

# HYDROGEN STORAGE IN METAL-ORGANIC FRAMEWORKS

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Project ID  
ST049

# Overview

## Timeline

Project start date: 5/2/2005

Project end date: 4/30/2011

Percent complete: 95%

## Budget

- Total project funding
  - DOE share: \$1.71 M
  - Contractor share: \$0.50 M

## Barriers

Barriers addressed

- Improved gravimetric and volumetric density of hydrogen uptake
- Improved hydrogen binding energy
- Synthetic scale up of MOFs to cubic meters

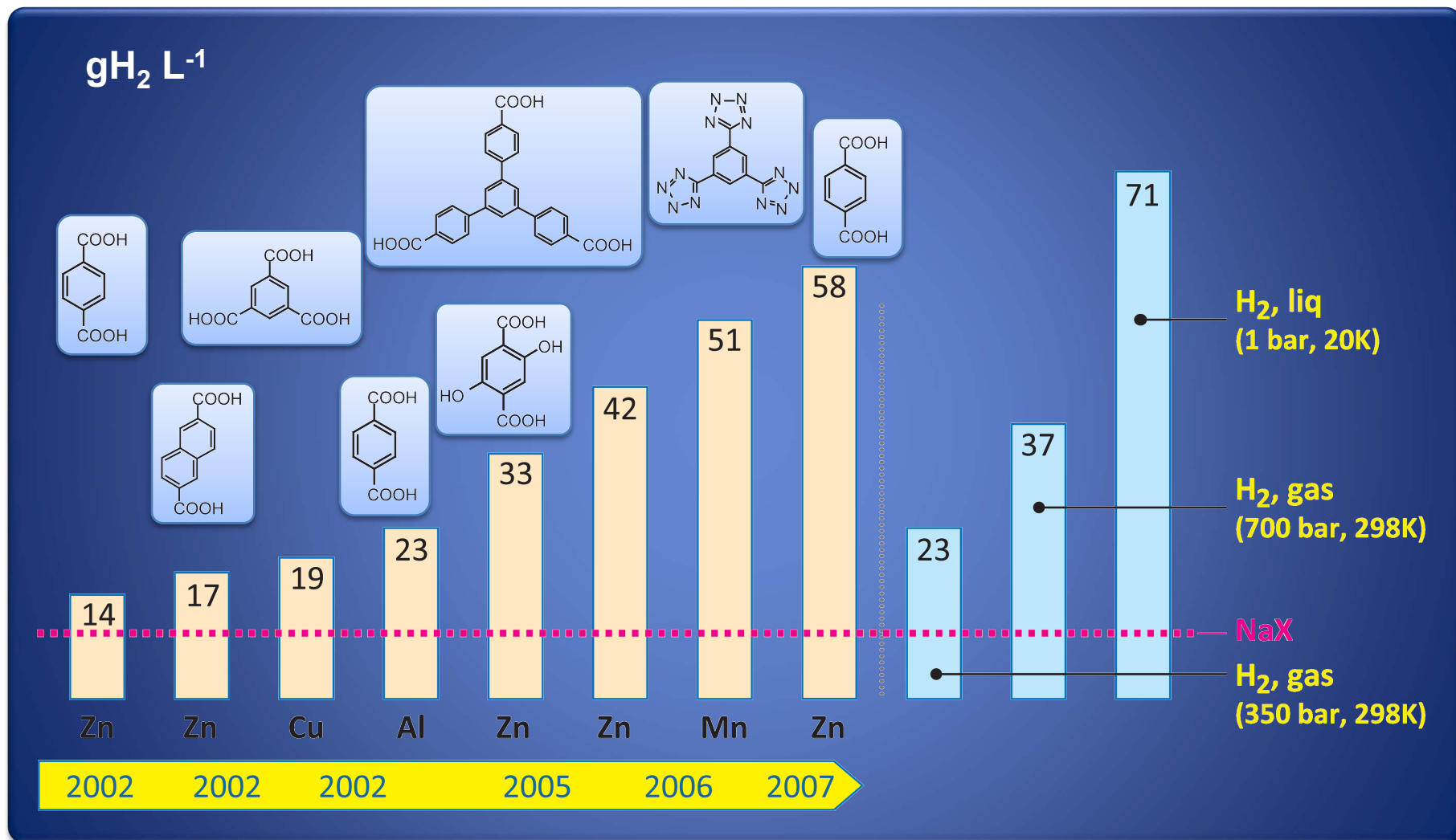
## Collaborating Partners

- Bill Goddard (Caltech)
- Fraser Stoddart (NW)
- Randy Snurr (NW)
- Jaheon Kim (Soongsil University)
- BASF

# Important Aspects of MOF Chemistry

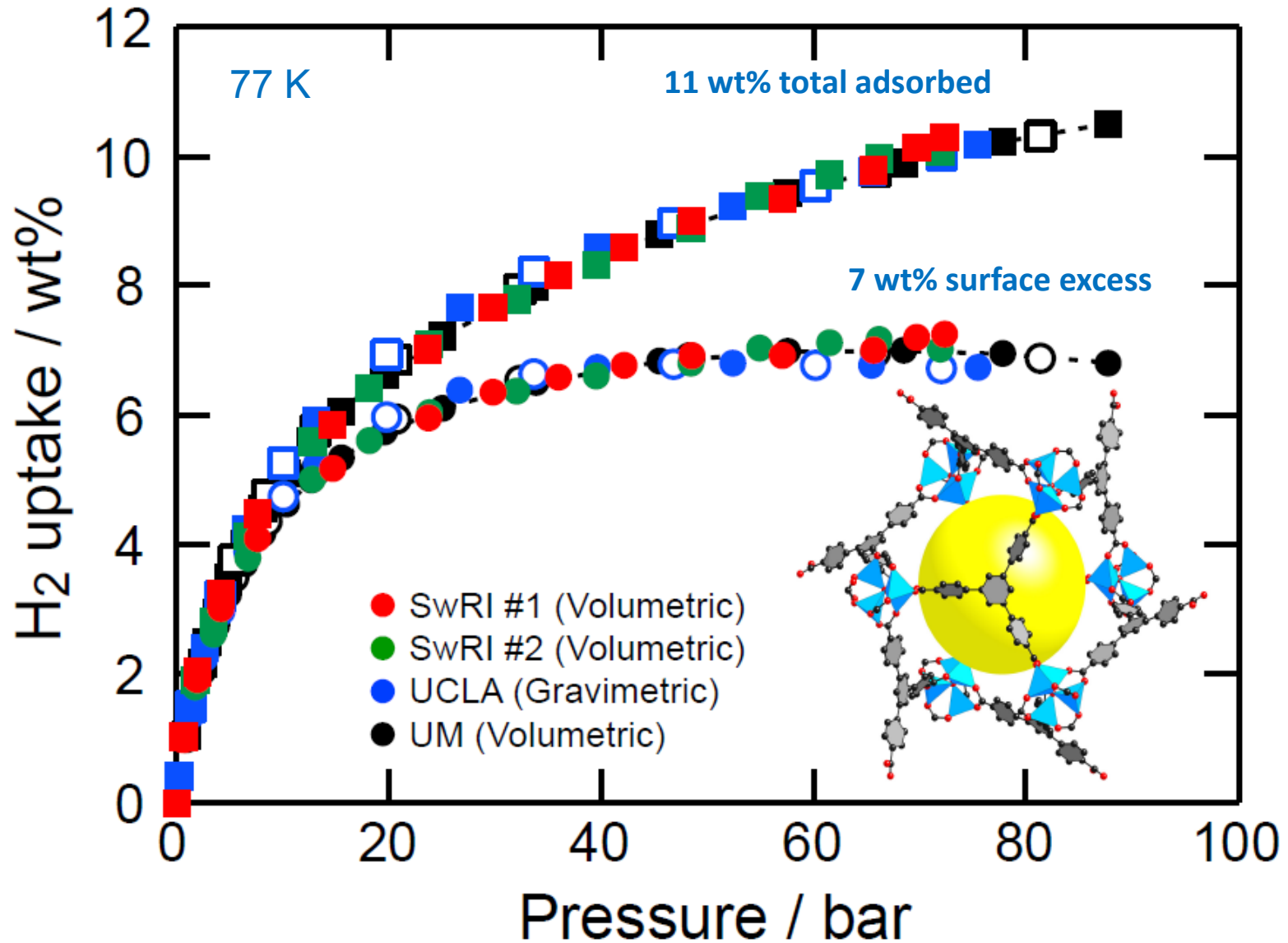
- ❑ Design of composition (metal centers and organic linkers). Synthesis and structural characterization is well worked out.
- ❑ Control of structure, topology, interpenetration and porosity.
- ❑ Formulation of hypotheses and testing of hypotheses is quite feasible. This leads to definitive conclusions and allows for rapid identification of important parameters which impact hydrogen uptake.

# MOF: Hydrogen Storage Capacities (50 bar, 77 K)



# Independent Verification of MOF-177 Hydrogen Uptake Capacity

(volumetric and gravimetric measurements verified, shown using gravimetric scale)



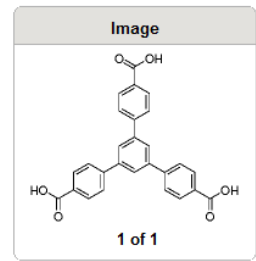
# Feasibility of MOFs for hydrogen storage

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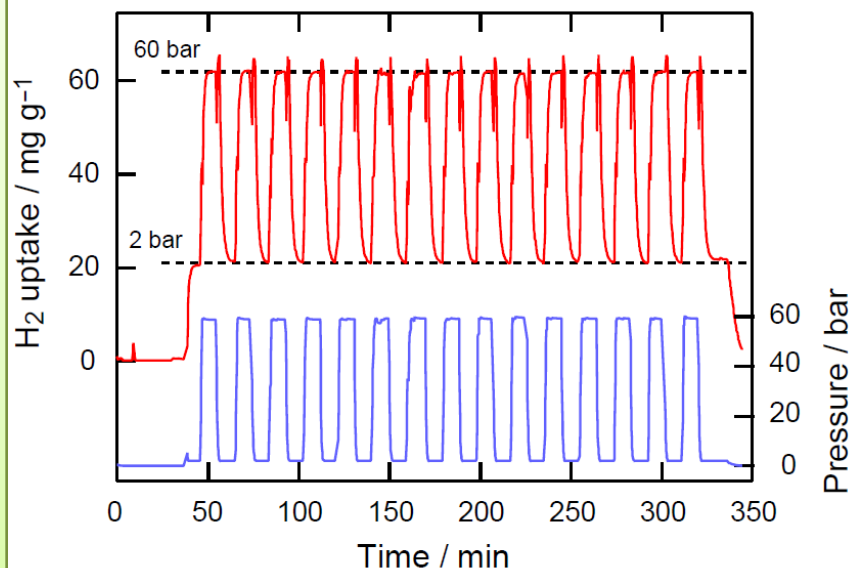
**686859** **1,3,5-Tris(4-carboxyphenyl)benzene**  
Aldrich  $\geq 98\%$ ,  $\leq 20$  wt. % solvent

**Price and Availability**  
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Synonyms: 4,4',4''-Benzene-1,3,5-triyl-tris(benzoic acid)  
CAS Number: 50446-44-1  
Empirical Formula (Hill Notation):  $C_{27}H_{18}O_6$   
Molecular Weight: 438.43  
MDL number: MFCD10000888

**Inexpensive organic links**

## Scale-Up and Shaping at BASF



- Excellent durability
- Fast H<sub>2</sub> charge rate (< 3 min)
- 4 wt% of H<sub>2</sub> delivery (2-60 bar at 77 K)

# Objectives (FY10-11)

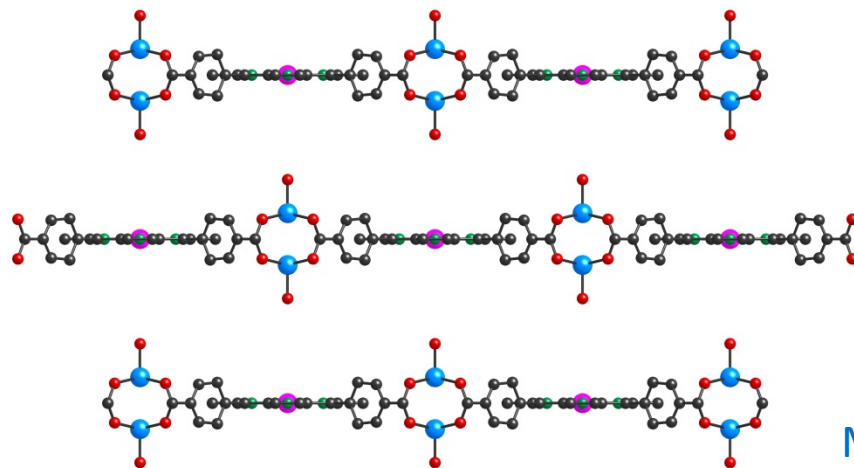
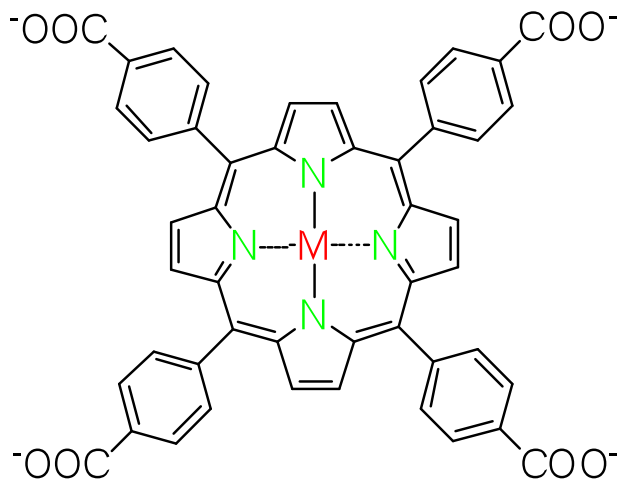
## Last year:

1. Impregnated metals as strong binding sites  
→ Metalated materials show larger binding energy, while significant surface area drop was observed.
2. Isoreticular expansion of the framework  
→ High surface area MOF (MOF-200) was prepared, but H<sub>2</sub> density per volume should be increased.

## This year:

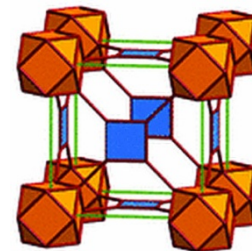
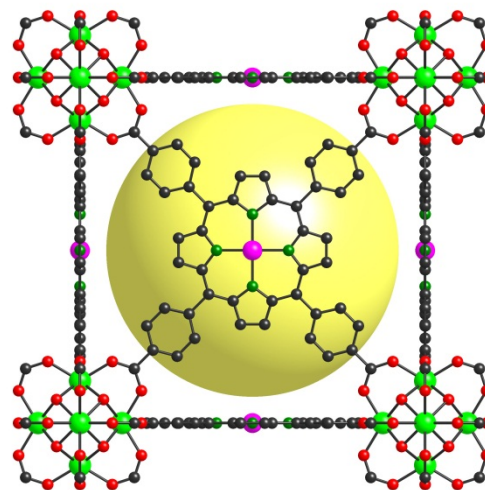
- 1. Expand the framework with keeping strong H<sub>2</sub> binding sites**
  - Design new porphyrin MOF to increase the storage space
  - Expand Mg-MOF-74; high  $Q_{st}$  and BET surface area to achieve high H<sub>2</sub> density at RT.
- 2. Preparation of ultrahigh-surface area MOFs**
  - Large storage space, but minimize dead space (*i.e.* high BET surface area)
  - Evaluate RT H<sub>2</sub> storage capacity by new high-surface area MOFs
- 3. Large scale synthesis and metalation of MOF-253**
  - Optimize the synthetic condition

# Design of highly porous porphyrin MOFs



MOF-122

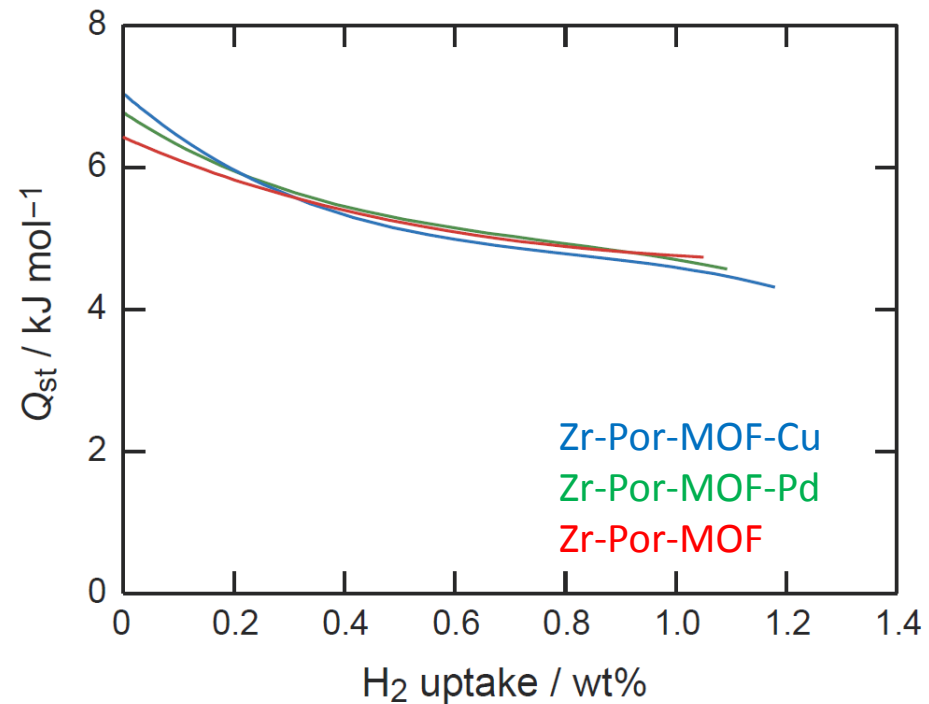
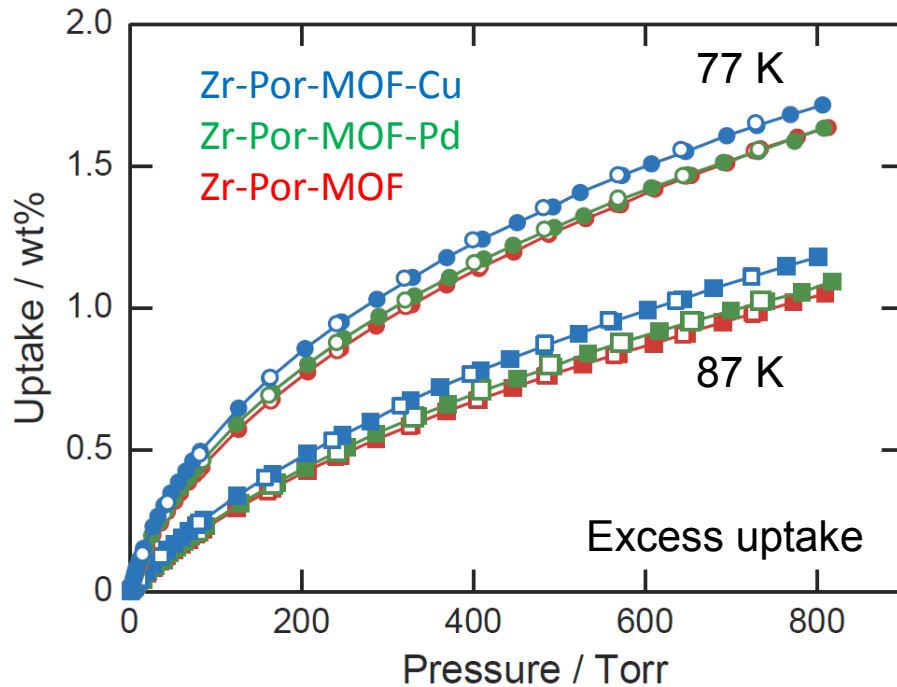
- ❑ Limited accessible space because of the layered structure (BET  $\approx 500$  m<sup>2</sup>/g)
- ❑ 3D structure with large storage space is required for better H<sub>2</sub> storage capacity
- ❑ Use Zr<sub>6</sub>O<sub>4</sub>(OH)<sub>4</sub>(CO<sub>2</sub>)<sub>12</sub> unit
  - Chemically stable
  - **ftw** net can be formed



ftw net



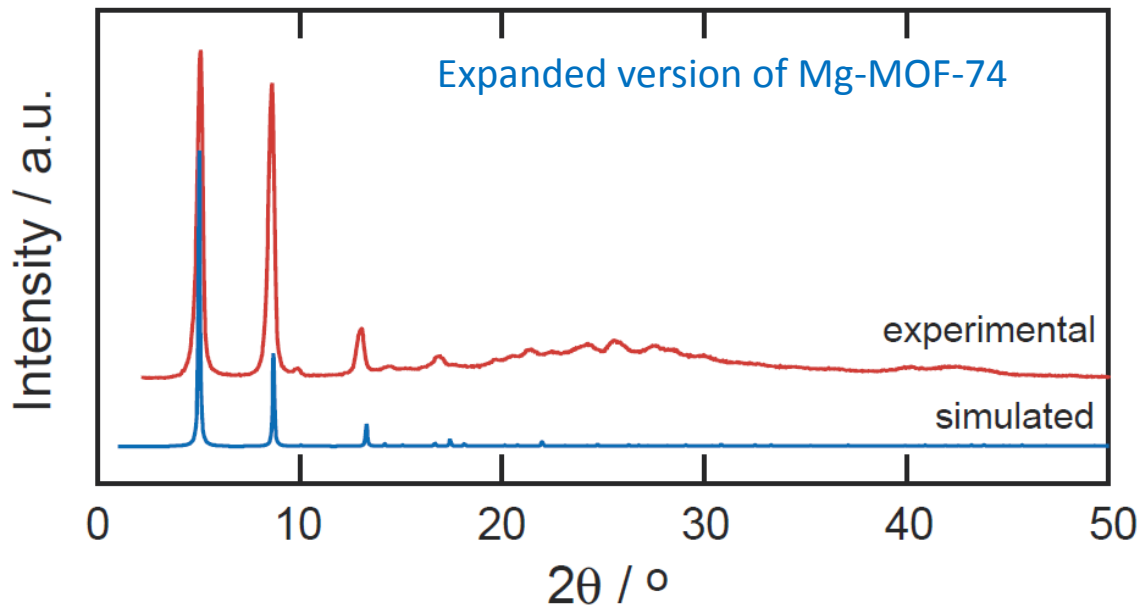
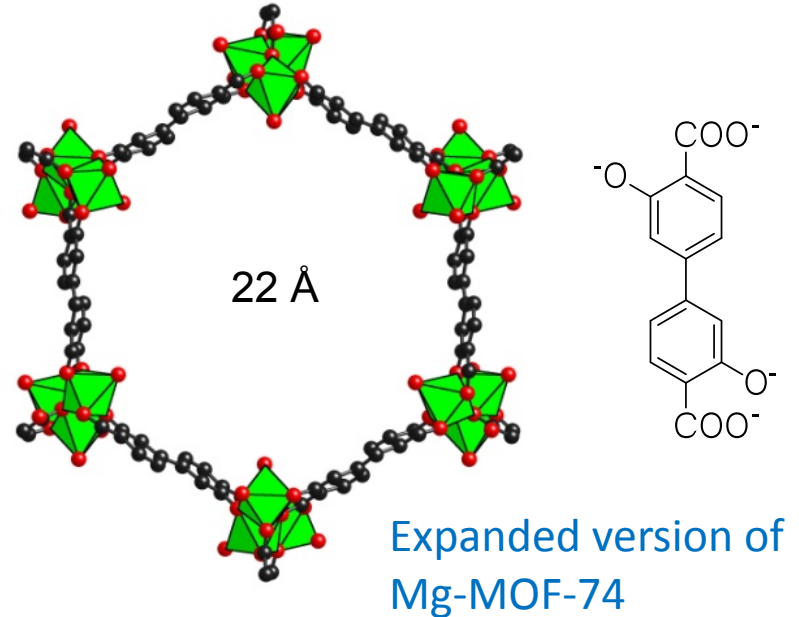
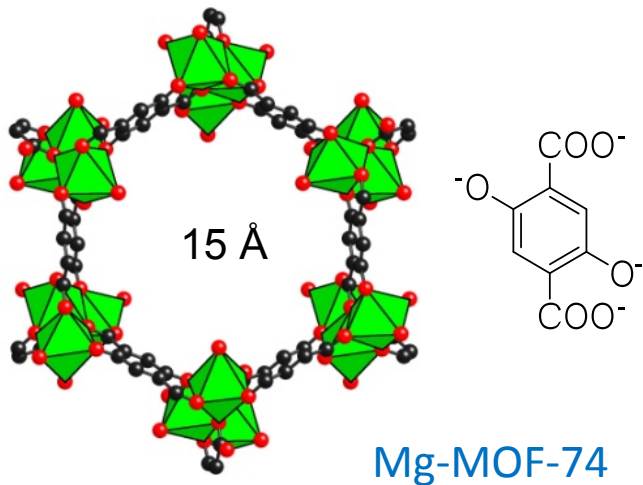
# H<sub>2</sub> uptake of metalated porphyrin MOFs



	BET SA (m <sup>2</sup> /g)	Langmuir SA (m <sup>2</sup> /g)	Pore volume (cm <sup>3</sup> /g)	Uptake at 1 bar and 77 K (wt%)	Uptake at 1 bar and 87 K (wt%)	Initial Q <sub>st</sub> (kJ/mol)
Zr-Por-MOF	2100	2390	0.80	1.6	1.0	6.4
Zr-Por-MOF-Cu	1850	2270	0.75	1.7	1.1	7.0
Zr-Por-MOF-Pd	1700	2310	0.79	1.6	1.0	6.8

- High BET surface areas were observed by all Zr-Por-MOFs.
- H<sub>2</sub> uptakes by Zr-Por-MOFs at 1 bar and 77 K are higher than that of MOF-177.
- Metalated MOFs show better H<sub>2</sub> uptake and higher initial Q<sub>st</sub>.

# Isorecticular expansion of Mg-MOF-74

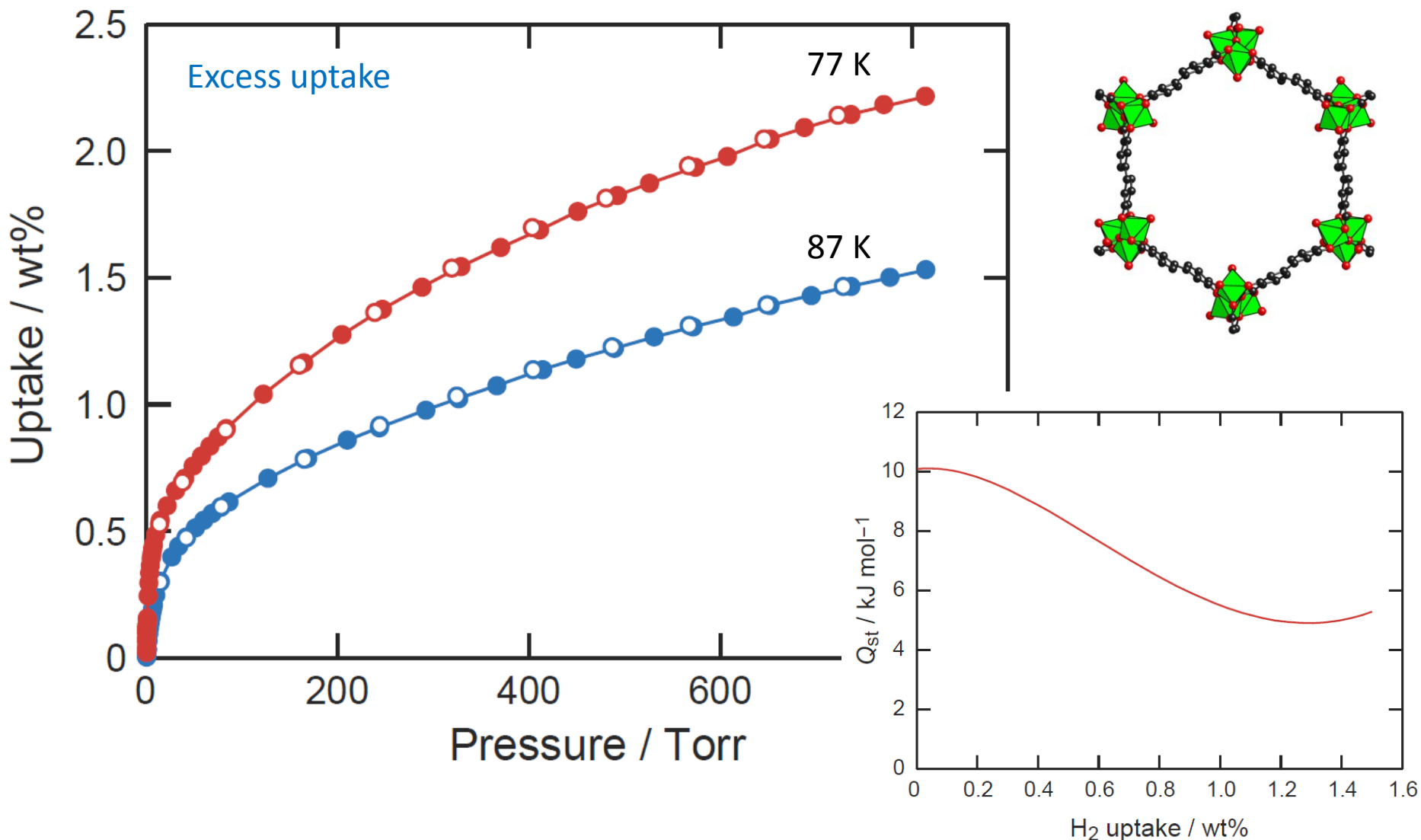


## Advantages

- High surface area and large pore volume
- Strong interaction between MOF and H<sub>2</sub>

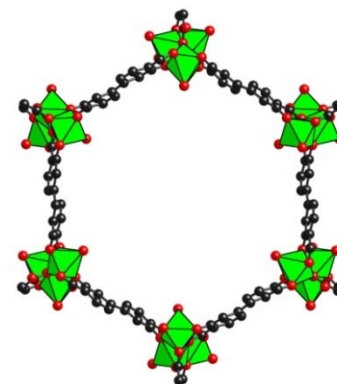
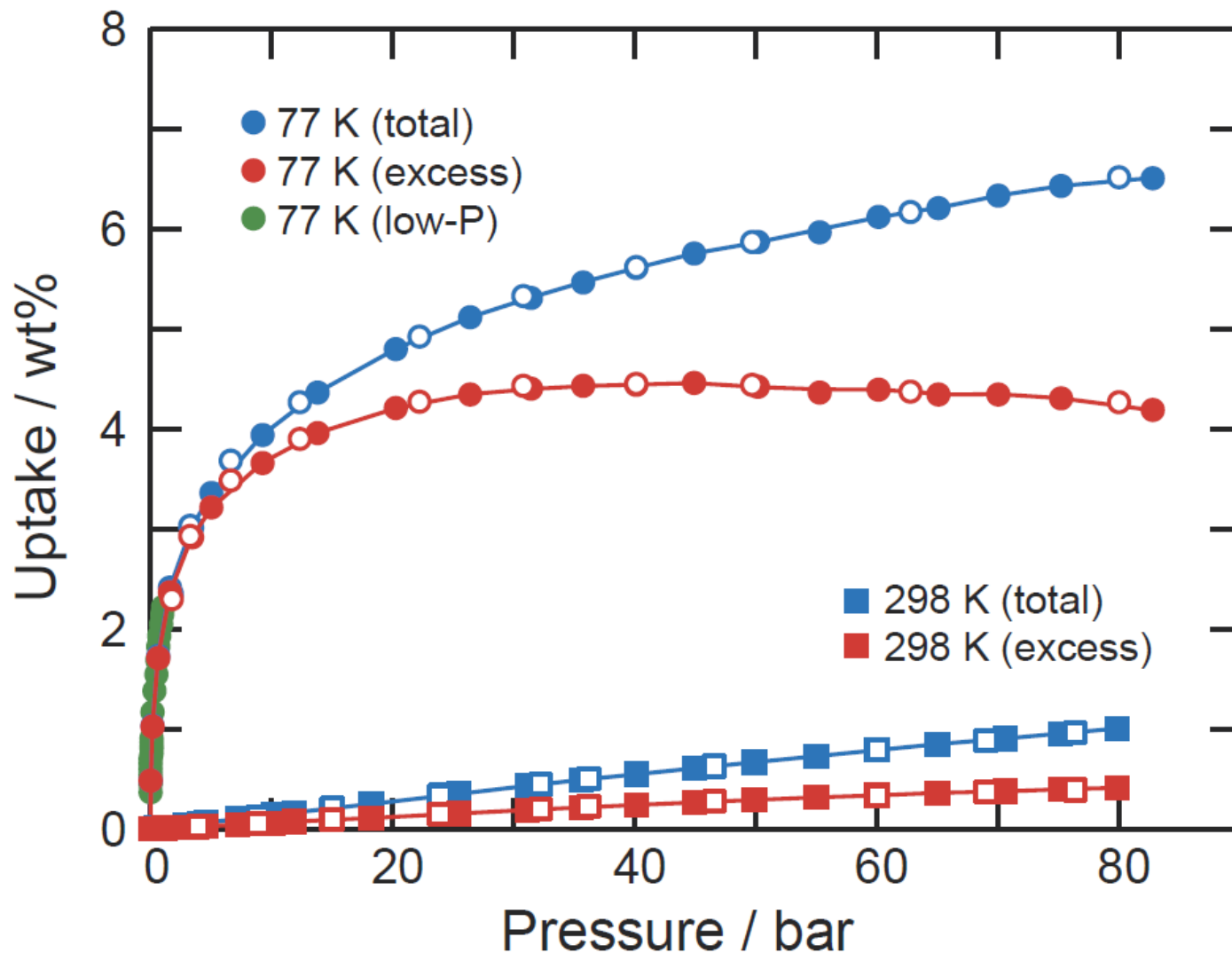
In collaboration with Prof. Stoddart group (Northwestern)

# Low-pressure H<sub>2</sub> isotherms



- 2.2 wt% H<sub>2</sub> uptake at 1 bar and 77 K
- High initial  $Q_{st}$  (10.1 kJ/mol)

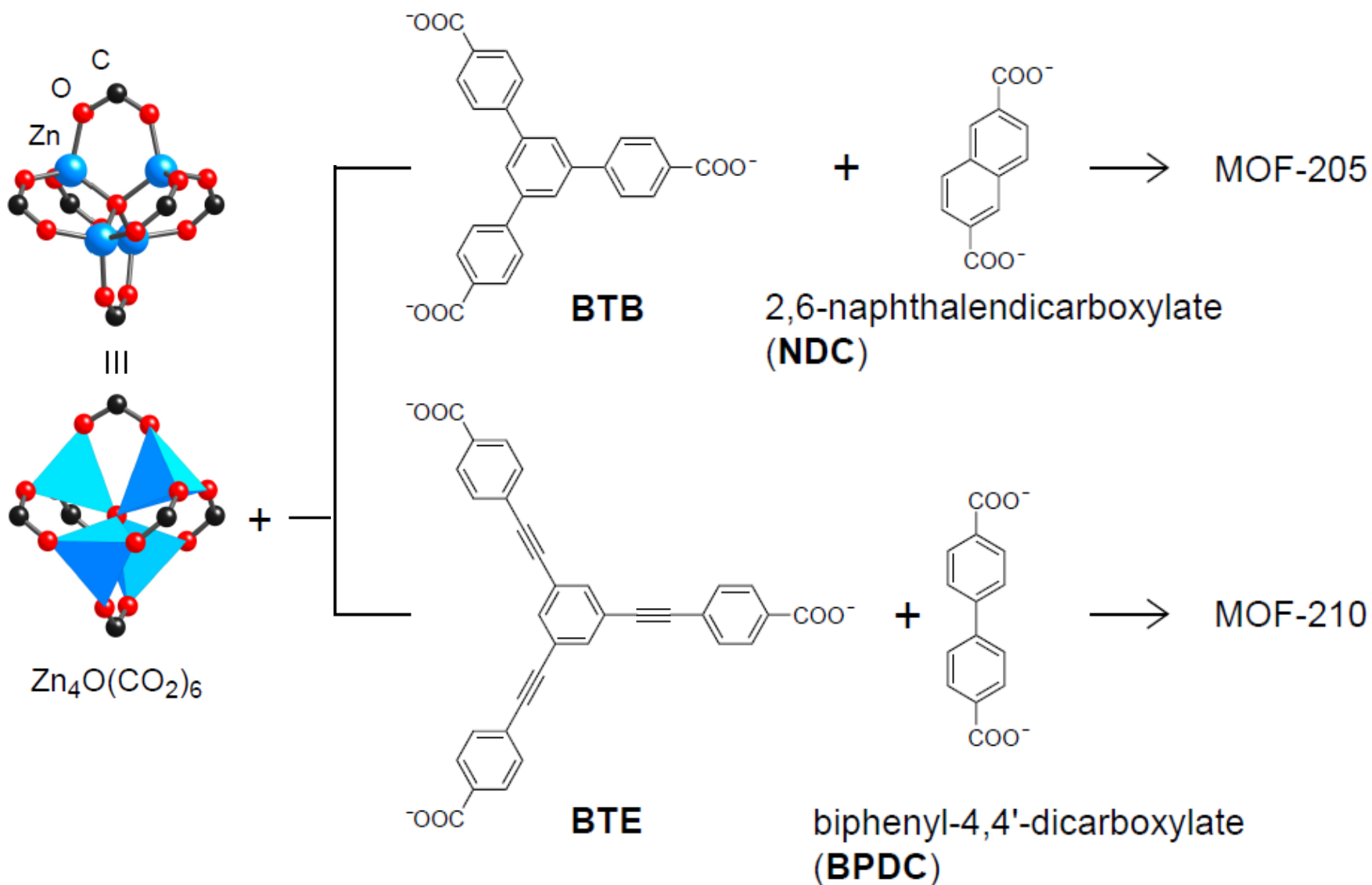
# High-pressure H<sub>2</sub> isotherms



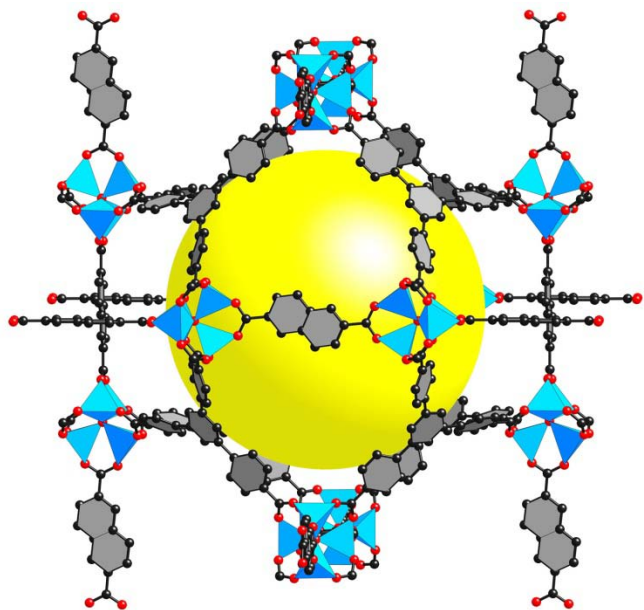
- 6.5 wt% (43 g/L) at 77 K and 80 bar
- 1.0 wt% (6.3 g/L) at 298 K and 80 bar

# Expansion of frameworks (mixed link system)

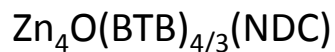
## How to avoid interpenetration?



# Synthesis of MOF-205 and 210



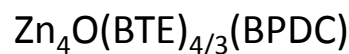
## MOF-205



*Pm-3n*

$a = 30.353(4) \text{ \AA}$

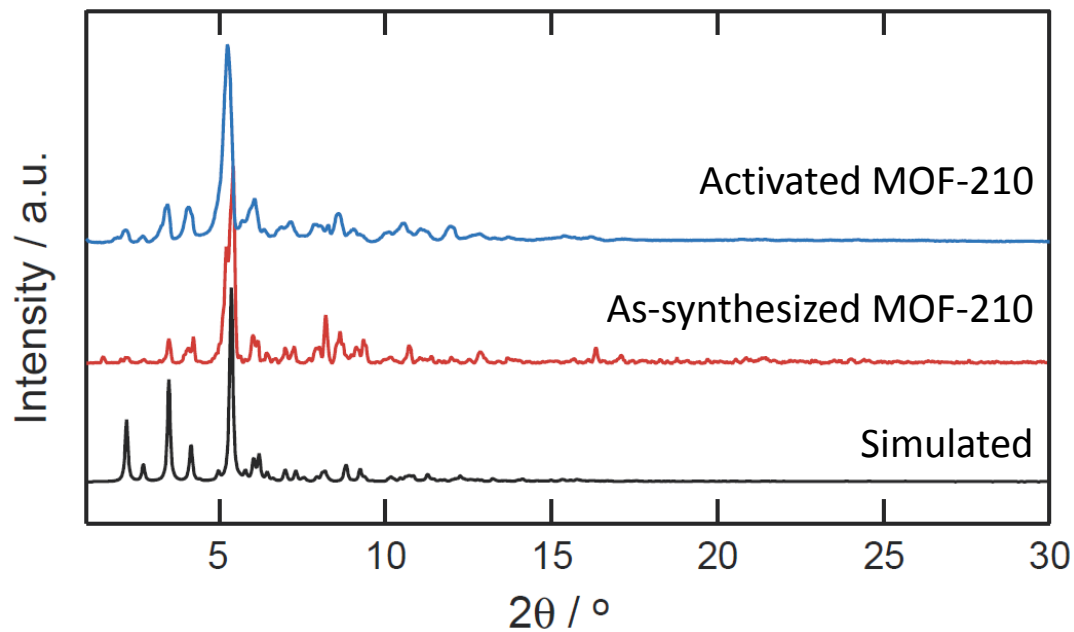
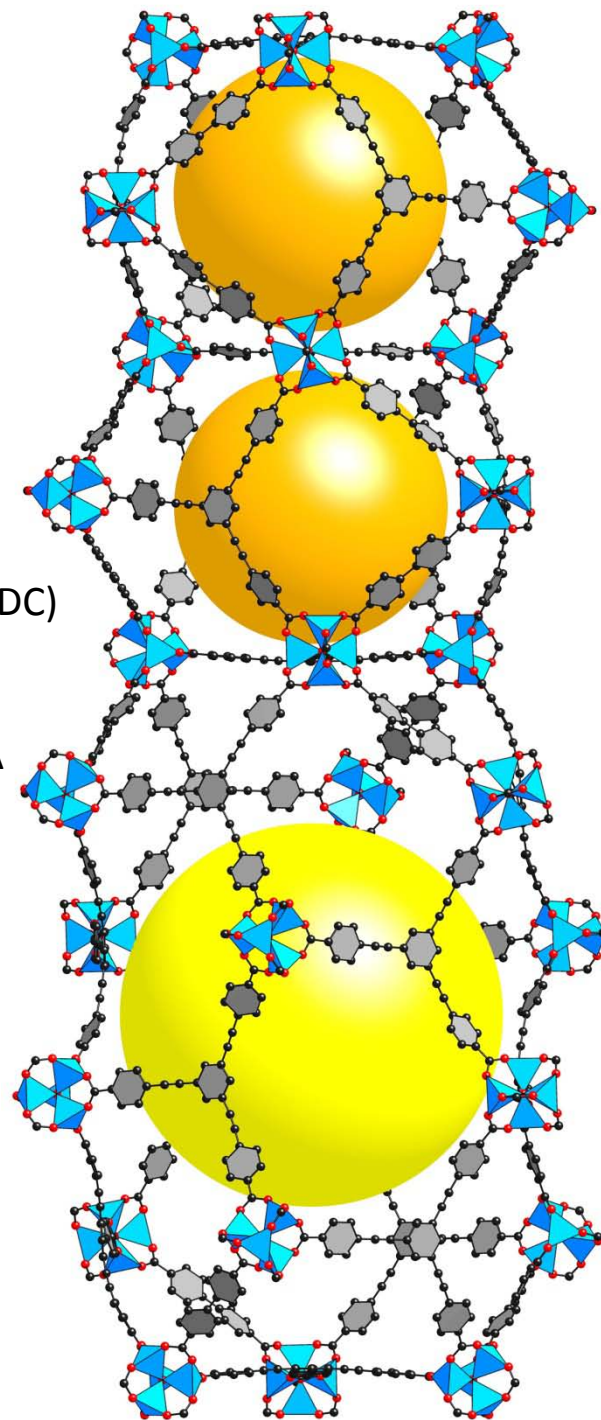
## MOF-210



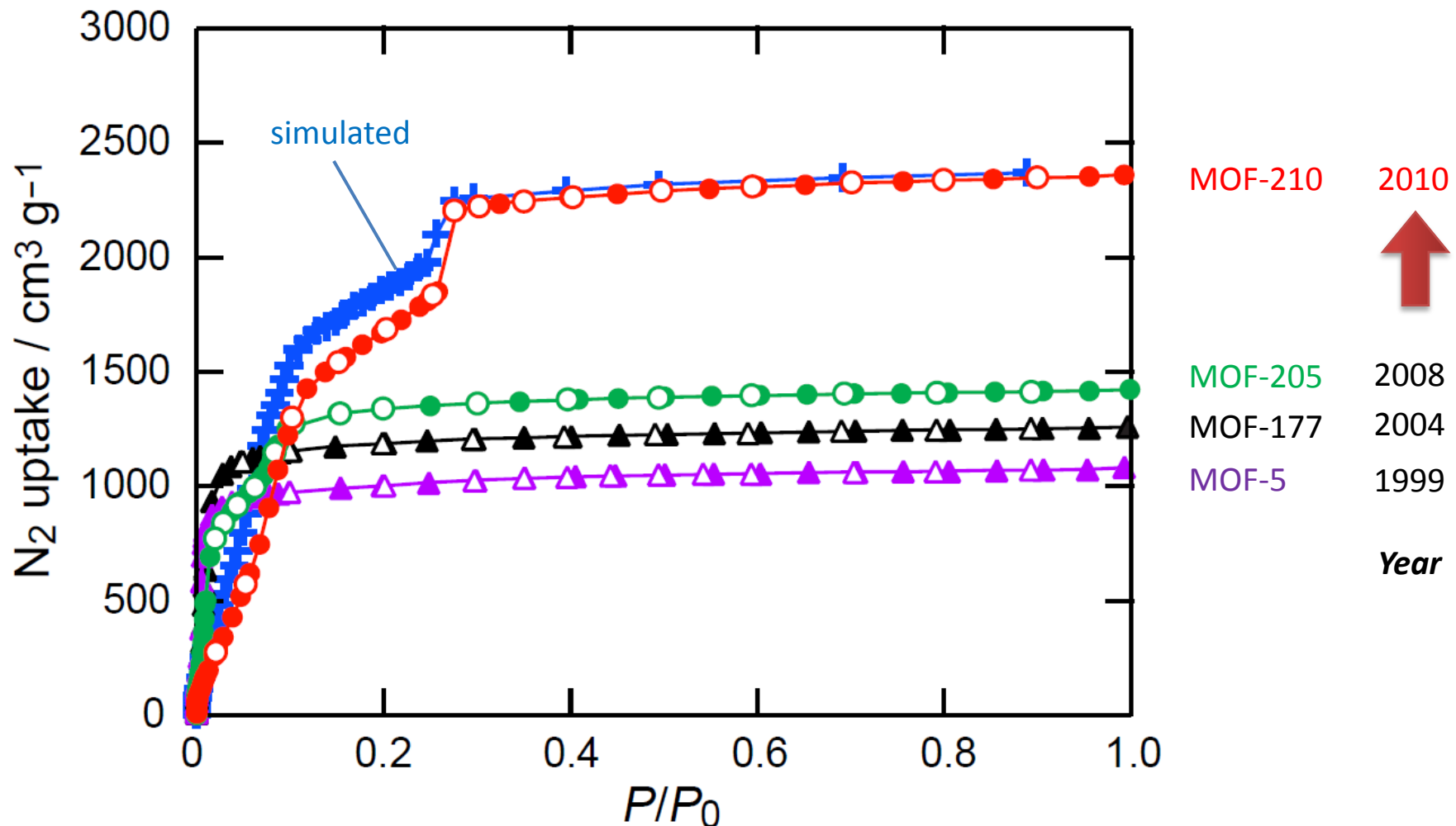
*R-3*

$a = 50.745(1) \text{ \AA}$

$c = 194.256(5) \text{ \AA}$



# Low-pressure N<sub>2</sub> isotherms



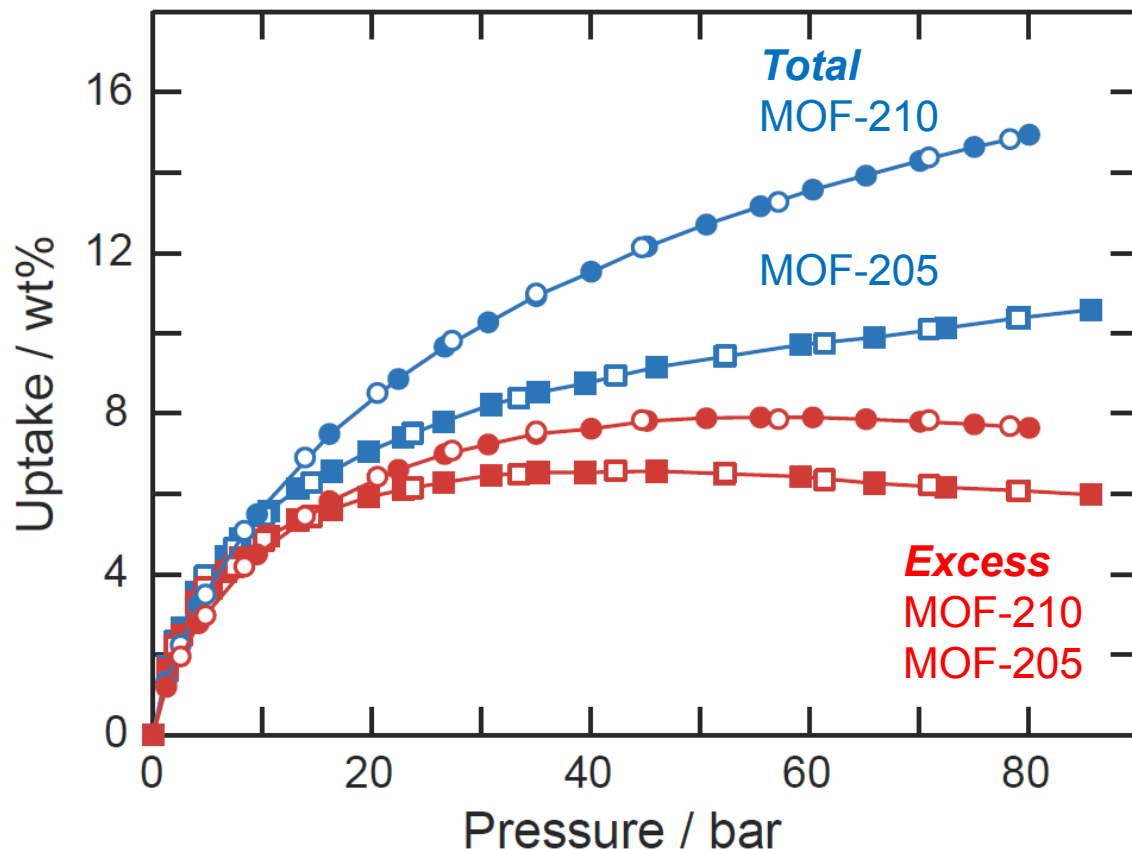
- BET surface area: 6240 m<sup>2</sup> g<sup>-1</sup> (the **highest** surface area)
- Total pore volume: 3.60 cm<sup>3</sup> g<sup>-1</sup> (the **largest** value among crystalline materials)

In collaboration with O. Yazaydin & R. Snurr (Northwestern University)

# High-pressure H<sub>2</sub> isotherms

H<sub>2</sub> uptake capacity of MOF-210 was confirmed by BASF.

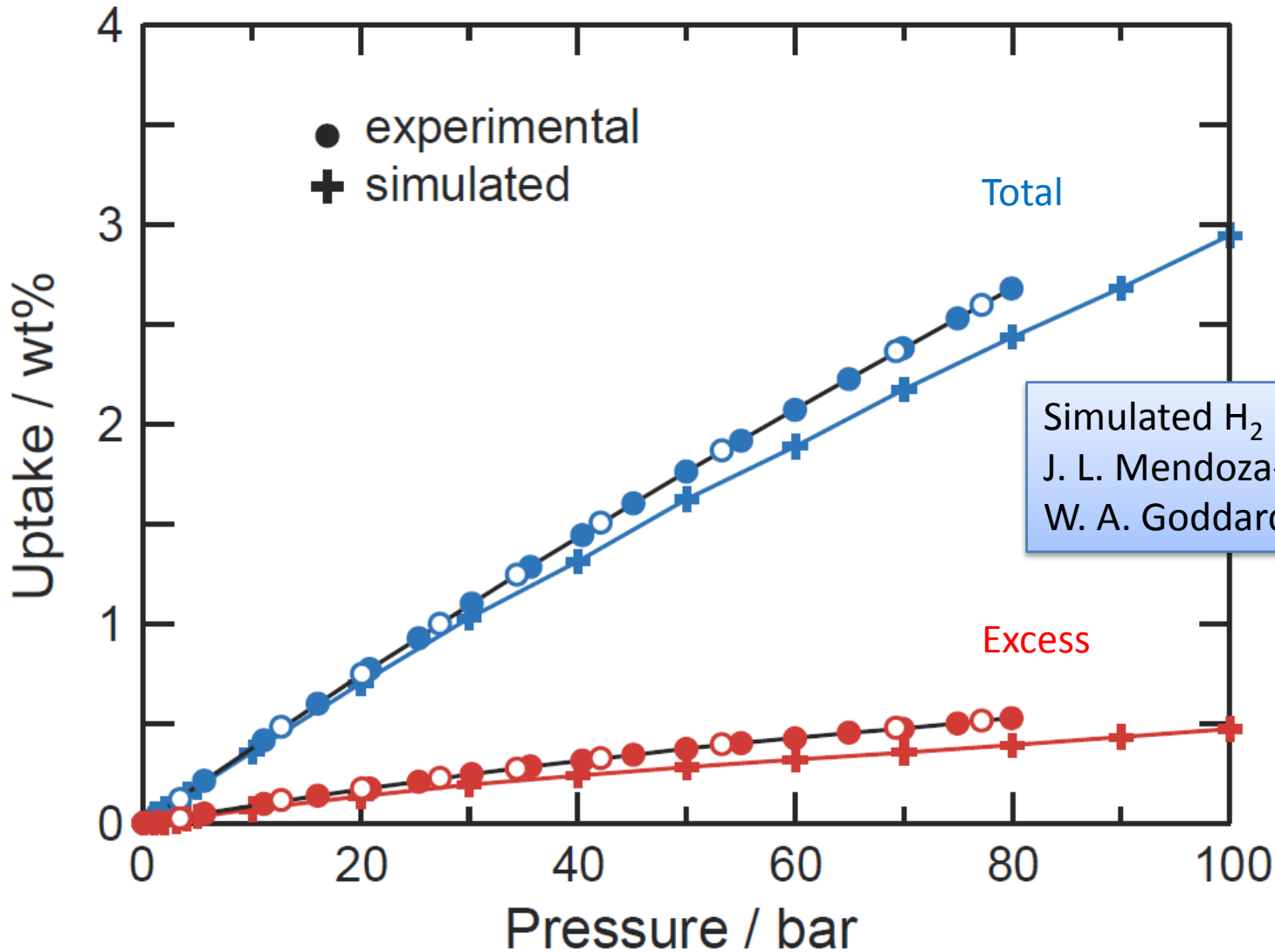
## Porosity and H<sub>2</sub> uptake of MOFs at 77 K and 80 bar



	Density (g/cm <sup>3</sup> )	Void space (%)	BET SA (m <sub>2</sub> /g)	Excess (wt%)	Total (wt%)	Total (g/L)
Bulk H <sub>2</sub>	n/a	n/a	n/a	n/a	n/a	26
MOF-5	0.59	79	3800	7.1	9.6	63
MOF-177	0.43	83	4500	6.8	10.4	50
MOF-200	0.22	90	4530	6.9	14.0	36
<b>MOF-205</b>	<b>0.38</b>	<b>85</b>	<b>4460</b>	<b>6.5</b>	<b>10.7</b>	<b>46</b>
<b>MOF-210</b>	<b>0.25</b>	<b>89</b>	<b>6240</b>	<b>7.9</b>	<b>15.0</b>	<b>44</b>
UMCM-2	0.4	83	5200	6.5	11.0	50
NU-100	0.29	87	6143	9.0	14.1	41



# H<sub>2</sub> isotherm of MOF-210 at 298 K

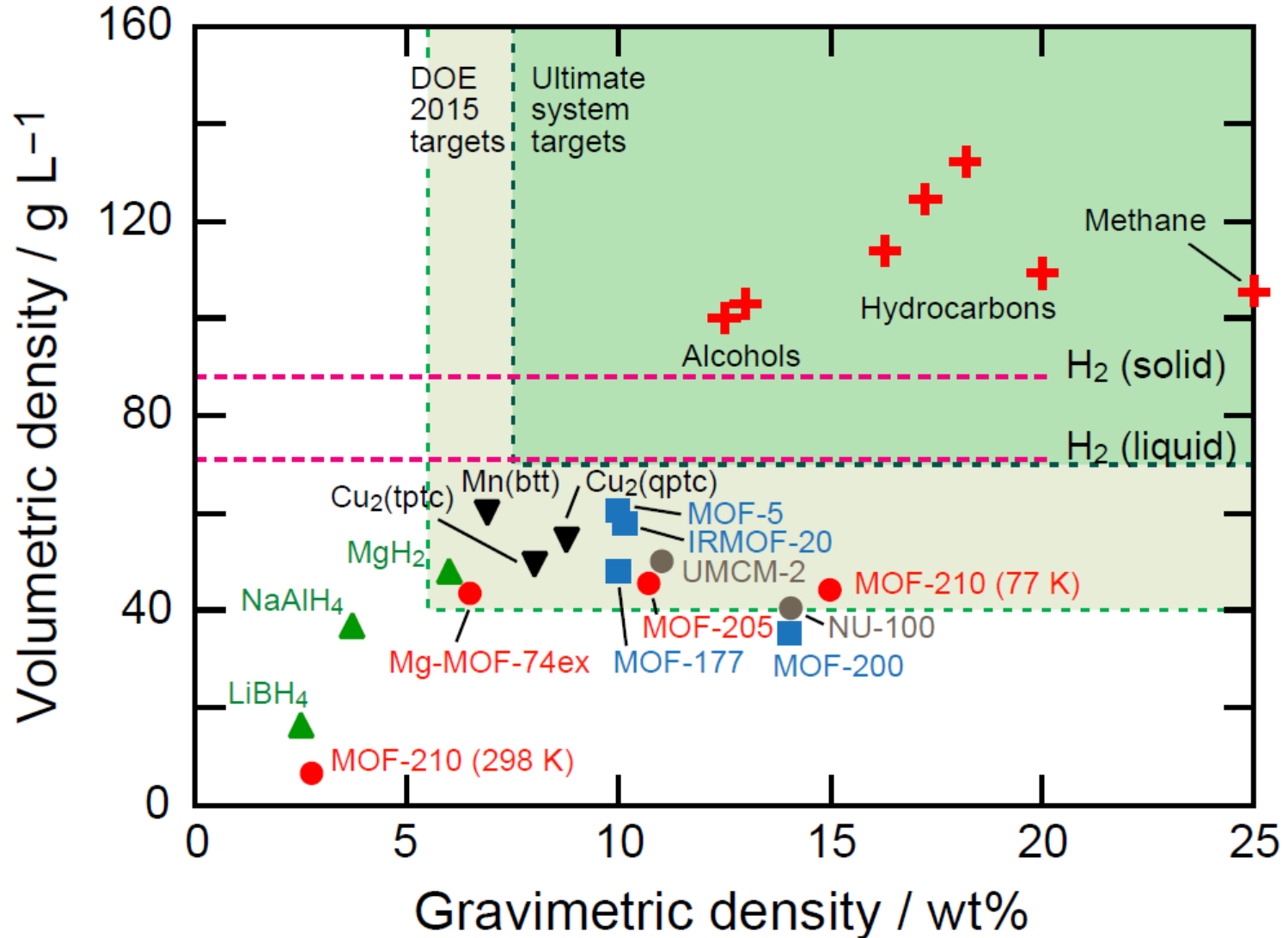


□ 2.7 wt% (total) uptake at 298 K and 80 bar

□ Experimental data are close to predicted values

# Stored hydrogen per mass and per volume

(only metal hydrides showing good recycling are included)

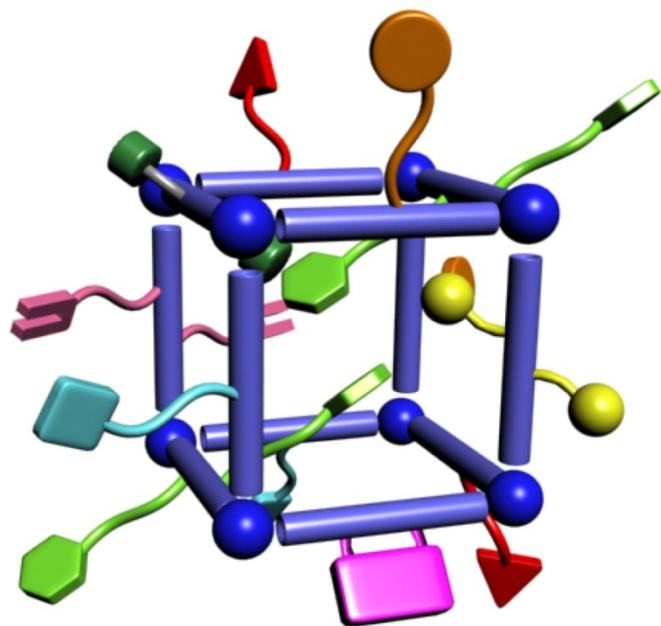


Gravimetric H<sub>2</sub> density in MOF-210 is approaching those of hydrocarbons.

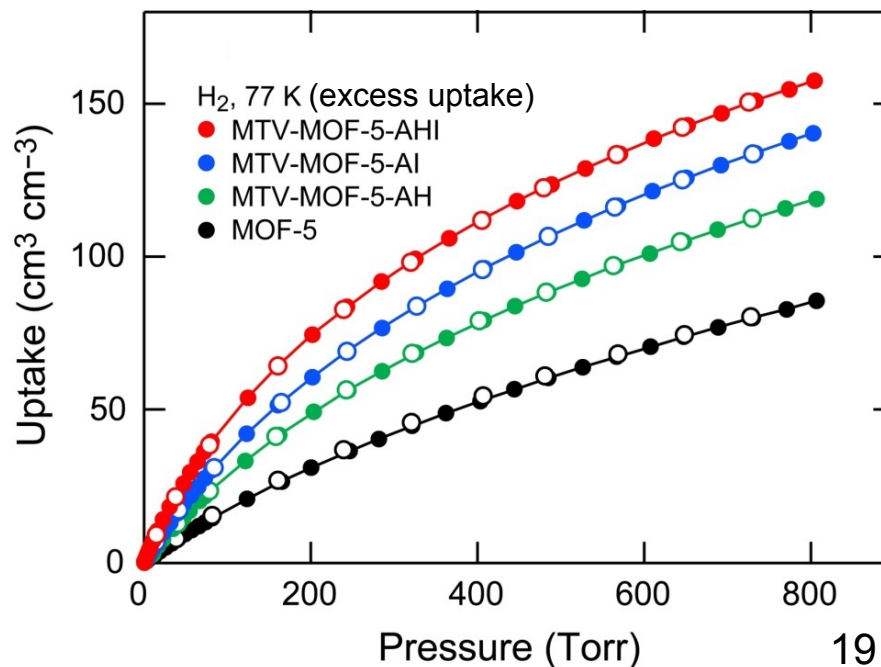
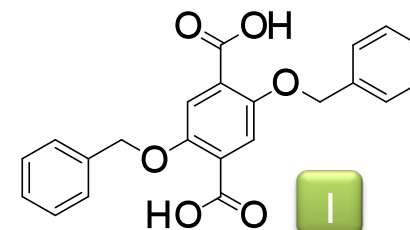
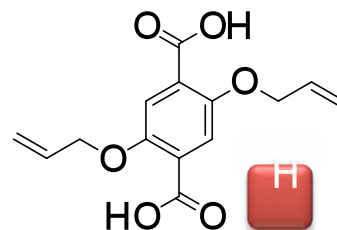
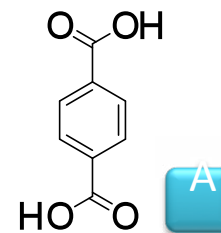
# What's next?

## How to increase volumetric $H_2$ uptakes by MOFs?

- Multi-variate MOF (MTV-MOF) can improve the storage capacity.
- Various organic functionalities and metals will be incorporated/impregnated in the frameworks.



MTV-MOF-5 structure  
with eight different functionalities



# Summary

**Relevance:** For room temperature hydrogen storage, a systematic survey was pursued experimentally.

**Approach:** Aim at increasing strong binding sites for maximum hydrogen uptake capacity without losing pore volume.

**Technical accomplishments and progress:**

- Preparation of novel MOFs with metals
- Highest BET surface area among porous solids
- 15 and 2.7 wt% H<sub>2</sub> uptake by MOF-210 at 77 K and RT
- Characterization of metalated MOF-253

**Technology transfer/collaborations:** Active relationship with collaboration partners (theory, organic synthesis, and material design) and BASF (verification of H<sub>2</sub> uptake).

**Proposed future research:**

- Employ metals to create strong binding sites.
- Utilize the MTV concept for improved volumetric H<sub>2</sub> uptake.