

PD053

PHOTOELECTROCHEMICAL HYDROGEN PRODUCTION

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MVSystems, Inc.
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Project ID # DE-FC36-07GO17105, A00

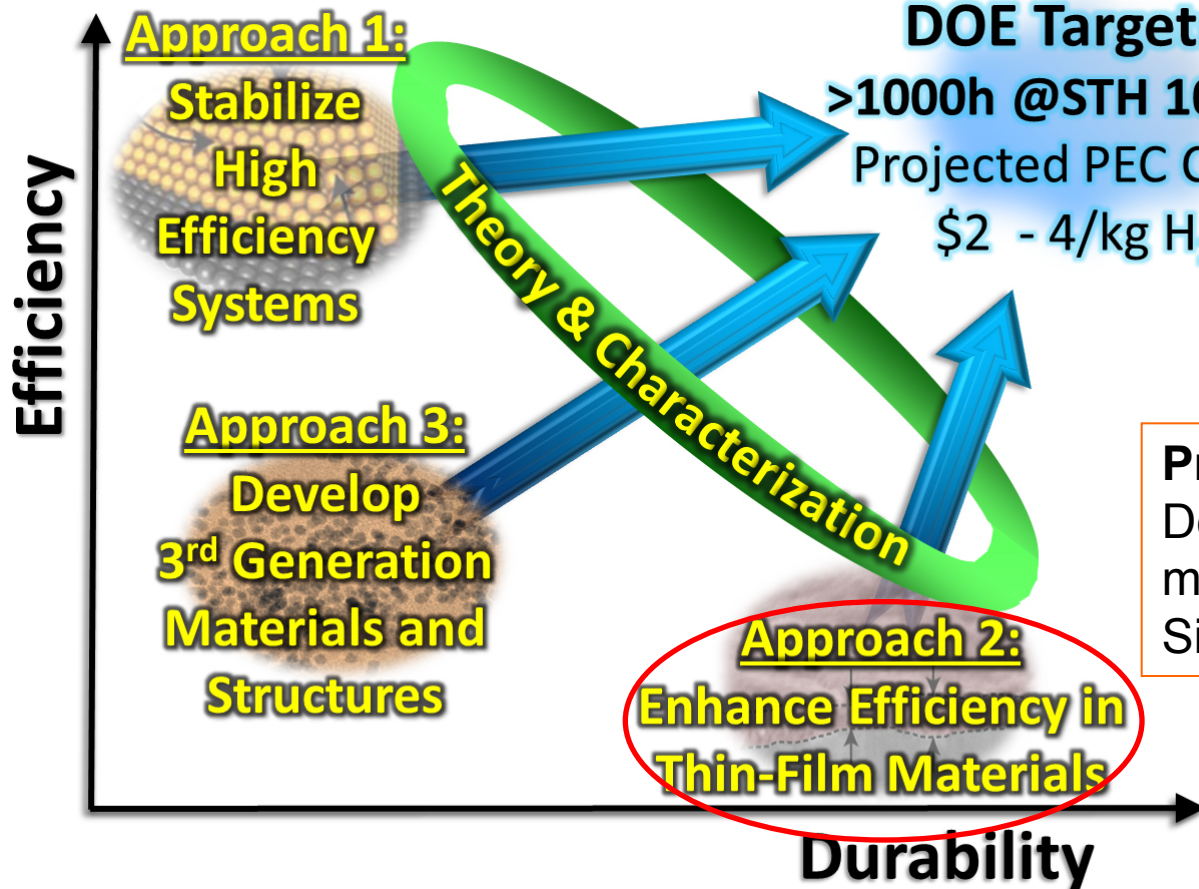


DOE Targets:

>1000h @STH 10-25%

Projected PEC Cost:

\$2 - 4/kg H₂



Project focus (Approach 2):
Develop low-cost thin-film based monolithic hybrid devices with a-Si PV cells as engine

Overview

Timeline

Phase 1:

- Project start date: 9/1/2007
- Project end date: 12/31/2010

Passed go/no go evaluation in Nov, 2010

Phase 2:

- Project start date: 1/1/2011
- Project end date: 12/31/2012

No-cost extension: 1/1-9/30/2013

Budget

- Total project funding
 - DOE share: 2,543,415.65
 - MVSystems share: 628,952.40

Barriers

- Challenges for photoelectrochemical hydrogen production technologies:
 - Y: Materials Efficiency
 - Z: Materials Durability
 - AB: Bulk Materials Synthesis
 - AC: Device Configuration Designs

Partners

- Collaborators:
 - Hawaii Natural Energy Institute (HNEI)
 - National Renewable Energy Laboratory (NREL)
 - University of Nevada at Las Vegas (UNLV)
- Project Lead: MVSystems, Inc.

Relevance - Objectives

3 material classes covered in this project:

- Amorphous silicon carbide (a-SiC)

(performed by MVS)

MVSystems, Inc.

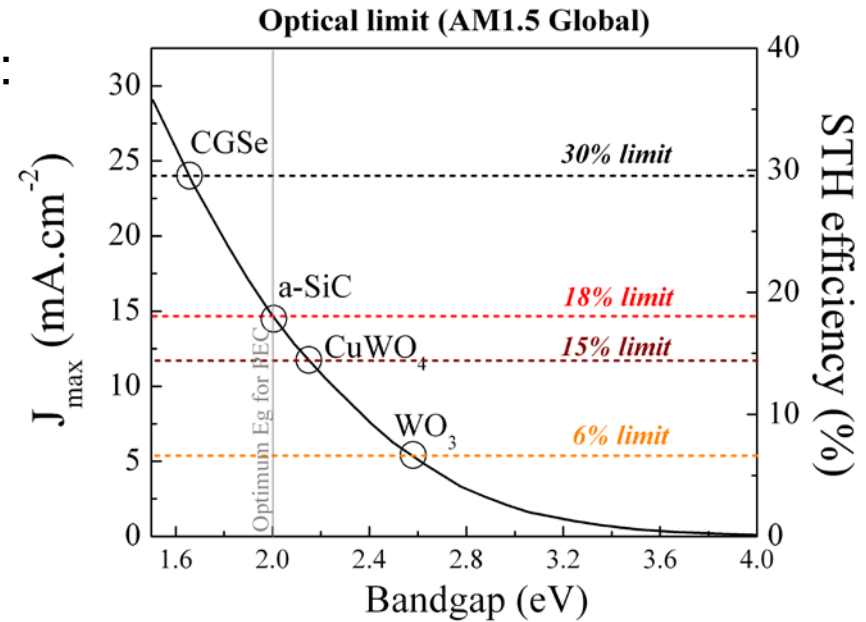
- New metal oxides (i.e. CuWO_4)

(performed by HNEI)

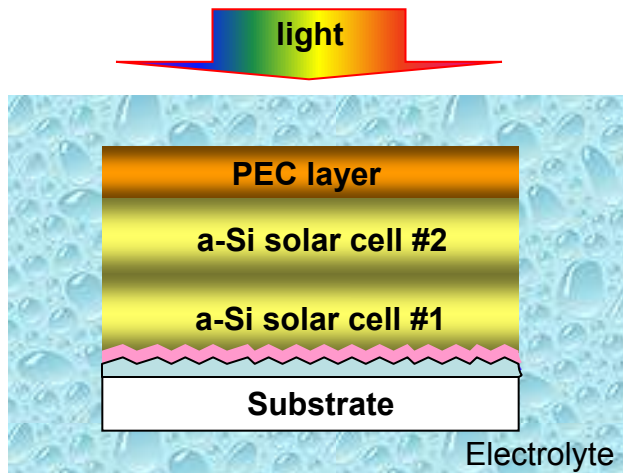


- I-III-VI₂ (Copper Chalcopyrite-based)

(performed by HNEI)



Our goal: Develop a monolithic hybrid PEC device powered by MVS' low-cost a-Si-based tandem solar cell.



Project Objectives: (by the end of 9/30/13)

- Solar-to-hydrogen efficiency: 5%
- Durability: 500-hrs

Relevance -Milestones

Goal ->

Material Photocurrent

4mA/cm²

Material/Device Durability*

500hrs

Device Efficiency (STH)

5%

Amorphous Silicon Carbide (a-SiC)

8mA/cm²

>100% Achieved

310hrs @ 1mA/cm²

62% Achieved

6.1%STH

>100% Achieved

Tungsten Oxide (WO₃)

3.6mA/cm²

90% Achieved

600hrs @ 1.5mA/cm²

>>100% Achieved

3.1%STH

62% Achieved

I-III-VI₂

(Copper Chalcopyrite-based)

20mA/cm²

>>100% Achieved

420hrs @ 4mA/cm²

84% Achieved

4.34%STH

87% Achieved

* Test conditions in slide #26.

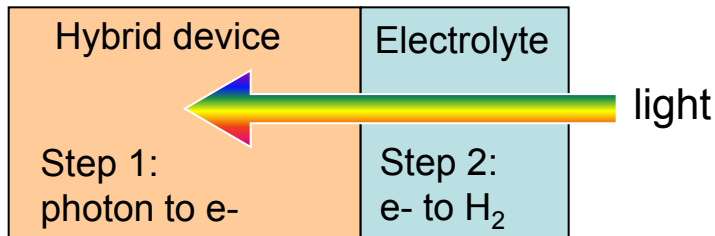
Relevance – Barriers

	a-SiC	Metal oxides	I-III-VI ₂ (Copper Chalcopyrite-based)
AB: Synthesis	Entire PEC device fabricated with low-cost PECVD in a cluster tool identical to those used in PV industries.	Best performance achieved with conventional sputtering methods	CGSe films synthesized with co-evaporation methods. Synergy with PV industry (CIGSe)
AC: Device design - Achieved: - Barriers:	Monolithic device No barriers	Hybrid PEC device concept demonstrated with mechanical stack Current deposition temperature requires innovative integration scheme	Hybrid PEC device concept demonstrated with co-planar PV/PEC Current deposition temperature requires innovative integration scheme
Z: Durability - Achieved: (so far tested)	310-hrs Need to test the durability at high photocurrent	600-hrs	420-hrs
Y: Efficiency - Achieved: - Barriers:	6.10% STH efficiency Need to modify surface to lower overpotential	3.1% STH with pure WO ₃ (2.6 eV). Need to discover metal oxides with appropriate band-gap	4.34% STH achieved with co-planar integration. Need to modify band alignment to lower onset potentials

Approaches

Strategy for achieving STH efficiency > 5%

Basic view of PEC H₂ production:



Step 1: solid state process:
Engine: how well solar cell performance is

Solar-to-hydrogen efficiency:

$$STH \text{ efficiency} = \eta_{solid-state} \times \eta_{energetics} \times \eta_{kinetics}$$

Step 2: interfacial process with two components:

- Energetics: how well electrons reach /pass the interface (overpotential)*
- Kinetics: how well electrons participate to H₂ reaction*

a-SiC: improve interface energetics and kinetics with appropriate surface treatment - *decrease overpotential*

Metal oxides: identify stable compounds with appropriate band gap (2.0-2.2 eV)
- *improve transport properties with elemental doping*

I-III-VI₂: lower valence band edge via Cu and Se (partial) substitution
- *decrease overpotentials and increase bandgap from 1.6 to 1.9 eV*

Part I

Amorphous Silicon Carbide (a-SiC)

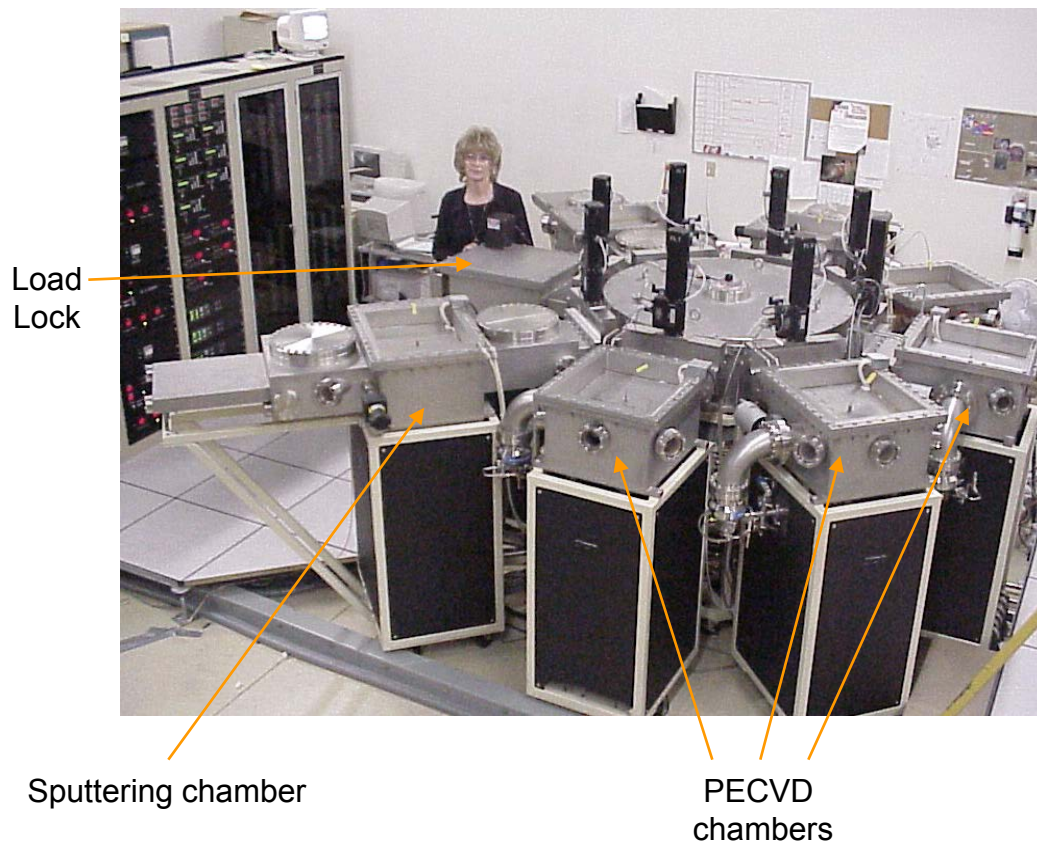
Part II

Metal Oxide Compounds

Part III

I-III-VI₂ (Copper Chalcopyrite-based)

All a-SiC films, photoelectrodes, solar cells and the PEC hybrid devices were fabricated in the cluster tool PECVD/Sputtering System, designed and manufactured by MVSystems, Inc.



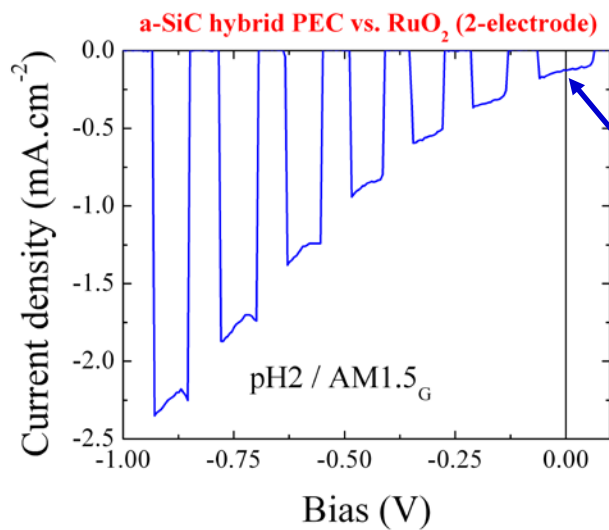
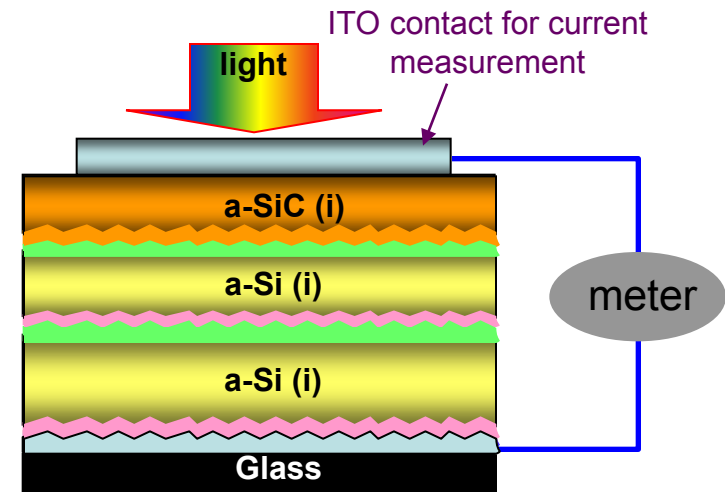
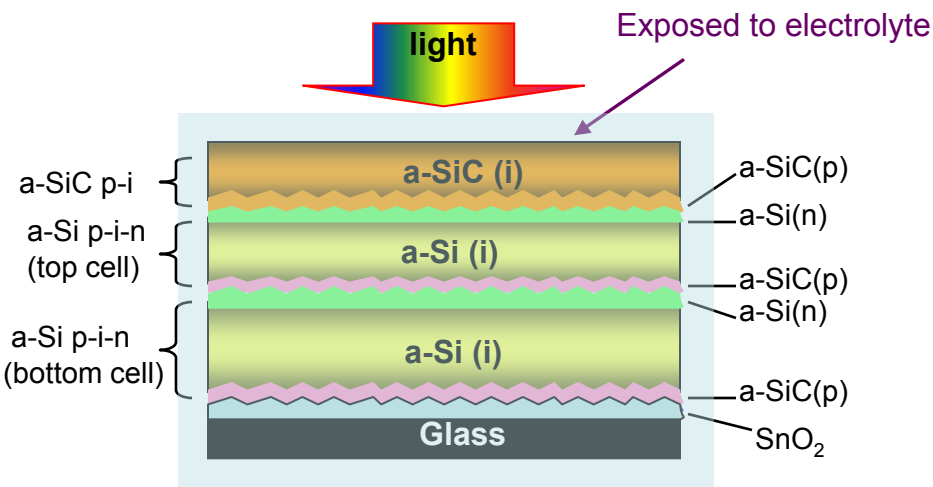
Main deposition parameters:

RF power:	10-20 W
Excitation frequency:	13.56 MHz
Pressure:	300-550 mTorr
SiH ₄ flow rate:	20 sccm
CH ₄ flow rate:	0-20 sccm
H ₂ flow rate:	0-100 sccm
Substrate temperature:	200° C

<http://www.mvsystemsinc.com>

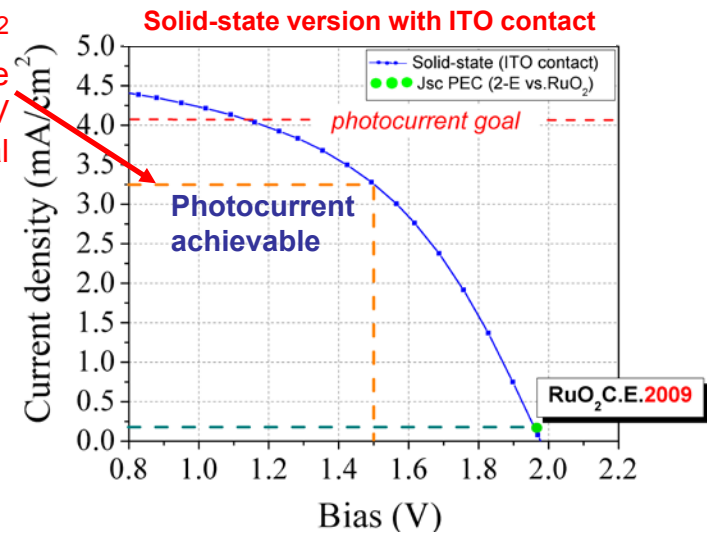
Amorphous and/or nano-crystalline Si solar cells in conjunction with the photo-electrode as the driver for a-SiC, WO₃ and I-III-VI₂ PEC.

Progress: Comparison with a Solid-State Configuration



>3.2 mA/cm²
as a solid-state device
assuming 0.3V
overpotential

0.25 mA/cm²
in electrolyte



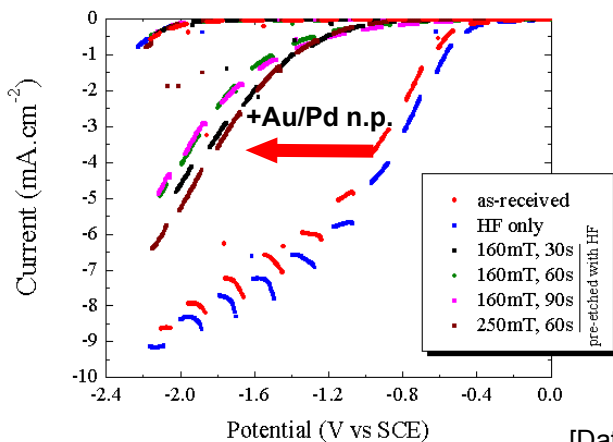
- STH efficiency of hybrid PV/a-SiC device should be >4% base on solid state version (right)
- Low current in hybrid PV/a-SiC device (left)
- Charge carrier extraction problem at the a-SiC/electrolyte interface

Progress: Surface modification by metal nanoparticles

(reported in 2011' & 2012' AMR meeting)

High work function metals (Pt, Pd, Au)

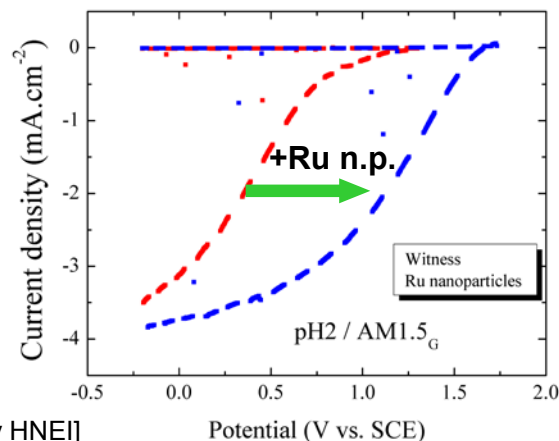
decrease photocurrent:



[Data measured by HNEI]

Low work function metals (Ti, Ru, W)

increase photocurrent

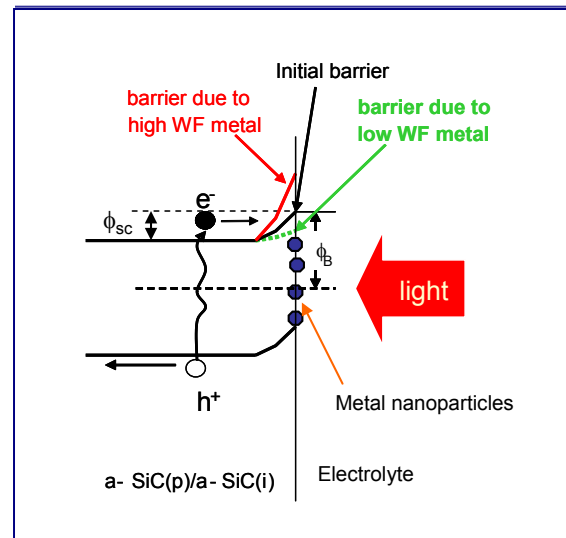


Potential shift ΔV for metals of different work functions

Metal	WF ϕ_m (eV)	ΔV^* (V vs. SCE)	ϕ_{sc}^{**} (eV)
Pt/Au	5.4 (Pt)	-0.7~ -0.8	1.46 (Pt)
Pd/Au	5.6	-0.8~ -1.1	1.66
Ti	4.33	0.2 ~ 0.4	0.39
Ru	4.71	0.3 ~0.75	0.77
W	4.8	0.6	0.84

* Measured at current density of 2 mA/cm².

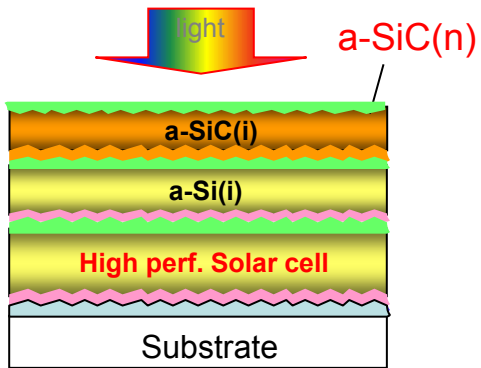
** $\phi_{sc} = \phi_m - \phi_s$. (ϕ_s from reported surface data)



Progress: Further improvement in surface energetics

Addressing "Efficiency"

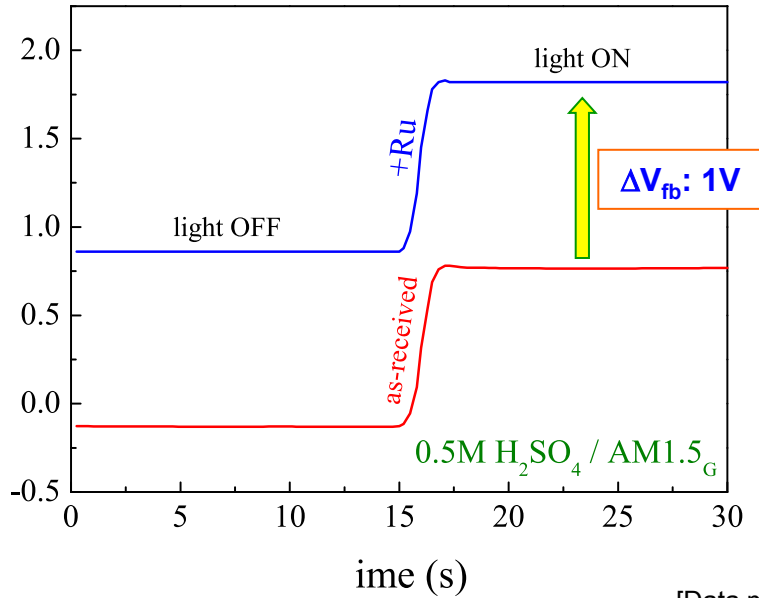
New configuration: (X-cell pin/ aSi-pin/a-SiC pin)



Comparison of PEC performances:
(a-Si pin-pin/a-SiC pi vs X-cell/aSi/a-SiC pin)

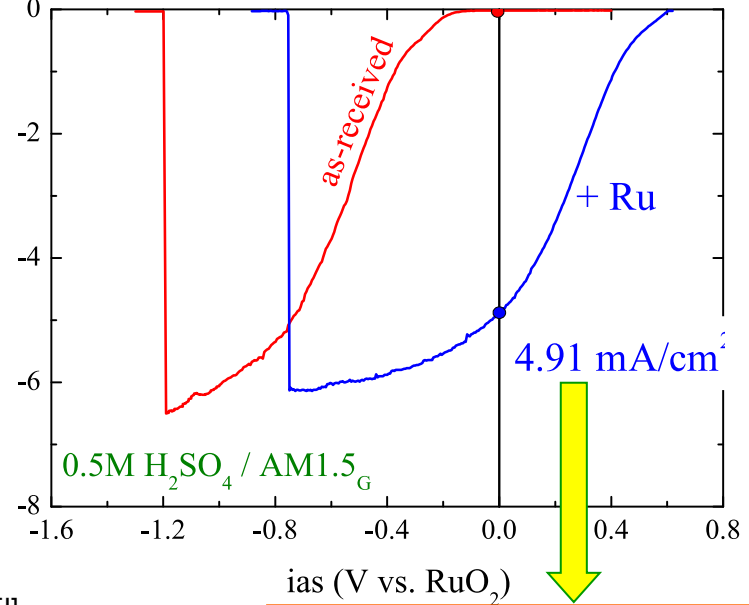
Configuration	V_{fb} shift (V)	$J_{ph}@0V$ (mA/cm ²)	STH efficiency (%)
a-Si PV/a-SiC p-i	0.45	2.0	2.46
X-cell/a-Si/a-SiC pin	1.0	4.9	6.10

X-cell/a-Si/a-SiC pin



[Data measured by HNEI]

X-cell/a-Si/a-SiC pin



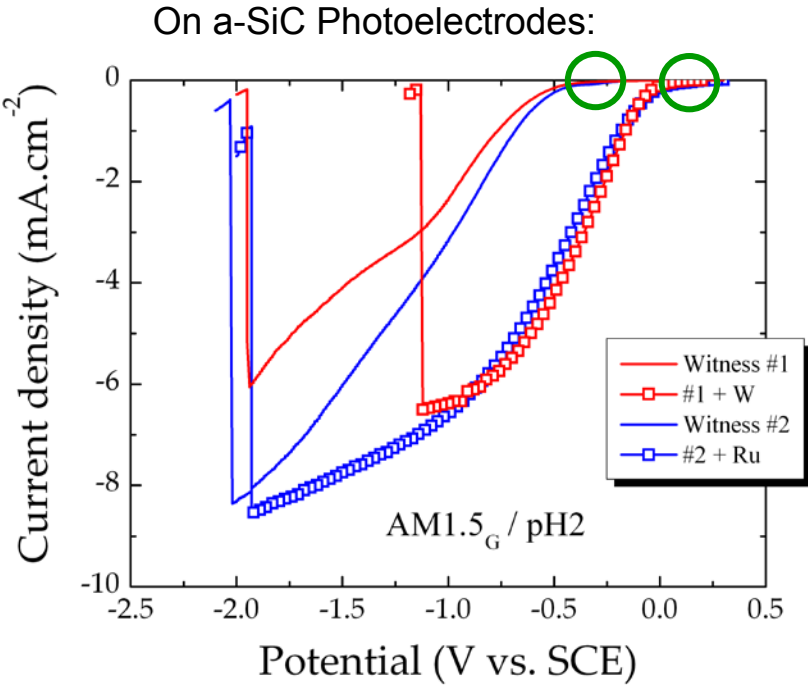
STH efficiency = 6.10%

Progress: Surface modification using W nanoparticles

Addressing "Efficiency"

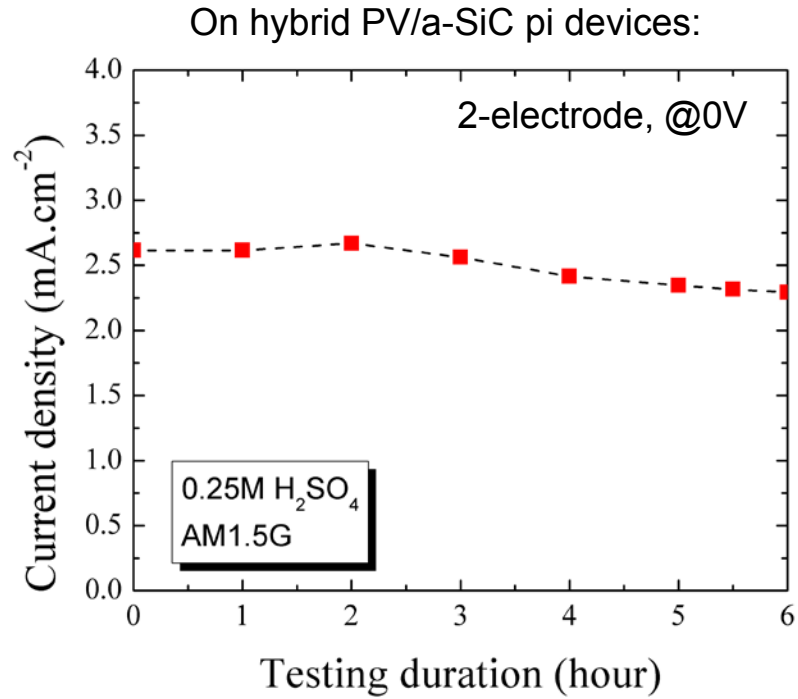
Motivation:

- low work function: ~ 4.8 eV
- *much cheaper* than Ru



[Data measured by HNEI]

Ru and W lead to identical onset V anodic shift



- Good surface energetics is likely due to a low WF (~ 4.8 eV)
- Initial durability test is promising

Part I

Amorphous Silicon Carbide (a-SiC)

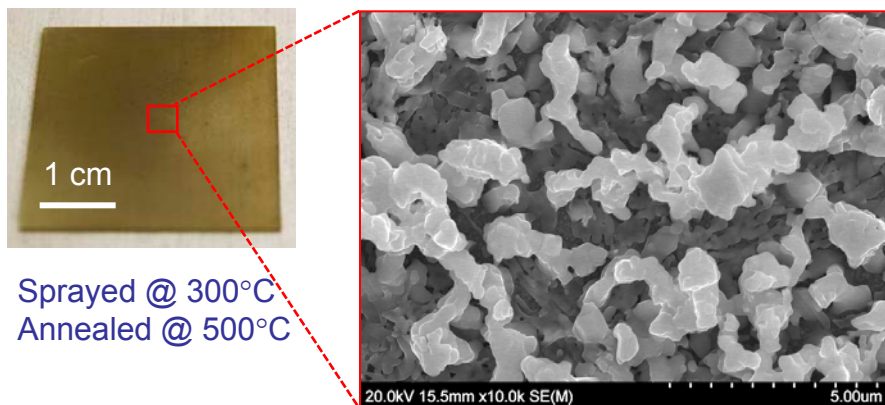
Part II

Metal Oxide Compounds

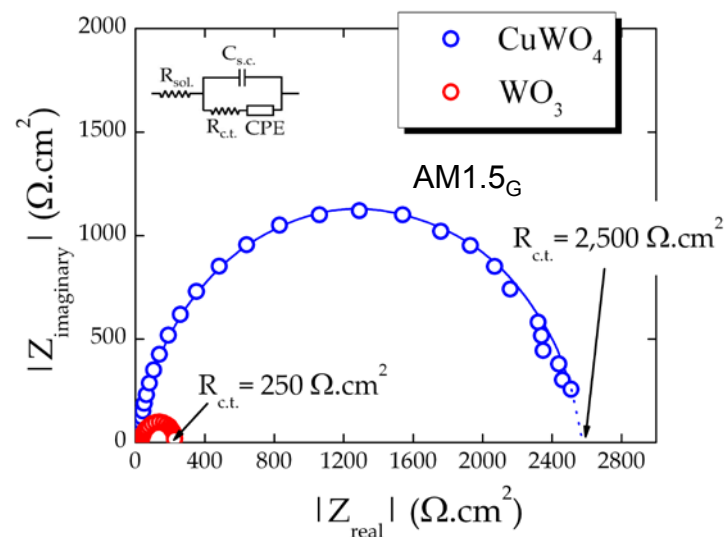
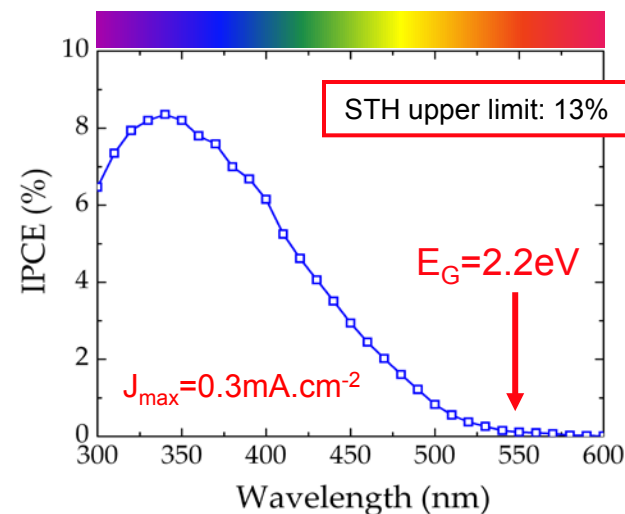
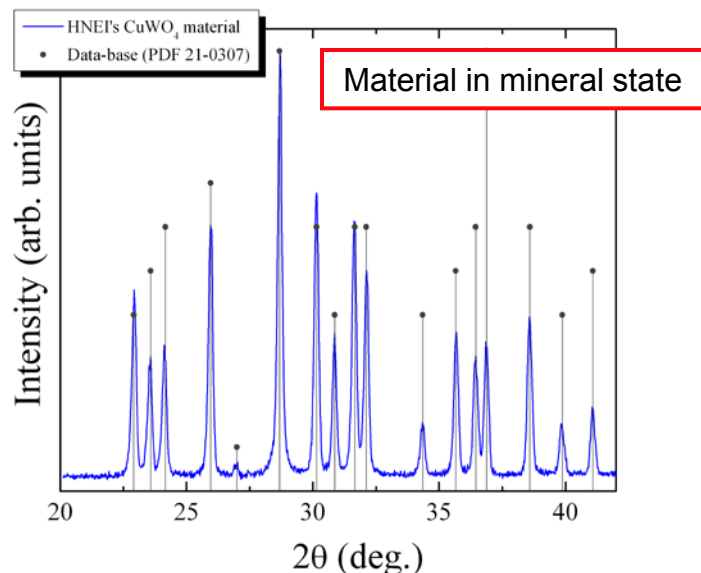
Part III

I-III-VI₂ (Copper Chalcopyrite-based)

CuWO₄ fabricated by spray-pyrolysis

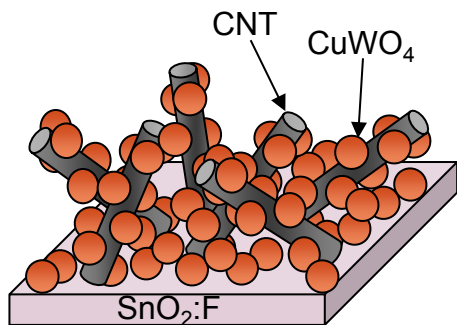


Sprayed @ 300°C
Annealed @ 500°C

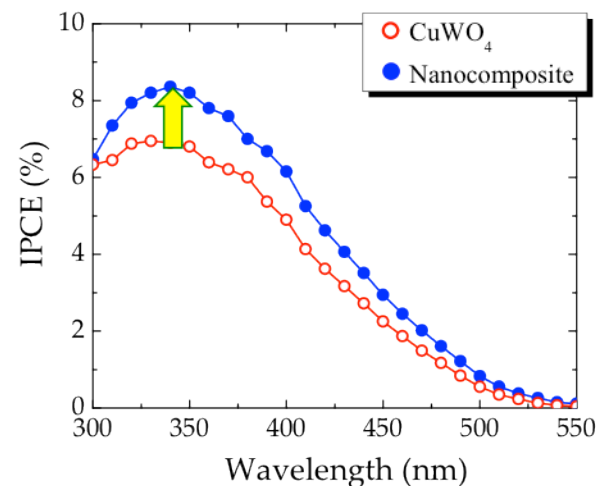
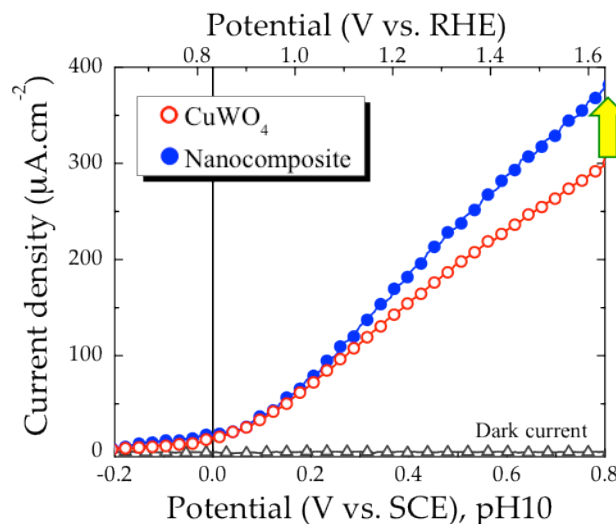
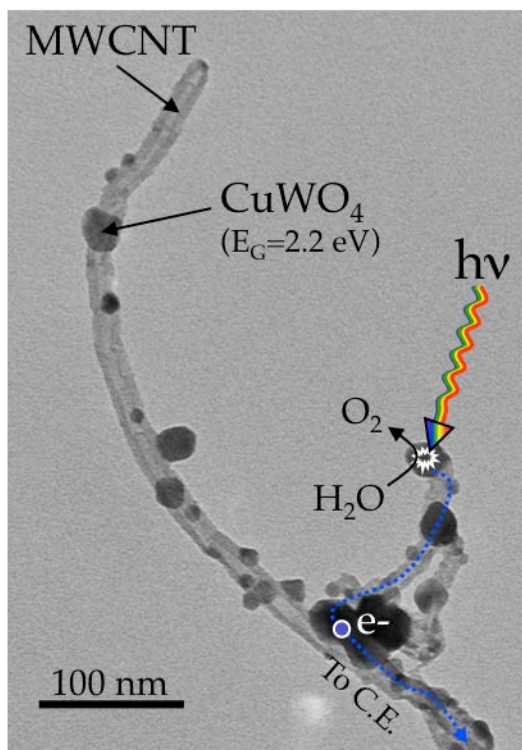
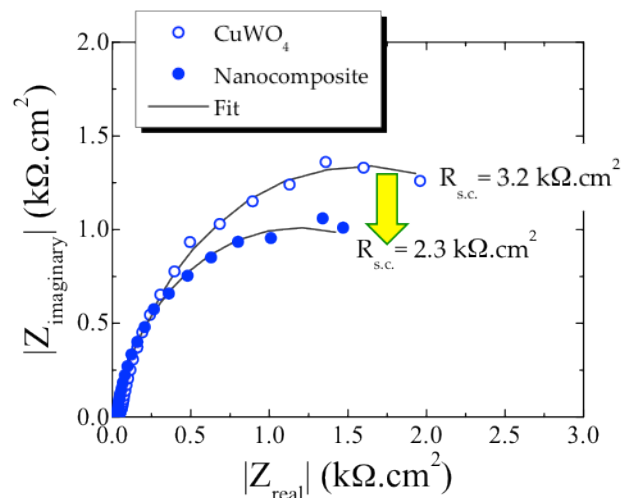


Transport properties must be addressed

Improving CuWO_4 transport properties with CNT



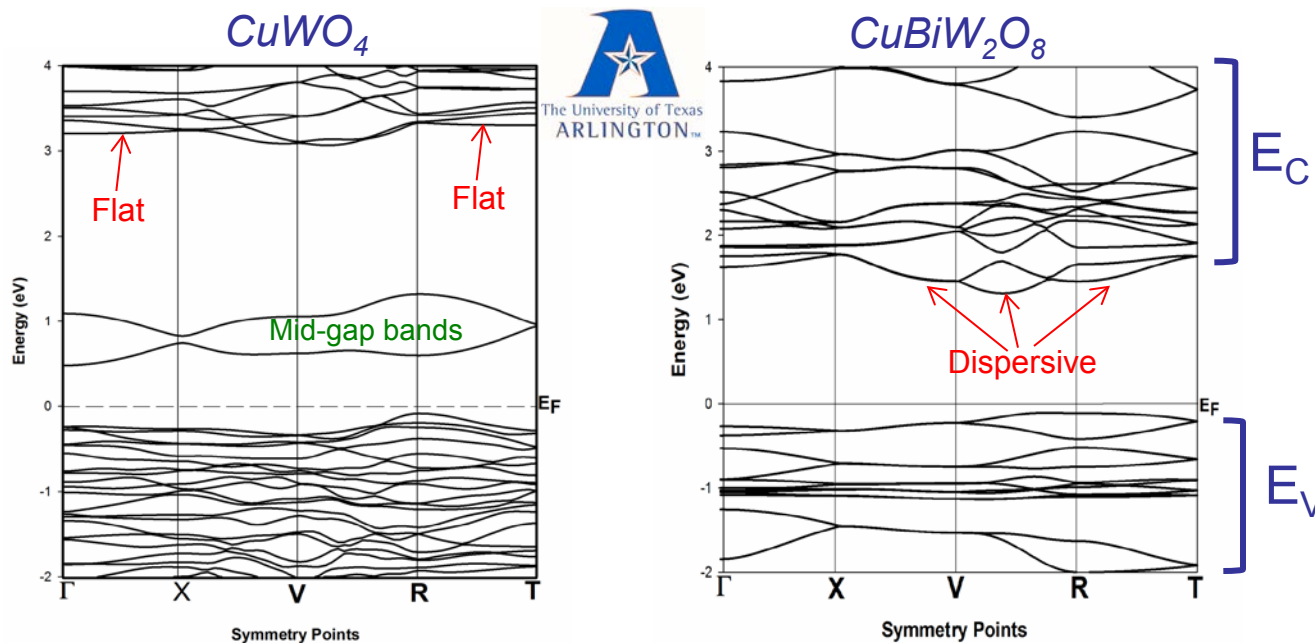
Light absorber / charge collector



→ Bulk resistance drops by 30% → current density increases by 30%
→ CNTs act as distributed current collector in CuWO_4

↪ Extending tungstate material class to ABW_2O_8 , **A=Cu** and **B=Bi**

Electronic structure calculated by Pr. Huda using Density Functional Theory

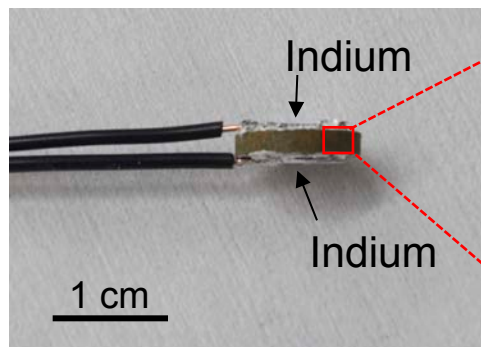


When compared to $CuWO_4$, $CuBiW_2O_8$ has:

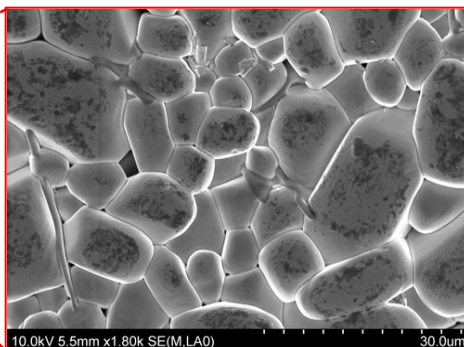
1. no mid-gap bands: reduce charge trapping
2. more dispersive conduction band: lower effective mass

⇒ $CuBiW_2O_8$ should have a higher electrical conductivity than $CuWO_4$

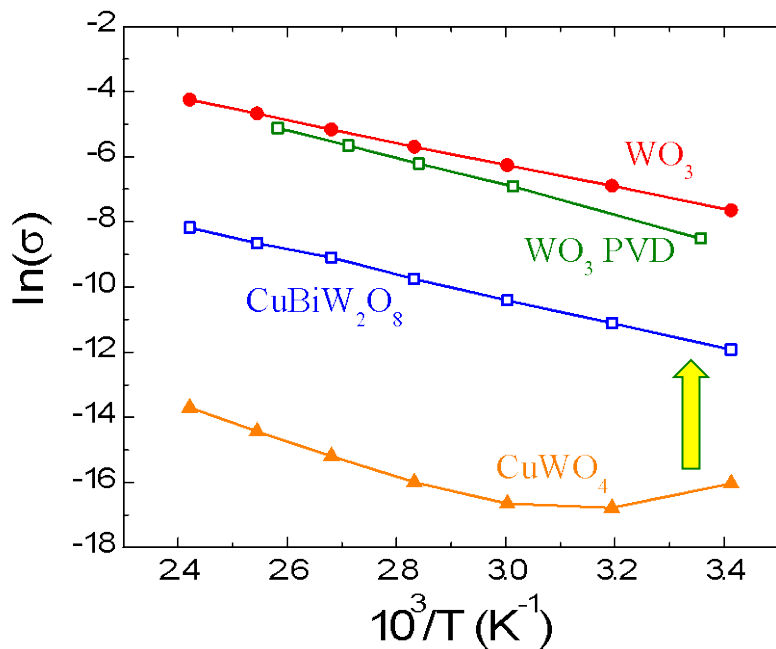
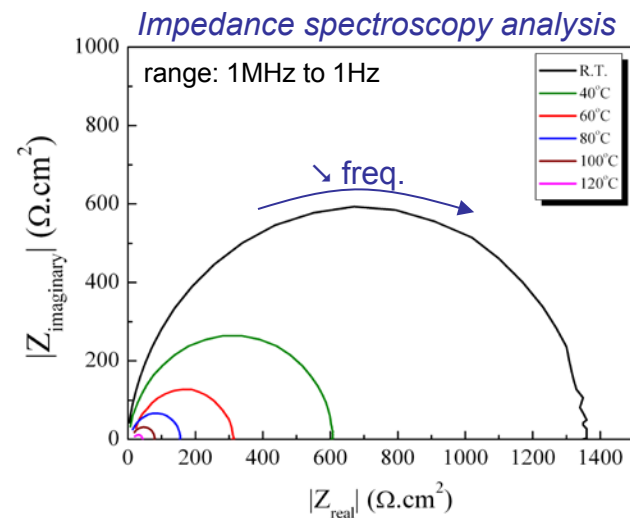
Density functional theory (DFT)-driven material down-selection



Electrode for conductivity test



Pellet density $\approx 95\%$ bulk density



Material	Synthesis Method	T	σ at R.T. ($\text{S}\cdot\text{cm}^{-1}$)	$E_{\text{activation}}$ (meV)
WO ₃	PVD	275°C	2.1×10^{-4}	377
	SSR	1200°C	3.5×10^{-4}	293
CuBiW ₂ O ₈	SSR	800°C	6.8×10^{-6}	326
CuWO ₄	SSR	850°C	1.1×10^{-7}	440

Clear improvement with introduction of Bi in CuWO₄:

$$\sigma(\text{CuBiW}_2\text{O}_8) = \sigma(\text{CuWO}_4) \times 100$$

Part I

Amorphous Silicon Carbide (a-SiC)

Part II

Metal Oxide Compounds

Part III

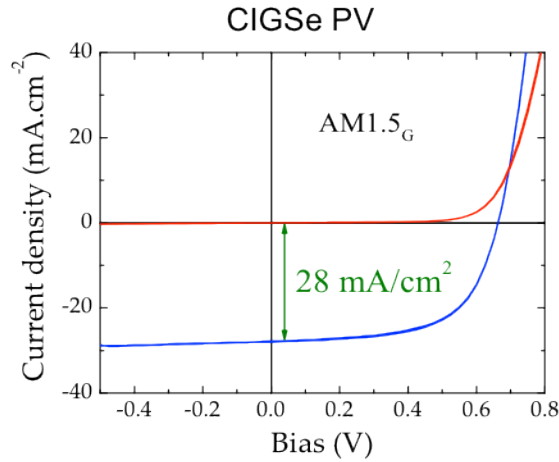
I-III-VI₂ (Copper Chalcopyrite-based)

Progress: synthesis of 2.0eV chalcopyrite

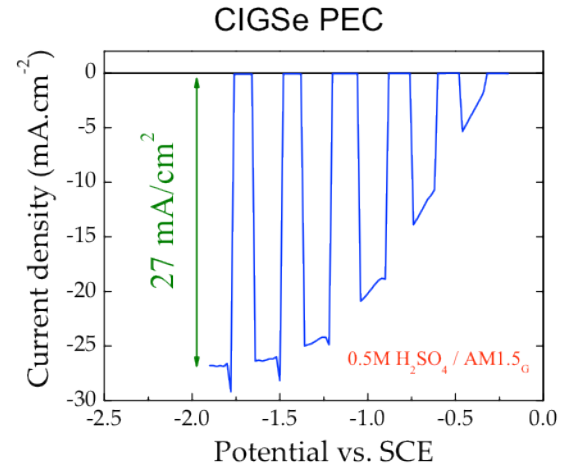
Addressing "Efficiency"

Benefits of chalcopyrite class:

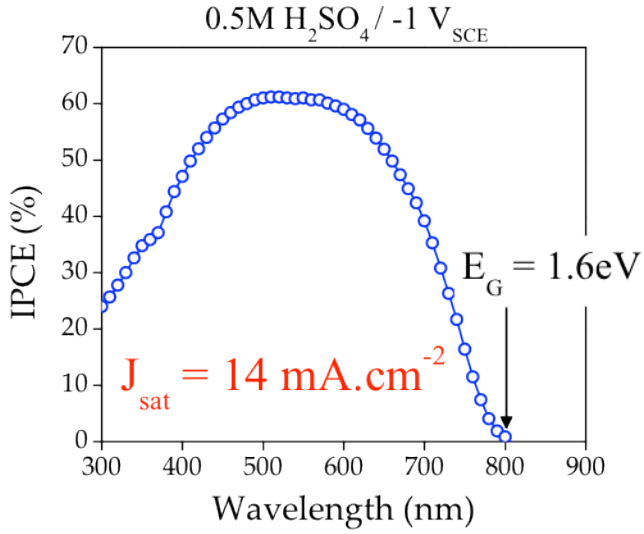
1. Technology ready
2. PV grade material
3. Alloying possible
4. Highly tolerant to defects
5. Bandgap tunable



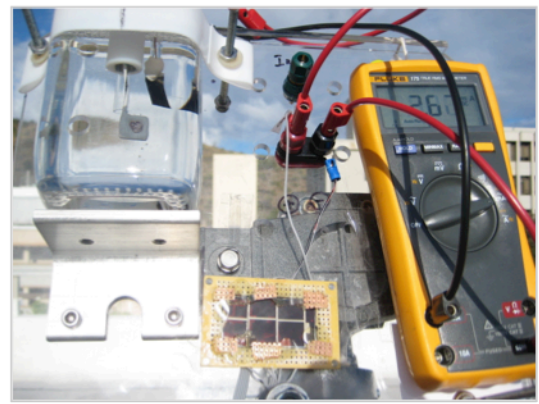
vs.



CuGaSe₂ baseline material

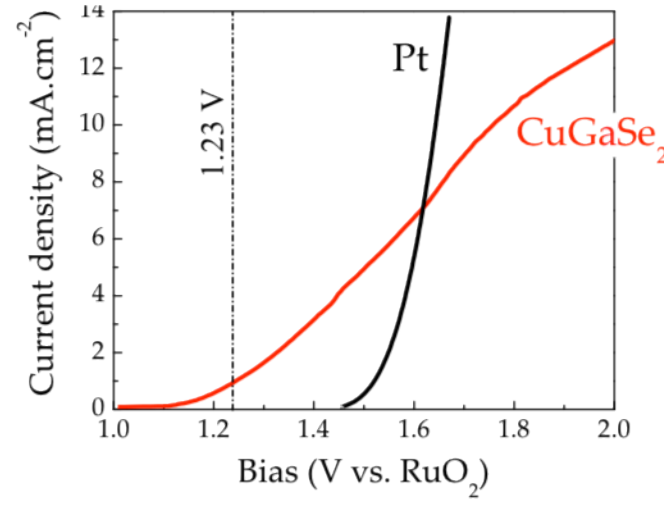


Demo: 3 aSi PV-CGSe PEC



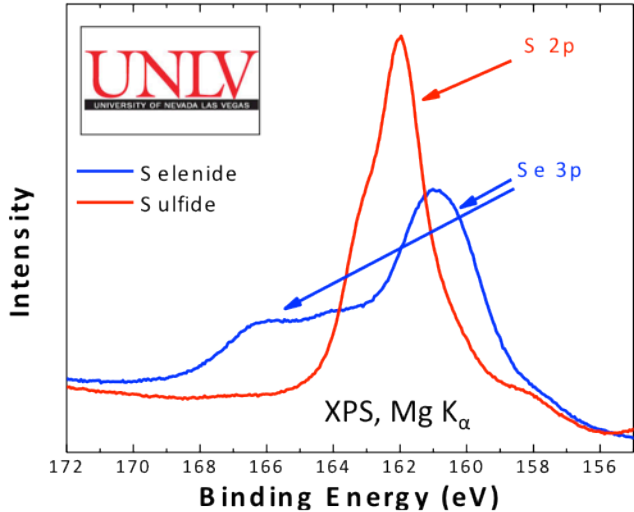
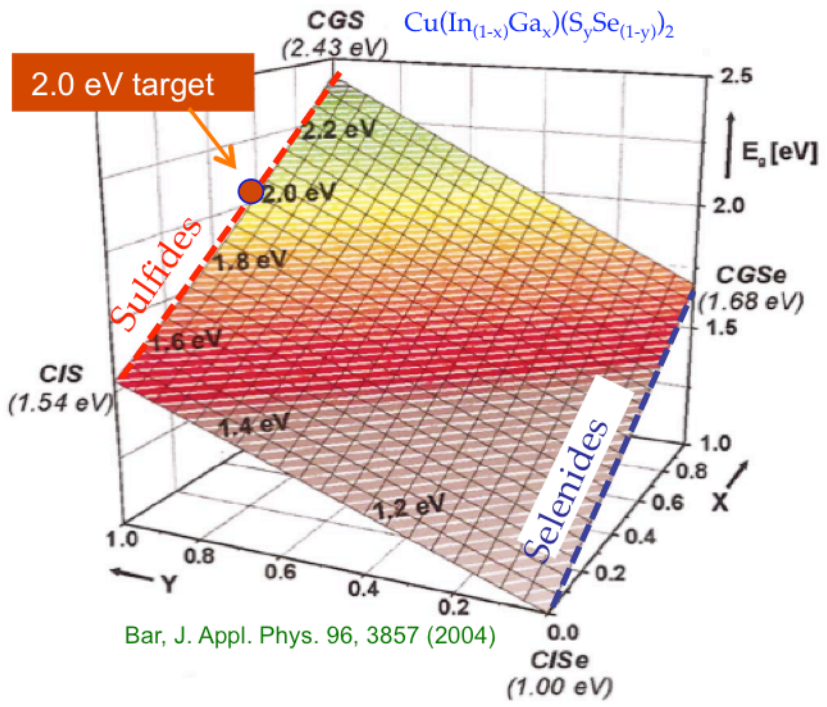
$J_{sc}: 3.5 \text{ mA/cm}^2 \rightarrow \text{STH}: 4.34\%$

A "non-precious" electro-catalyst rather than a photocatalyst...



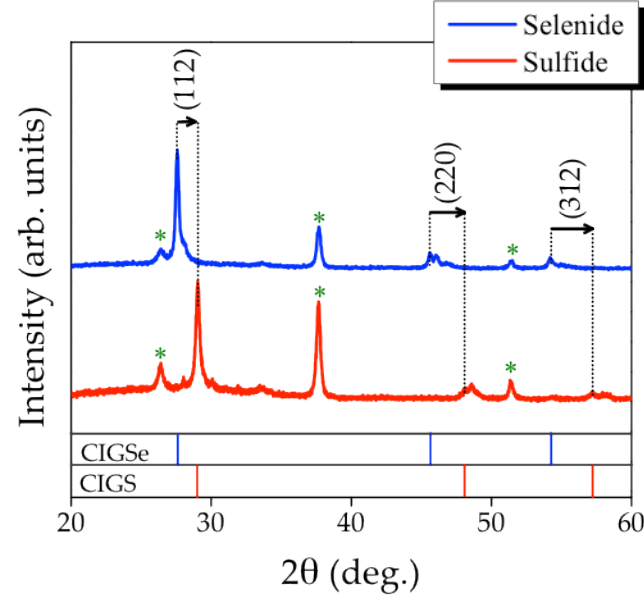
Progress: synthesis of 2.0eV chalcopyrite

Addressing "Efficiency"



Method: sulfurization of $\text{CuIn}_x\text{Ga}_{(1-x)}\text{Se}_2$

- Sample & sulfur sealed under argon
- 450-550°C for 1 to 10 minutes



Substitution of Se with S at surface (XPS) and bulk (EDX: [Se]<2%)

Progress: synthesis of 2.0eV chalcopyrite

Optical band gaps

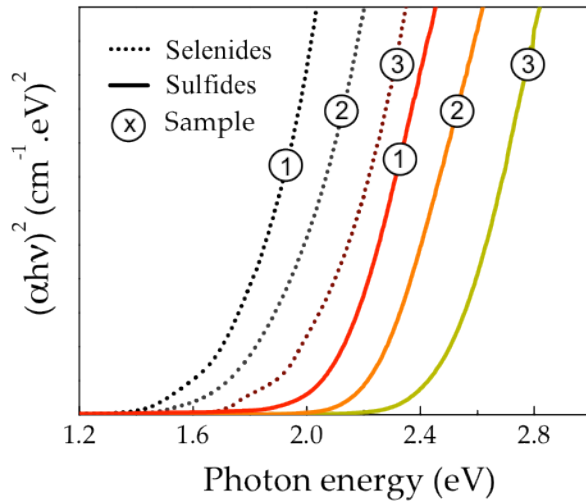
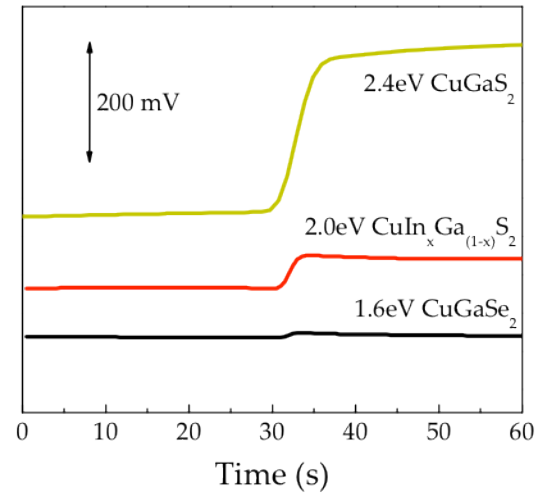
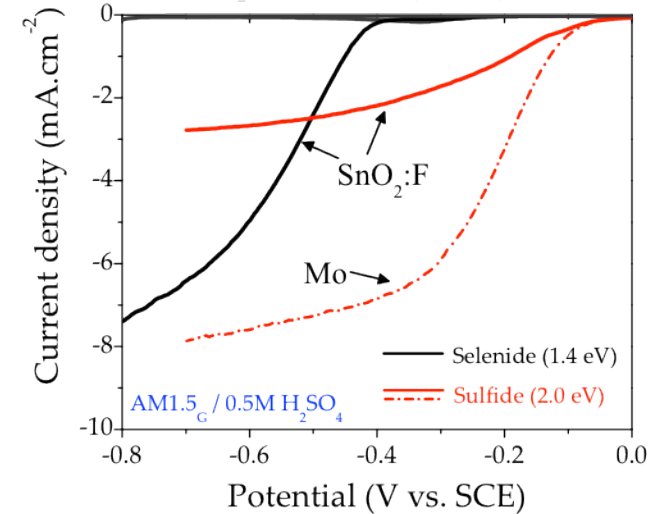


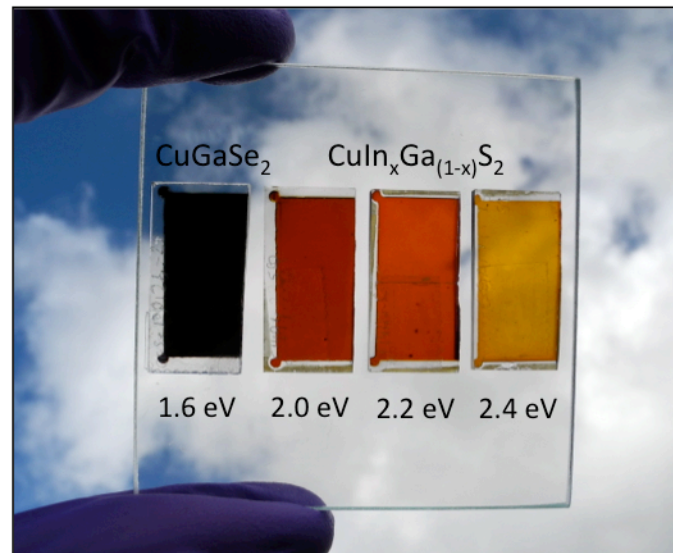
Photo-voltages



PEC characteristics

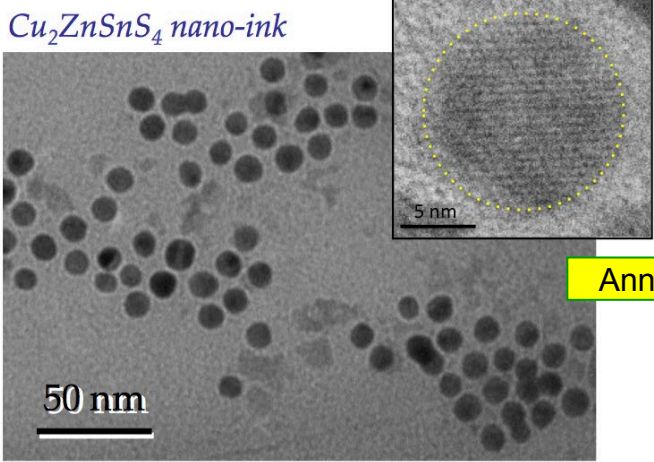
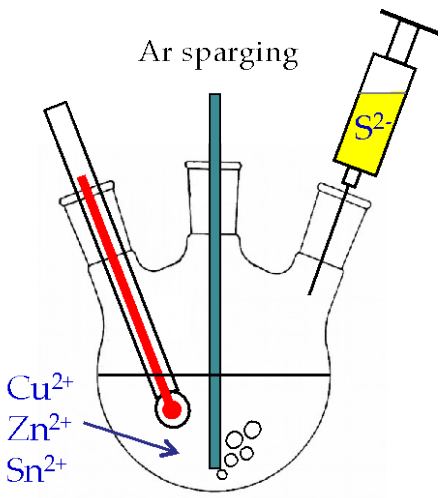


- Chalcopyrites with E_g ranging from 1.1 eV (selenides) to 2.5 eV (sulfides) successfully fabricated,
- **In/Ga ratio in sulfides adjusted to match 2.0 eV E_g target,**
- PEC tests show significant charge carriers generation.

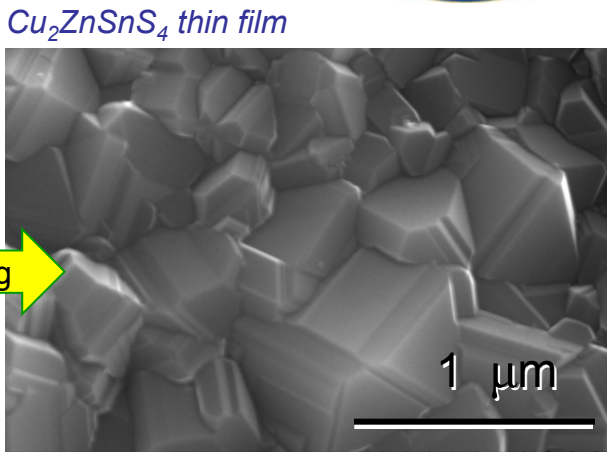




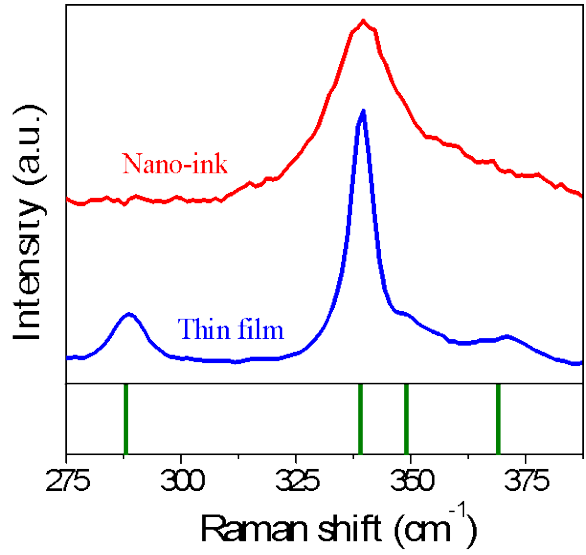
Chemical synthesis of $\text{Cu}_2\text{ZnSnS}_4$



Annealing



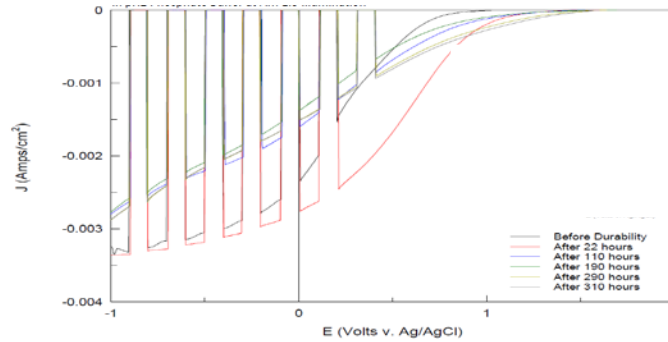
Microstructure



- Low-cost synthesis route for chalcogenide-based absorber developed,
- **Single phase $\text{Cu}_2\text{ZnSnS}_4$ achieved,**
- Method to be used to synthesized 2.0eV CIGS.

a-SiC photoelectrode:

- Under AM1.5_G @1mA/cm², in pH2 buffer solution.
- No dark current increase for 310 hours



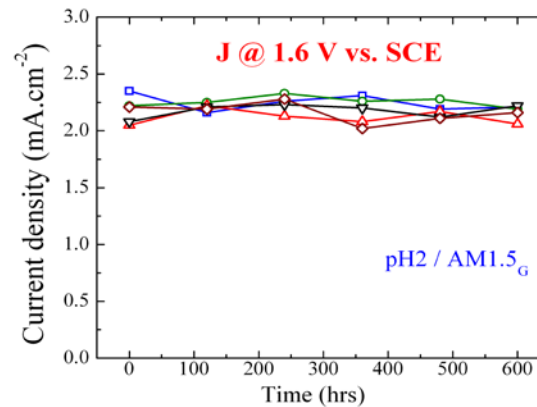
Hybrid PV/a-SiC device after 310-hrs



[Data measured by NREL]

WO₃ photoelectrode:

- Under AM1.5G @1.6V vs. SCE in pH2.
- High corrosion resistance of tungsten oxide in acidic solution for up to 600 hrs.

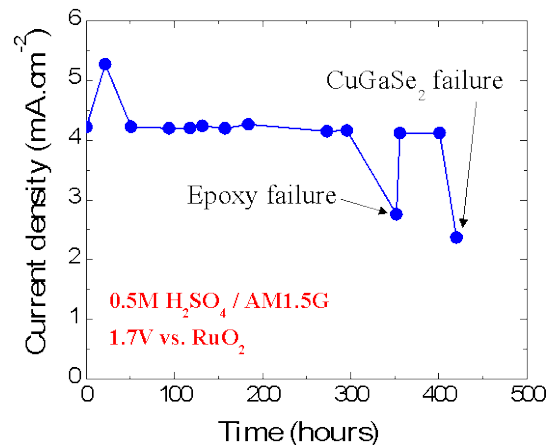


Five WO₃ samples after 600-hrs



CGSe photoelectrode:

- Under AM1.5_G @1.7V (4mA/cm²), in 0.5M H₂SO₄ for 420 hours total
- Sealant and illumination issues may have led to degradation



CGSe₂ sample after 420-hrs



Collaborations

- *US Department of Energy PEC working group*: Leading task force on WO_3 , I-III-VI₂ and a-SiC photoelectrodes
- *National Renewable Energy Laboratory*: collaboration to perform theoretical research and advanced morphological analysis of new materials.
- *University of Nevada at Las Vegas*: collaboration to analyze the surface energy band structure of new photoelectrode materials.
- *University of Texas in Arlington*: DFT calculation to establish new metal oxide.
- *University of California in Santa Barbara*: collaboration on surface treatment for catalytic purposes.
- *Stanford University*: collaboration on surface treatment for catalytic purposes.
- *Helmholtz Centre Berlin*: New alloy composition (sulfurization) fabrication, material/device theory
- *International Energy Agency/HIA/Annex 26*: collaboration with international institutes and universities including EMPA (Swiss) and University of Warsaw (Poland).

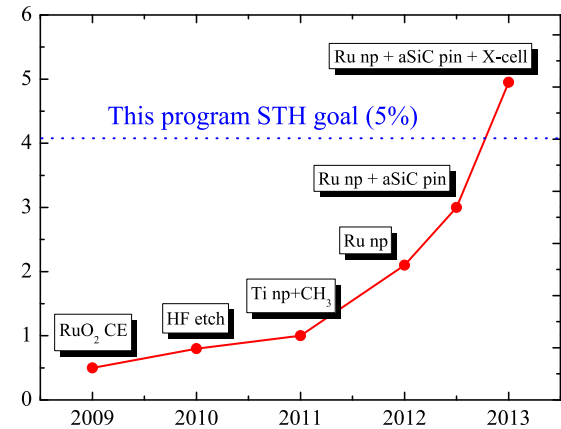
Project summary – Future work

a-SiC photoelectrodes:

- STH demonstrated: 6.1% > 100% Achieved
- Durability achieved: 310 hours 62% Achieved

Major achievement: decoupling energetics from kinetics

- Improve the PV cell and develop new surface treatments.
- Need to perform durability tests under working condition (i.e. @3mA/cm²).

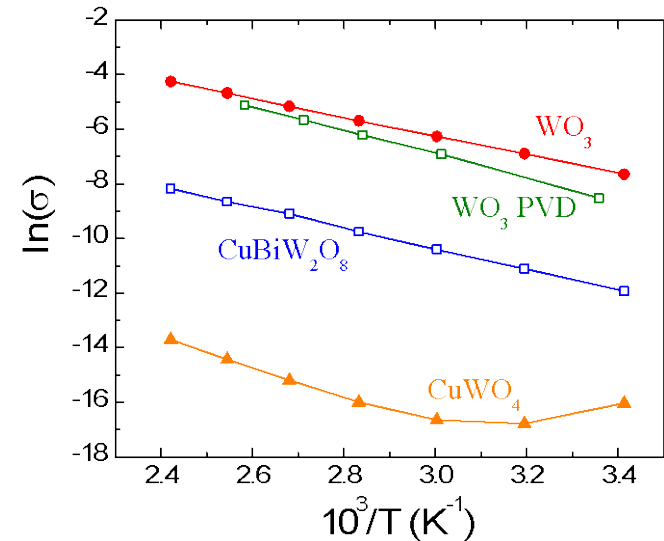


Metal oxides photoelectrodes:

- STH demonstrated: 3.1% 62% Achieved
- Durability achieved: 600 hours > 100% Achieved

Major achievement: DFT-driven metal oxide engineering

- Promising results with ternary metal tungstate
- New alloy identify via DFT: thin film synthesis on going



Project summary – Future work

Chalcopyrite photoelectrodes:

- STH demonstrated: 4.34%

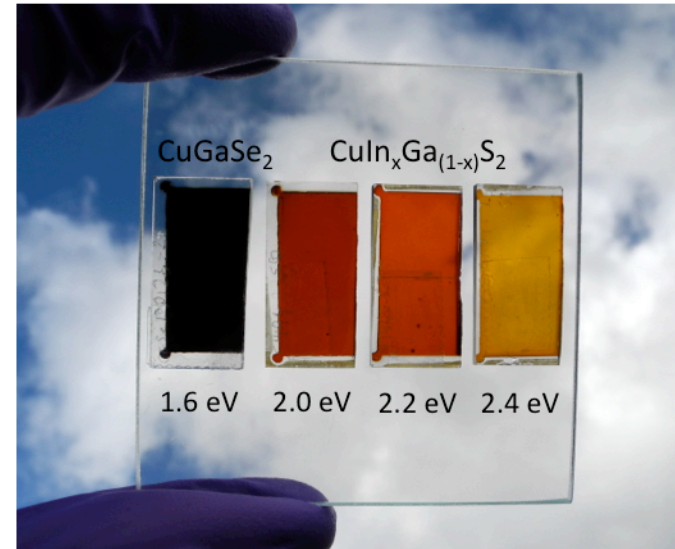
87% Achieved

- Durability achieved: 420 hours

84% Achieved

Major achievement: synthesis of 'Red' (2.0eV) CIGS

- Develop low-cost (chemical) thin films synthesis
- Faradaic efficiency: 87%
- Durability: close collaboration with surface validation team



What we have learned from this study?

Lessons and recommendations

- Hybrid PV/PEC devices powered with low-cost a-Si solar cells work.
- Important work was done at solid-state level to improve devices efficiency.
- It is critical to decouple energetics from catalysis (Ru and W for PV/a-SiC cell are great example of this).
- Can not just go with “trial and error” approach (DFT was a great tool to improve oxides properties, as demonstrated with CuWO_4 , CuBiW_2O_8).
- Improving durability will require input from PEC Working Group, especially the surface validation team (LLNL for theory, UNLV for advanced surface characterization...etc.)

Documents information

Main progress and results for this study (including all three thin film material classes will be described and documented in the final report at the end of this project.

Technical Back-up Slides

Progress : 500-hour durability tests

Addressing “z”

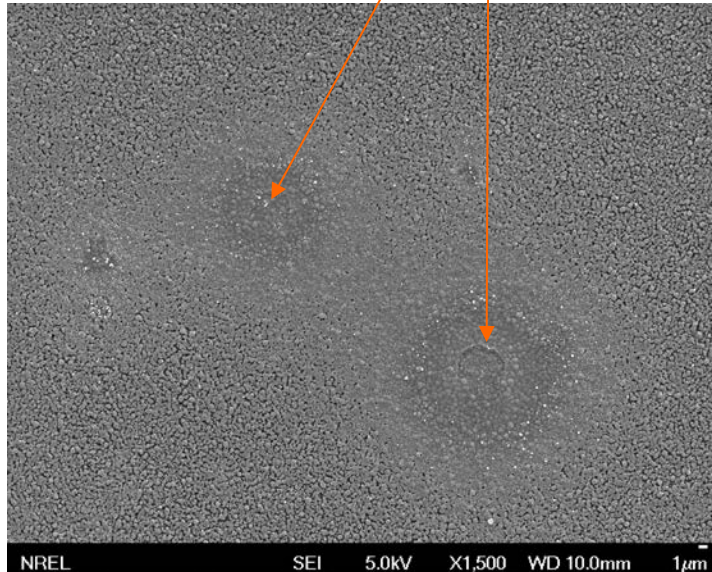
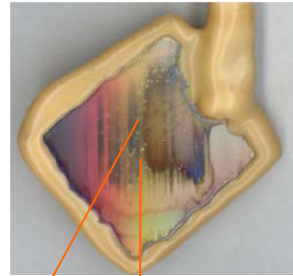
Test conditions:

- pH 2 Phosphate Buffer with 0.4M K₂SO₄ & 2g/L Zonyl® FSN surfactant
- Under AM1.5G @1mA/cm²
- Without surface treatment

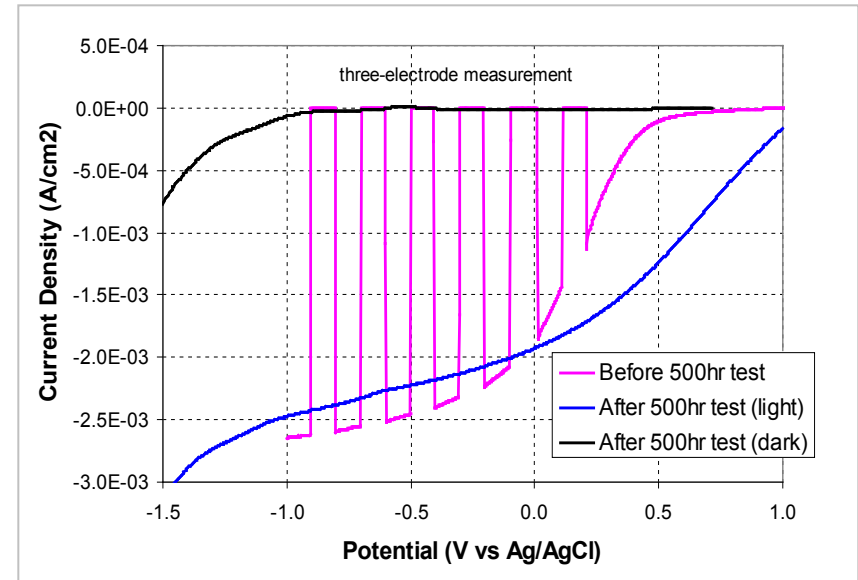
before testing



after 500 hours



J-V characteristics prior to and after 500hr test



- No major change in photocurrent
- But dark current increases

- a-SiC film is not corroded
- Localized defects may cause “shunts” in film