

# Wide Bandgap Chalcopyrite Photoelectrodes for Direct Solar Water Splitting

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Hawaii Natural Energy Institute

2017 DoE Annual Merit Review

June 8<sup>th</sup> 2017

Project ID#: PD116

# Overview

## Timeline

- Project start date: 10/1/2014
- Passed GNG#1: 10/6/2015
- Passed GNG#2: 10/5/2016
- Project end date: 9/30/2017

## Budget

- Total budget funding: \$3,050,000
  - DoE share: 100%
  - Contractor share: 0%
- Total DoE funds spent: \$2,089,000  
(as of 04/2017, including Nat. Labs).

## Barriers

Challenges for PEC H<sub>2</sub> production technology:

- Materials Efficiency (AE)
- Materials Durability (AF)
- Integrated device configuration (AG)
- Synthesis and Manufacturing (AJ)

## Partners / primary role

- **HNEI (N. Gaillard)**  
→ Absorber / p-n junction fabrication
- **Stanford (T. Jaramillo)**  
→ Surface catalysis and corrosion protection
- **UNLV (C. Heske)**  
→ Bulk/sub-surface/surface characterization
- **LLNL (T. Ogitsu)**  
→ Absorber/interface theoretical modeling
- **NREL PEC team (K. Zhu, T. Deutsch, J. Turner)**  
→ Device validation and PEC reactor design
- **NREL CIGS group (C. Muzzillo)**  
→ New chalcopyrites and buffers

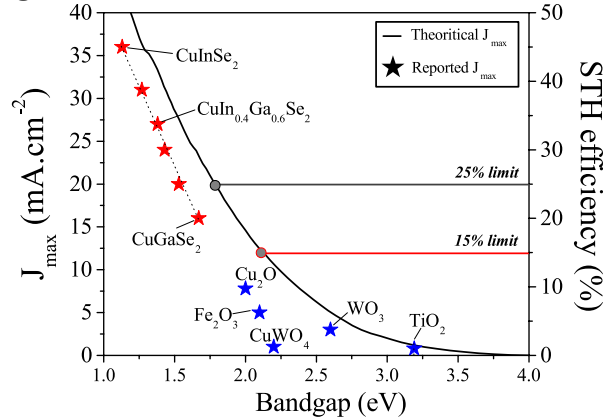
# Relevance - Objectives

- **Long-term goal:** identify efficient and durable copper chalcopyrite-based materials which can operate under moderate solar concentration and capable of generating hydrogen via PEC water splitting at a cost of \$2/kg or less.
- **This project:** (1) develop new wide bandgap (>1.7 eV) copper chalcopyrites compatible with the hybrid photoelectrode (HPE) design, (2) demonstrate at least 15% STH efficiency and (3) generate 3L of H<sub>2</sub> under 10x concentration (“Type 4” PEC reactor) in 8 hours.

Characteristics	Units	2011 Status	2015 Target	2020 Target	Ultimate Target
Photoelectrochemical Hydrogen Cost <sup>b</sup>	\$/kg	NA	17.30	5.70	2.10
Capital cost of Concentrator & PEC Receiver (non-installed, no electrode) <sup>c</sup>	\$/m <sup>2</sup>	NA	200	124	63
Annual Electrode Cost per TPD H <sub>2</sub> <sup>d</sup>	\$/yr-TPDH <sub>2</sub>	NA	2.0M	255k	14k
Solar to Hydrogen (STH) Energy Conversion Ratio <sup>e, f</sup>	%	4 to 12%	15	20	25
1-Sun Hydrogen Production Rate <sup>g</sup>	kg/s per m <sup>2</sup>	3.3E-7	1.2E-6	1.6E-6	2.0E-6

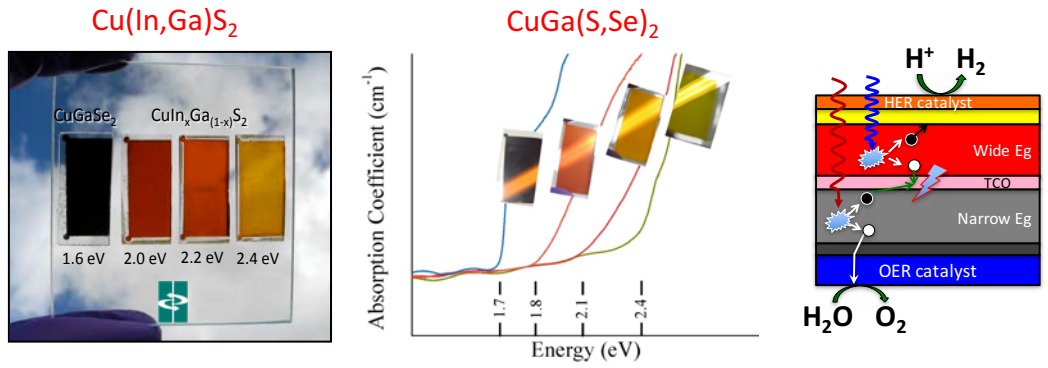
# Relevance – Benefits of copper chalcopyrites for PEC H<sub>2</sub> production

## 1. PV-grade materials



Photocurrent densities in line with DoE targets

## 2. Bandgap tunable



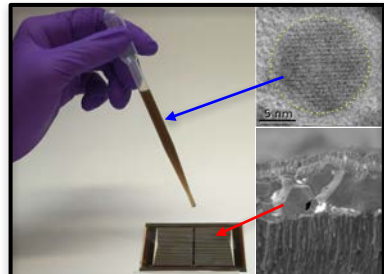
PV driver and PEC electrode can be stacked for efficient PEC H<sub>2</sub> production

## 3. Cost-effective processes developed

Production



R&D

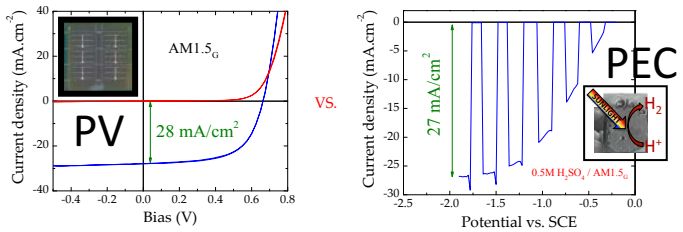


Solution processed chalcogenide material (ONR funding)

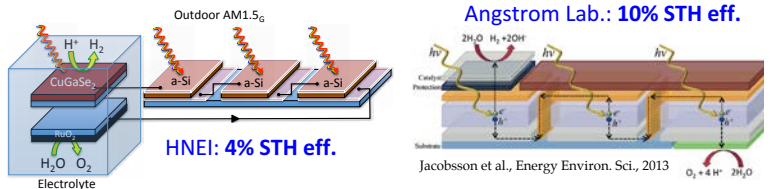
The CIGSse class can meet DoE's material target cost of \$60/m<sup>2</sup>.

## 4. Efficient PEC water splitting demonstrated with CIGSse

Electrodes

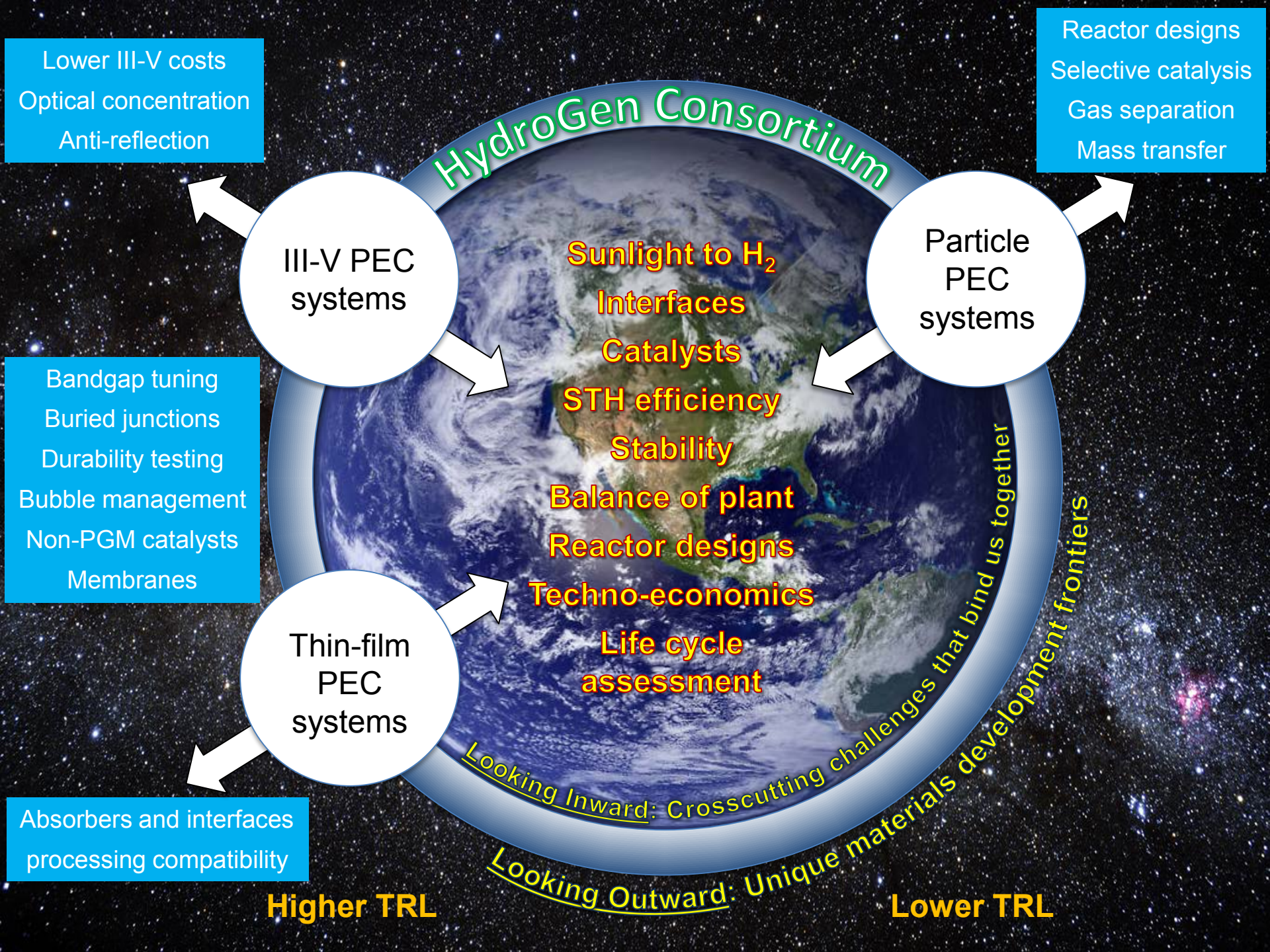


Devices



**Take home message:** copper chalcopyrites (CuInGaSe<sub>2</sub>) are excellent candidates for PEC water splitting. New materials with wider bandgaps are needed to relocate PV driver(s) under the photocathode (HPE structure) in order to achieve STH efficiencies >10%.





# HydroGen Consortium

Lower III-V costs  
Optical concentration  
Anti-reflection

Reactor designs  
Selective catalysis  
Gas separation  
Mass transfer

III-V PEC systems

Particle PEC systems

Bandgap tuning  
Buried junctions  
Durability testing  
Bubble management  
Non-PGM catalysts  
Membranes

Thin-film PEC systems

Absorbers and interfaces  
processing compatibility

Sunlight to H<sub>2</sub>  
Interfaces  
Catalysts  
STH efficiency  
Stability  
Balance of plant  
Reactor designs  
Techno-economics  
Life cycle assessment

Looking Inward: Crosscutting challenges that bind us together  
Looking Outward: Unique materials development frontiers

Higher TRL

Lower TRL

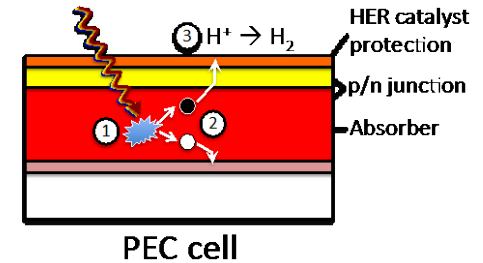
# Approach – Milestones

Task 1. PV-grade wide bandgap absorbers: **AE and AJ barriers**

Task 2. Sub-surface energetics improvement (p/n junction): **AE and AG barriers**

Task 3. Surface catalysis and corrosion resistance: **AE and AF barriers**

Task 4. Device certification and efficiency benchmarking: **AG barrier**

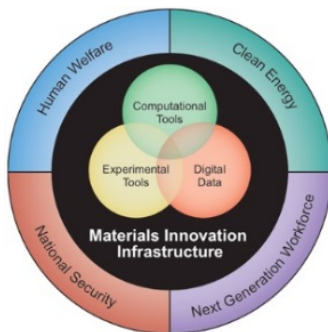


Task#	FY15 Milestones	Due Date	Status
1	Synthesize a CuInGaS <sub>2</sub> thin film material with controlled stoichiometry & microstructure	12/2014	Complete
2	Fabricate Cu(In,Ga)S <sub>2</sub> cells with Voc > 600 mV	03/2015	Complete
3	Durability > 500 hrs at 8 mA/cm <sup>2</sup> with a chalcopyrite photoelectrode	06/2015	25%
4	Chalcopyrite photoelectrode with bandgap > 1.7eV that generates at least 10-12 mA/cm <sup>2</sup>	09/2015	Complete
<b>Go/No-Go decision criteria: Demonstrate a chalcopyrite photoelectrode material with bandgap &gt; 1.7eV that generates a photocurrent density of at least 10-12 mA/cm<sup>2</sup></b>			
Task#	FY16 Milestones	Due Date	Status
1	Cu(In,Ga)S <sub>2</sub> solar cells with a photoconversion efficiency > 6%	12/2015	Complete
4	Photocurrent density relevant to 15-16% STH with chalcopyrite 12-13 mA/cm <sup>2</sup>	03/2016	Complete
3	Durability > 750 hrs at 8 mA/cm <sup>2</sup> , with a stretch goal of 1,000 hrs	06/2016	45%
2	Fabricate Cu(In,Ga)S <sub>2</sub> cells with Voc > 750 mV	09/2016	Complete
<b>Go/No-Go decision criteria: Demonstrate a wide bandgap chalcopyrite-based heterojunction with an open circuit potential of at least 750 mV</b>			
Task#	FY17 Milestones	Due Date	Status
1	Photocurrent density relevant to 16-17% STH with a chalcopyrite 13-14 mA/cm <sup>2</sup>	12/2016	92%
2	Fabricate Cu(In,Ga)S <sub>2</sub> cells with Voc > 900 mV	03/2017	88%
3	Durability > 1,000 hrs at 8 mA/cm <sup>2</sup> , with a stretch goal of 2,000 hrs	06/2017	
4	HPE PEC device with a standalone STH of >15% generating at least 3L of H <sub>2</sub> in 8 hrs.	09/2017	



# Approach – Integrating experiment, computation and theory

## Materials Genome initiative (MGI) / Energy Materials Network (EMN)

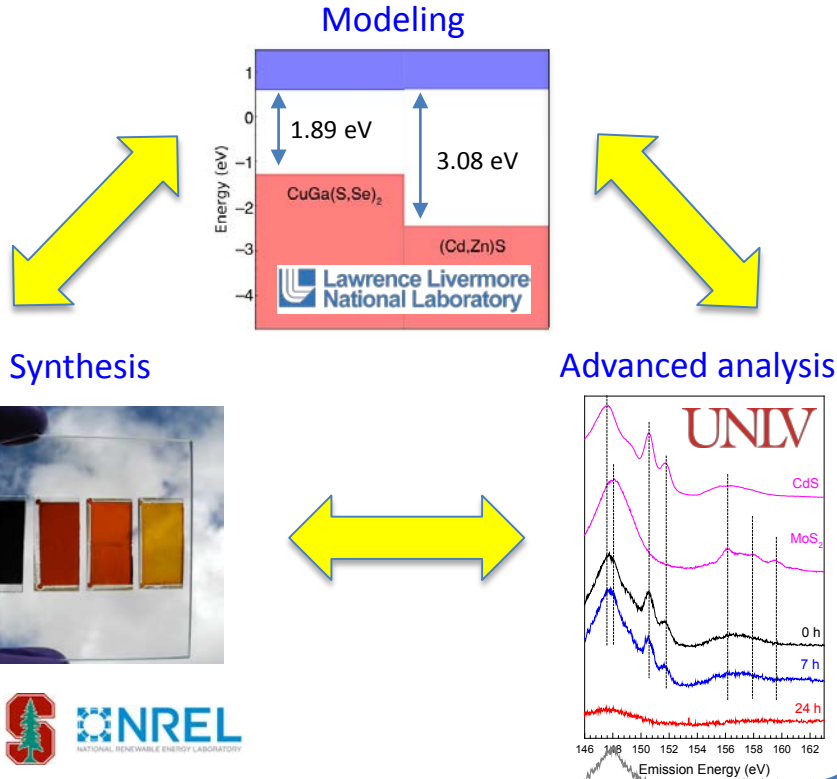


Innovative materials discovery and development for faster product development. Key elements include:

- Integrating experiment, computation, and theory
- Making digital data accessible
- Creating a world-class materials workforce
- Leading a culture shift in materials research

### Accelerating materials development using integrated modeling, synthesis and advanced characterizations:

1. New wide bandgap materials discovery using theoretical modeling: bandgap, conductivity type and defect density.
2. Theory-guided synthesis of wide bandgap chalcopyrites using state-of-the-art vacuum-based deposition tools.
3. Advanced surface and interface spectroscopy analyses of newly formed materials to validate modeling and refine synthesis.

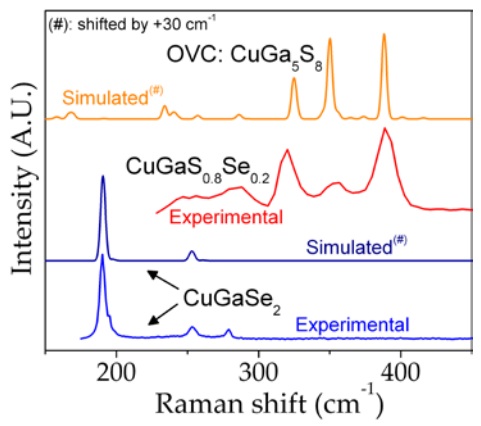


## 1. Materials development through integrated Theory-Synthesis-Characterization

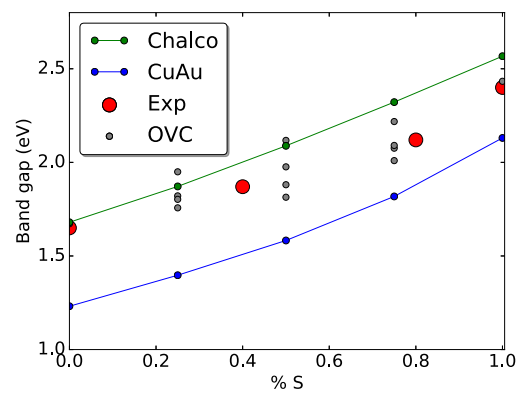
### a. Identifying competing crystallographic phases in wide bandgap chalcopyrites

→ Case of  $\text{CuGa}(\text{S},\text{Se})_2$ : calculated bandgap values assuming chalcopyrite phase do not match with experiments.

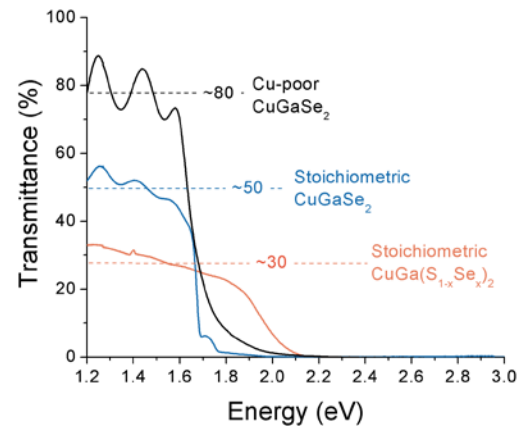
Ordered Vacancy Compounds (OVC:  $\text{CuGa}_5\text{S}_8$ ) detected in CGSSe by Raman.



New bandgap calculations show better match between CGSSe and OVC.

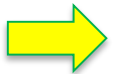
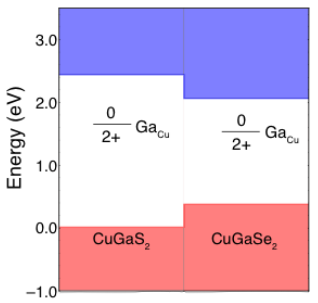


Next step: identify if OCVs are responsible for CGSSe's low transmittance.

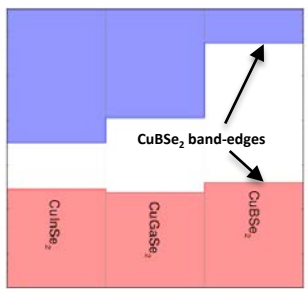
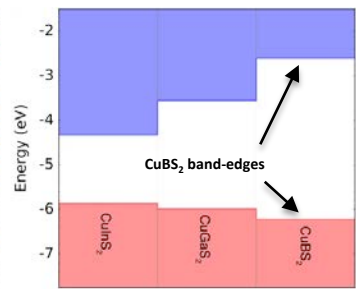
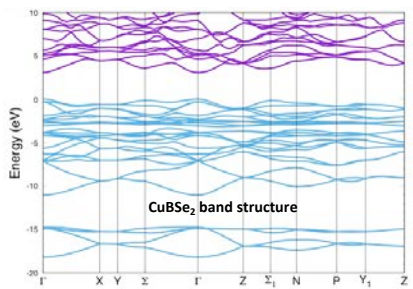


### b. Identifying new materials candidate with improved electronic properties

$\text{Ga}_{\text{Cu}}$  antisites create deep traps (0.5 eV below  $E_c$ ) in chalcopyrites which deteriorates optoelectronics



Alternative **Ga-free** wide bandgap chalcopyrite candidates identified by DFT:



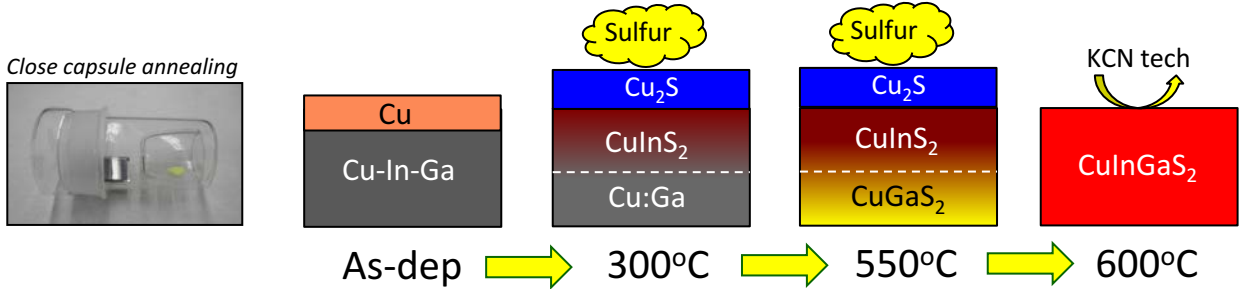
→ Successful integration of **theory, synthesis and characterization** in the development of chalcopyrite materials.



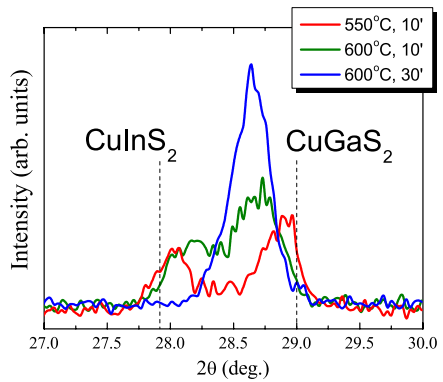
# Accomplishments – Task 1: PV-grade absorbers

## 2. Improvement of bandgap tunable CuInGaS<sub>2</sub> absorbers

### a. Understanding growth thermodynamics

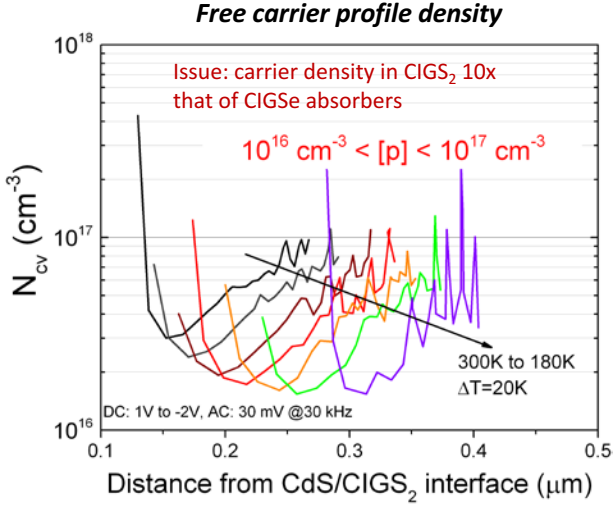
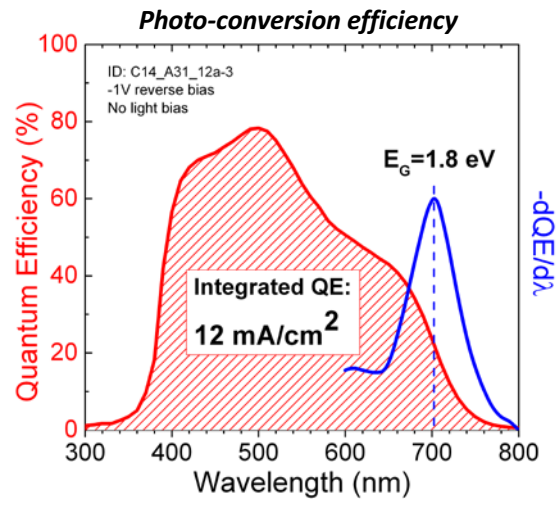
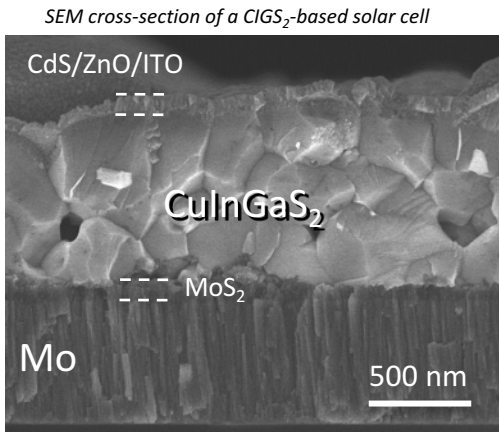


X-ray diffraction measured on sulfurized CuInGa alloys



→ Sulfurization process successfully developed to create phase-pure wide bandgap CuInGaS<sub>2</sub>.

### b. Solid-state properties of wide bandgap CuInGaS<sub>2</sub>

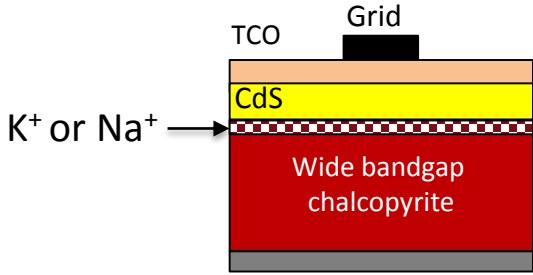


→ Excellent photo-conversion achieved with CIGS<sub>2</sub> (up to 80%), J=12 mA/cm<sup>2</sup> (PV configuration),  
 → High free carrier density can limit performance: to be addressed with sub-surface doping (see next slide).

# Accomplishments – Task 2: Sub-surface energetics

## 1. Sub-surface treatment for improved energetics

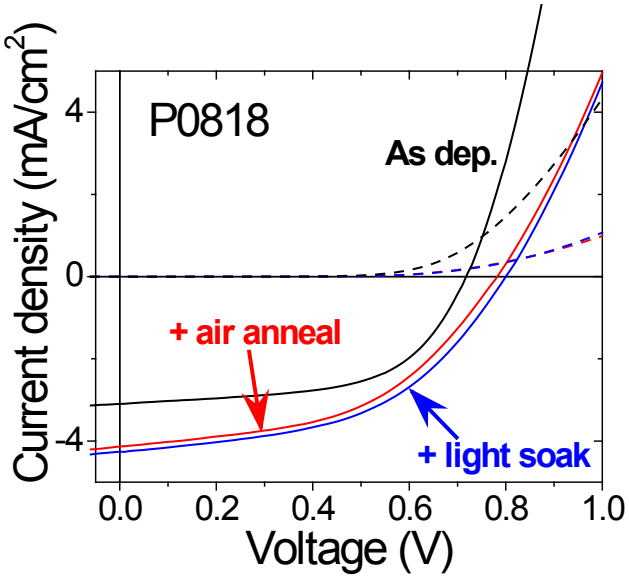
- CuGa<sub>3</sub>Se<sub>5</sub> co-evaporation
- Alkali (K, Na) post treatment
- n-type CdS buffer treatment
- Solar cell integration & testing



NREL's CIGSe cluster tool



Treatment	E <sub>g</sub> (eV)	V <sub>oc</sub> (mV)	J <sub>sc</sub> (mA/cm <sup>2</sup> )
CuGa <sub>3</sub> Se <sub>5</sub>	1.93	713	3.3
+ air anneal		789	4.2
+ light soak		800	4.3
CuGa <sub>3</sub> Se <sub>5</sub> + KGaSe <sub>2</sub>	1.84	718	5.0
+ air anneal		747	5.2
CuGa <sub>3</sub> Se <sub>5</sub> + NaF	1.83	574	5.7
+ air anneal		719	7.1
CuGa <sub>3</sub> Se <sub>5</sub> + Cu(GaIn) <sub>3</sub> Se <sub>5</sub>	1.70	734	8.9
+ air anneal		752	9.7

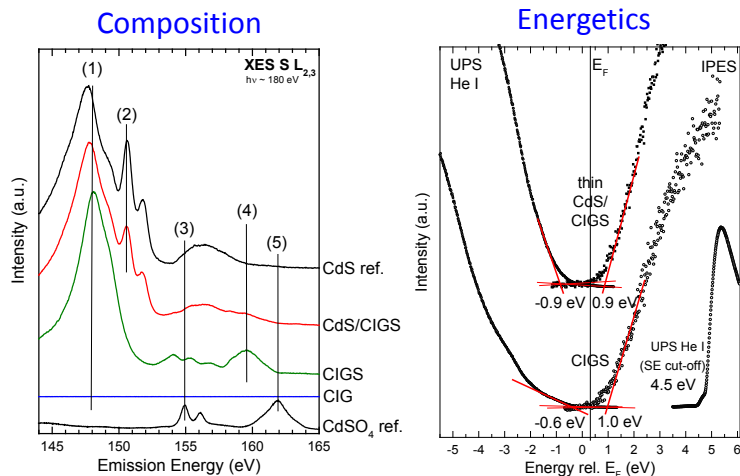
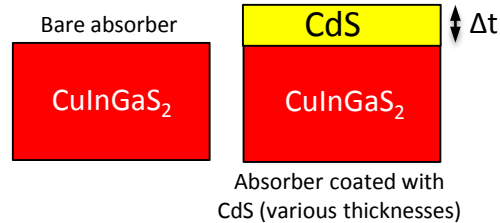


→ CuGa<sub>3</sub>Se<sub>5</sub> and CuGaSe<sub>2</sub> with E<sub>g</sub> > 1.7 eV and open circuit potential > 750 mV successfully fabricated (GNG #2).

## 2. Improving energetics with n-type buffer materials

### a. 1<sup>st</sup> round: CdS n-type buffer

First sample set provided by HNEI to UNLV for spectroscopic analysis



Electronic and chemical surface structure at each process step:

- Composition and chemical bonding
- Band edges, surface band gap, and work function
- Interface optimization

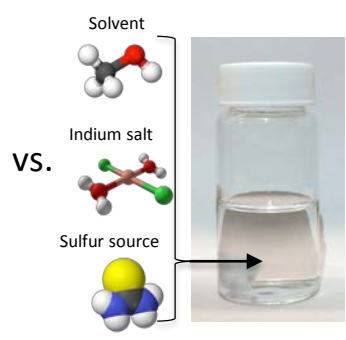
### b. 2<sup>nd</sup> round: In<sub>2</sub>S<sub>3</sub> n-type buffer

Conventional CdS process

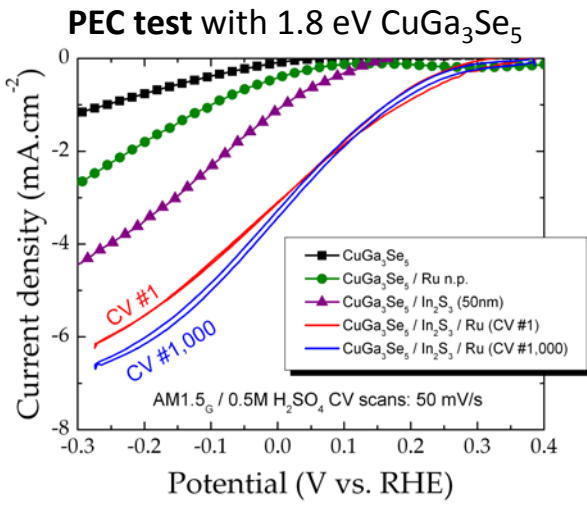
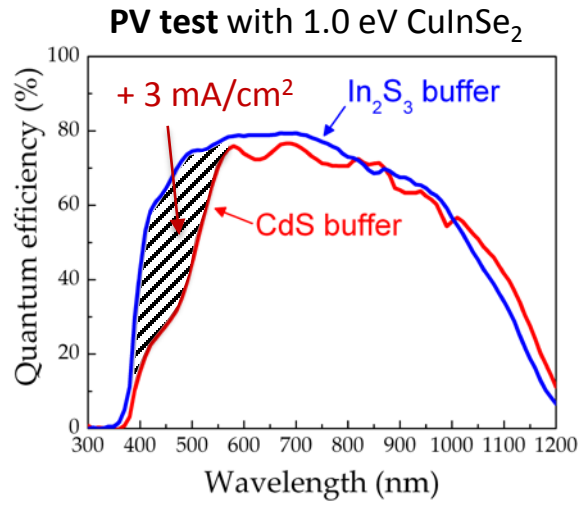


Vol/CdS layer: 100 mL

New printable In<sub>2</sub>S<sub>3</sub> ink



Vol/In<sub>2</sub>S<sub>3</sub> layer: 100 μL



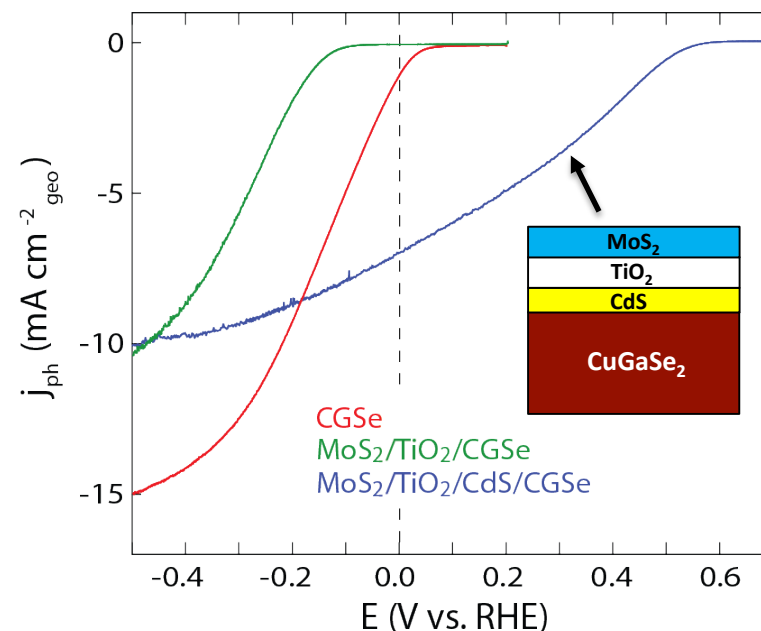
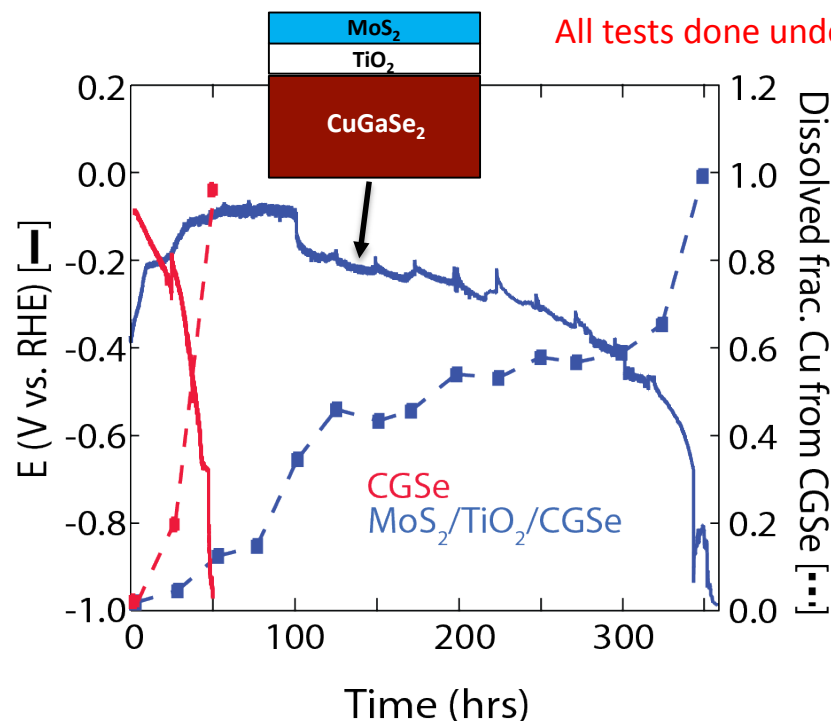
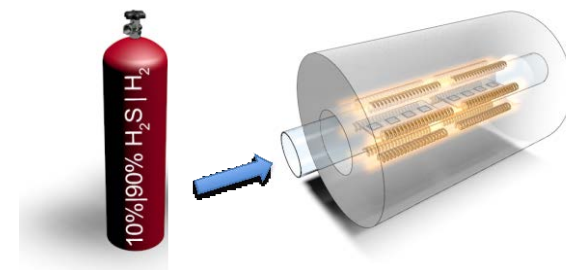
→ New molecular ink-based process successfully developed to synthesize In<sub>2</sub>S<sub>3</sub> buffer,

→ In<sub>2</sub>S<sub>3</sub> buffer allows for higher photo-conversion in UV (+3mA/cm<sup>2</sup>): critical for wide bandgap chalcopyrites,

→ Preliminary tests show good durability for In<sub>2</sub>S<sub>3</sub> in 0.5M sulfuric acid (pH 0.5).

## 1. Corrosion resistance enhancement using MoS<sub>2</sub> – TiO<sub>2</sub> films

1. Deposit 5 nm TiO<sub>2</sub> and 4 nm MoO<sub>x</sub> on CGSe by ALD
2. Convert MoO<sub>x</sub> to MoS<sub>2</sub> using H<sub>2</sub>S
3. Conduct CP tests at – 8 mA cm<sup>-2</sup> with one LSV every 25 hrs to determine stability
4. Probe degradation mechanism using ICP-MS of electrolyte



MoS<sub>2</sub>/TiO<sub>2</sub> protective scheme extends the life of CGSe electrodes for **~350 hrs** (vs. 250 hrs in AMR2016).

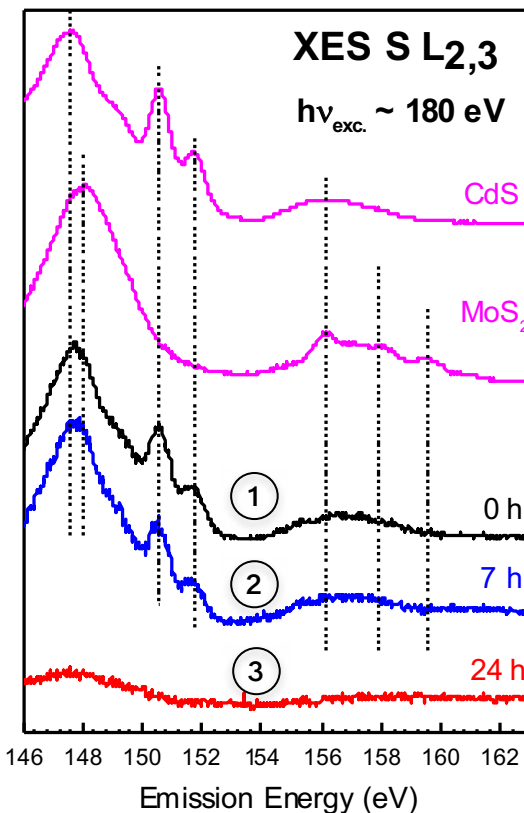
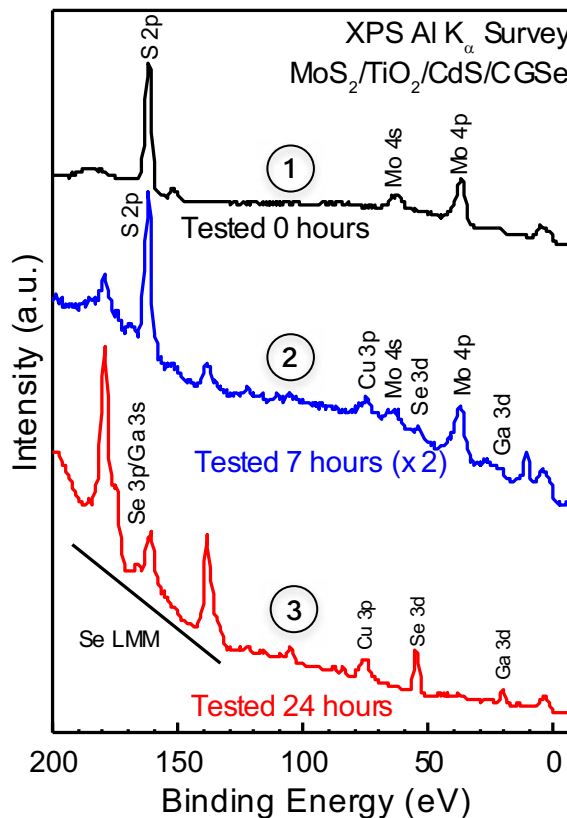
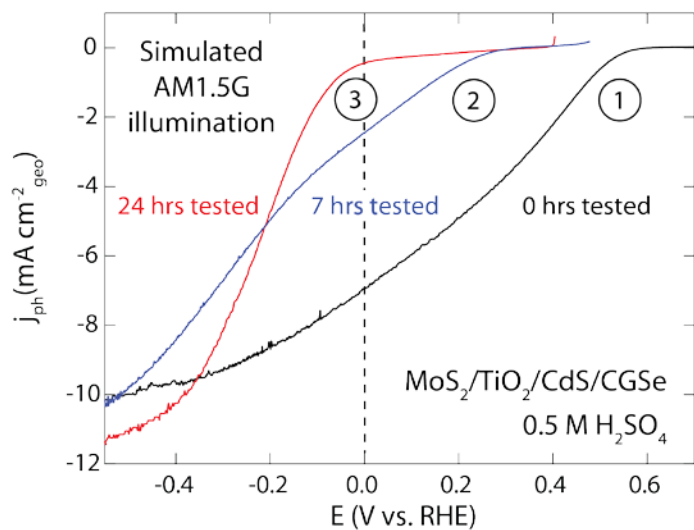
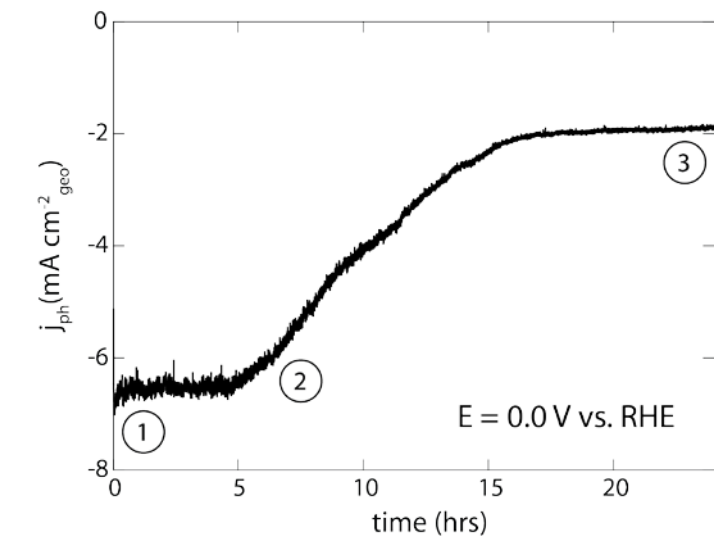
CdS buffer layer improves the onset of CGSe photocathodes.



## 2. Electrochemical and spectroscopic characterization of CdS/CGSe photoelectrodes

### Electrochemical Characterization (Stanford)

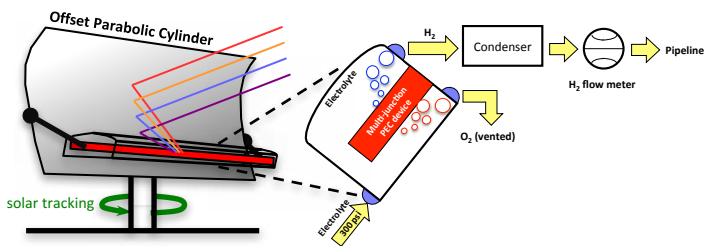
### Spectroscopic Characterization (UNLV)



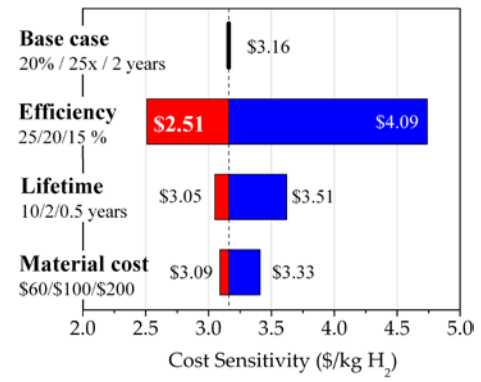
Combination of electrochemical and spectroscopic characterization leads to deeper understanding of degradation mechanisms.

# Accomplishments – Task 4: CIGS-based PEC device

## 1. Co-planar vs. Tandem PEC system: techno-economic considerations



**H2A model parameters:**  
 - 50 TPD centralized plant with 98% operating capacity  
 - "Type 4" PEC reactor,  
 - Reactor + optics (25x base case) replaced every 10 yrs.



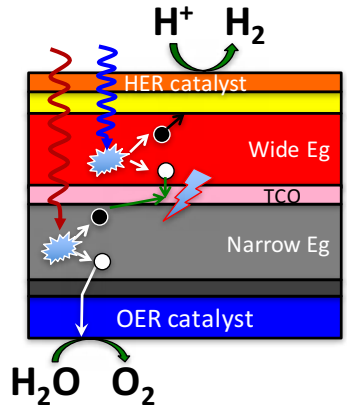
→ STH efficiency is the parameter with the largest leverage on H<sub>2</sub> production costs.

→ Co-planar: STH<sub>max</sub>=15%, H<sub>2</sub> @ \$4.09/kg

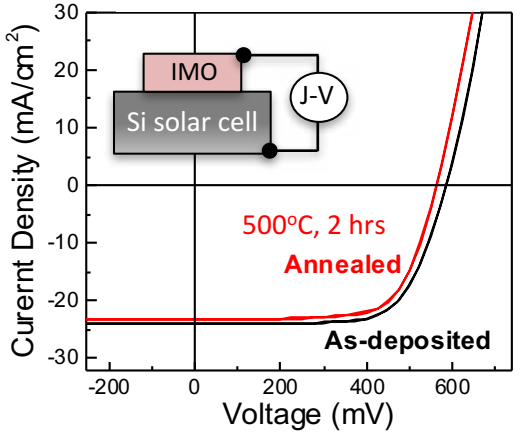
→ Tandem: STH<sub>max</sub>=25%, H<sub>2</sub> @ \$2.51/kg

→ Tandem devices makes better use of real estate and offer superior efficiency.

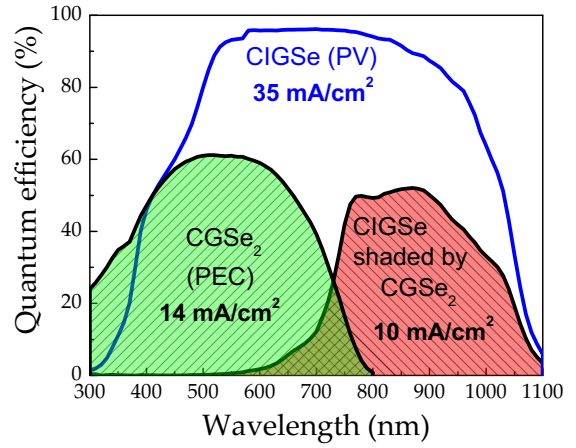
## 2. Paths for chalcopyrite-based tandem PEC devices



Temperature-resistant TCO (Mo-doped InO<sub>2</sub>) tested on Si solar cells



Optical balance between CIGSe PV driver and CGSe photocathode



- Temperature-resistant transparent conductive oxide (TCO) identified for monolithic tandem: Mo-doped InO<sub>2</sub>,
- Optical analyses demonstrate a good match between CIGSe PV driver and CGSe photocathode: J > 10 mA/cm<sup>2</sup>,
- Upcoming monolithic devices: **Si/IMO/CGSe**, then **GaAs/IMO/CGSe** and finally **CIGSe/IMO/CGSe**.

# Accomplishments - Response to reviewers' comments

“The project is mainly focused on PV and its link to hydrogen production is not clear.”

- Testing absorber candidates in PV configuration provides reliable (no photo-corrosion) and statistical data to accelerate their development. For a given chalcopyrite, we find that photocurrent densities measured on both PEC and PV cells are nearly identical,
- In the final tandem **PEC** device, the transparent conductive oxides (ZnO, ITO) used for solid-state characterization will be replaced with  $\text{MoS}_2/\text{TiO}_2$  HER/protective layers,
- We note that all known chalcopyrite PEC candidates suffer from poor surface energetics with respect to water splitting. We have demonstrated that buffer layers ( $\text{CdS}$ ,  $\text{In}_2\text{S}_3$ ) improve chalcopyrite photocathodes surface energetics with onset potential anodic shift up to 800mV. With the current state-of-the-art, this surface treatment is a necessary step towards un-biased water-splitting.

“The work has too much emphasis on efficiency. This does not mean a lot if the device can not run for any reasonable period of time.”

- In this project, we have decided to address absorbers, energetics and durability in 3 distinct tasks, such that no single roadblock will hinder the overall progress. Two of these tasks (1 and 2) are focused on efficiency, and one (task 3) on durability,
- Our buried junction approach offers the possibility to develop both the efficient photo-converter (absorber-buffer) and the protective coating independently,
- We note that durability over 1,500 hrs has been demonstrated with atomically flat silicon photocathodes protected with  $\text{MoS}_2$ . Our current effort is to optimize  $\text{MoS}_2$  deposition on rough polycrystalline chalcopyrites to meet our 1,000-hr durability target.

# Collaborations

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- [US DoE PEC working group](#): white papers (metal oxides and chalcopyrites) and standardized test protocols,
- [International Energy Agency/HIA/Annex 26](#): collaboration with international institutes and universities including the Institute for Solar fuels (HZB), Delft University, University of Warsaw (Poland)...etc,

## Project-specific collaborations:

- [Stanford, UNLV, LLNL and NREL](#): partners in this project (**ALL TASKS**),
- [University of Louisville \(M. Sunkara\)](#): photoluminescence on CuGaSe<sub>2</sub> materials (**TASK 1**),
- [Jozef Stefan Institute-Slovenia \(M. Mozetic\)](#): U.S./European project on sulfides (CIGS<sub>2</sub>) (**TASK 1**),
- [EMPA \(A. Braun\)](#): in-situ characterization of phase transformation during materials synthesis (**TASK 1**),
- [University of Los Andes-Colombia \(S. Barney\)](#): reactive sputtering of ZnOS buffers (**TASK 2**),
- [University of Bordeaux-France \(A. Rougier\)](#): development of temperature-resistant TCOs as intermediate layers for multi-junction CIGSSe solar cells and PEC devices (**TASK 4**).



# Remaining challenges & barriers / Proposed future work

## Task 1. PV-grade wide bandgap absorbers

**Challenges/Barriers:** chalcopyrites' chemistry (i.e. Cu-poor, S-rich...etc.) can have a profound impact on their opto-electronic properties.

**Proposed Future Work:**

- finalize our study on CuGaSSe and CuInGaSSe and conclude on the effect of Ordered Vacancy Compounds,
- re-focus effort on best candidates for final tandem PEC structure: Cu-poor CuGaSe<sub>2</sub> and CuGa<sub>3</sub>Se<sub>5</sub>.

## Task 2. Sub-surface energetics improvement (p/n junction)

**Challenges/Barriers:** best open circuit potential are 100mV lower than project final goal (900mV)

**Proposed Future Work:**

- finalize the development of alternative buffer layers, including In<sub>2</sub>S<sub>3</sub> and ZnOS,
- focus on most promising chalcopyrite sub-surface doping: Cd<sup>2+</sup>, Na<sup>+</sup> and K<sup>+</sup>.

## Task 3. Surface catalysis and corrosion resistance

**Challenges/Barriers:** new MoS<sub>2</sub> and TiO<sub>2</sub> ALD process successfully developed, yet durability limited to 350 hours

**Proposed Future Work:**

- continue to develop ex-situ and in-situ spectroscopic techniques to better understand degradation mechanisms,
- evaluate SiO<sub>2</sub> passivation layer as alternative to TiO<sub>2</sub> to meet the 1,000+ hrs durability goal.

## Task 4. Device certification and efficiency benchmarking

**Challenges/Barriers:** create the first chalcopyrite-based monolithic tandem PEC device.

**Proposed Future Work:**

- validate tandem structure using CGSe, temperature-resistant TCO (Mo:InO<sub>2</sub>) and silicon or GaAs model PV drivers,
- benchmark STH efficiency of best performing tandem device and build reactor for PEC H<sub>2</sub> production.

Any proposed future work is subject to change based on funding levels.

# Project summary

## Relevance

Create the first chalcopyrite-based HPE device with low-cost, PV-grade and durable thin film materials to meet DoE's efficiency and durability targets.

## Approach

Focus on the development of wide bandgap chalcopyrite PEC materials, identify compatible buffers to improve energetics (p-n junction), evaluate Earth-abundant materials for both HER catalysis and corrosion protection and assess the STH efficiency of the complete HPE device.

## Accomplishments

(1) Identified two possible causes to explain poor opto-electronic properties of some candidates: Ga-related point defects and Ordered Vacancy Compounds, (2) refined synthesis protocols to create phase-pure 1.8 eV  $\text{CuInGaS}_2$  absorbers generating  $12 \text{ mA/cm}^2$ , (3) reached over 750 mV Voc with surface-modified chalcopyrites (GNG#2), (4) improve durability with  $\text{MoS}_2/\text{TiO}_2$  coating up to 350 hrs (+ 100 hrs compared to FY16) and (5) demonstrated temperature-resistant Mo-doped  $\text{InO}_2$  can serve as TCO in monolithic tandem PEC devices.

## Collaborations

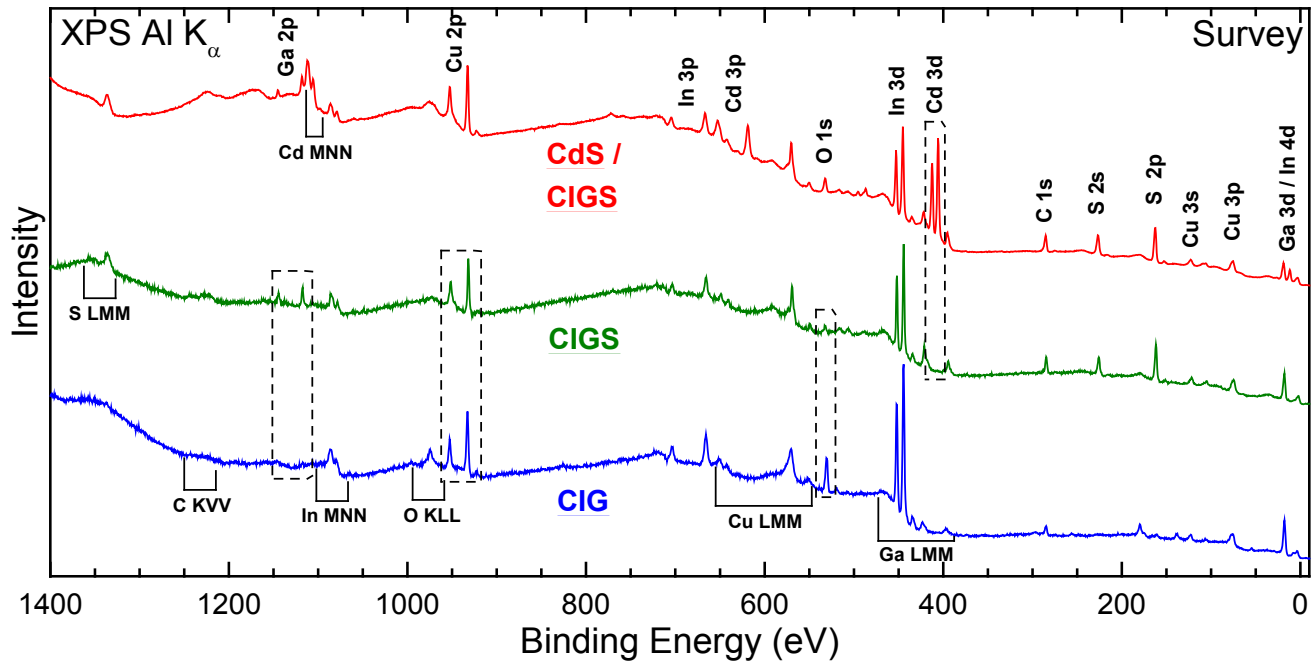
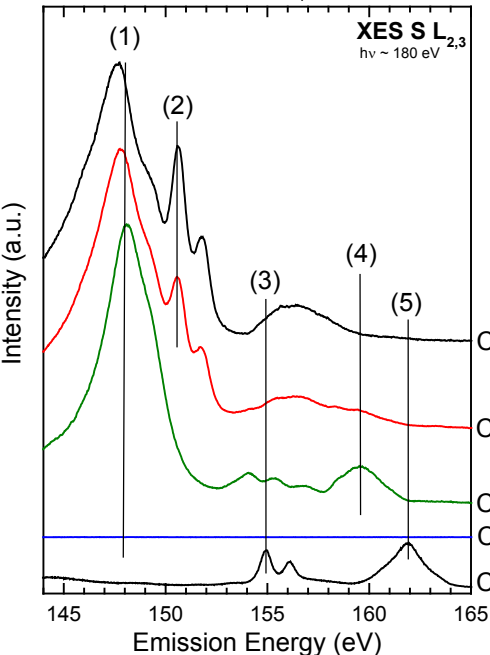
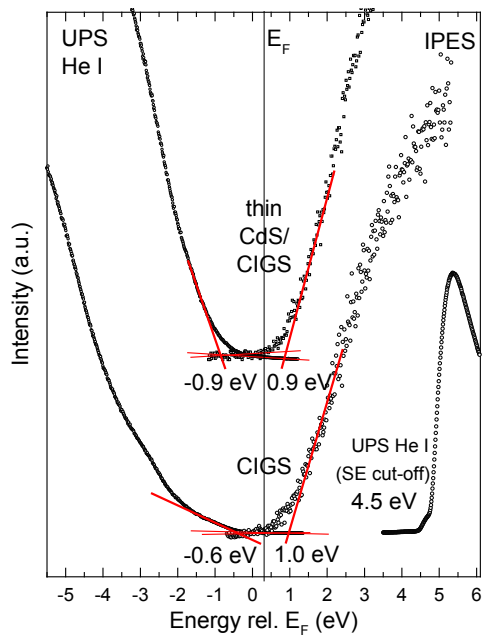
Project-specific collaboration with U.S. and international teams to address barriers in each of the 4 technical tasks.

## Proposed future work

(1) Focus on candidates with proven opto-electronic properties ( $\text{CuGaSe}_2$ ,  $\text{CuGa}_3\text{Se}_5$ ), (2) combine sub-surface treatments with corrosion-resistant  $\text{In}_2\text{S}_3$  buffers to meet the 900mV  $V_{oc}$  target, (3) continue development of conformal  $\text{MoS}_2$  and  $\text{TiO}_2$  coatings using ALD to meet 1,000-hour durability targets and (4) benchmark the STH efficiency of CGSe/IMO/PV (PV: Si, GaAs or CIGSe).

# Technical back-up slides

Analysis of metallic precursors (CIG), after sulfurization (CIGS), and after CdS deposition (CdS/CIGS)



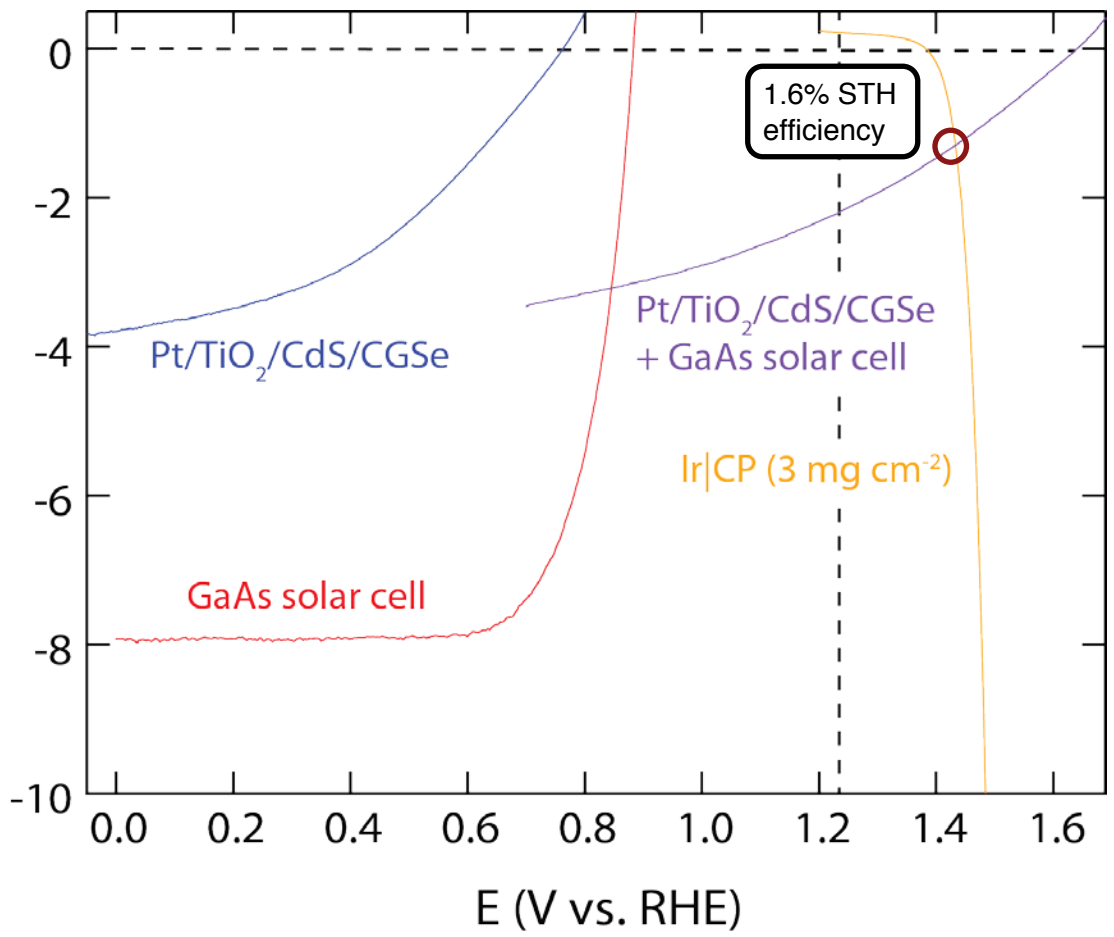
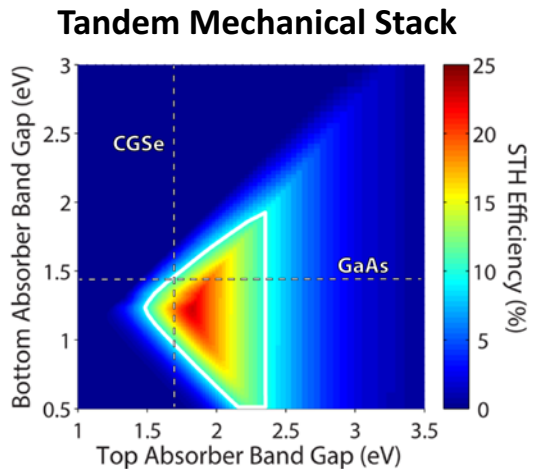
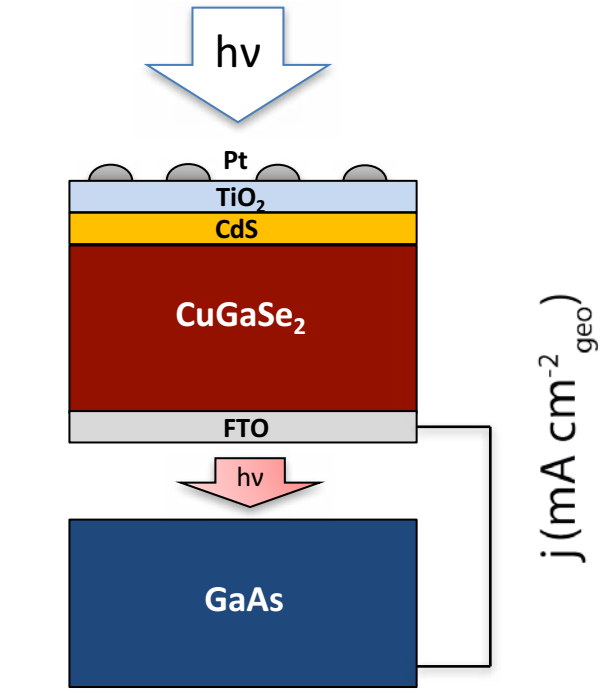
Electronic and chemical surface structure at each process step:

- Composition and chemical bonding
- Band edges, surface band gap, and work function
- Interface optimization



# Accomplishments – Task 4: CIGS-based PEC device

c. PV-biased photoelectrosynthesis of H<sub>2</sub> from water using CdS/CGSe photoelectrode and GaAs PV-driver



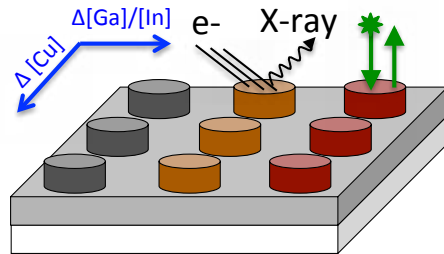
1.6% STH efficiency provides a baseline to improve by increasing the saturation current density, onset potential, and fill factor

## 3. Accelerating PV-grade Cu(In,Ga)S<sub>2</sub> material development

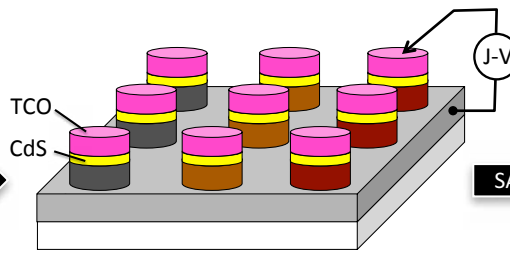
### Step 1: Synthesis and characterization

### Step 2: Solid-state properties mapping

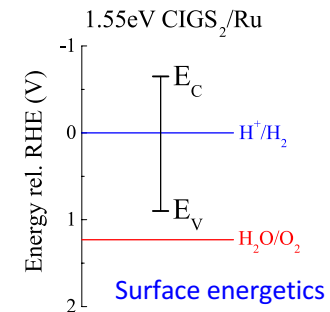
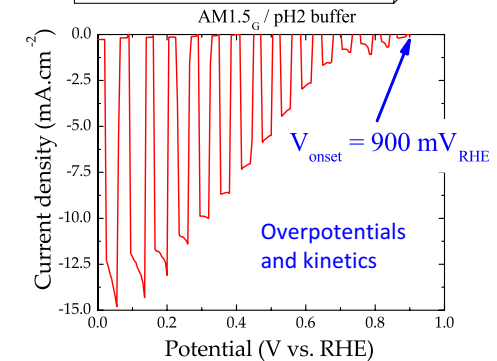
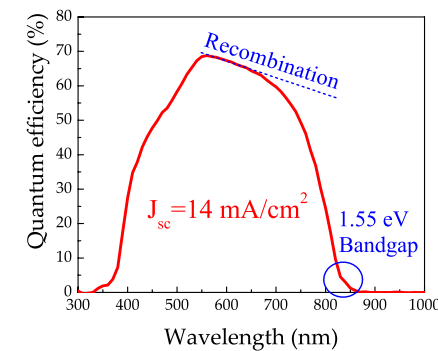
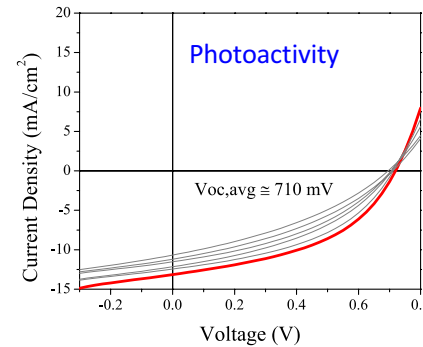
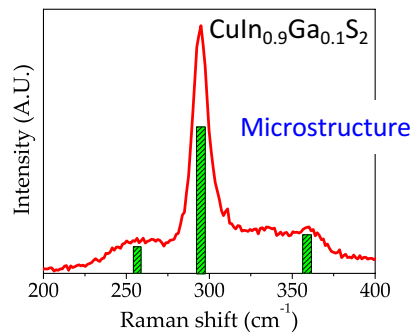
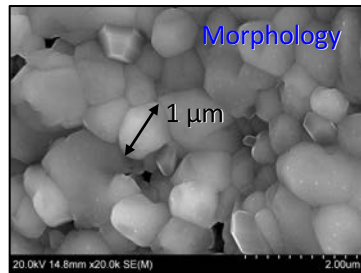
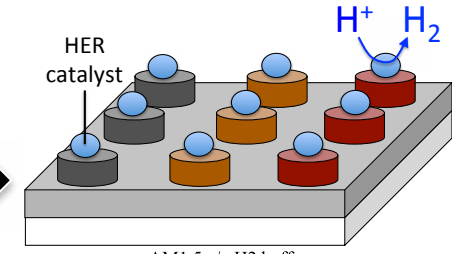
### Step 3: PEC characterization



SAME SAMPLE



SAME SAMPLE



### Take home messages:

- Three chalcopyrite (CIGS, CGSSe, CIASe) alloys identified with optimum bandgap energy for PEC applications,
- New synthesis/testing (solid-state & PEC) strategy developed to accelerate materials discovery,
- 1.55 eV PV-grade CIGS with great potential for PEC H<sub>2</sub> production successfully developed with this approach.