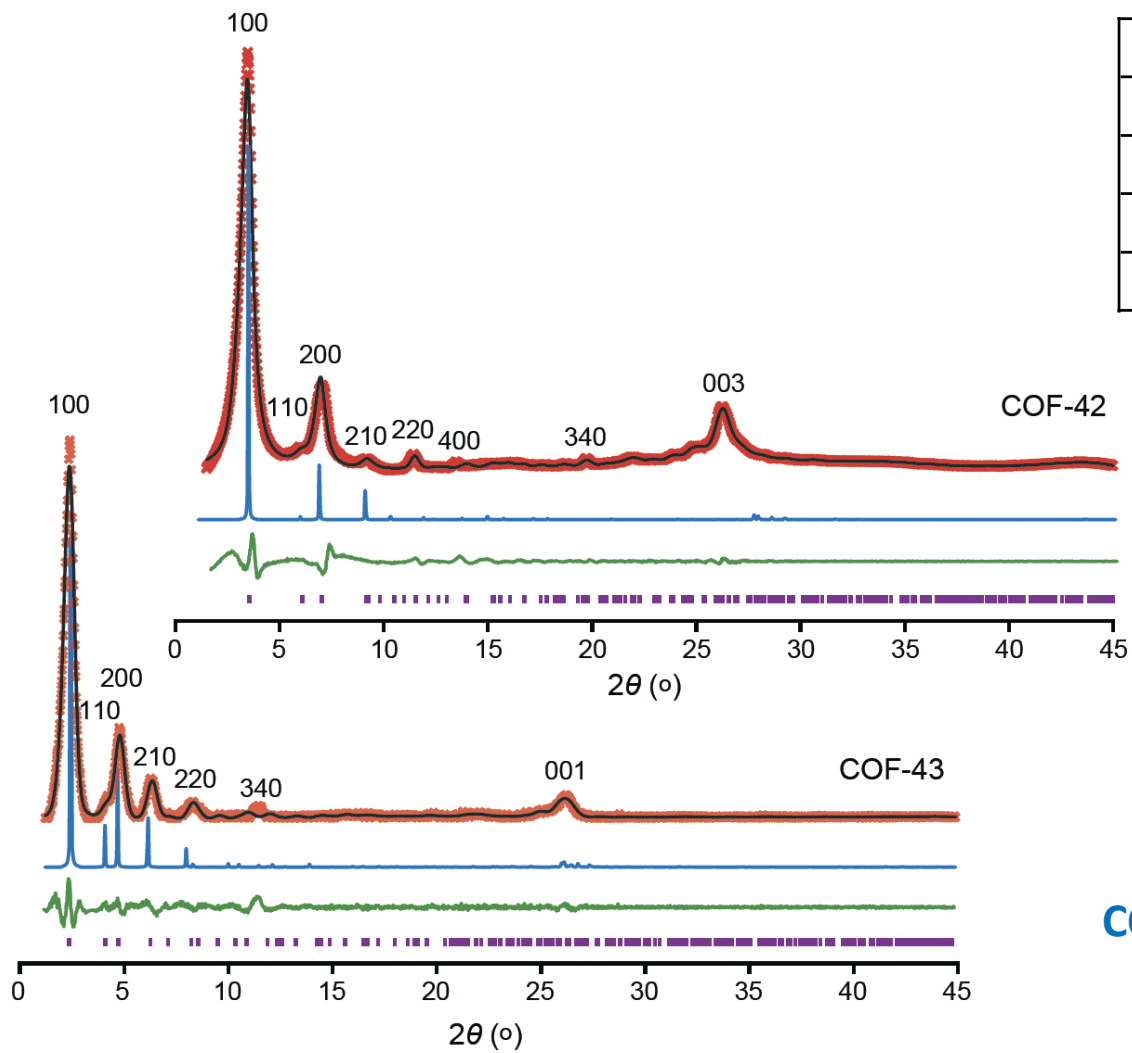




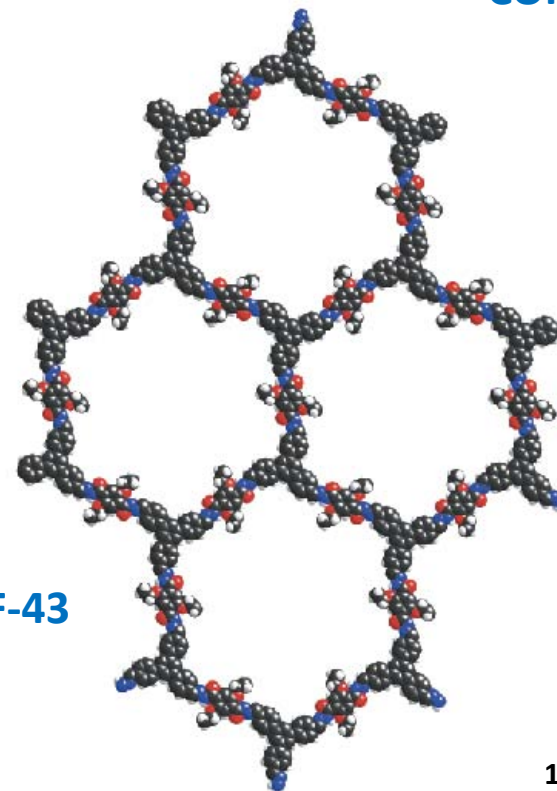
# Synthesis of COFs based on hydrazone linkages



# PXRD patterns of COF-42 and 43

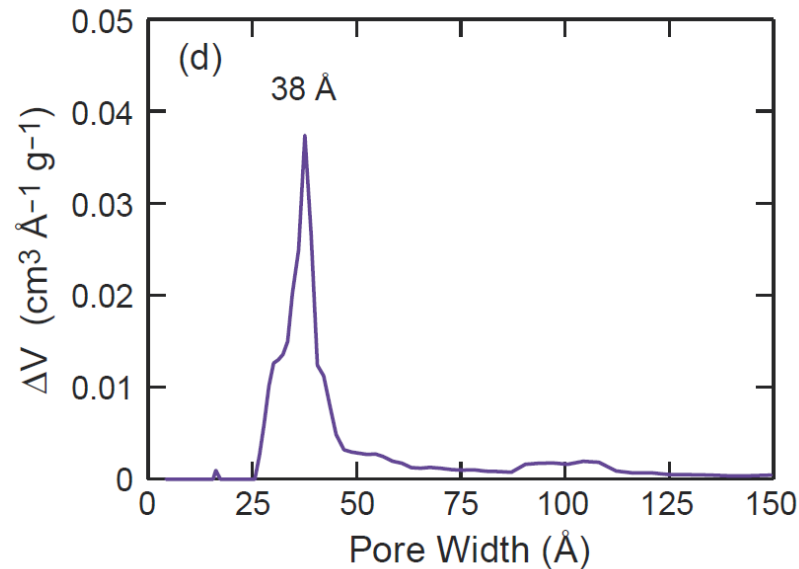
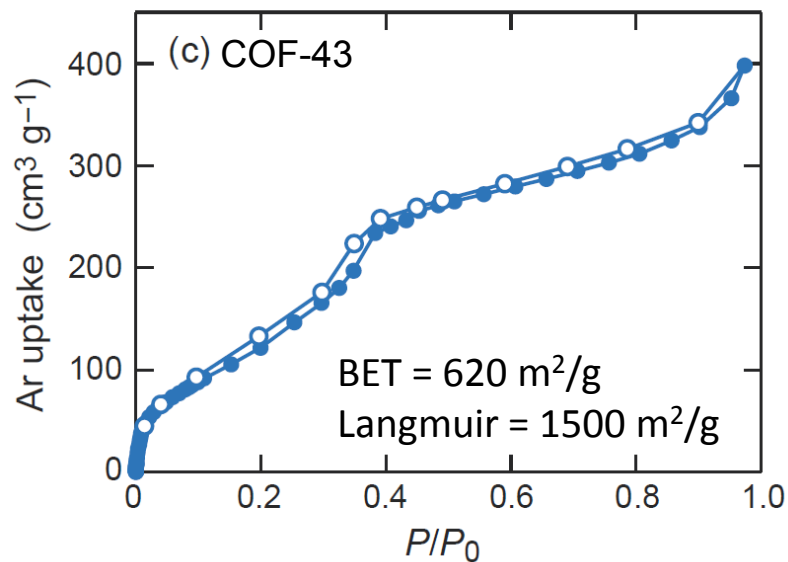
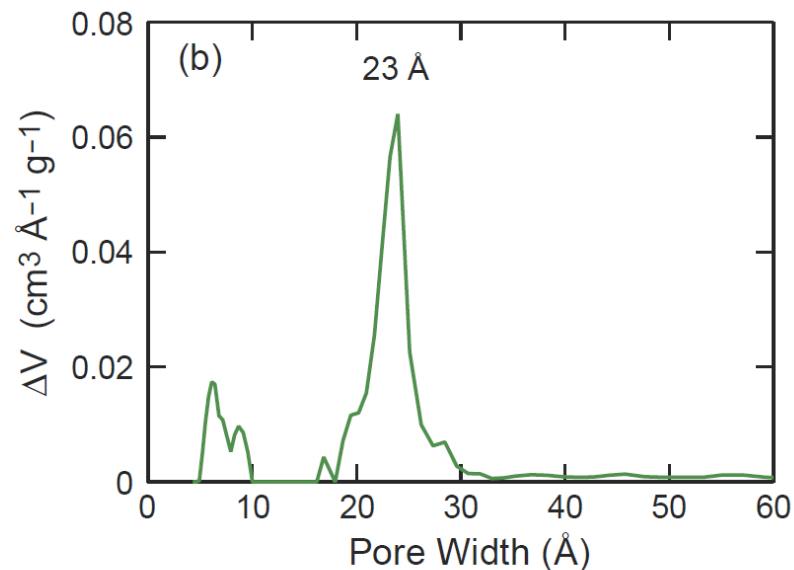
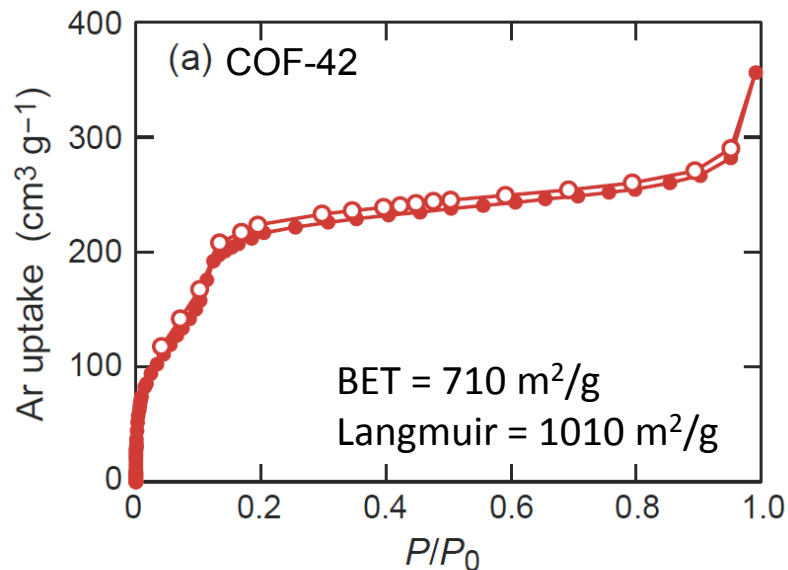


COF-42



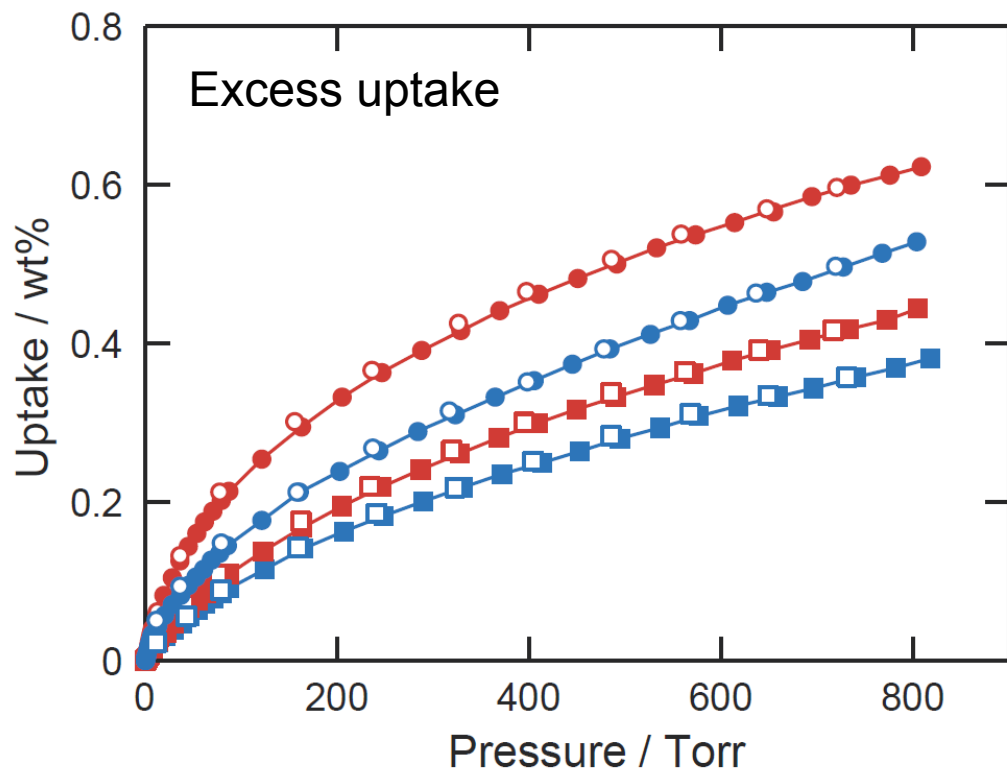
COF-43

# Ar isotherms of COF-42 and COF-43



COF-42 shows 6.5 times higher BET area than COF-41.

# H<sub>2</sub> isotherms of COF-42 and COF-43

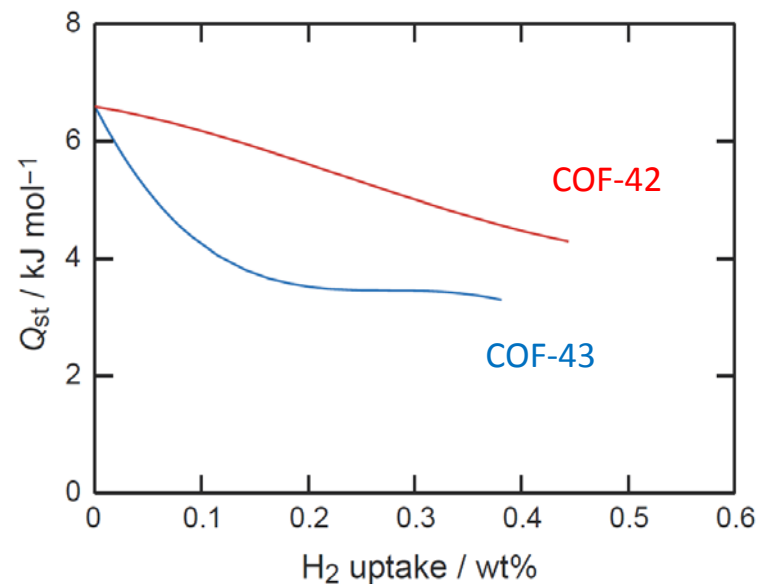


COF-42, 77 K

COF-43, 77 K

COF-42, 87 K

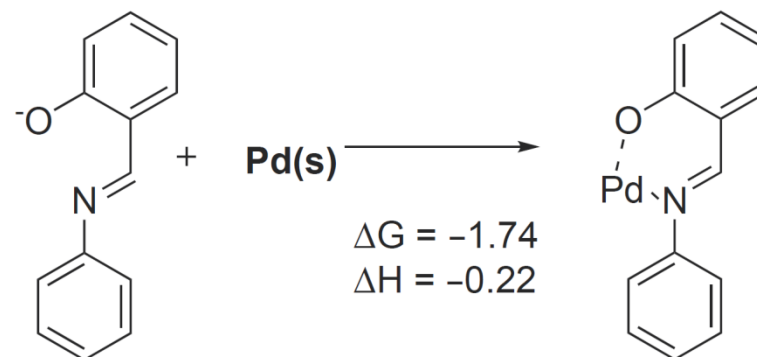
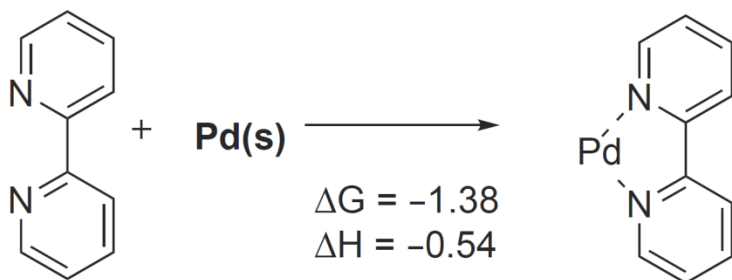
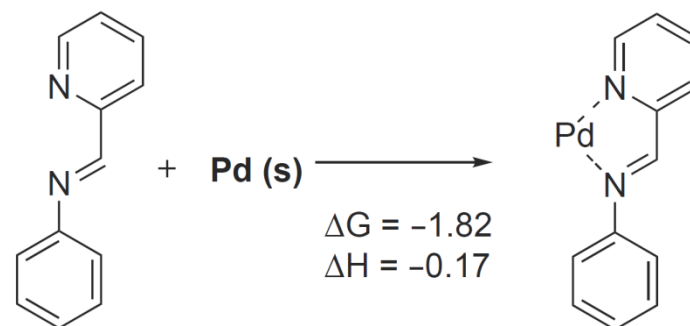
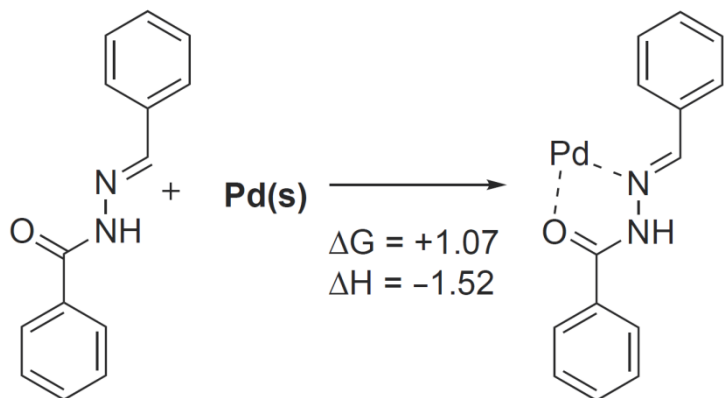
COF-43, 87 K



	BET SA (m <sup>2</sup> /g)	H <sub>2</sub> uptake (wt%)	<i>O</i> <sub>st</sub> (kJ/mol)
COF-41*	110	n.d.	n.d.
COF-42	710	0.60	6.6
COF-43	620	0.51	6.6

\*Reported last year

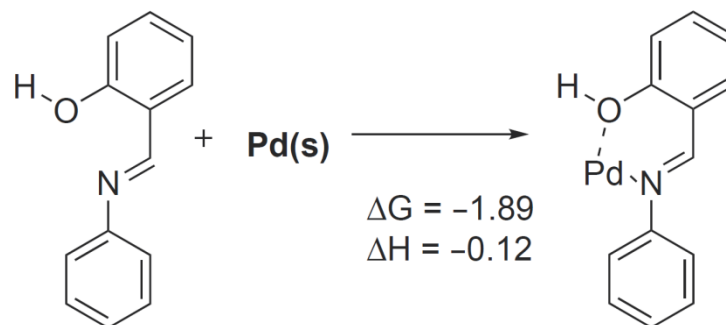
# Calculated $\Delta G$ and $\Delta H$ of metalation reactions



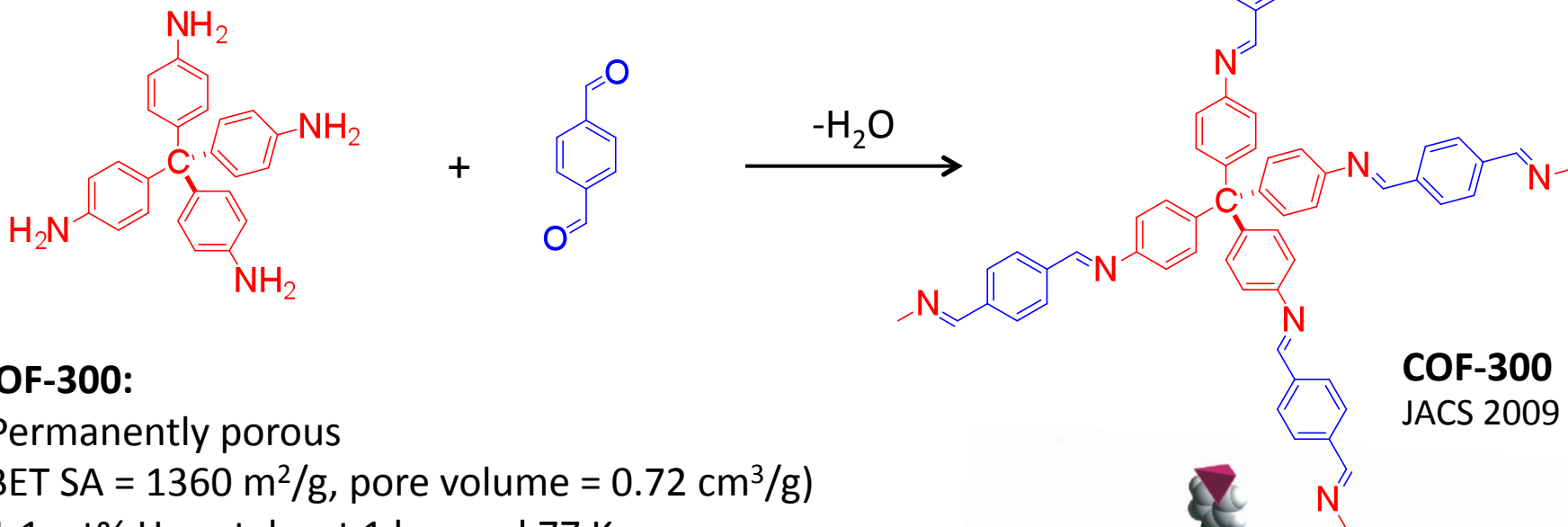
Unit: kcal/mol

From the calculation, each linker can hold atomic Pd except the hydrozone.

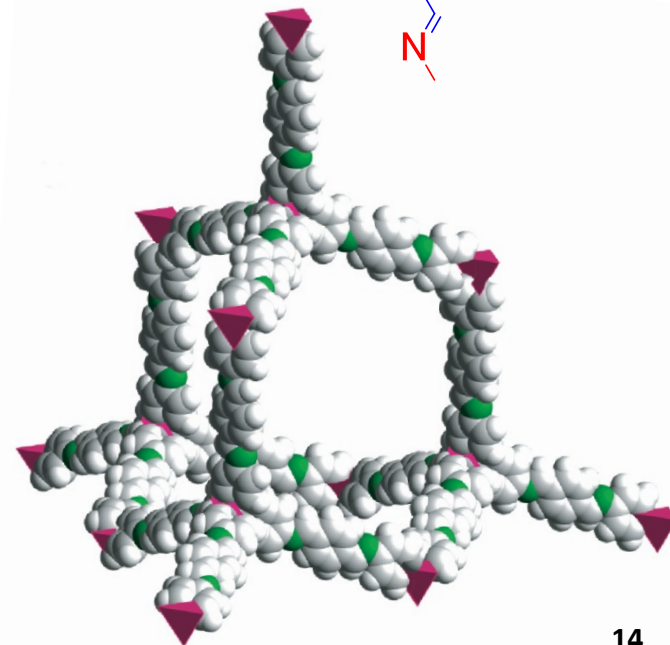
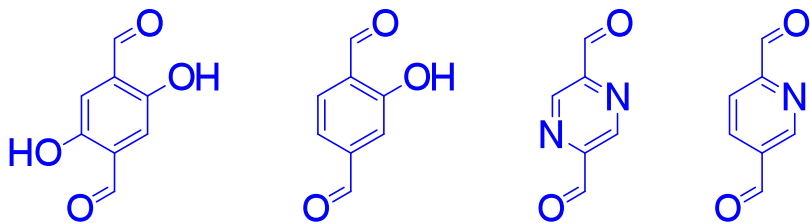
➔ Design of imine-linked COFs



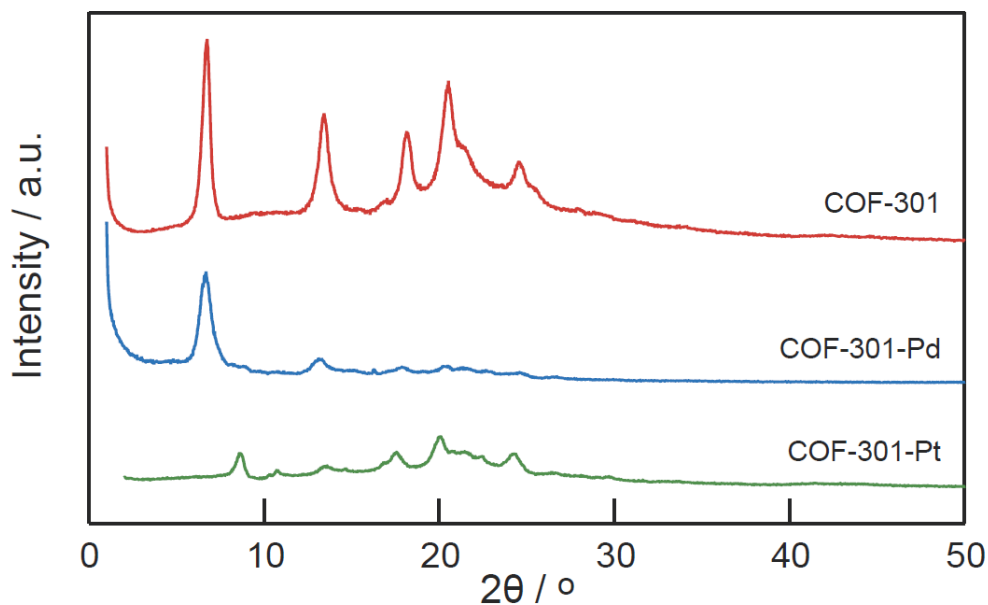
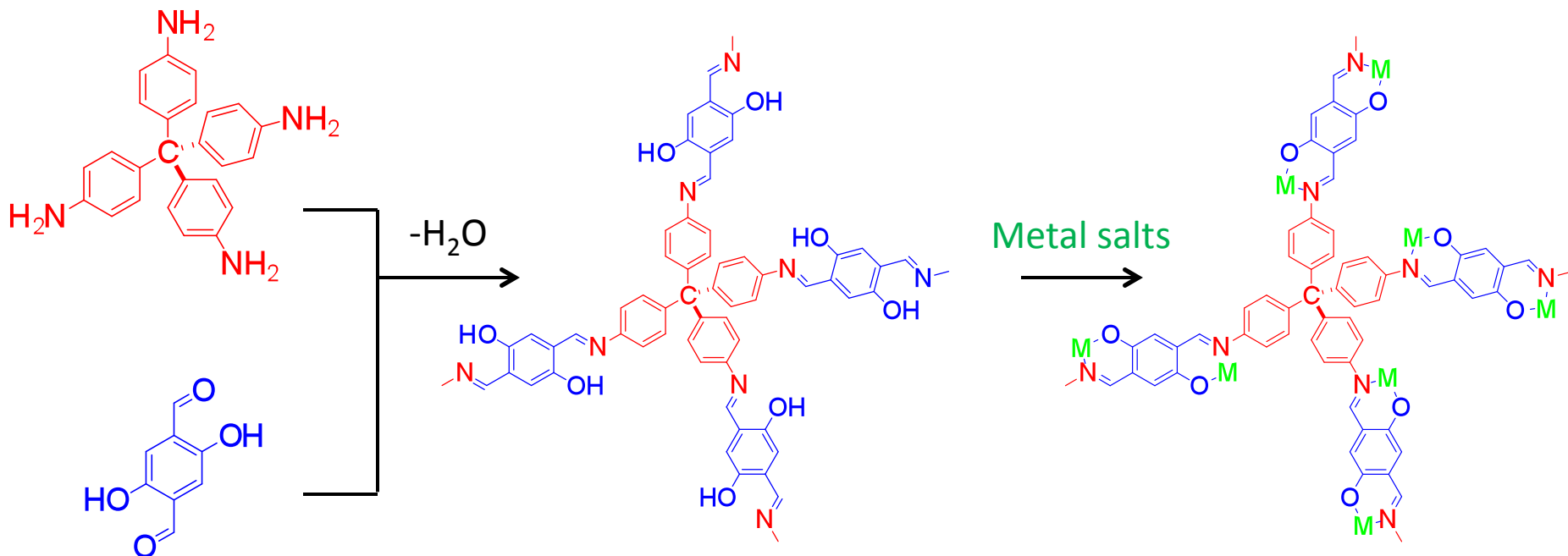
# Design of imine-linked 3D porous COFs



Use terephthalaldehyde derivatives to introduce metal binding sites

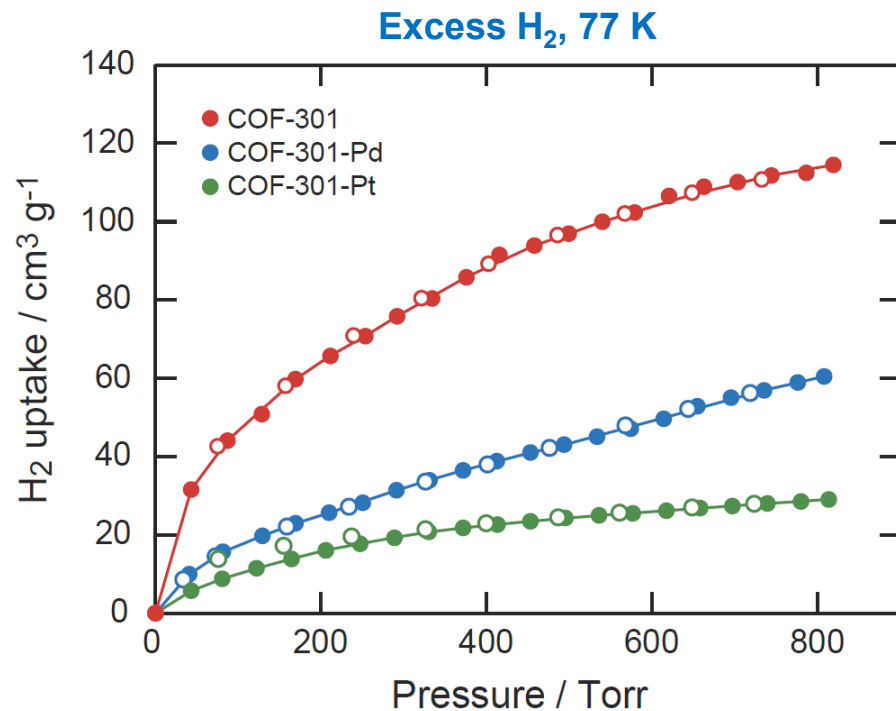
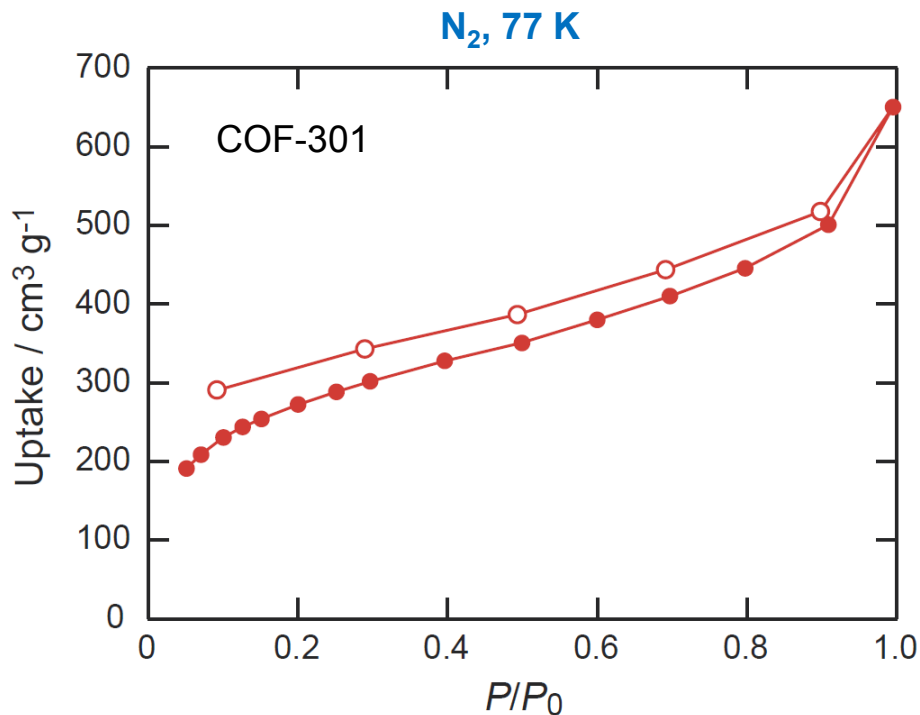


# Synthesis of COF-301 and metalation



- Crystalline COF-301 was synthesized
- The formation of imine linkages in COF-301 was confirmed by FT-IR spectra
- Crystallinity remains after the metalation

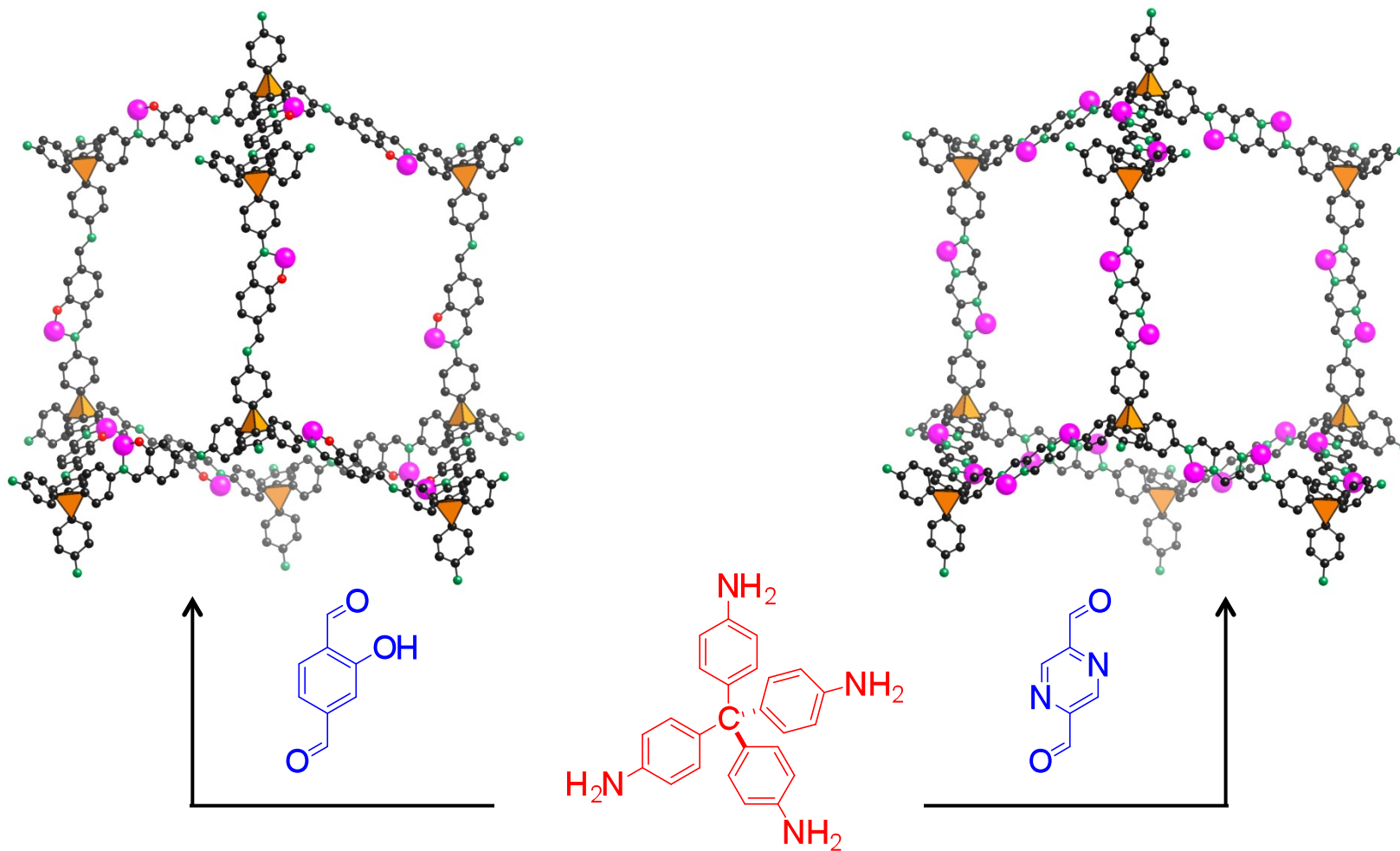
# N<sub>2</sub> and H<sub>2</sub> uptake by COF-301 and metalated COFs



	Metal salt	BET SA (m <sup>2</sup> /g)	H <sub>2</sub> uptake at 1 bar and 77 K (wt%)
COF-301	n/a	840	1.0
COF-301-Pd	PdCl <sub>2</sub>	60	0.5
COF-301-Pt	PtCl <sub>2</sub>	20	0.2

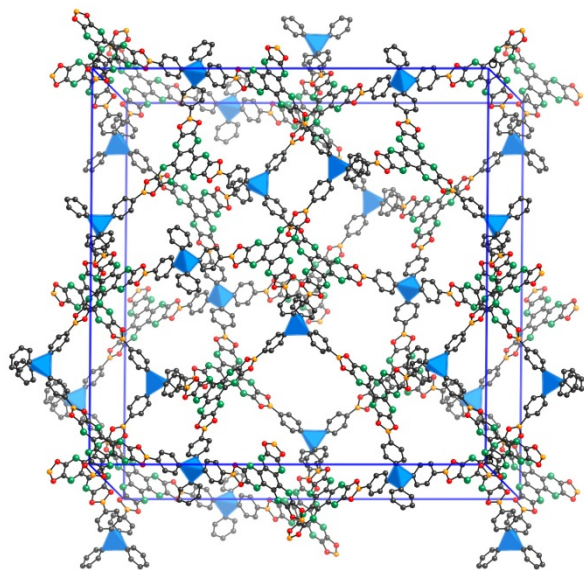


# New COFs replete with metal binding sites

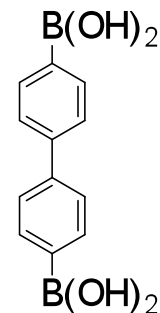
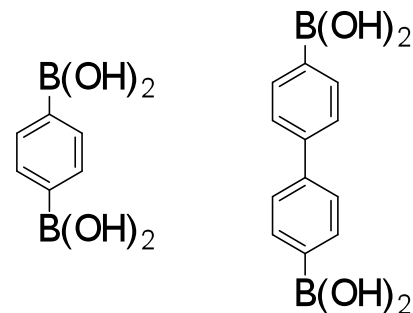
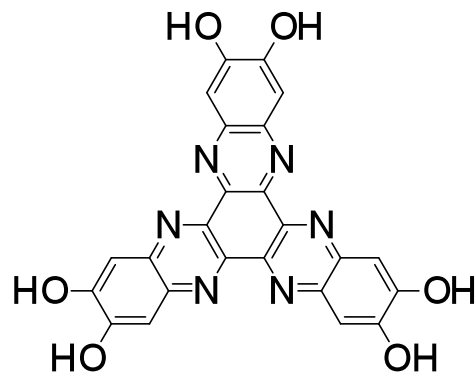
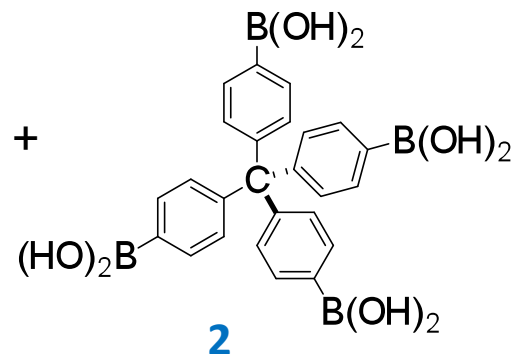
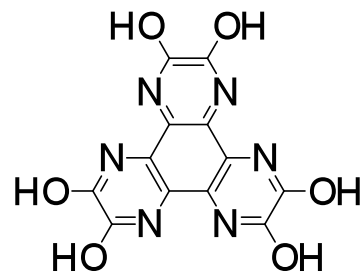
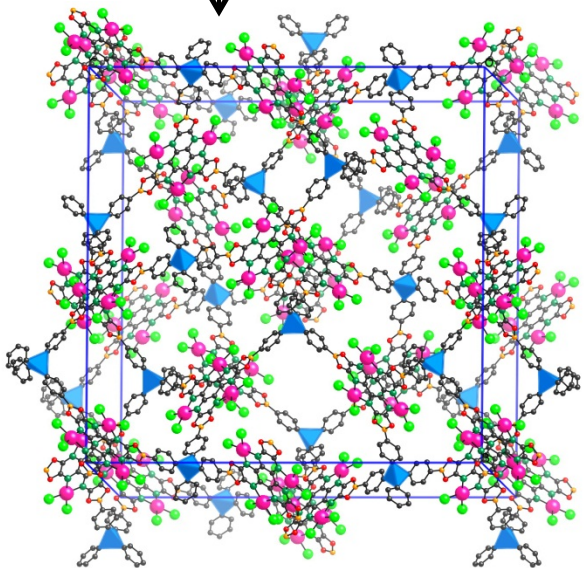


- All starting materials are in hand.
- Synthesis of these COFs has started.

# Approach #1: Hexaazatriphenylene COFs



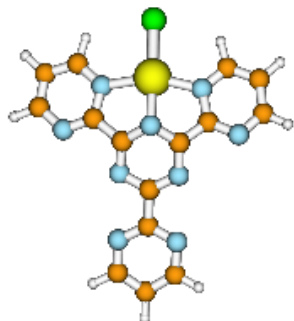
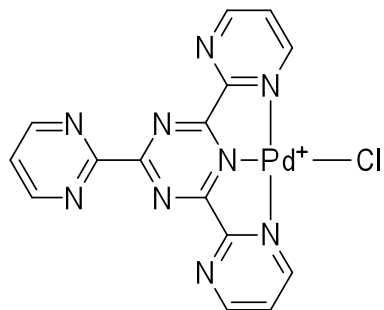
metalation



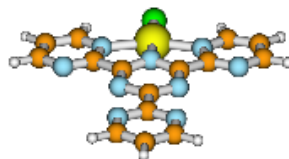
- Compound **3** was prepared.
- Studying COF synthesis condition of **3** with **2**, **4**, or **5**.

# Proposed target structure #1

TPymT-COF-PdCl

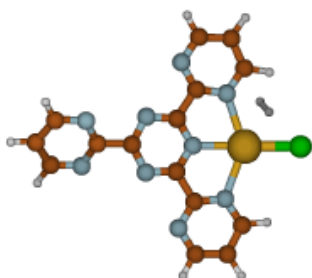
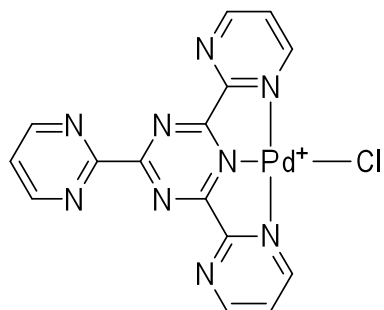
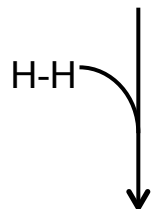


View 1

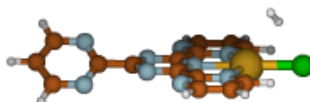


View 2

TPymT-PdCl

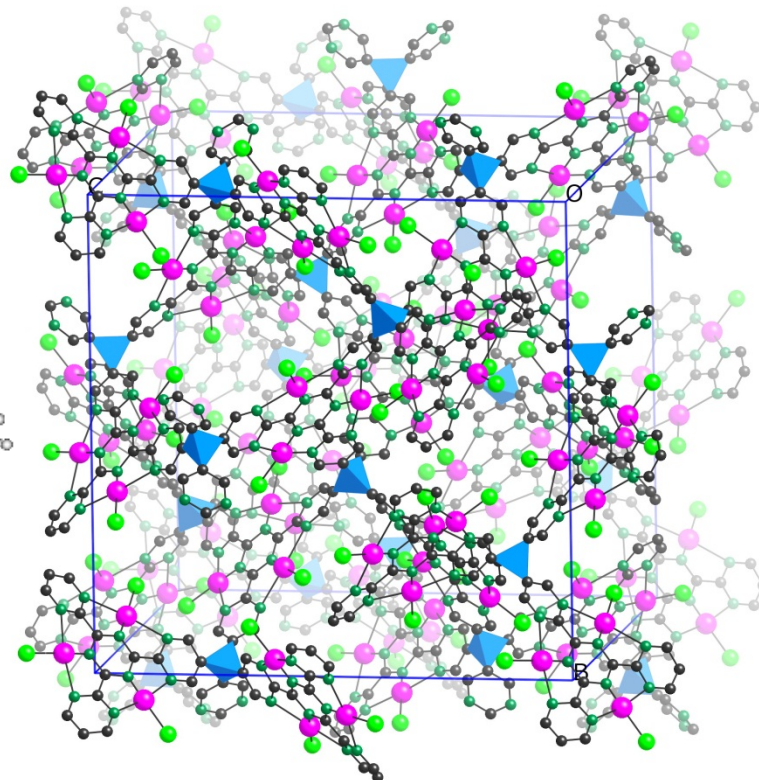


Configuration 1



Configuration 2

TPymT-PdCl-H<sub>2</sub>

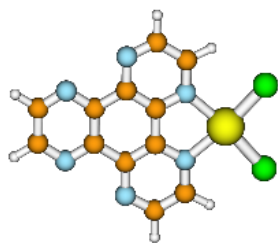
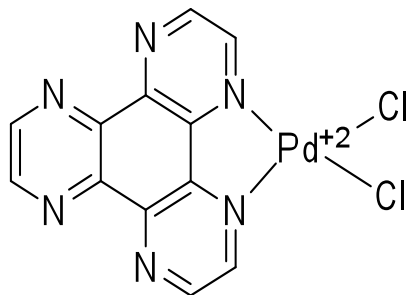


TPymT-COF-PdCl

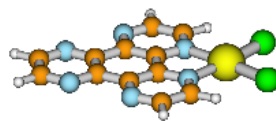
The calculation of the isotherm is underway.

# Proposed target structure #2

HAT-COF-PdCl<sub>2</sub>

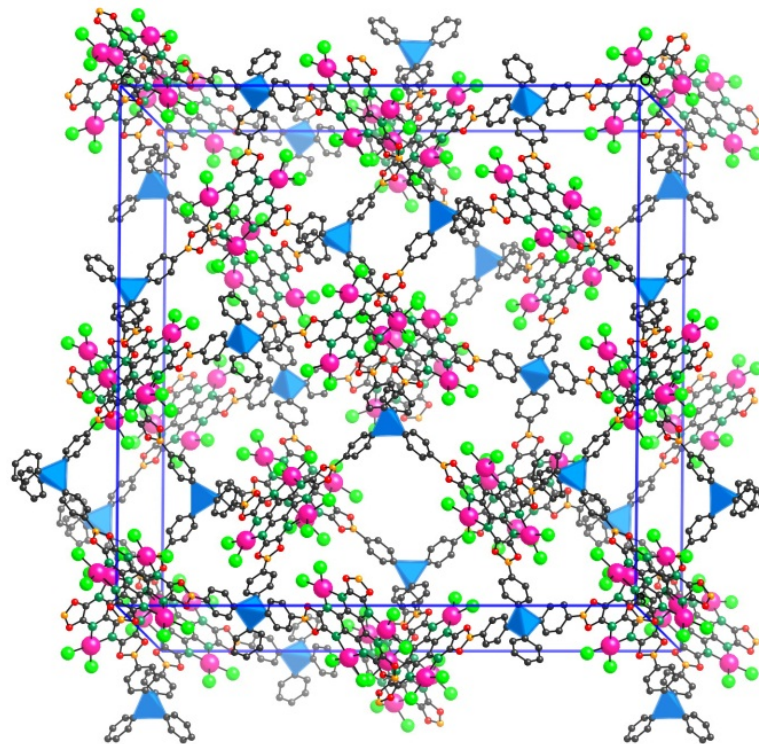


View 1

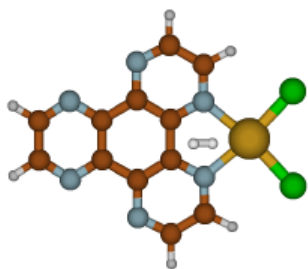
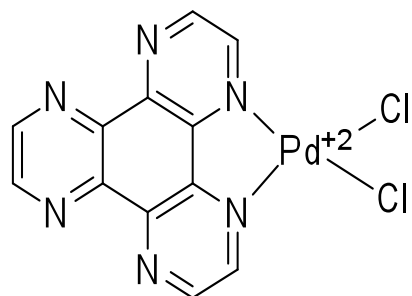
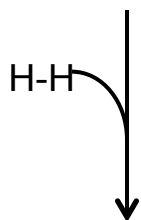


View 2

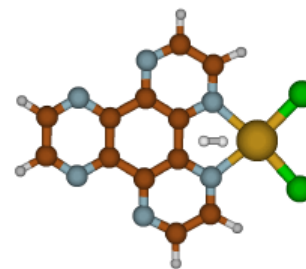
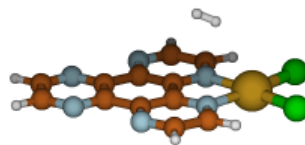
HAT-PdCl<sub>2</sub>



HAT-COF-PdCl<sub>2</sub>



Configuration 1



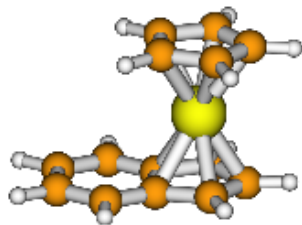
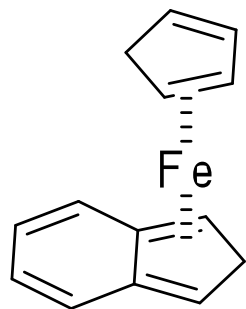
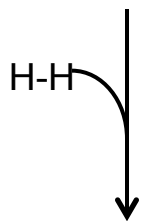
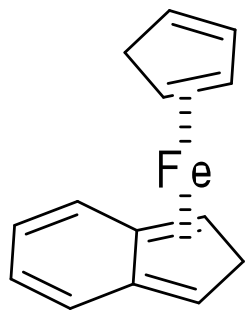
Configuration 2

HAT-PdCl<sub>2</sub>-H<sub>2</sub>

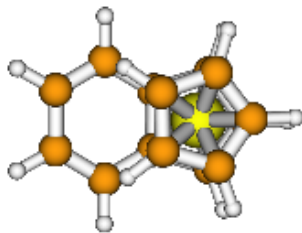
The calculation of the isotherm is underway.

# Proposed target structure #3

CpFe-COF

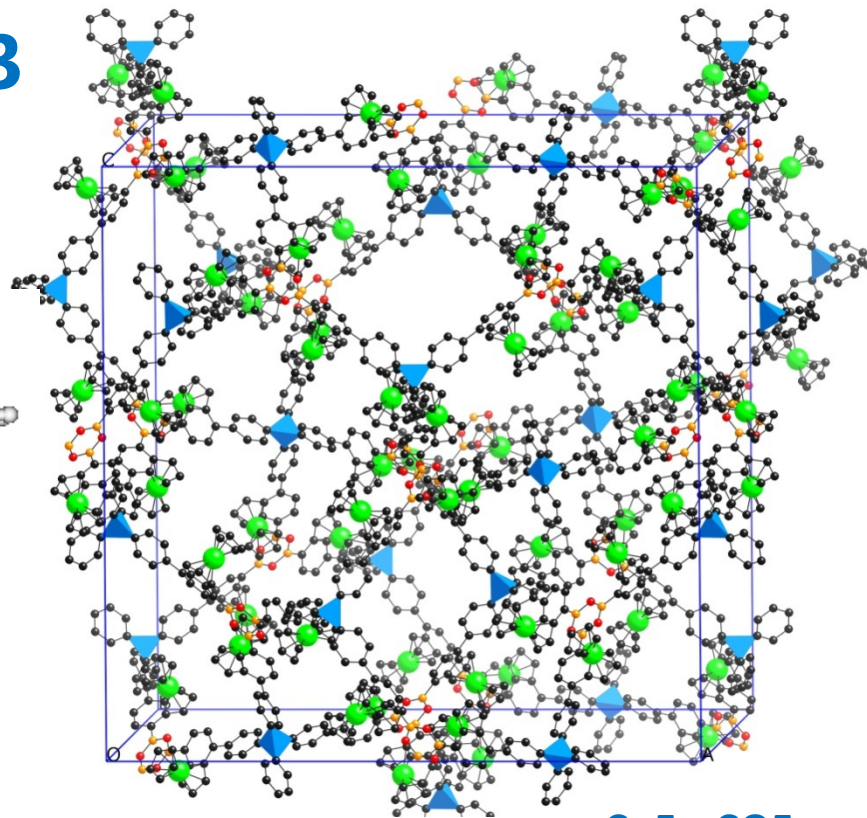


View 1

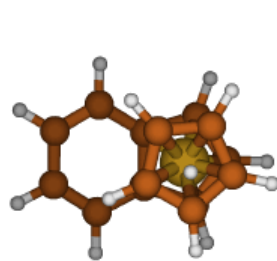


View 2

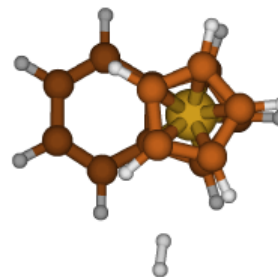
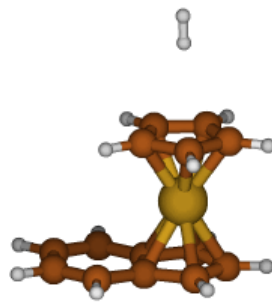
CpFe



CpFe-COF



Configuration 3

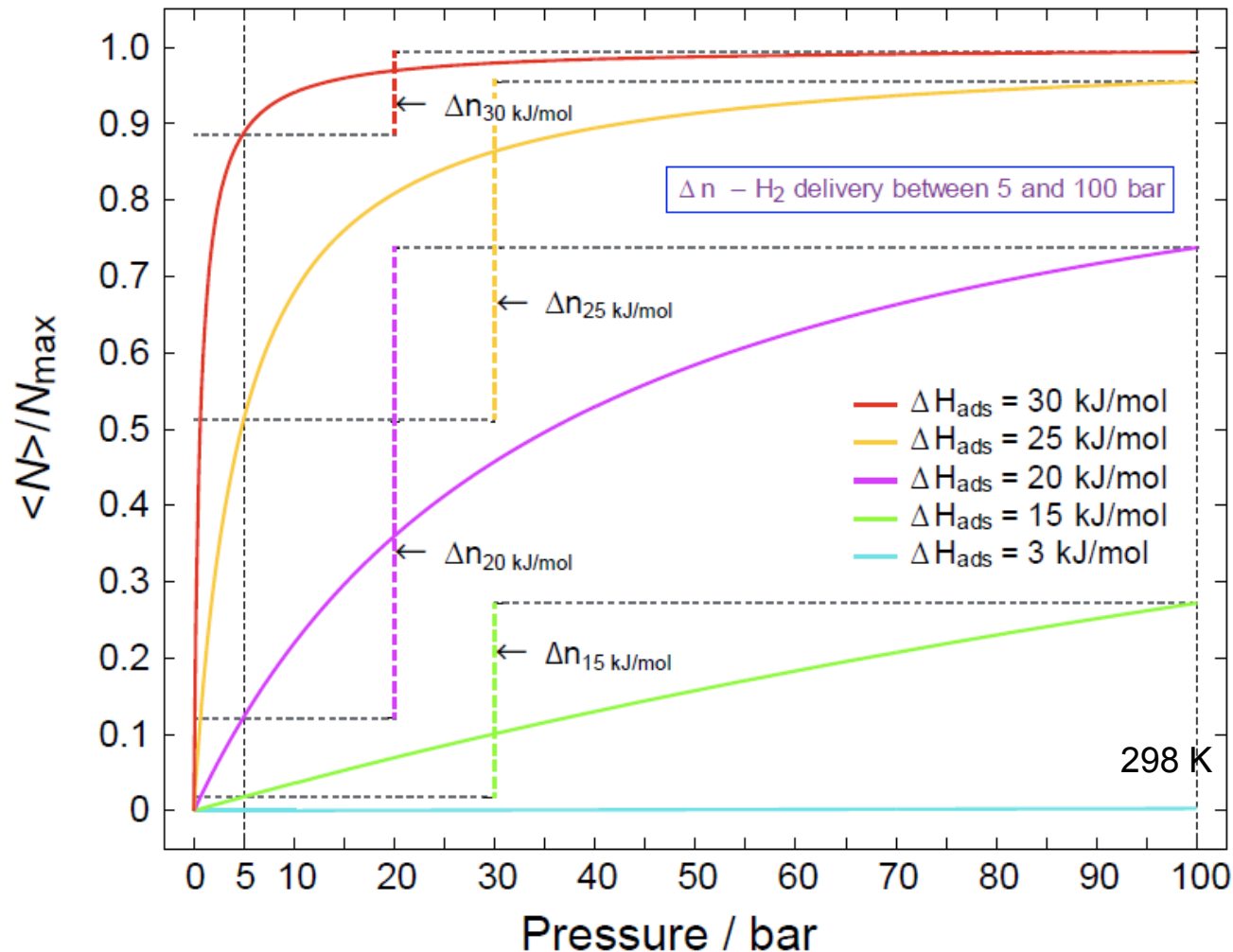


Configuration 5

CpFe-H<sub>2</sub>

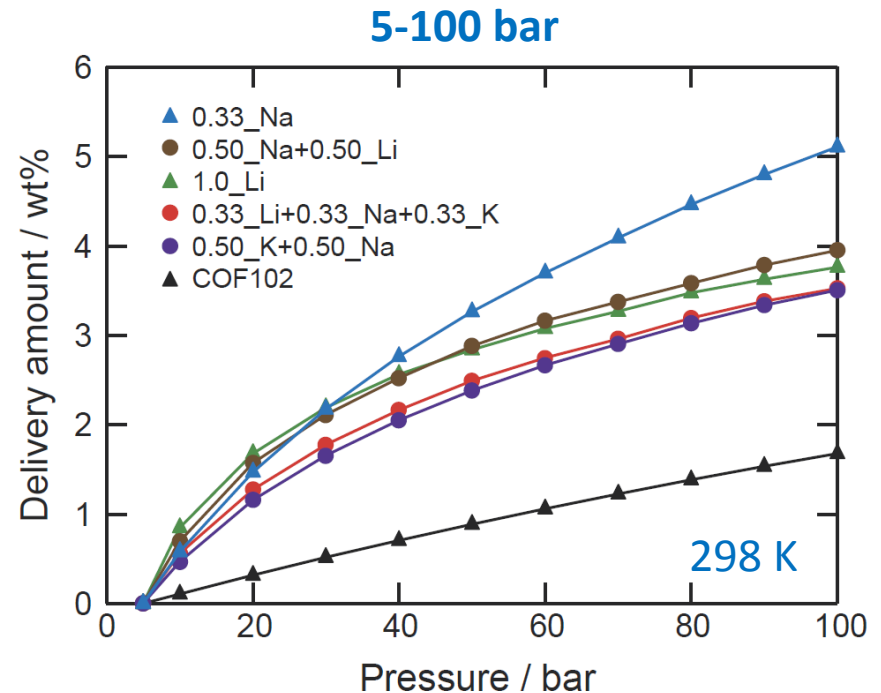
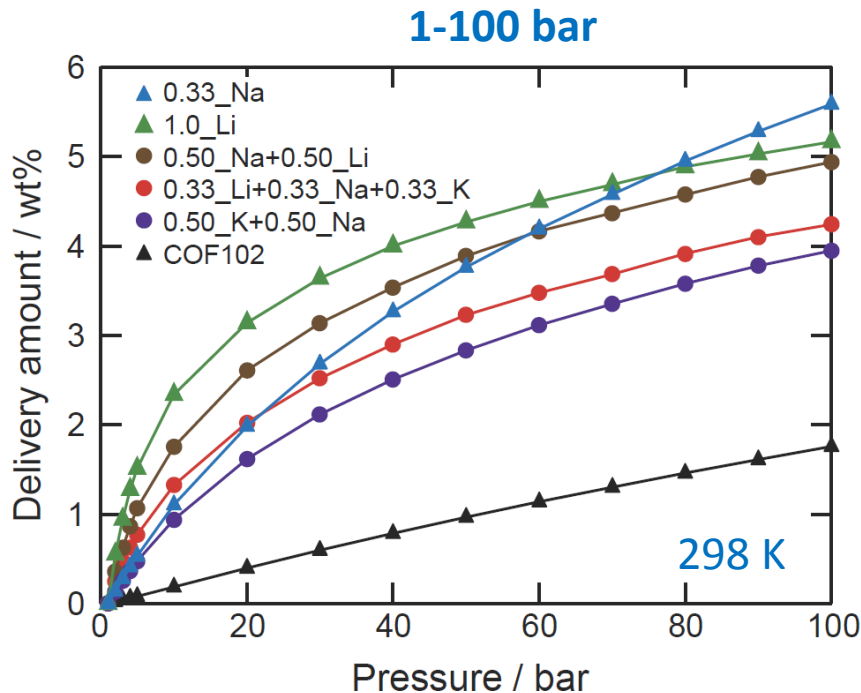
The calculation of the isotherm is underway.

# Ideal $\Delta H$ for maximized delivery amount of $H_2$



- Langmuir model was used for the generalization.
- $\Delta H = 20 \text{ kJ/mol}$  is the optimal value to maximize the delivery amount between 5 and 100 bar.

# Approach #2: Optimization of metal loading



- Simulated data indicate that delivery amount of H<sub>2</sub> (total, 298 K) can be maximized by either partial metalation or mixed metal impregnation.
- Implement calculations on other COFs (e.g. COF-301, COF-42) to optimize delivery amount of H<sub>2</sub>.
- Study the effects of mixed metal impregnation to control the  $Q_{st}$  profile.
- Based on the prediction, metalation experiments will be performed.

# Summary

**Relevance:** For room temperature hydrogen storage, a systematic survey was started experimentally as well as theoretically.

**Approach:** Aim at increasing strong binding sites for maximum hydrogen uptake capacity without losing pore volume.

## **Technical accomplishments and progress:**

- Synthesized new COFs through hydrazone and imine condensation
- Began metalation experiments of COFs
- Began synthesis of mixed-metal ZIFs for improved adsorption enthalpy
- Found linkers with optimal binding energy for H<sub>2</sub> storage (20 kJ/mol)
- Designed new architectures with these linkers and began simulation calculations of H<sub>2</sub> uptake

**Technology transfer/collaborations:** Active relationship with collaboration partners (organic synthesis and material design) and BASF (verification of the data).

## **Proposed future research:**

- Prepare COFs with metal binding sites and optimize the activation condition
- Employ metals to create strong binding sites and experimentally evaluate the  $Q_{st}$
- Predict H<sub>2</sub> isotherms for modeled compounds with metals
- Study plausible route to synthesize the modeled compounds based on the thermodynamics
- Calculate the diffusion coefficient to estimate the kinetic factor with new force field