

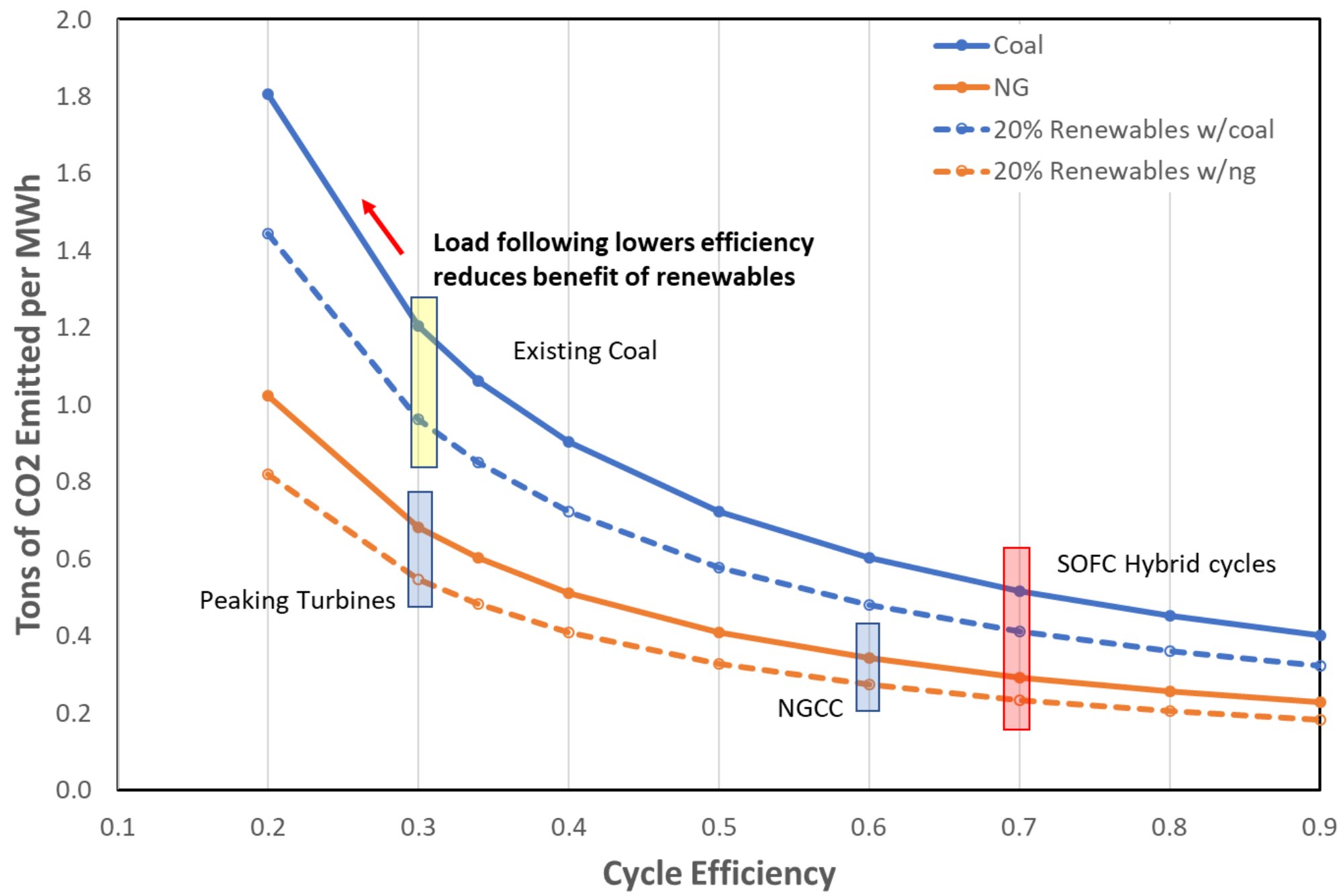
Insights into Fuel Cell Hybrid Systems Operations and Control: Realizing Opportunities and Overcoming Challenges

ARPA-E INTEGRATE

Objective

The program seeks to develop fuel cell hybrid systems that would enable the realization of:

- Efficiency $\geq 70\%$ (NG)
- Installed Cost $< \$1.8/W$
- Scale ≥ 100 kW

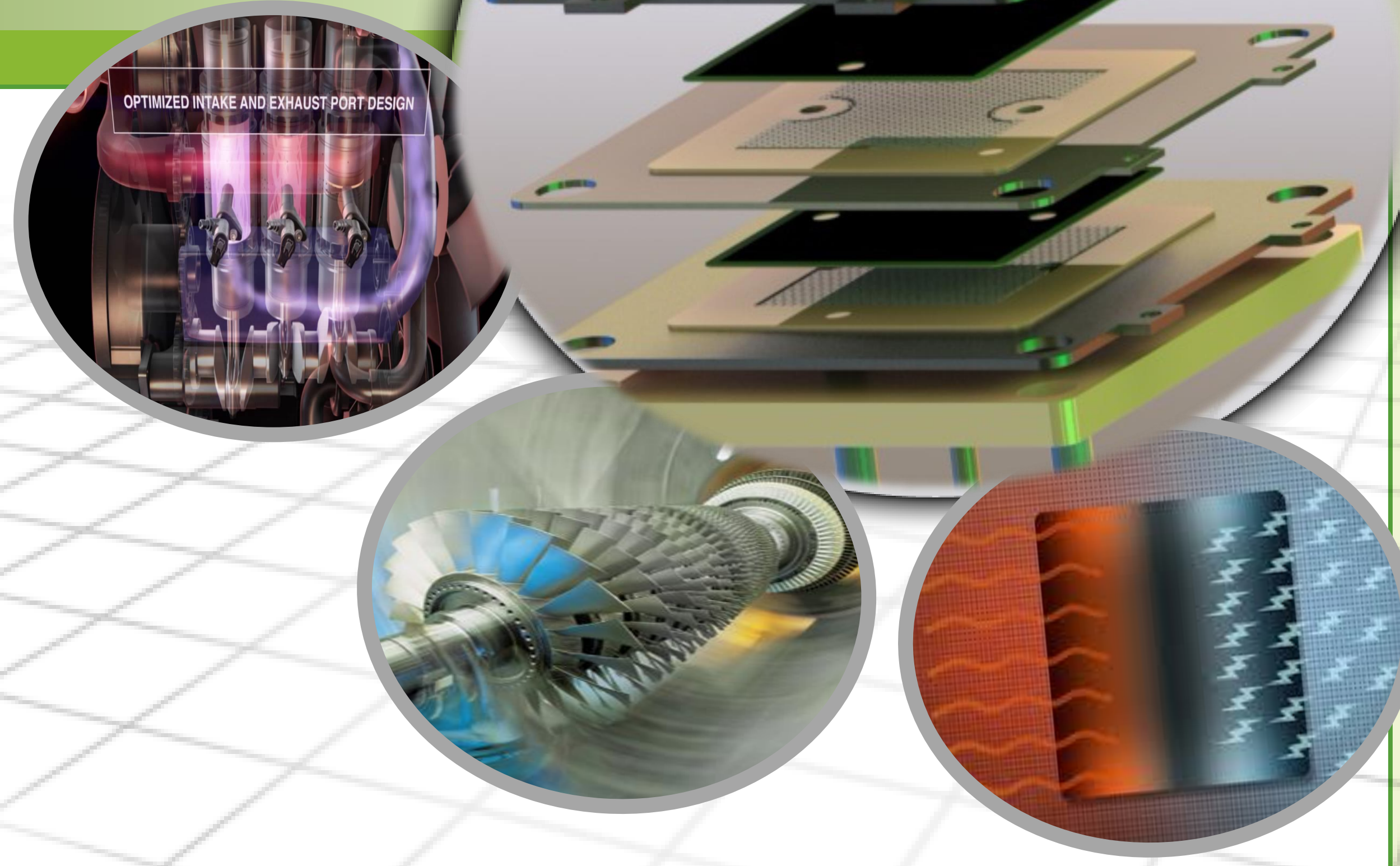


Opportunities

- Efficiency
- Flexibility
- Low emissions

Challenges

- Turndown
- Integration
- Controls

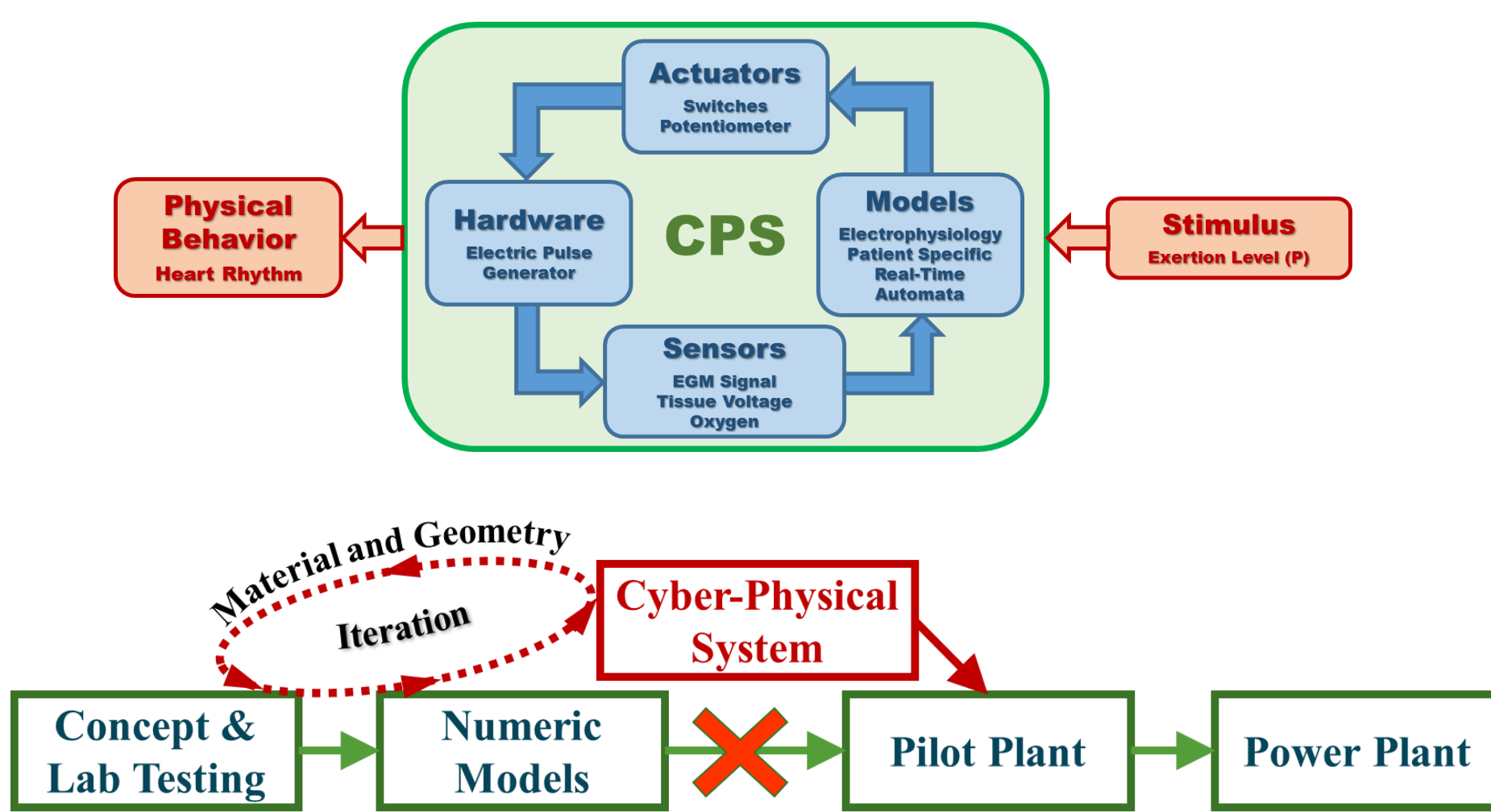


NETL Technical Tasks

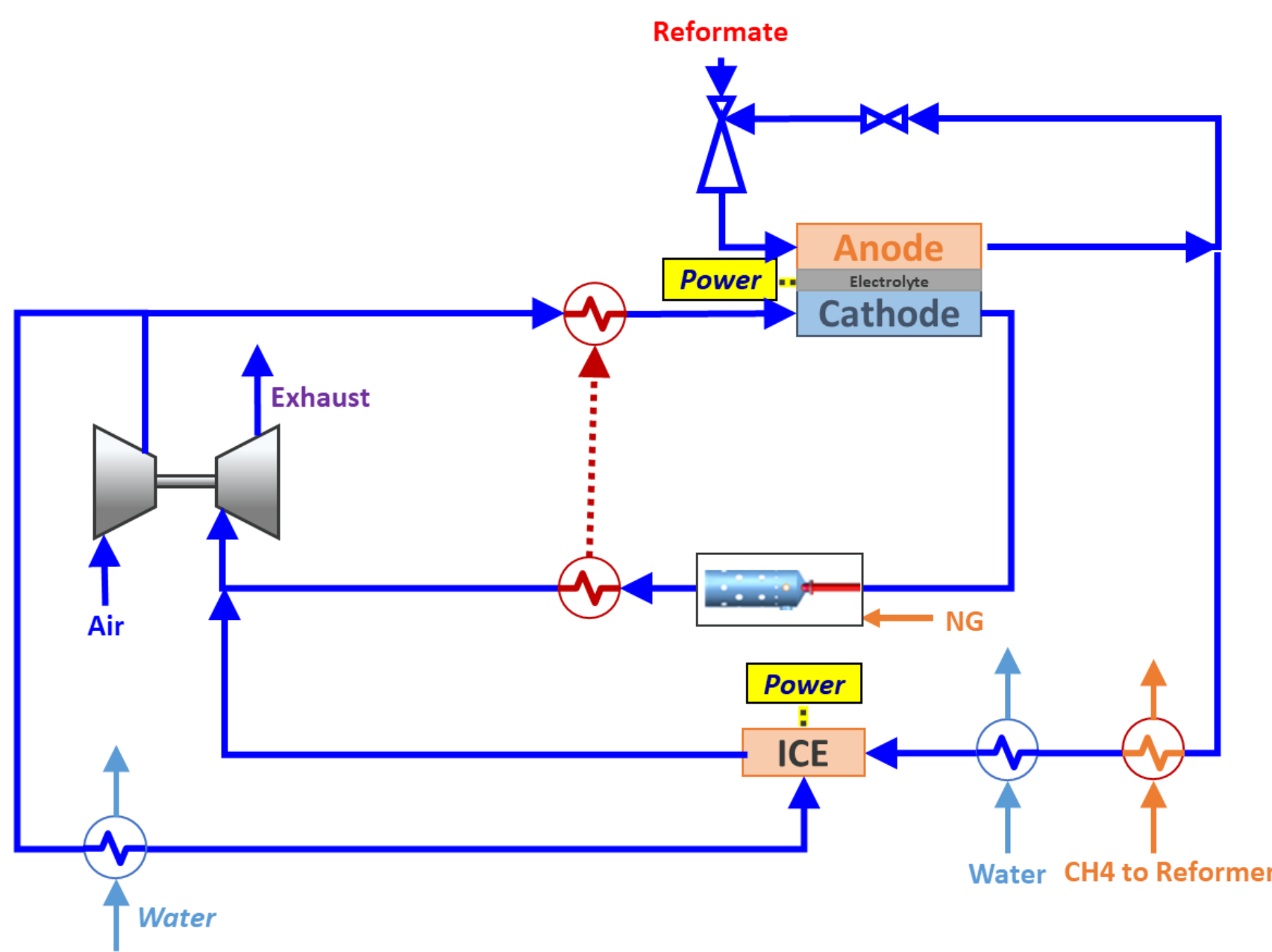
- Evaluation of optimal power balance, operational limits, and challenges
- Exploration of potential cycle configuration and system integration
- Development of operational control strategies



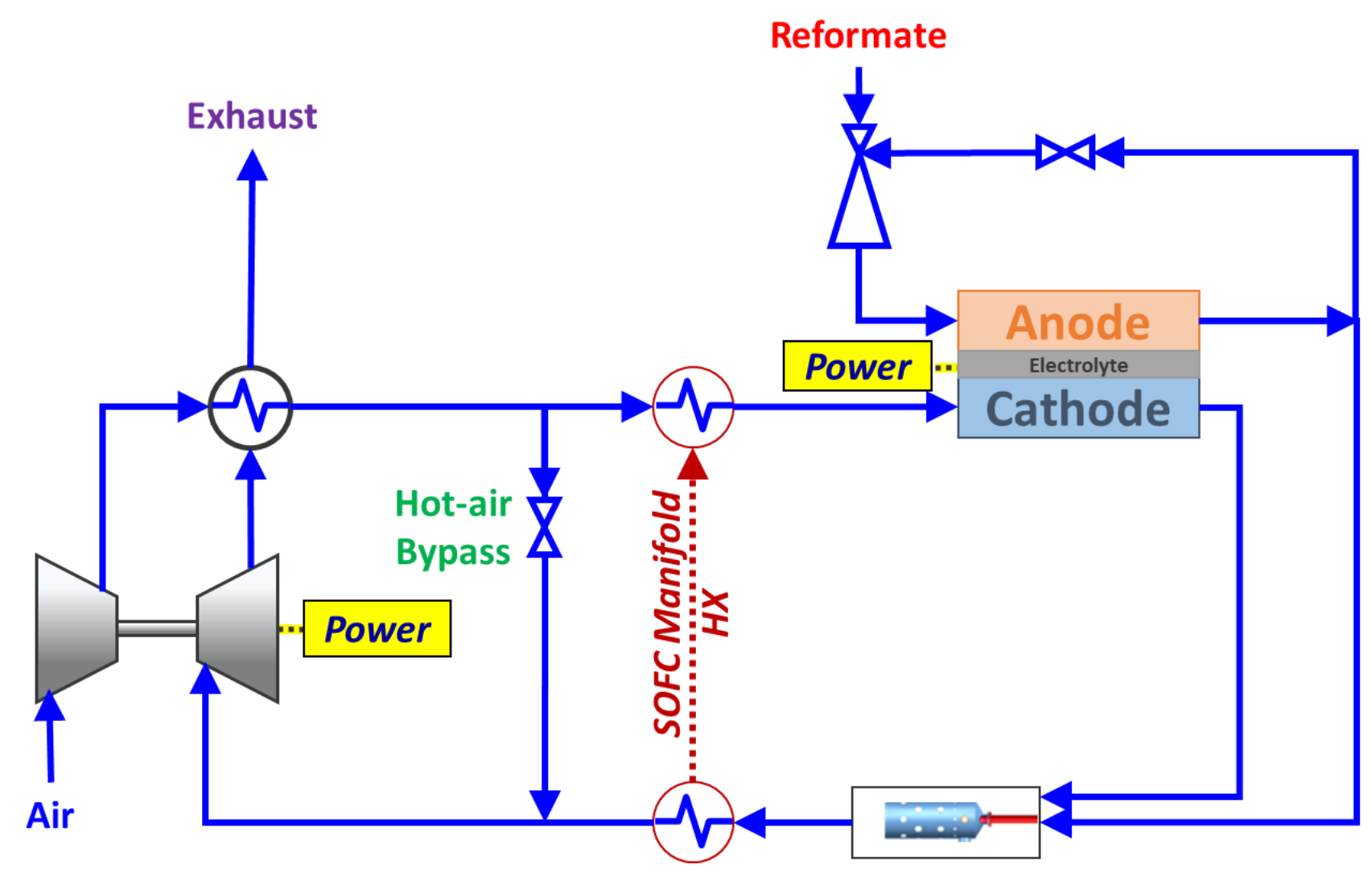
Approach: Cyber-Physical System



SOFC/Internal Combustion Engine Cycle



SOFC/Gas Turbine Cycle



ARPA-E INTEGRATE Partnership

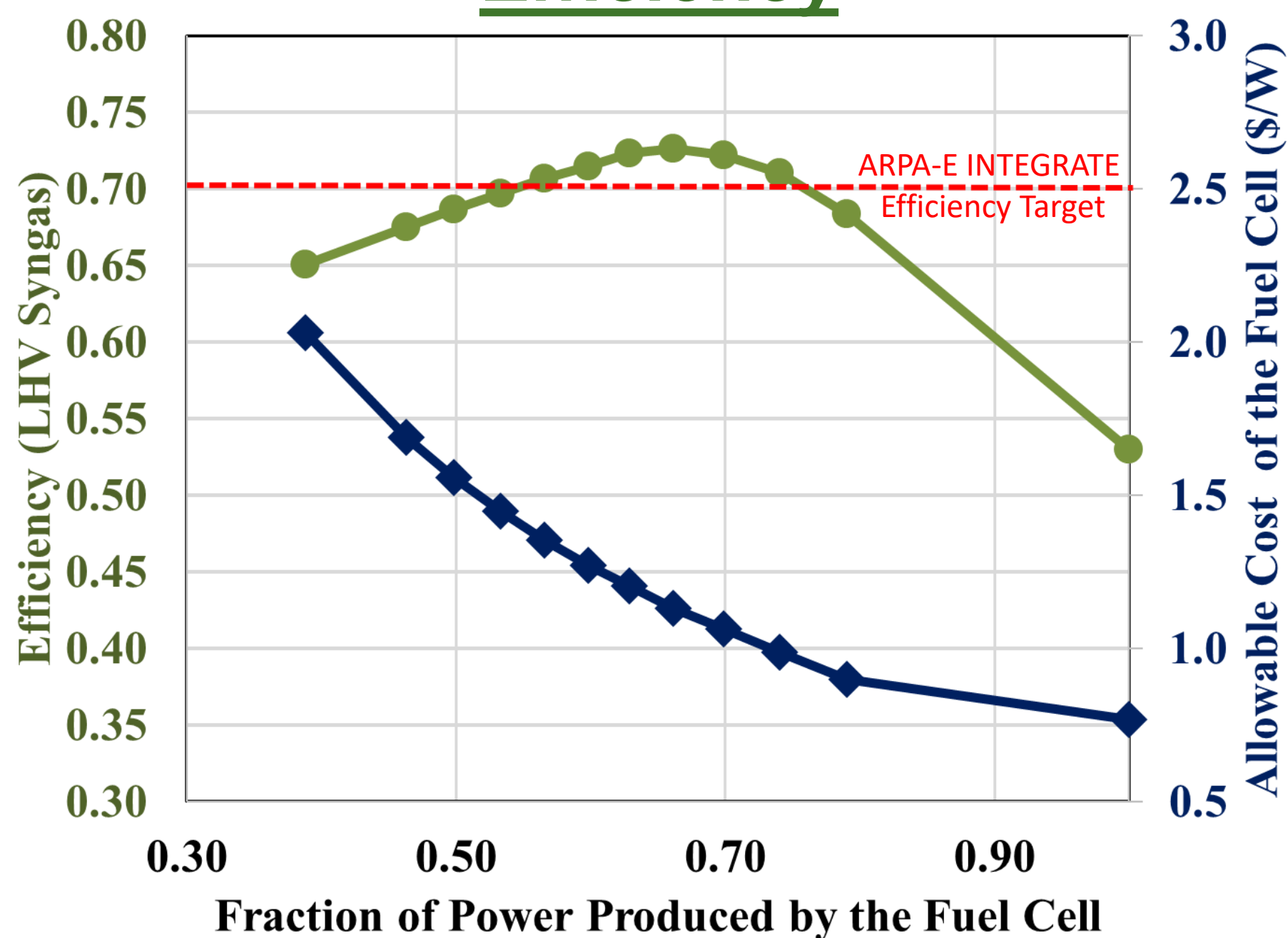
- Hybrid system designs
- Hybrid component technologies
 - SOFC stacks
 - Heat exchangers
 - Internal combustion engines



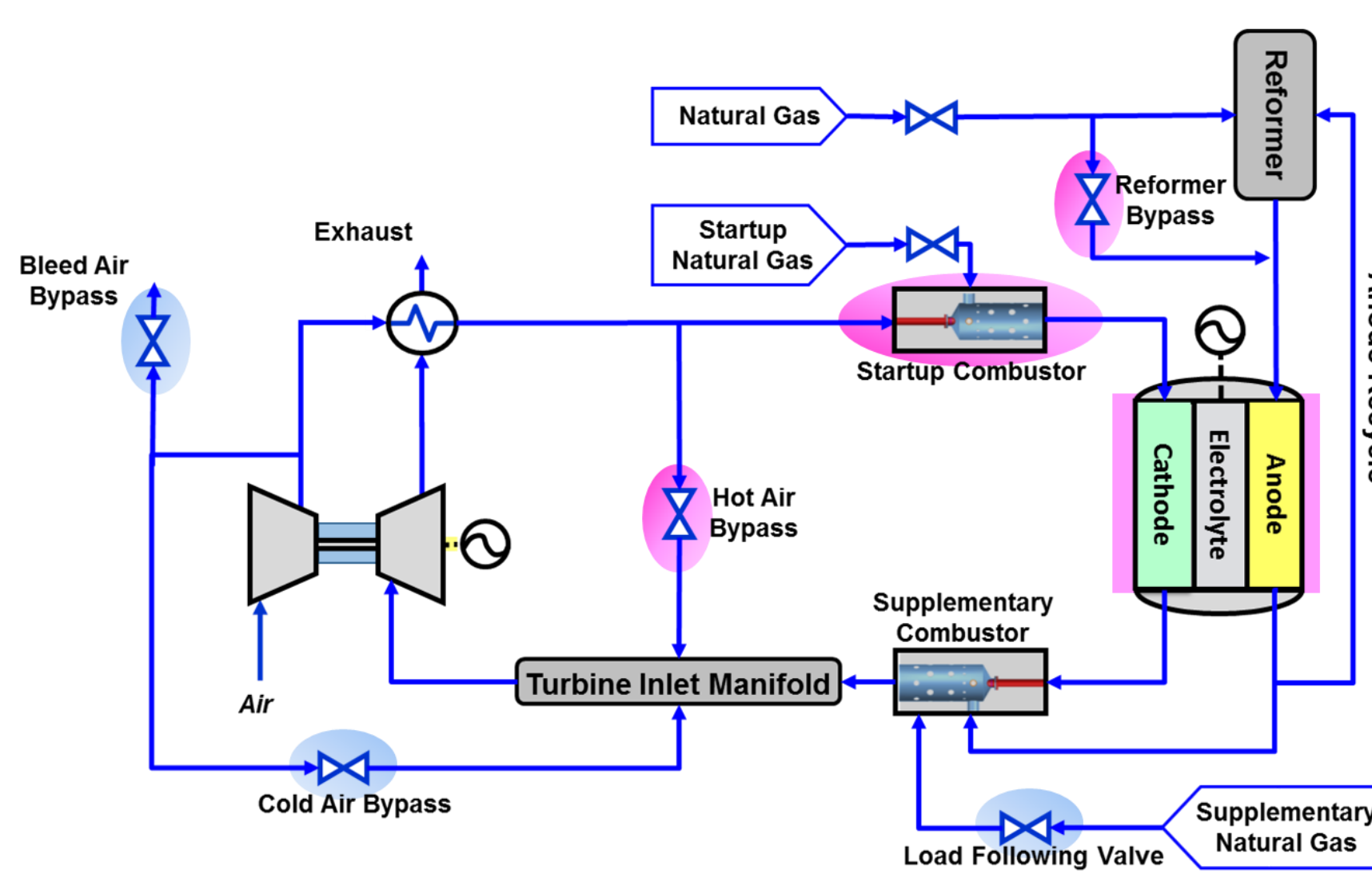
Future Work

- Integrate an internal combustion engine (ICE) into the Hybrid Performance Project at NETL for hardware-based testing
- Develop a 20 kW cyber-physical reformer/SOFC/gas turbine
- Design control strategies for automated startup, electrochemical light-off, load ramp, nominal operation, shutdown, and emergency shutdown
- Test control strategies on hardware-based testing facility

SOFC/GT Power Split and Efficiency



SOFC/GT Control Strategies for Flexibility Improvement



The Impacts of Reformer Thermal Management on SOFC/GT

