

Design of Novel Multi-Component Metal Hydride-Based Mixtures for Hydrogen Storage

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ST028

Overview

Timeline

- Project Start Date: 9/1/08
(Funding started Feb. 09)
- Project End Date: 8/31/13
- ~40% complete

Budget

- Total Budget: \$2714K
 - DOE Share: \$2160K
 - Contractors Share: \$554K
- Funding for FY10: \$450K
- Funding for FY11: \$400K
(anticipated)

Barriers

- Barriers addressed
 - P. Lack of Understanding of Hydrogen Physisorption and Chemisorption
 - A. System Weight and Volume
 - E. Charging/Discharging Rates

Partners

- Northwestern University
- UCLA
- Ford Motor Company
- Project lead: Northwestern University

Relevance - Project Objectives

- **Our project: Combine materials from distinct categories to form novel multicomponent reactions**
- Examples of systems to be studied include mixtures of complex hydrides and chemical hydrides and novel multicomponent complex hydride materials and reactions

Approach

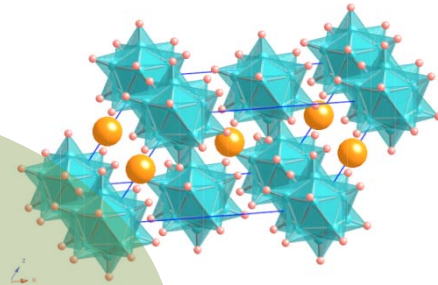
Our approach involves a powerful blend of:

- 1) H₂ Storage measurements and characterization,
- 2) State-of-the-art computational modeling,
- 3) Detailed catalysis experiments,
- 4) In-depth automotive perspective

**Hydrogen Storage
Measurements and
Auto Perspective**
(Sudik and Yang, Ford)

**Computational
Prediction of Novel
Reactions (Wolverton,
Ozolins)**

**Kinetics/Catalysis
Experiments**
(Kung, NU)



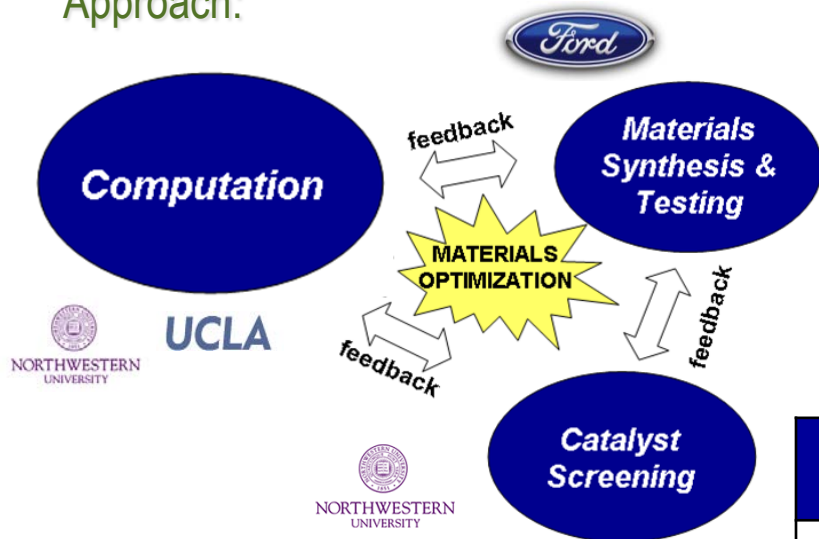
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Technical Accomplishments: Experimental Screening & Testing of Theoretical Predictions

Approach:



Experimental Objectives:

- Synthesize, characterize, and test promising storage reactions predicted by computation
- Interface with kinetics-focused work to provide materials of interest for catalysis studies and assist in detailed testing of catalyzed reactions.

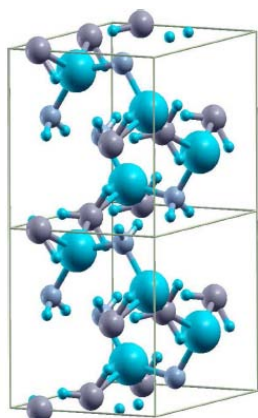
Predicted Compositions of Interest	Experimental Status
$2(\text{NH}_4)_2\text{B}_{12}\text{H}_{12}$	Material received from OSU (Zhao)
$5\text{Mg}(\text{BH}_4)_2 + 2\text{LiBH}_4$	Material prepared & experiments initiated
$6\text{Mg}(\text{BH}_4)_2$	Deferred given existing literature data
$\text{Mg}(\text{BH}_4)_2 + \text{Mg}(\text{NH}_2)_2$	Material prepared & experiments initiated
$5\text{MgH}_2 + \text{MgB}_{12}\text{H}_{12}$	Deferred given existing literature data

= current experimental focus

Guiding Questions:

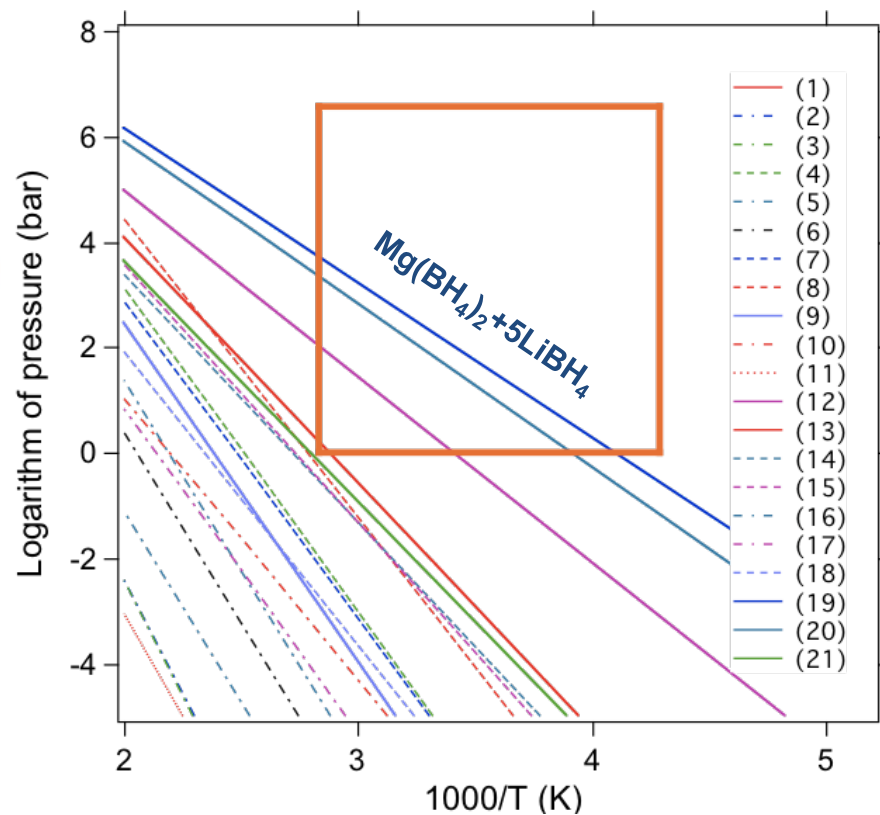
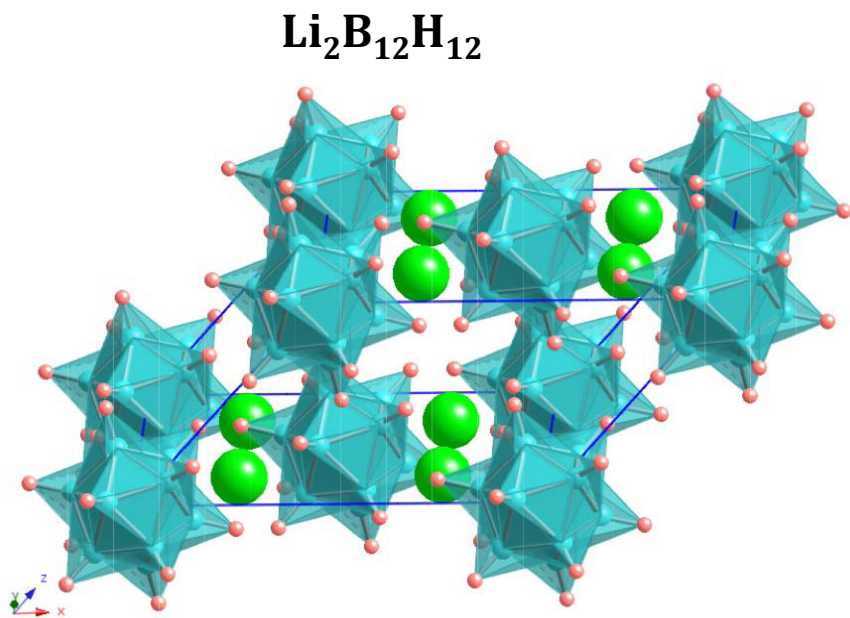
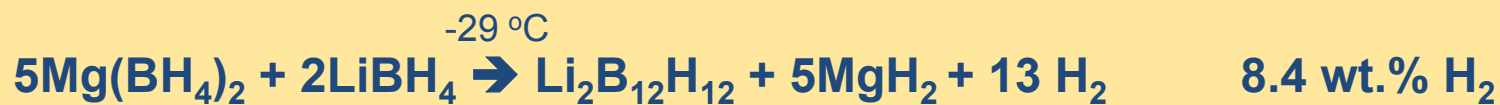
- Is there experimental evidence of a new reactant structure (e.g., Mg-B-N-H)?
- What is the experimentally observed desorption pathway?
- How do these results compare with predictions?

PEGS Predicted Mg-B-N-H Structure

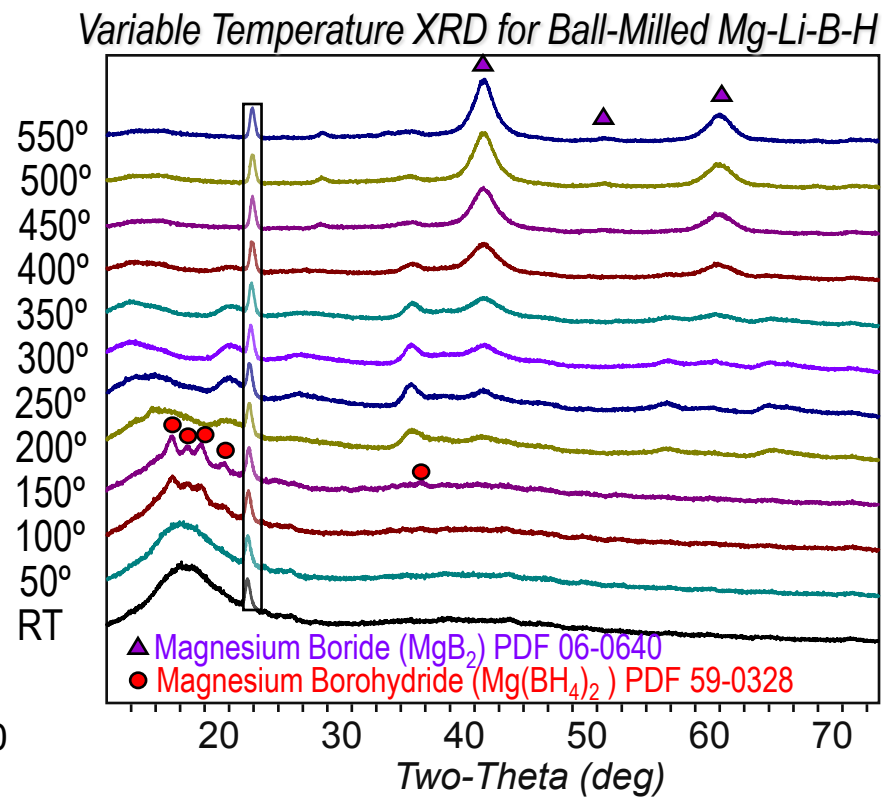
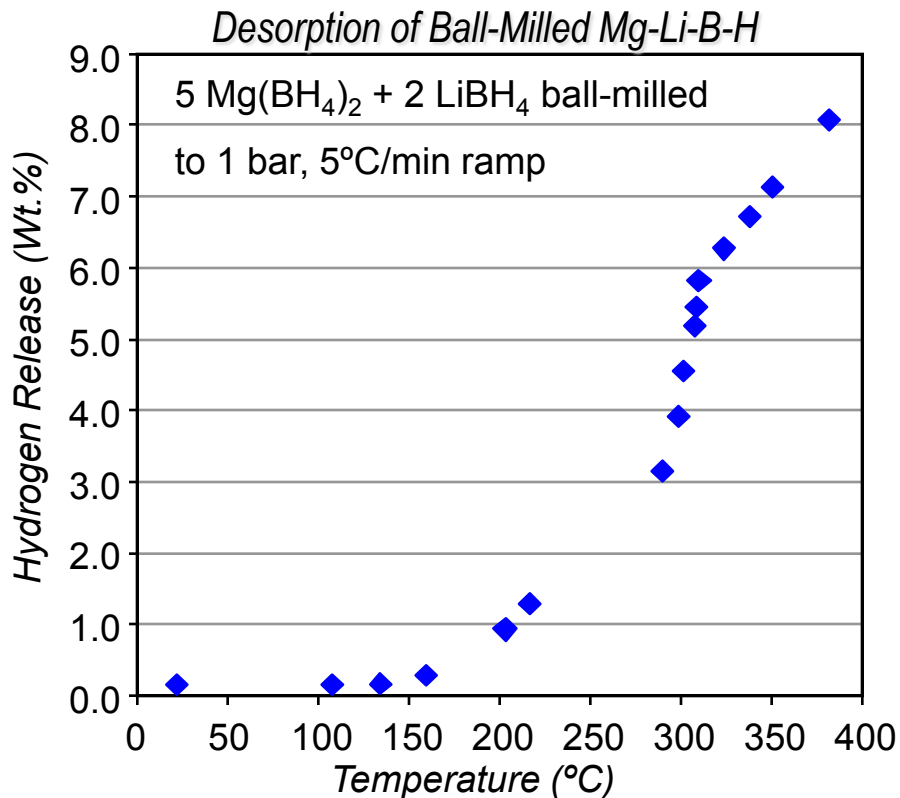


$\text{Mg}(\text{BH}_4)(\text{NH}_2)\text{-PEGS}$ (4 f.u.)
 Space group: $\text{Ima}2$ (46)
 $a=8.83 \text{ \AA}$, $b=6.53 \text{ \AA}$, $c=6.34 \text{ \AA}$

Technical Accomplishments: Experimental Testing of Predicted Reactions



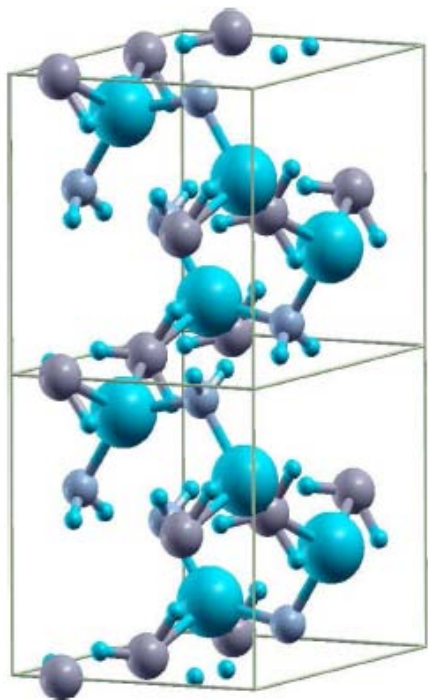
Synthesis and Characterization of $5\text{Mg}(\text{BH}_4)_2 + 2\text{LiBH}_4$



- At least two desorption steps evident (onsets of ~175 and 325°C)
- VT-XRD data reveals 1st step corresponds, in part, to the disappearance of $\text{Mg}(\text{BH}_4)_2$ phase and the 2nd step to the possible formation of MgB_2
- More data necessary to determine specific experimental pathway for comparison with predicted pathway

Technical Accomplishments: Experimental Testing of Predicted Compounds

Previously, no known quarternary borohydride/amide compounds in Mg-B-N-H system



Mg(BH₄)(NH₂)-PEGS (4 f.u.)
Space group: Ima2 (46)
a=8.83 Å, b=6.53 Å, c=6.34 Å



kJ/(mol Mg)	ΔE_{Static}	$\Delta H_{\text{ZPE}}^{T=0\text{K}}$	$\Delta H^{T=300\text{K}}$
Mg(BH₄)(NH₂)	-9.75	-8.18	-8.63

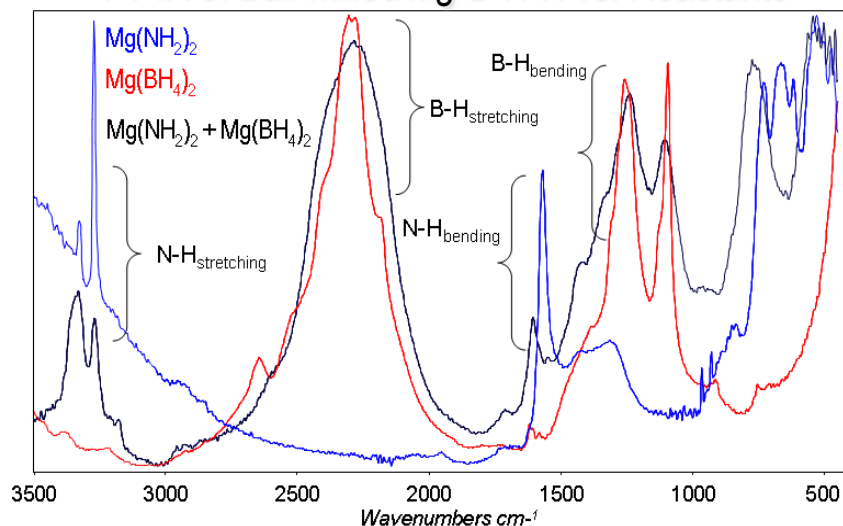
*New, predicted compound stable w.r.t.
Mg(BH₄)₂ + Mg(NH₂)₂*

Synthesis & Characterization of $\text{Mg}(\text{NH}_2)_2 + \text{Mg}(\text{BH}_4)_2$ Mixture

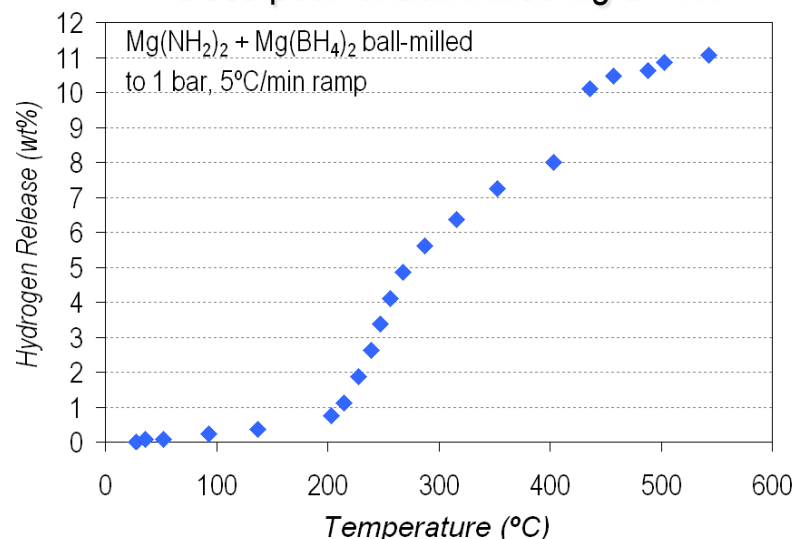
Synthesis:

- 1:1 ratio of $\text{Mg}(\text{NH}_2)_2:\text{Mg}(\text{BH}_4)_2$ ball-milled (Spex) for 5 hrs
- $\text{Mg}(\text{NH}_2)_2$ synthesized from MgH_2 and NH_3 ; $\text{Mg}(\text{BH}_4)_2$ purchased from Aldrich
- Preliminary hydrogen release & phase characterization performed at Ford; Samples sent from Ford to Northwestern U. for catalyst development

FT-IR of Ball-Milled Mg-B-N-H vs. Reactants



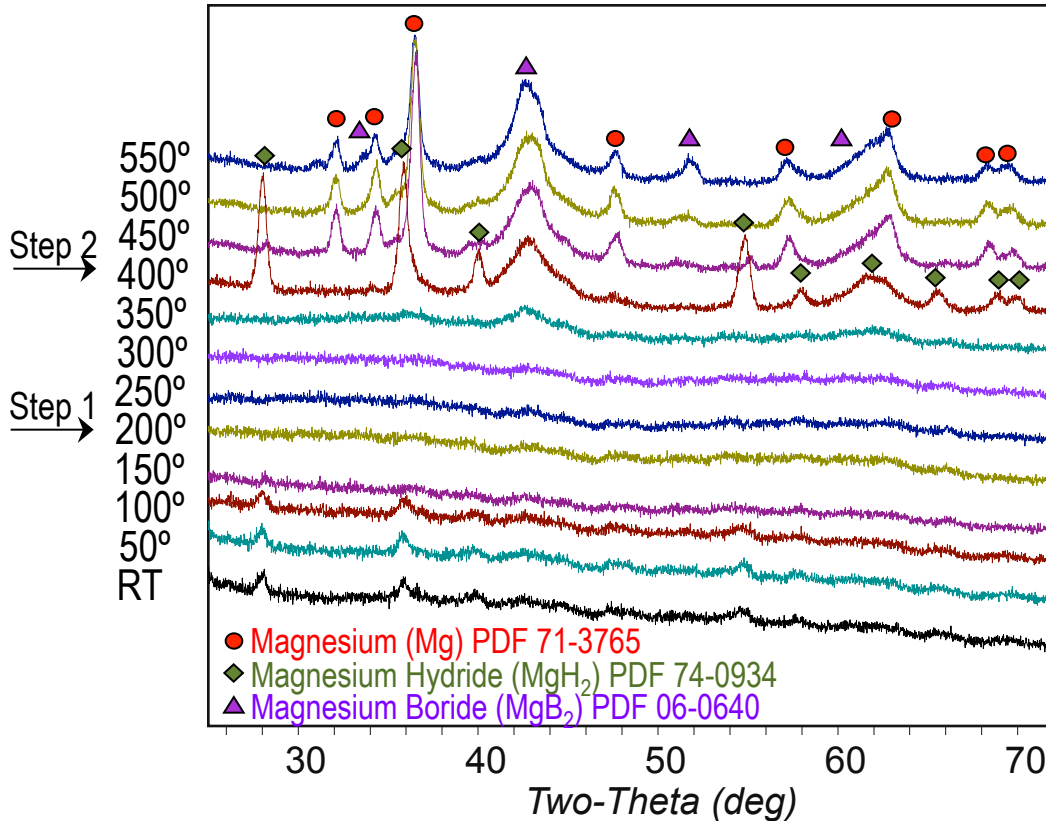
Desorption of Ball-Milled Mg-B-N-H



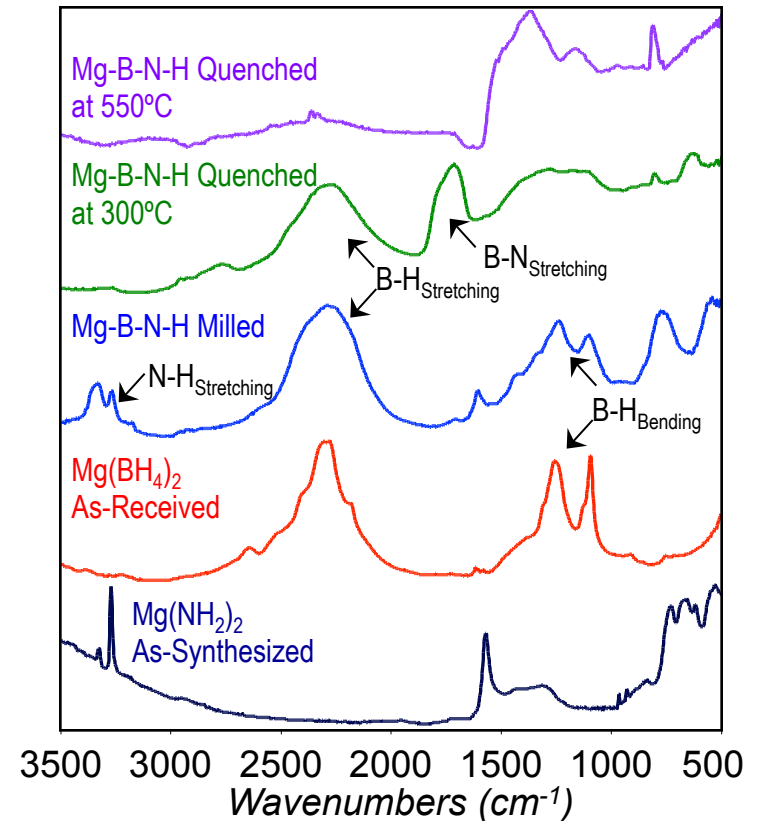
- FT-IR data suggests NH_2^- and BH_4^- units are in the same environment as in individual reactants
- Desorption occurs in two steps (200 & 400 $^{\circ}\text{C}$ onsets) with a total of ~11 wt% released (10.9 wt% theo.)

Characterization of the Reaction Pathway for $\text{Mg}(\text{NH}_2)_2 + \text{Mg}(\text{BH}_4)_2$

Variable Temperature XRD for Ball-Milled Mg-B-N-H



IR Spectra for Quenched Mg-B-N-H Samples



Preliminary Conclusions:

- Step 1: Involves consumption of amide and formation of a B-N phase (IR)
- Step 2: Involves decomposition of B-N phase and MgH_2 to form Mg and MgB_2 (IR & XRD)
- More data necessary to determine specific experimental pathway for comparison with predicted pathway.

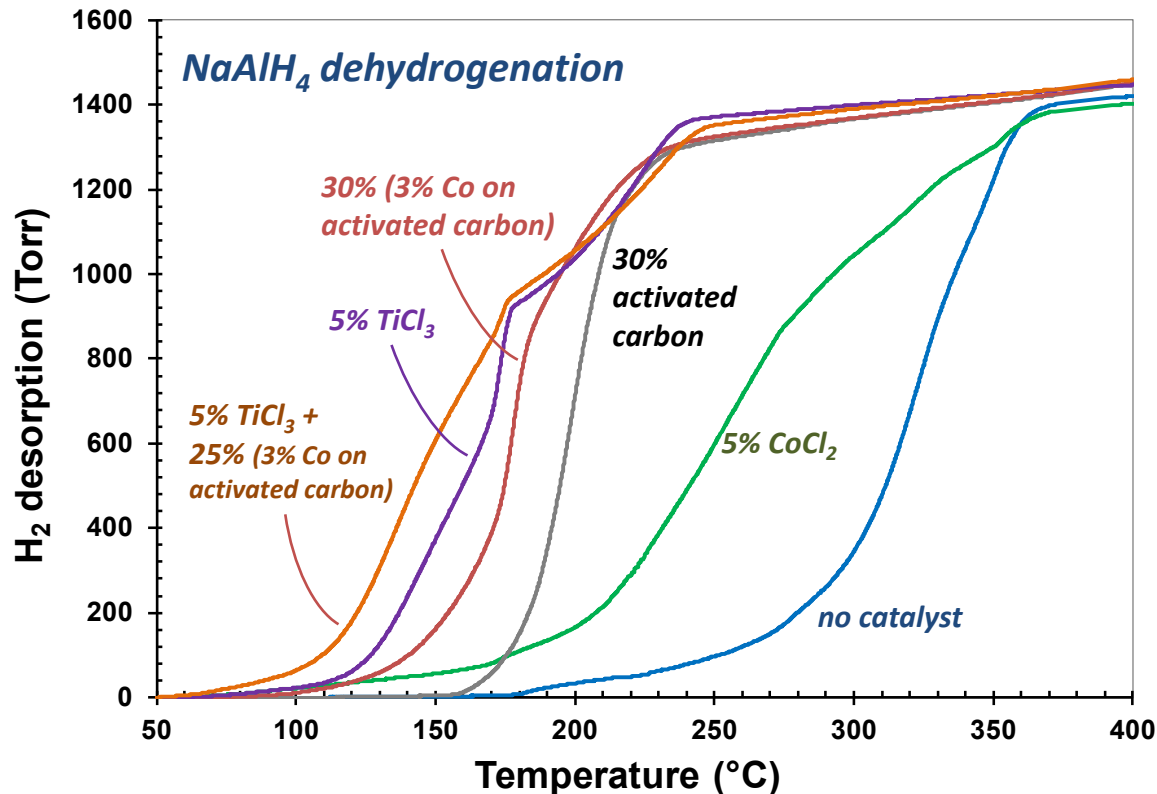
Technical Accomplishments: New Metal–Carbon Catalyst

Problems with the conventional Ti metal catalyst

- only works for few hydrides (component-specific)
- catalyst loses activity upon repeated cycling

Objective—to develop a new form of catalyst

- applicable to any solid-state hydrides
- catalyze de-/re-hydrogenation without specific interactions with hydrides (e.g., compound formation)
- easily prepare in a reproducible manner for optimizing, fine-tuning the composition and functionality



Initial observation

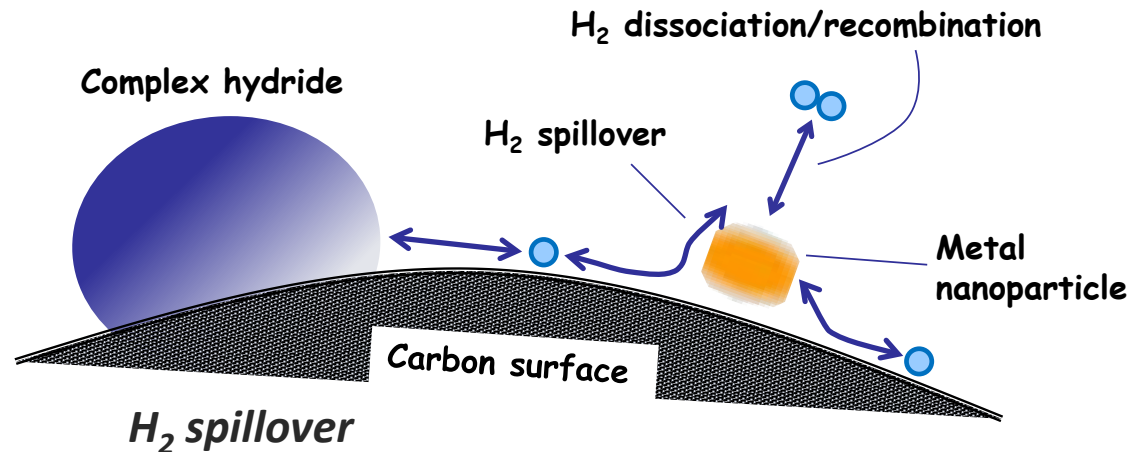
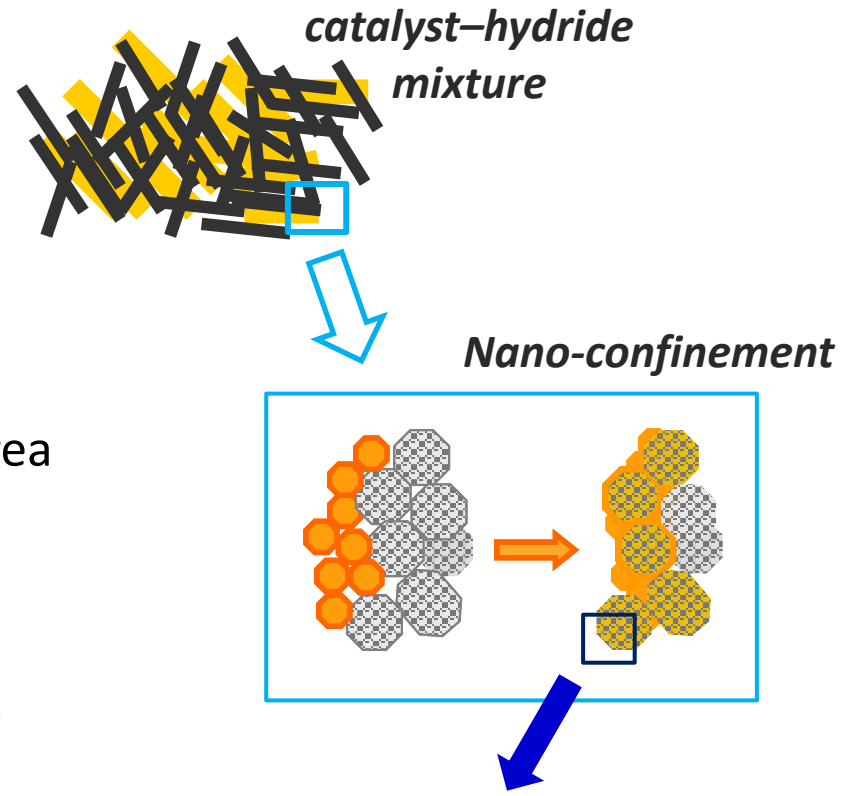
- well studied NaAlH₄ is used as a test case
- cobalt on activated carbon exhibits a high activity for dehydrogenation
- adding new catalyst (cobalt on activated carbon) further enhances the dehydrogenation kinetics of Ti-catalyzed NaAlH₄

Preliminary observation justifies further investigation in order to

- understand the phenomena
- optimize the catalytic system

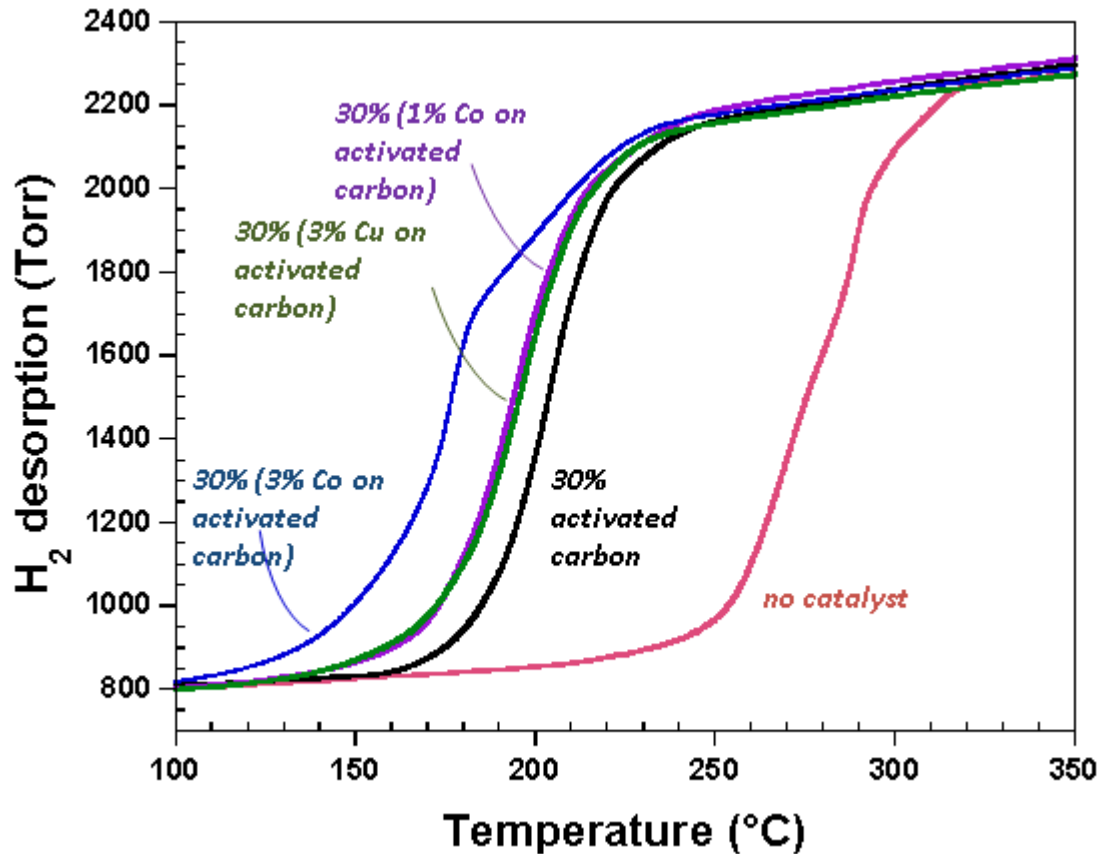
Proposed catalytic actions

- carbon substrate for large contact area with hydrides
- porous carbon introduces nano-confinement effect
- adding metal NPs enhances catalytic activity, possibly by spillover effect



Technical Accomplishments: New Metal–Carbon Catalyst

Test Case: NaAlH_4

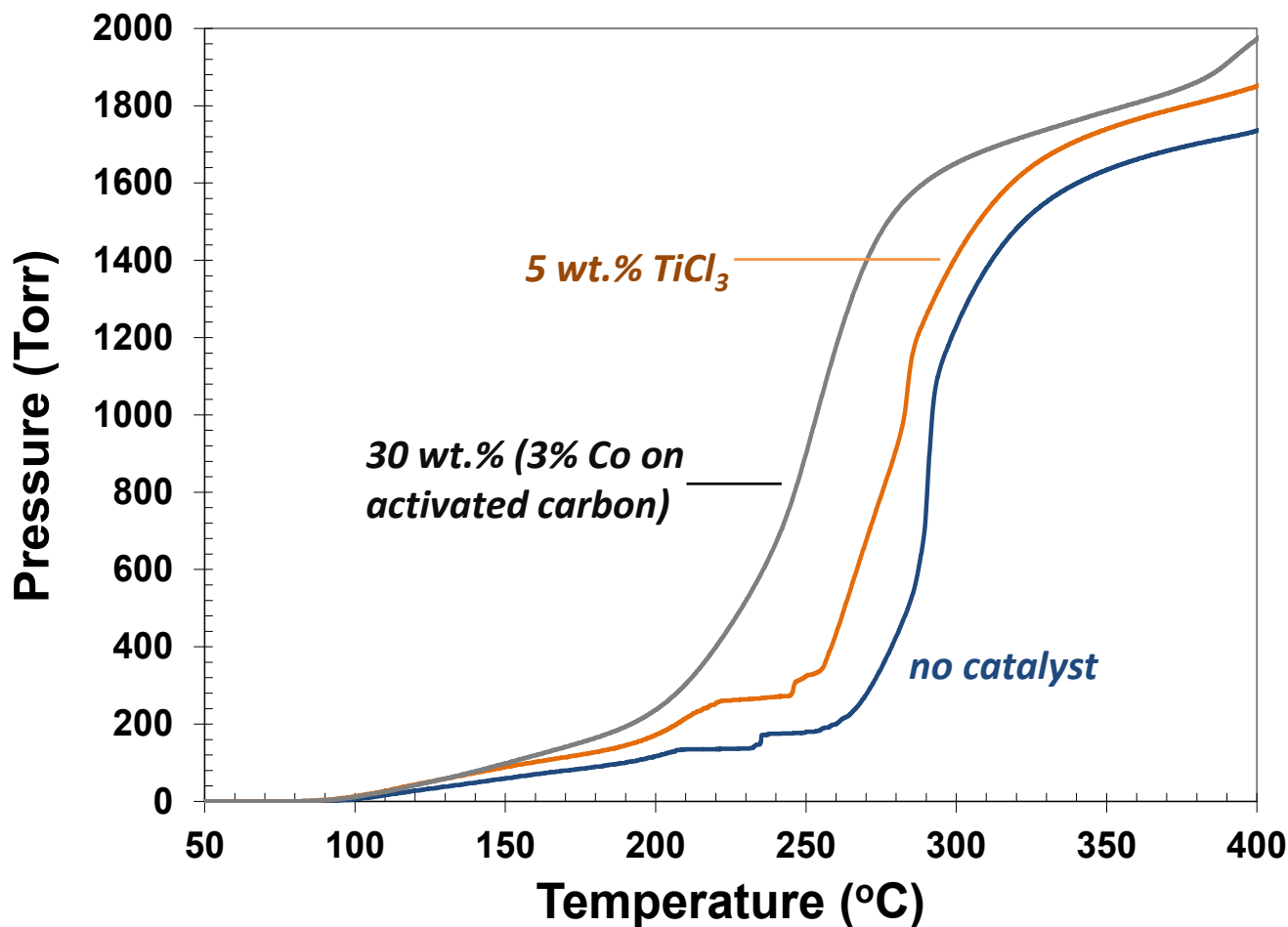


Higher loading cobalt on a high surface area, porous carbon material enhances dehydrogenation

Summary

- Various forms of carbon are catalysts for NaAlH_4 .
- Catalytic effect: activated carbon > MWCNTs > graphite nanoplatelets > graphite flakes.
- Adding 1 to 3 wt.% metal (Co or Cu) to carbon further enhances catalytic effect, and Co > Cu.
- Dehydrogenated sample can be re-hydrogenated.

Mg(NH₂)₂ + Mg(BH₄)₂ Thermal Decomposition: Effect of Catalyst (30% (3% Co-activated carbon) and TiCl₃)



Sample mass: 83 mg (Mg(NH₂)₂+Mg(BH₄)₂)

Initial pressure: << 1 Torr

Ramping rate: 5°C/min

Effect of Catalyst in $Mg(NH_2)_2-Mg(BH_4)_2$ Thermal Decomposition: Pressure measurement with in-line gas phase FT-IR

Reaction conditions:

Sample mass: 59 mg

Catalyst mass: 25.3 mg (30 wt.%
(3% Co on activated carbon)

Initial pressure: \ll 1 Torr

Ramping rate: 5°C/min

H_2 release estimated by mass change:

Pristine $Mg(NH_2)_2-Mg(BH_4)_2$:

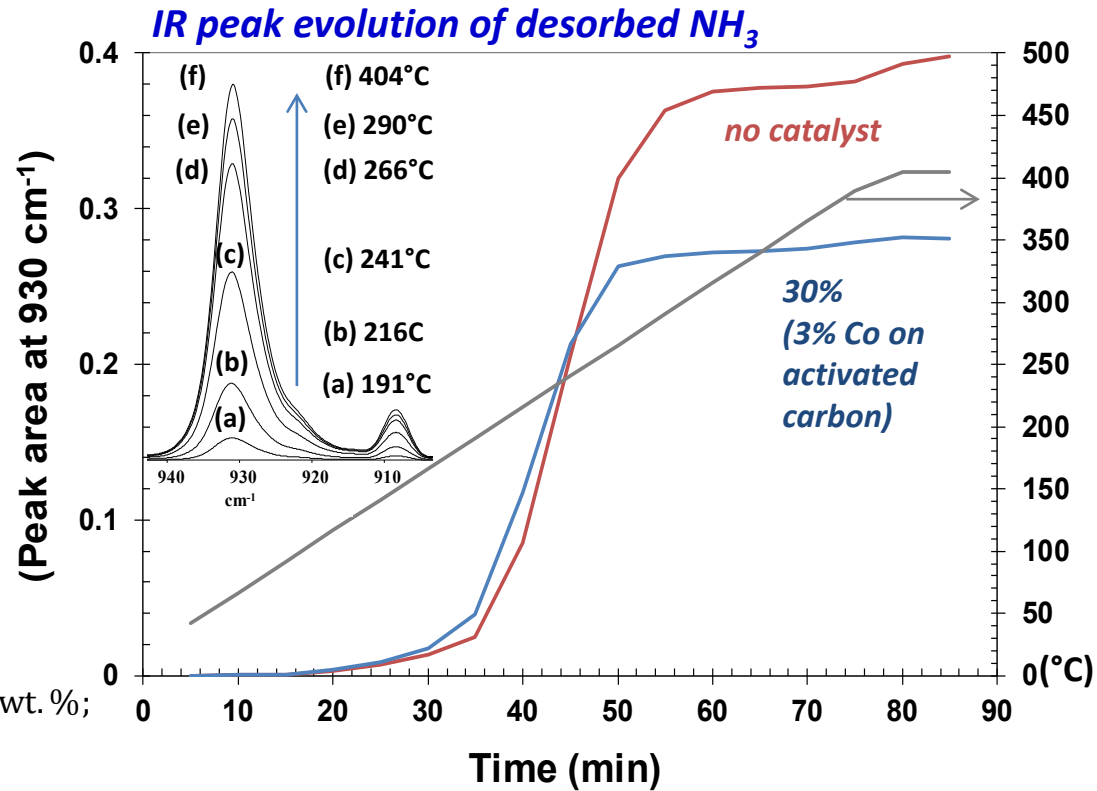
$$H_2 = \frac{\text{total mass lost} - \text{estimated } NH_3}{\text{sample mass (active material)}} = \frac{5.0 - 0.8 \text{ mg}}{59.0 \text{ mg}} = 7.1 \text{ wt. \%};$$

$$NH_3 = \frac{\text{estimated } NH_3}{\text{sample mass (active material)}} = \frac{0.8 \text{ mg}}{59.0 \text{ mg}} = 1.4 \text{ wt. \%};$$

Catalyzed $Mg(NH_2)_2-Mg(BH_4)_2$:

$$H_2 = \frac{\text{total mass lost} - \text{estimated } NH_3}{\text{sample mass (active material)}} = \frac{7.9 - 0.6 \text{ mg}}{59.0 \text{ mg}} = 12.4 \text{ wt. \%};$$

$$NH_3 = \frac{\text{estimated } NH_3}{\text{sample mass (active material)}} = \frac{0.6 \text{ mg}}{59.0 \text{ mg}} = 1.0 \text{ wt. \%};$$

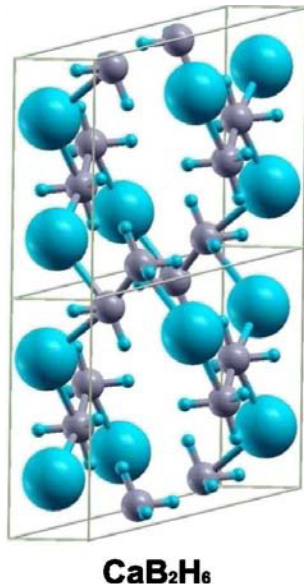


Assuming mass lost due to NH_3 and H_2 formation only—catalyzed sample released more H_2 and less NH_3 !

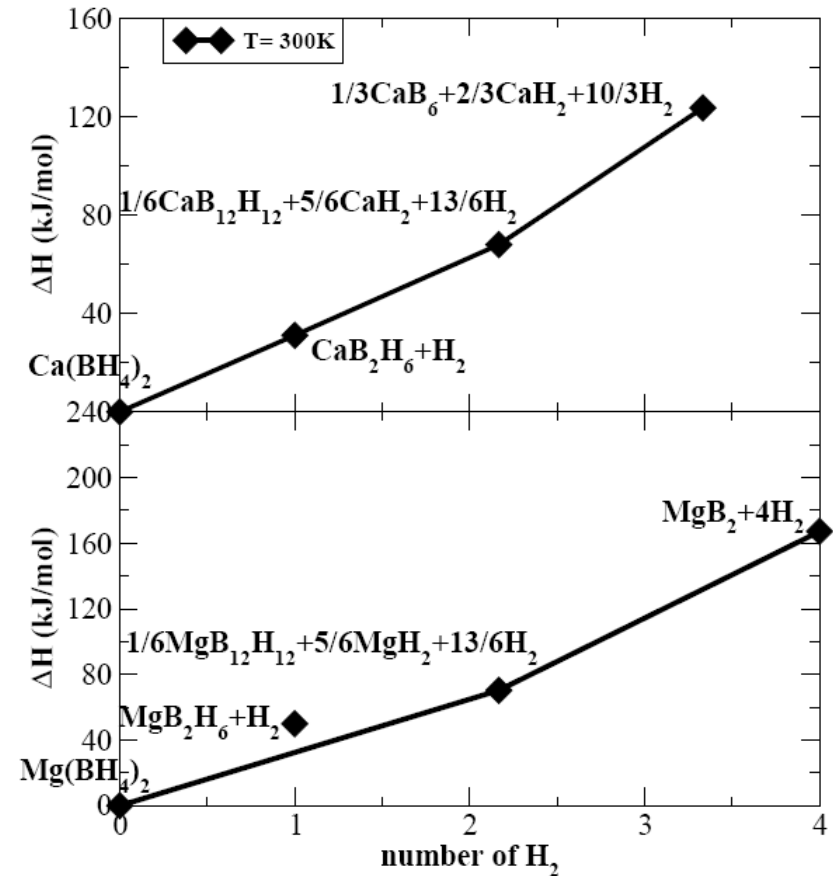
Technical Accomplishments: New Theoretical Predictions

- New borohydride compounds
 - CaB_2H_6 and MgB_2H_6
 - $\text{AlB}_4\text{H}_{11}$
- Decomposition products in metal amidoboranes
- Properties of nano-confined materials
- Diffusion & mass transport (required for fast kinetics)

Technical Accomplishments: Prediction of New Mg-B-H and Ca-B-H Decomposition Pathways



*New predicted B₂H₆ intermediate:
Stable decomposition product in Ca
(BH₄)₂, but not in Mg(BH₄)₂*

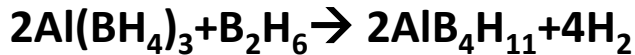


Technical Accomplishments:

New metal borohydride: $\text{AlB}_4\text{H}_{11}$

In collaboration with Xuenian Chen and JiCheng Zhao (OSU)

- $\text{AlB}_4\text{H}_{11}$ synthesis:

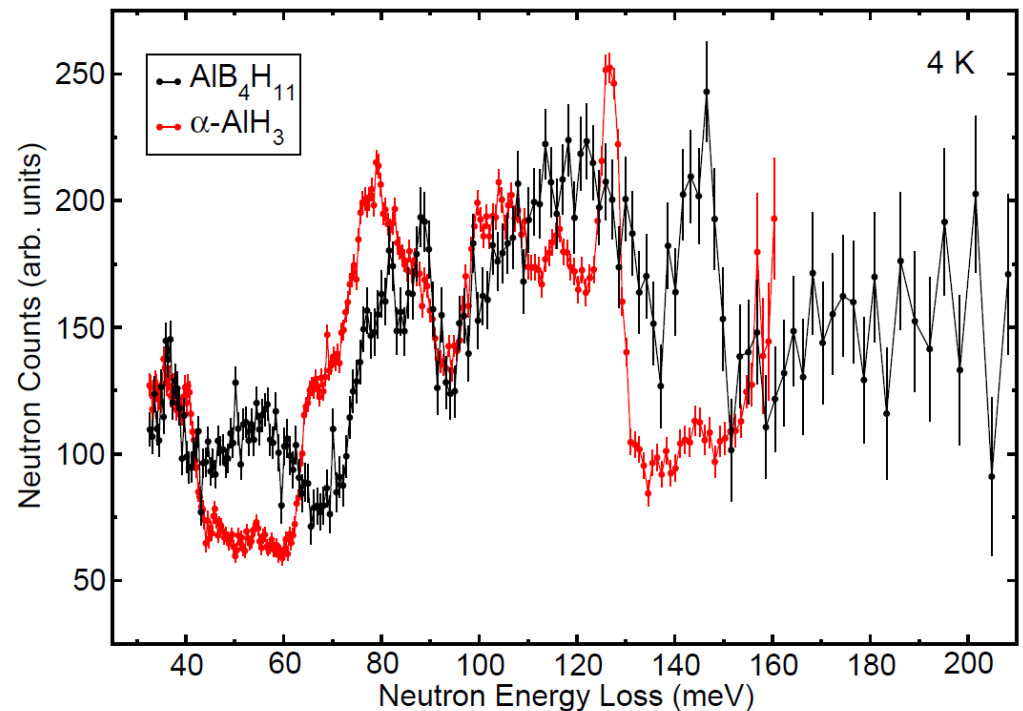


- $\text{AlB}_4\text{H}_{11}$ reversibility observed for at mild conditions: 200C, 90 bar H_2 , 5hr

- But the structure of $\text{AlB}_4\text{H}_{11}$ is experimentally unknown: amorphous and polymeric

- A great challenge for computational approaches

J. -C. Zhao, *et al.* J. Phys. Chem. C. **113**, 2 (2009)

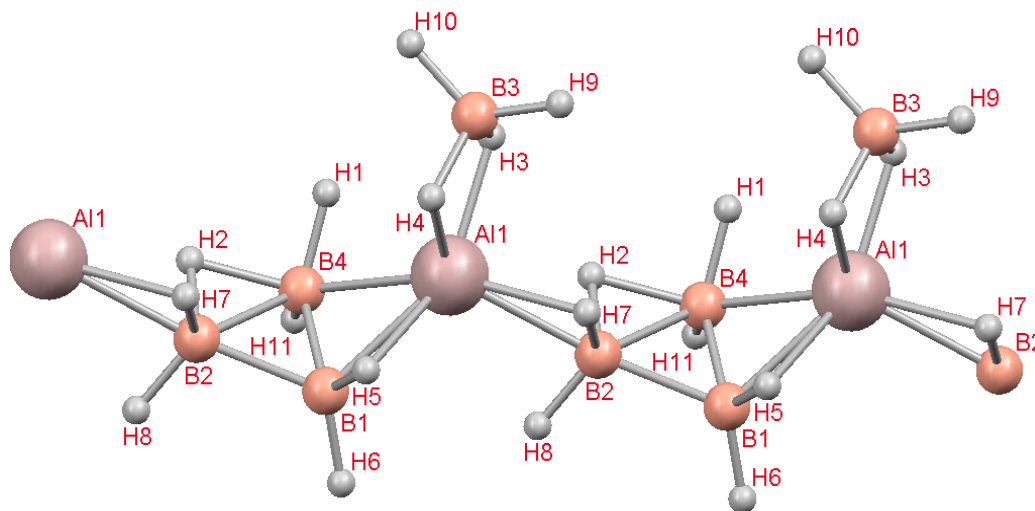


*Can we use PEGS+DFT to predict the structure?
Or at least help interpret the experimental data?*

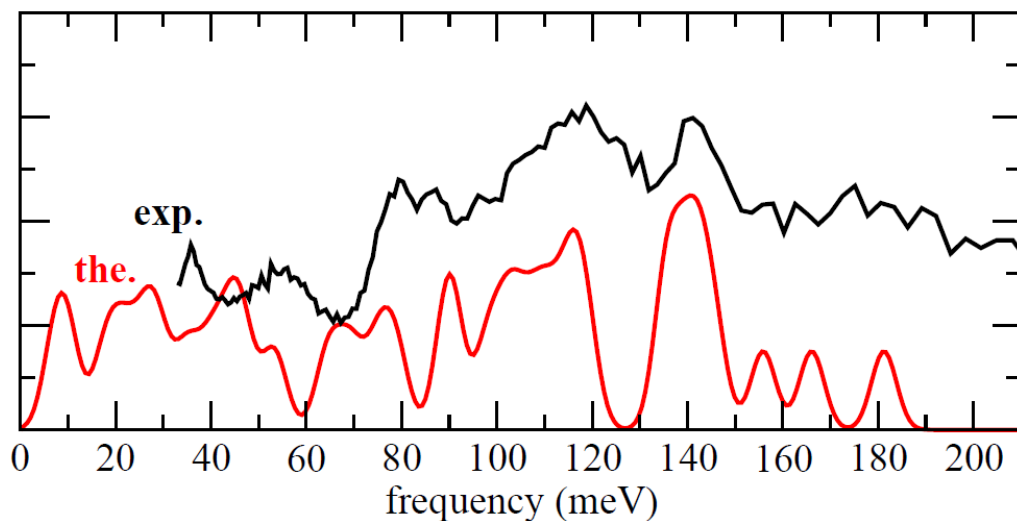
PEGS+DFT Predicted $\text{AlB}_4\text{H}_{11}$ low-energy structure

In collaboration with Xuenian Chen and JiCheng Zhao (OSU)

**Polymeric Chain:
Comprised of
Al, BH_4 , BH_3 , and BH_2 “units”**



**Theoretical phonon DOS vs.
experimental neutron vibration spectra**



Good agreement between theory and experiment.

Theoretical peaks slightly shifted down: possibly due to exchange-correlation functional (overestimation of bond lengths).

Theoretical structure has provided good guidance to experimental efforts

Technical Accomplishments Amidoborane Decomposition

Products:

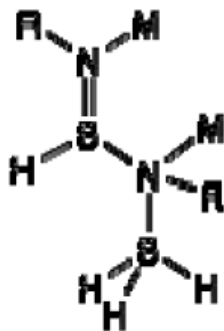
Dianion $[\text{NHBHNHBH}_3]^{2-}$

in collaboration with T. Autrey (PNNL)

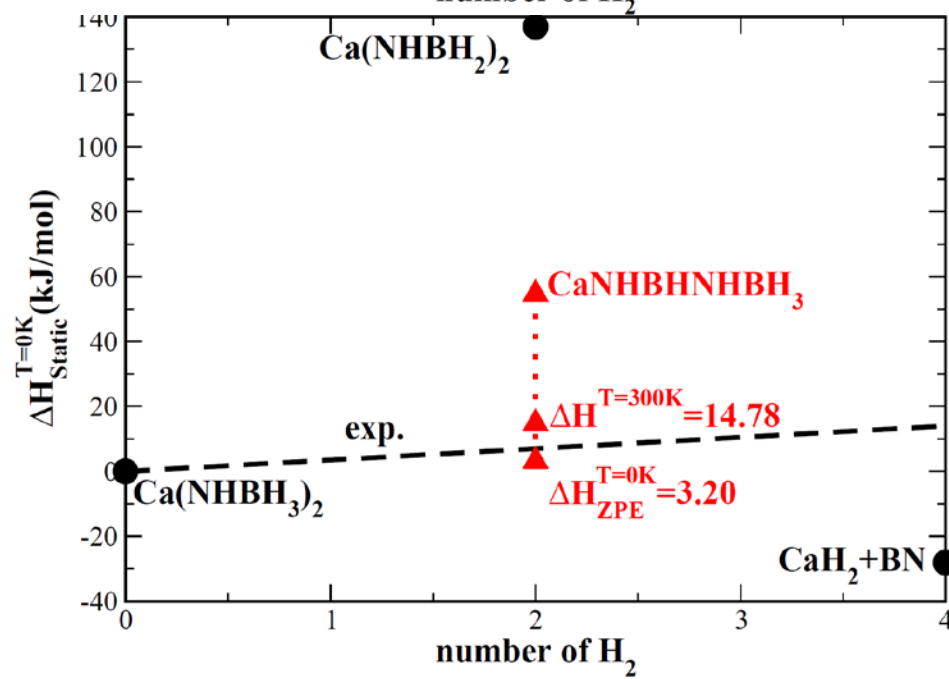
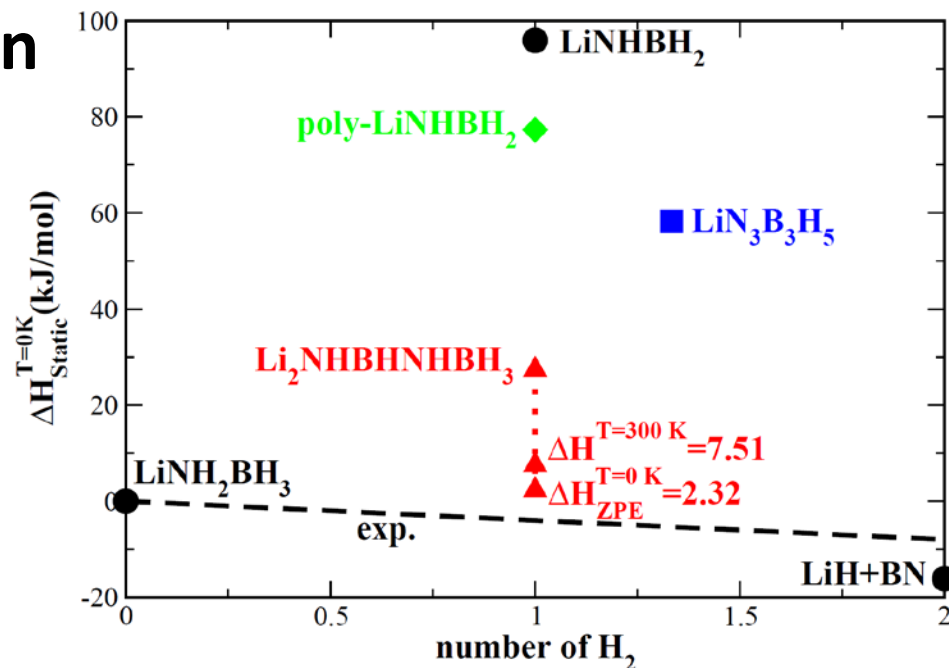
- B-N-B-N bridge proposed AB decomposition product.

- DFT calculations support this proposal:

NHBHNHBH₃ is lowest energy decomposition intermediate (out of many possibilities calculated). Near thermoneutral for LiAB and CaAB

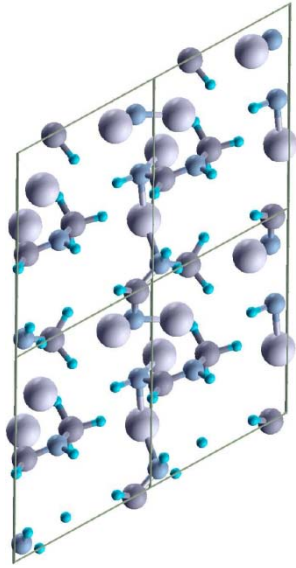


A. T. Luedtke and T. Autrey,
Inorganic Chem. **49**, 3905 (2010)

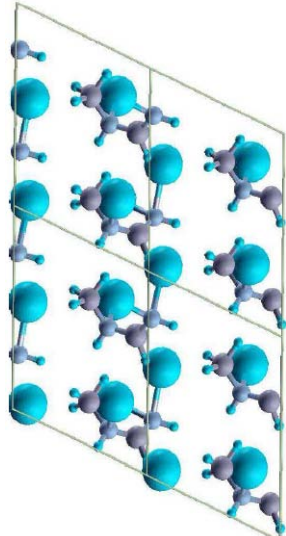


Technical Accomplishment: Stability Trends in Amidoboranes

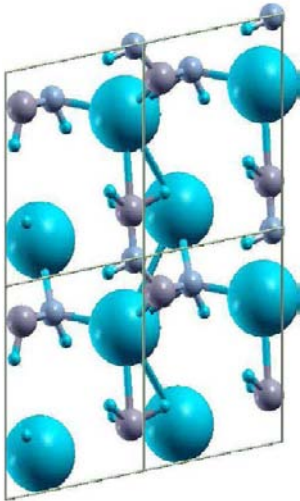
Tailoring ΔH by Changing Metal Cations



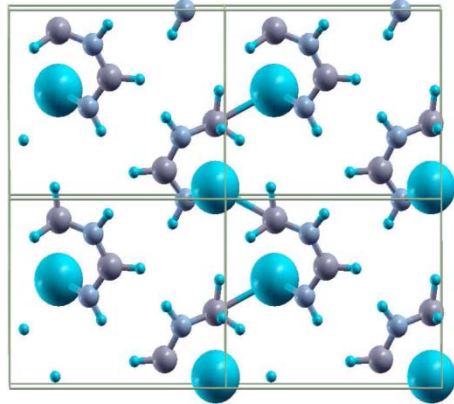
LiNHBHNHBH₃



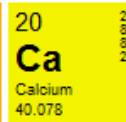
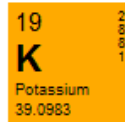
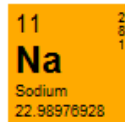
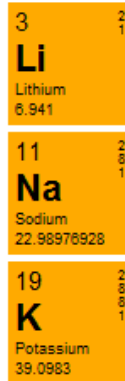
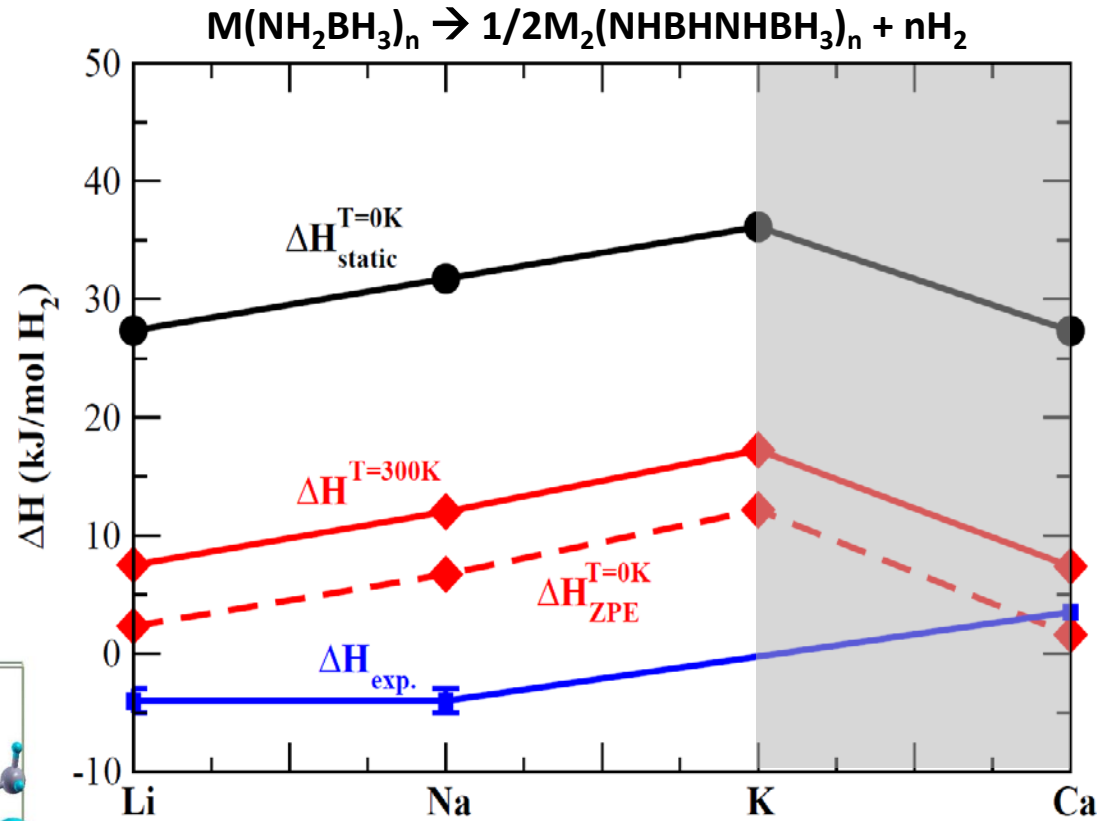
NaNHBHNHBH₃



KNHBHNHBH₃

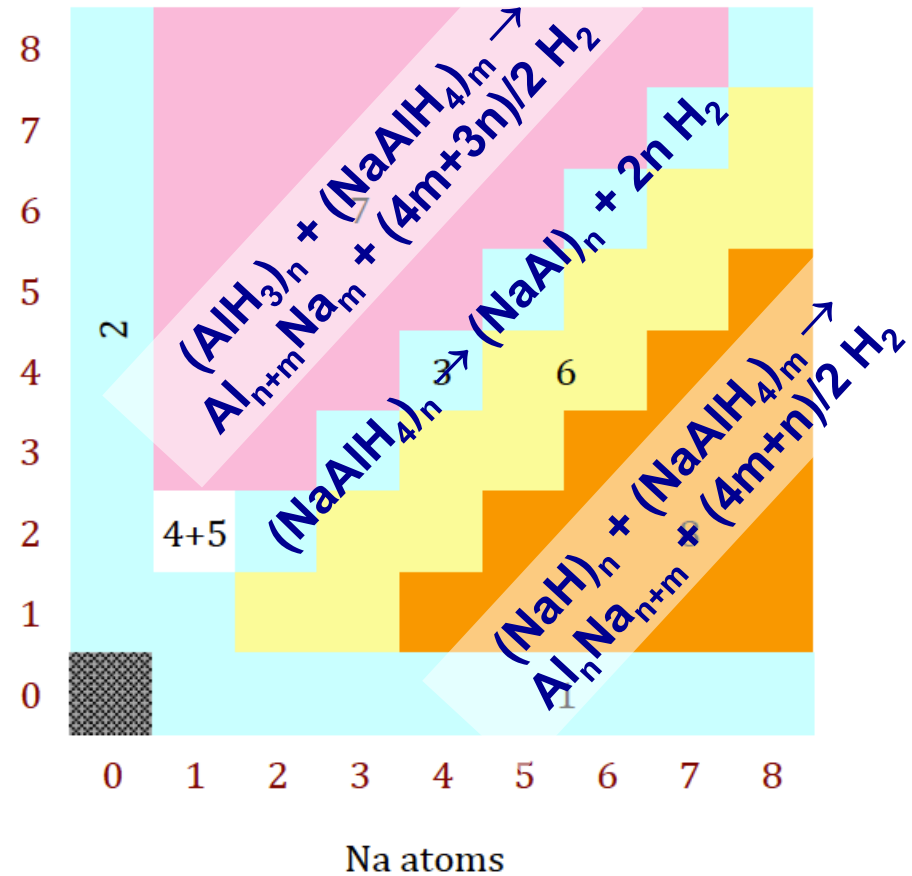
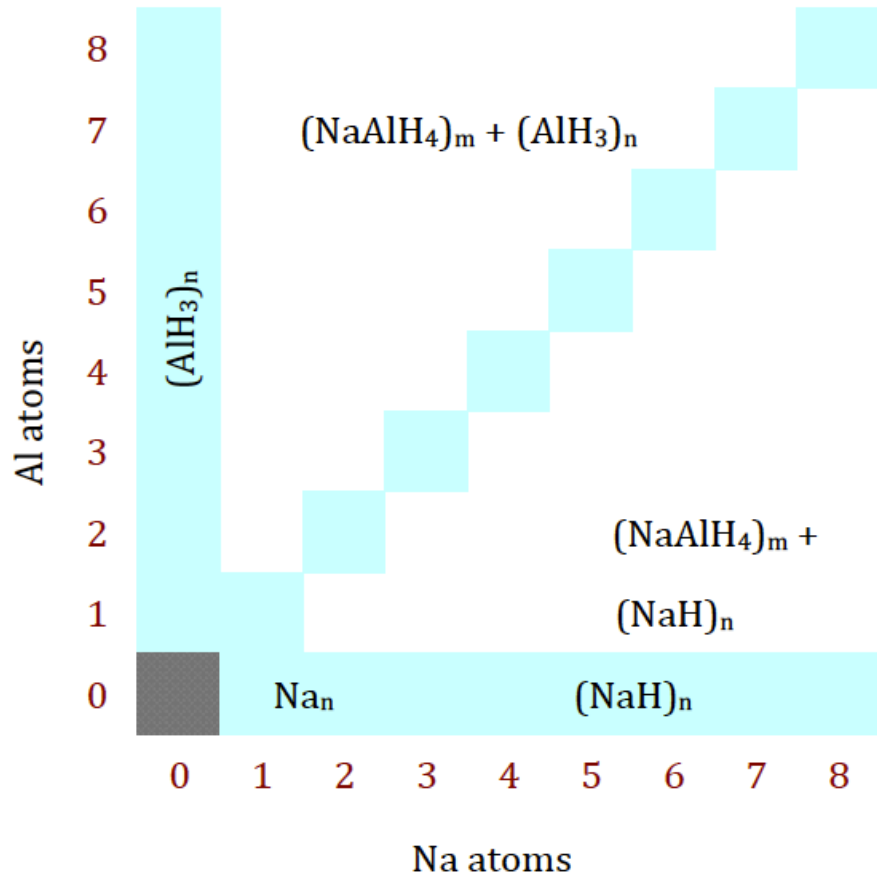


Ca(NHBHNHBH₃)₂



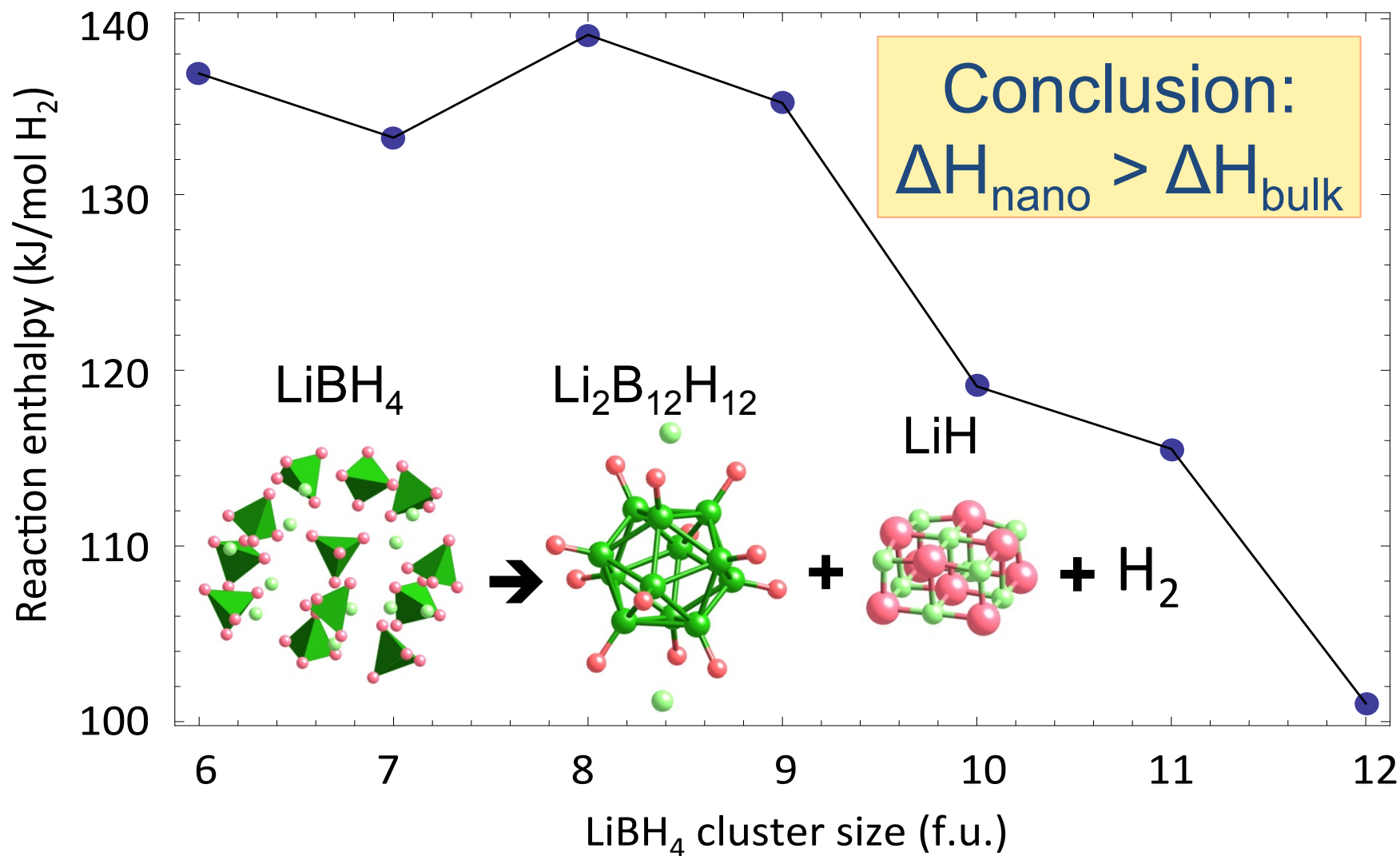
Stability Trends: AB becomes more stable as metal cation moves down a column or moves to left in a row of the periodic table

Development of nanoPEGS and nanoGCLP

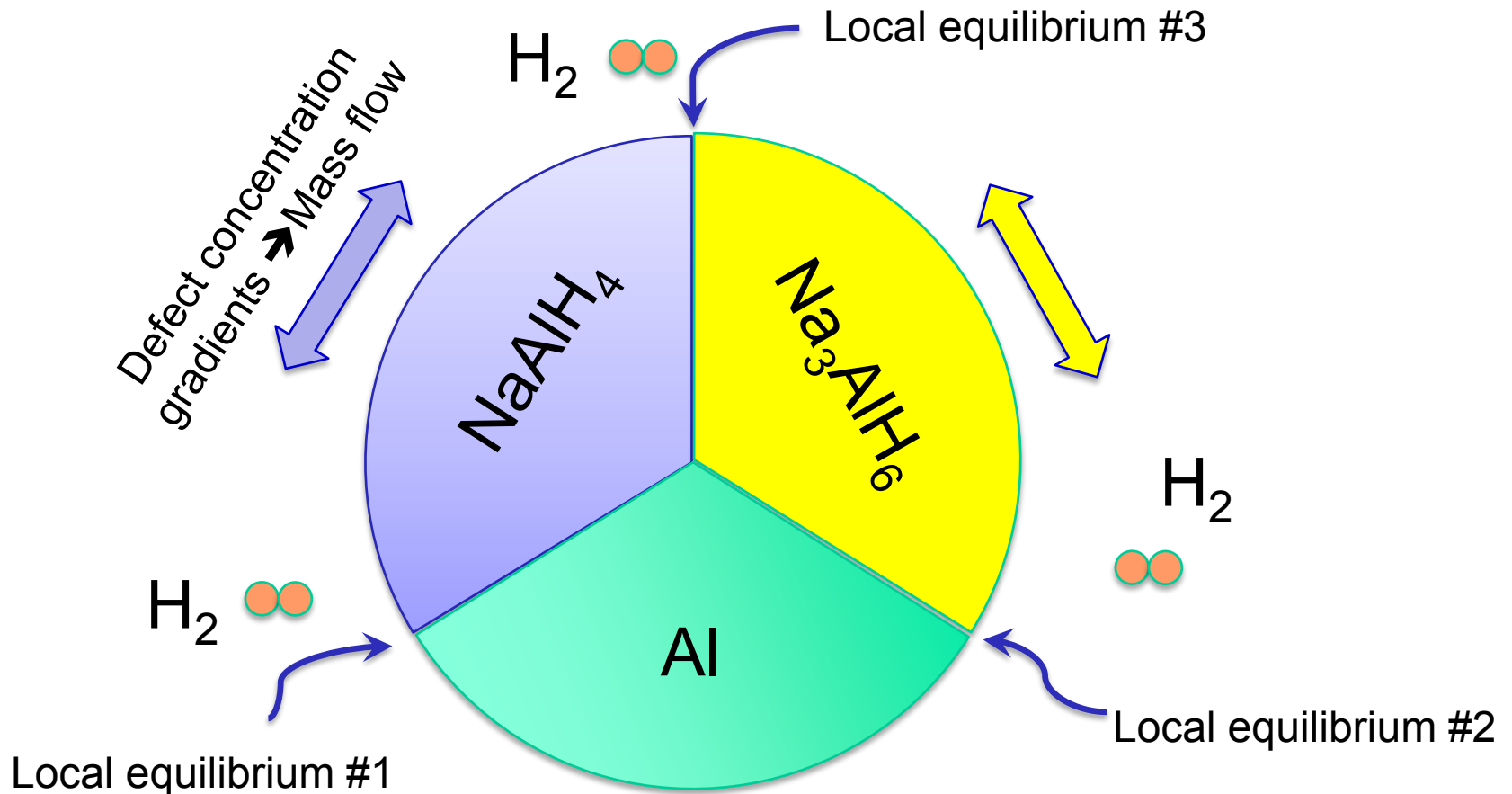


- Improved PEGS to handle nanoparticles using Wang-Landau Monte Carlo
- Generalized grand-canonical linear programming (GCLP) to nanoclusters
- Predicted phase diagrams & decomposition pathways of nano- NaAlH_4
- Predicted nanoparticle analogues of destabilized reactions

Technical Accomplishments: Predicted Decomposition Enthalpies of Free LiBH₄ Nanos



Technical Accomplishments: Developed Predictive Models for Kinetics of Mass Transport



$$J_i = -D_i \nabla C_i$$
$$\text{Rate} \propto \max J_i$$

Validation of Diffusion-Reaction Model

Incorrect morphology

Na ₃ AlH ₆	NaAlH ₄	Al
----------------------------------	--------------------	----

Activation Energy (kJ/mol)	Calculated	
	T < T _{crit}	T > T _{crit}
[AlH ₃]	109	172
[AlH ₄] ⁺	108	170

Correct morphology

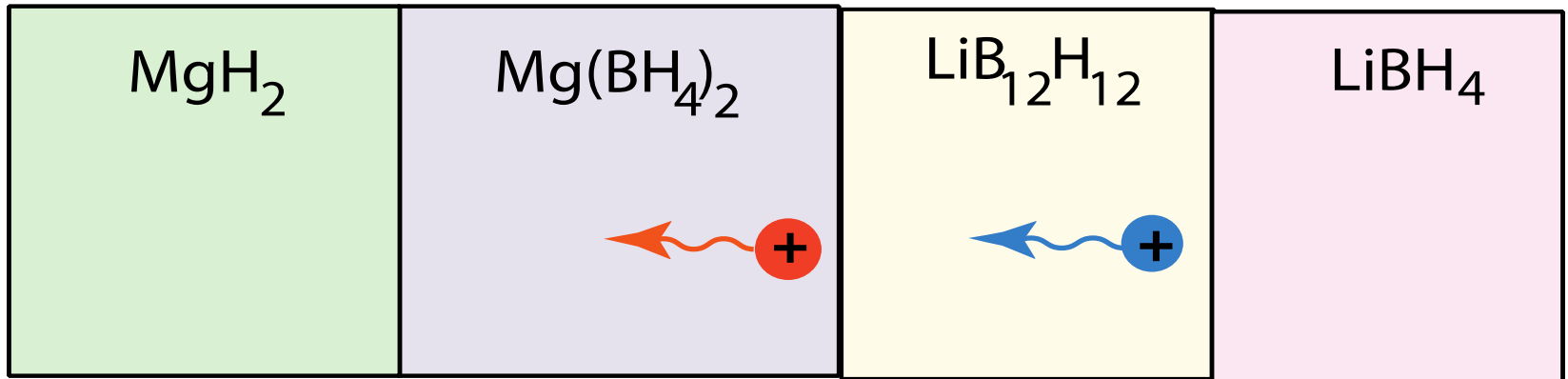
NaAlH ₄	Na ₃ AlH ₆	Al
--------------------	----------------------------------	----

Activation Energy (kJ/mol)	Calculated	
	T < T _{crit}	T > T _{crit}
[Na] ⁻	53 ✓	86 ✓

Experimentally Measured Activation Energies (kJ/mol)	Rehydrogenation	Dehydrogenation	
	2 mol % Ti	Undoped	2 mol % Ti
NaAlH ₄ → 1/3 Na ₃ AlH ₆ + 2/3 Al + H ₂	62 ✓	118	80, 86 ✓

Conclusion: Diffusion of [Na]⁻ vacancies through Na₃AlH₆ is rate-limiting for both hydrogenation and de-hydrogenation of NaAlH₄.

Work in Progress: Kinetics in Borohydrides



● Li interstitials
● Mg interstitials

Generalized interfacial equilibrium conditions for:

- Two reactants and three products (incl. H_2)
- Four elements (Li, Mg, B, H)

Collaborations

PI's/co-PI's

Chris Wolverton (Northwestern, lead)
Harold Kung (Northwestern)
Vidvuds Ozolins (UCLA, subcontract)
Andrea Sudik (Ford, no-cost collaborator)
Jun Yang (Ford, no-cost collaborator)



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Outside Collaborators:

D. Siegel (U. Michigan)
E. Majzoub (UMSL)
G. Ceder, N. Marzari (MIT)
C. Brown (NIST)
T. Burrell (LANL)
T. Autrey (PNNL)
F.-C. Chuang (Nat'l Sun Yat-Sen U)
J. C. Zhao (OSU)



Future Plans

- Experimentally characterized storage properties/reactions of $(\text{NH}_4)_2\text{B}_{12}\text{H}_{12}$ and other predicted reactions; elucidate decomposition pathway for $\text{Mg}(\text{BH}_4)_2 + \text{Mg}(\text{NH}_2)_2$ mixture
- Extend experimental catalyst studies to other predicted promising materials; explore optimal morphology of carbon/metal catalysts
- Direct computational efforts to focus on kinetics, defects, diffusion/mass transport in promising predicted reactions
- Continue some computational exploration for: novel BH_4/NH_2 compounds and reversible reactions, and mixed metal borohydrides

Summary – Project Overview

- Project focused on design of novel multi-component mixtures for hydrogen storage
- Systems being studied include mixtures of complex hydrides and chemical hydrides involving combinations of B- and N-containing materials
- Powerful blend of: 1) H₂ Storage measurements and characterization, 2) State-of-the-art computational modeling, 3) Detailed catalysis experiments, 4) In-depth automotive perspective

Summary – Technical Accomplishments

- Synthesis and characterization (XRD, IR, TPD) of two predicted promising hydride mixtures: $5\text{LiBH}_4 + 2\text{Mg}(\text{BH}_4)_2$ and $\text{Mg}(\text{BH}_4)_2 + \text{Mg}(\text{NH}_2)_2$
- Prediction of new previously-unknown MgBNH_6 compound, stable w.r.t. $\text{Mg}(\text{BH}_4)_2 + \text{Mg}(\text{NH}_2)_2$
- Proposed new metal-carbon catalyst: Tested on NaAlH_4 , and applied to $\text{Mg}(\text{BH}_4)_2 + \text{Mg}(\text{NH}_2)_2$; Effective catalyst - lowers desorption temperature of both reactions, and reduces formation of NH_3 in the latter case.
- Predicted new CaB_2H_6 product in decomposition of $\text{Ca}(\text{BH}_4)_2$
- Predicted structure of $\text{AlB}_4\text{H}_{11}$ polymeric compound
- Found new low-energy decomposition product of amidoborane reactions; found stability trends in AB reactions to tailor ΔH to choice of metal cation
- Extended PEGS and GCLP to apply to nano-confined materials. Explored nano NaAlH_4 and LiBH_4 reactions
- Developed predictive models of kinetics of mass transport. Application to NaAlH_4 and borohydrides (in progress)