

HyMARC: Addressing Key Challenges to Hydrogen Storage in Advanced Materials Through a Multi-Lab Collaboration



Enabling twice the energy density for onboard H₂ storage

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This presentation does not contain any proprietary, confidential, or otherwise restricted information

Project ID: ST127

SAND2019-3177 PE

Overview

Timeline

Phase 1: FY16 – FY18

Phase 2 FY19 – FY22

Barriers

General:

A. Cost, B. Weight and Volume, C. Efficiency,
E. Refueling Time

Reversible Solid-State Material:

M. Hydrogen Capacity and Reversibility

N. Understanding of Hydrogen Physi- and
Chemisorption

O. Test Protocols and Evaluation Facilities

Budget (Entire HyMARC Team)

FY18 Phase 1 Funds: \$3,820K

FY18 DOE Funding for Phase 2: \$5,501K

FY19 DOE Funding (as of 3/31/19): \$2,350K

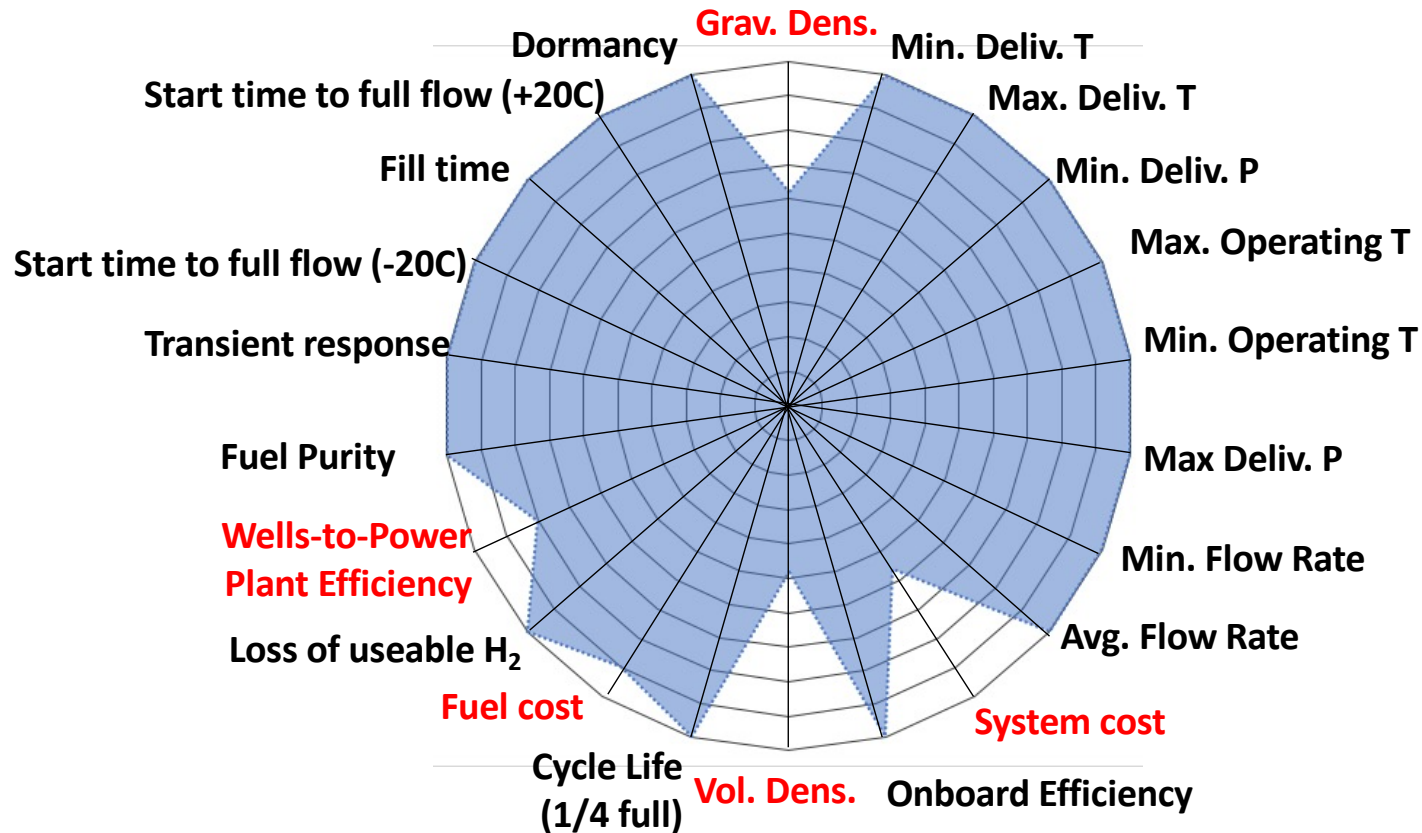
Total DOE Phase 2 Funds Received: \$7,851K

Partners

- Sandia National Laboratories
- National Renewable Energy Laboratory
- Lawrence Livermore National Laboratory
- Lawrence Berkeley National Laboratory
- Pacific Northwest National Laboratory
- SLAC Accelerator Laboratory
- NIST Center for Neutron Research

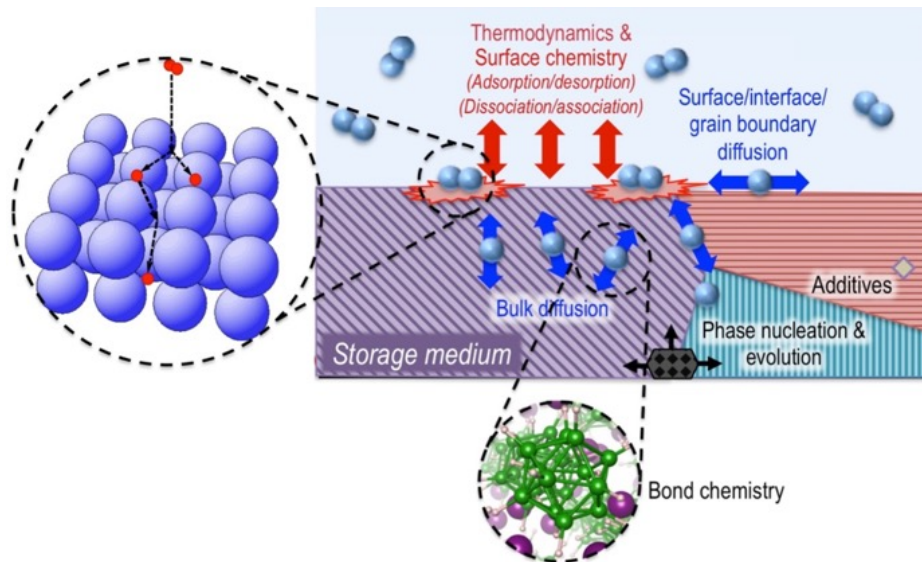
Relevance: Although fuel cell vehicles are now commercially available, compressed H₂ storage falls short of several DOE targets

700 Bar Compressed Gas (2015 record) vs. revised ultimate Targets

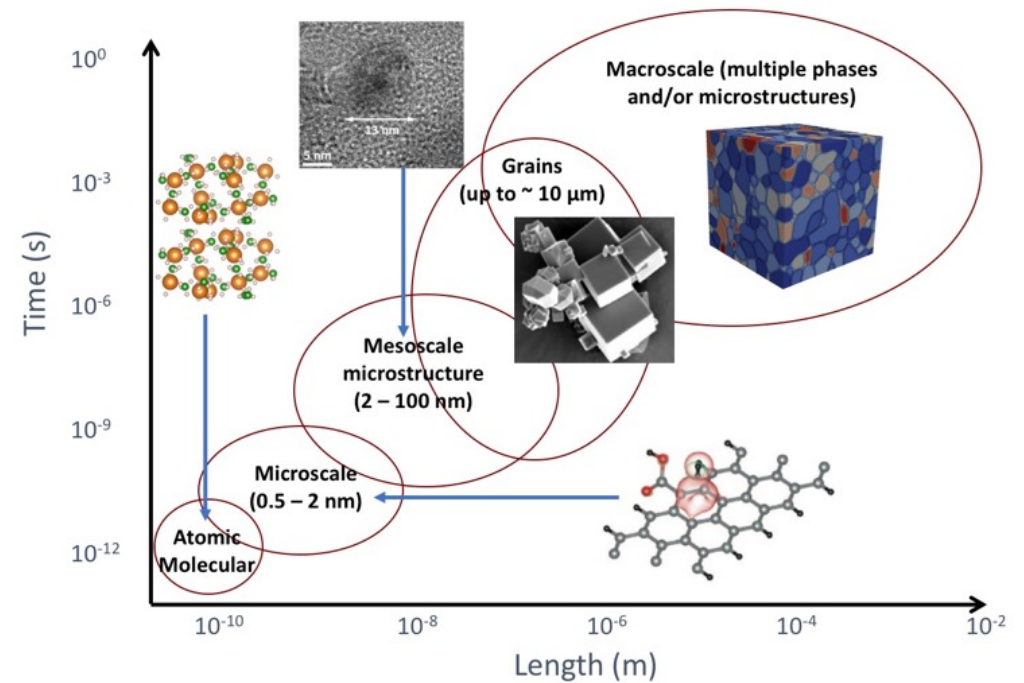


Relevance: poorly understood phenomena at length scales from < 1 nm to μm govern storage material behavior

Distinct chemical/physical processes affect the bulk properties of storage materials



Multiple length scales must be taken into account



“Design rules” are needed to guide materials discovery

Objective: HyMARC aims to accelerate materials discovery

Assemble small, agile teams comprising synthetic, characterization, and modeling expertise

Foundational knowledge gaps

- Model material systems
- Thermodynamic data
- Kinetic data
- Microstructural features



- Structure-property relationships
- Rate-limiting steps
- **What material features really matter?**

New core capabilities

- Computational models
- Characterization tools
- Novel material platforms



- **Probe and predict at all relevant length scales**
- **State-of-the-art tools for materials discovery**
- **Assist Seedling projects**

Evaluate new material concepts

- Assess potential
- Perform high-accuracy measurements



- **Define new research directions**
- **Provide guidance to DOE for funding investments**

“Gold standard” measurements

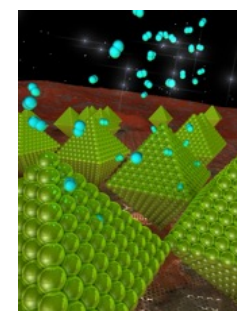
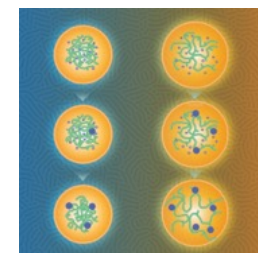
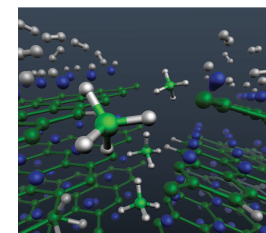
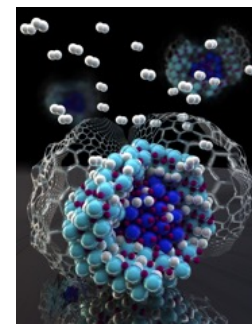
- Variable T PCT
- Thermal conductivity
- Ultrahigh-pressure reactor



- **Validate claims, concepts, and theories**

Accomplishments: HyMARC Phase 1 by the numbers

- **> 50 journal articles published**
 - Including articles in *Energy Env. Sci.*, *Chem. Rev.*, *Adv. Mater. Interfaces*, *Nat. Commun.*, *Adv. Funct. Mater.*, *Nano Lett.*, *Chem. Mater.*
 - 4 articles on journal covers
 - 2 HOT articles
- **4 patents (3 issued, 1 applied)**
- **Numerous invited talks** (major international meetings, academic, gov't institutions)
- **6 Symposia and workshops organized** at major conferences
- **> 20 postdocs supported**
- **Global connectivity** through extensive network of collaborations



Approach/HyMARC-2 Energy Materials Network: enhanced, highly coordinated capabilities to accelerate materials discovery

Enabling twice the energy density for hydrogen storage



- Foundational R&D
- Computational models
- Synthetic protocols
- Advanced characterization tools
- Validation of material performance
- Guidance to FOA projects
- Database development

Seedling Projects

- **Applied material development**
 - Novel material concepts
 - High-risk, high-reward
- **Concept feasibility demonstration**
- **Advanced development of viable concepts**

Approach Phase 2: Build on Phase 1 discoveries using multi-lab Focus Area teams with interdisciplinary expertise

**Tom Gennett (NREL)
Co-Director**

**Mark Allendorf (SNL)
Co-Director**

**Task 1
Sorbents
Gennett**

**Task 2
Hydrides
Allendorf**

**Task 3
Carriers
Autrey**

**Task 4
Adv. Char.**
Parrilla
(NREL validation)
Prendergast
(ALS, SLAC, MF)
Bowden
(PNNL NMR)
Brown
(NIST Neutron)
Toney
(SLAC, X-ray)

**Task 5
Seedling
Support
Allendorf
Gennett**

**Task 6
Data Hub
Munch
(NREL)**

**Focus
Areas**

**Focus
Areas**

**Focus
Areas**

Focus Areas

BES User Facility POCs



Task leads:

Coordinate work
Milestone accounting
Reporting

Focus Areas (new concept):

Multi—lab Research clusters
Defined topic
Dynamic, agile
Duration: as little as 1 year
Applied topics: Go/No-Go
Foundational topics: milestones

Sorbents Phase 1 Accomplishments: moved the bar toward materials that meet DOE targets

Multiple molecular H₂ adsorption: First sorbent material with validated existence of two H₂ molecules adsorbed per metal center

→ *Doubles the volumetric capacity of strong-binding sites*

- *Chem. Commun.*, 2016, 8251

Highest validated volumetric capacity at room temperature to date:

Ni(m-dodbc): 11.0 g/L at 25 °C and 23.0 g/L for 5 → 100 bar pressure swing, -75 → 25 °C temperature swing

→ *Demonstrates high capacity under realistic operating conditions*

- *Chem. Mater.* 2018, **30**, 8179

H₂ binding energy in a MOF: within optimal range (15 – 25 kJ mole⁻¹)

V₂Cl_{2.8}(btdd): Q_{st} = 21 kJ mol⁻¹

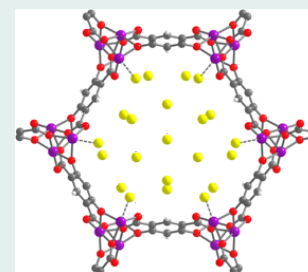
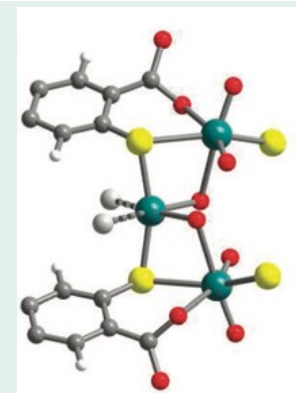
→ *Moving significantly closer to ambient-temperature storage*

- *see Slide 28 and ST130 for more information*

New methodologies for validation

Improved accuracy of sorbent gas uptake measurements

- P.A. Parilla et al. *Appl. Phys. A* **122** (2016), 201
- K. E. Hurst et al. *Appl. Phys. A* **122:42** (2016) DOI: 10.1007/s00339-015-9537-x



Approach Sorbents Phase 2: building on Phase 1 discoveries

Key issues being addressed in Phase 2

- Need thermodynamics under practical conditions
- Crystallite size/shape/packing must be enhanced to improve capacity
- Can we tailor isotherms to increase capacity (5 – 100 bar swing)?
- Can volumetric density of strong-binding sites be increased?

Strategies based on Phase 1 results

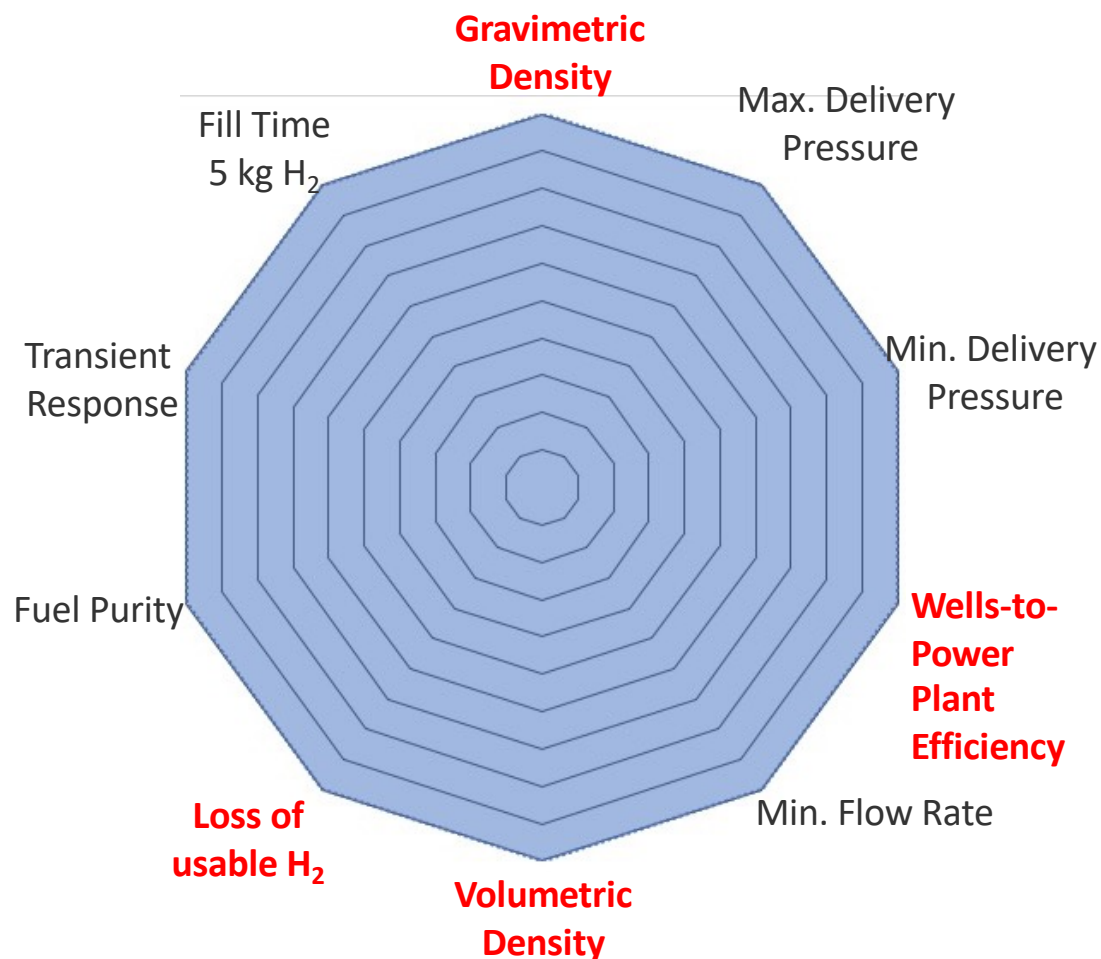
Volumetric/gravimetric capacity

- Bind multiple H₂ to open metal sites
- Sol-gel, compaction, particle shape control methods
- Design structurally dynamic MOFs

Operating temperature

- Functionalize MOFs to add strong-binding sites
- MOFs with metals in low oxidation states (e.g. V(II))

DOE Targets we are focusing on are shown in **red**



Approach Sorbents Phase 2 Focus Areas: the path forward

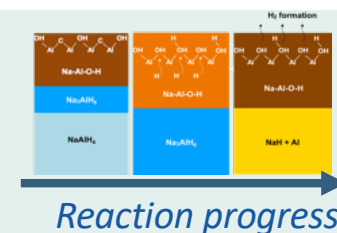
		DOE Targets				Team*
		Grav. Capacity	Vol. Capacity	Min. Deliv. T	Min. Deliv. P	
Focus Area project						
Adsorption energy to strong-binding sites	Enthalpy/Entropy under practical conditions			X	X	<u>LBNL</u> , NREL, PNNL
	Electronic structure computations	X	X			<u>LBNL</u>
	Synthesis: π -basic metals	X	X			<u>LBNL</u>
	Synthesis: B/N Doping	X	X			<u>NREL</u> , PNNL
	Synthesis: highly polar open frameworks	X	X			<u>NREL</u> , <u>LBNL</u>
Sorbent packing	MOF monolith synthesis		X			<u>LBNL</u> , SNL
	Packing protocol		X			<u>NREL</u>
Dynamic sorbents	Flexible MOFs		X		X	<u>LBNL</u> , NREL
	Thermal/photo-responsive sorbent matrices		X		X	<u>NREL</u> , <u>LBNL</u>
	Multiple H ₂ binding			X	X	<u>LBNL</u> , NREL, NIST
	Nanoscale defects in sorbents	X	X			<u>SNL</u> , NREL, <u>LBNL</u>

*Team lead is underlined

Hydrides Phase 1 Accomplishments: moved the bar toward materials that meet DOE targets

Min. operating T, P: Oxygenated surface species role in dehydrogenation

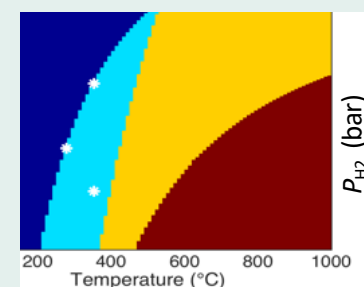
→ *Paradigm shift in understanding of hydride surface chemistry*



Min. operating T, P: comprehensive phase diagram for $Mg(BH_4)_2$

$\Delta H^\circ = 48 \text{ kJ mol}^{-1}$ (HSECoE target is 27 kJ mol^{-1}) →

→ bulk $Mg(BH_4)_2$ cannot meet DOE target



Min. flow rate: $Mg(BH_4)_2$ @Carbon H_2 desorption T reduced by $>100 \text{ }^\circ\text{C}$

→ *Borohydride activation energy reduction by nanoscaling*

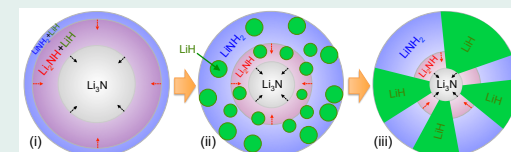
Gravimetric capacity: $Mg(BH_4)_2$ @rGO $>10 \text{ wt}\%$

→ *Record capacity for nanoencapsulated complex metal hydride*

Min. operating T: Li_3N @(6nm-C) H_2 delivery T reduced by $>180 \text{ }^\circ\text{C}$

Bulk ($430 \text{ }^\circ\text{C}$) → Nano ($250 \text{ }^\circ\text{C}$)

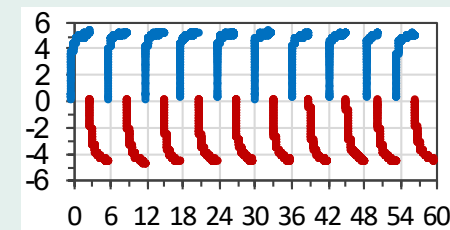
→ *Reaction path modification through nanointerface engineering*



Improved cycle life: Li_3N @(6nm-C) reversible $>5 \text{ wt}\%$ H_2 / $250 \text{ }^\circ\text{C}$ /50 cycles

→ *Demonstrates durability of nanoscaled materials*

See also Slide 30 and ST132 for related information



Approach Hydrides Phase 2: building on Phase 1 discoveries

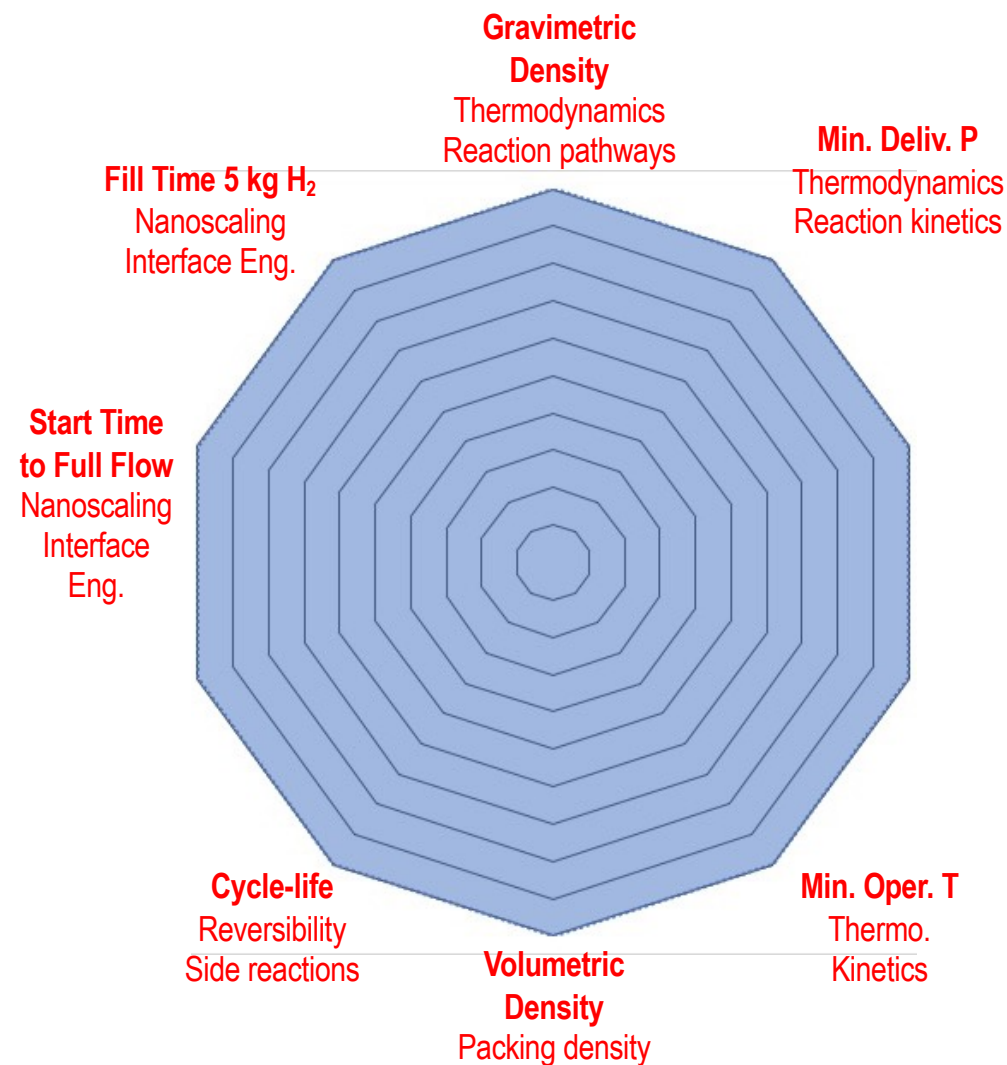
Science questions (selected)

- Are there undiscovered phases with favorable thermodynamics ≤ 27 kJ/mol H₂?
- Can nano-scale strain destabilize certain hydrides
- What are rate-limiting steps?

Strategies derived from Phase 1:

- Focus on relevant composition spaces
 - Borohydrides
 - Li-N-H
 - Ternaries (e.g. Li-B-Mg-H)
- Determine accurate phase diagrams
- Build on Phase 1 nanoscaling results
- Multiscale modeling to identify rate-limiting processes
- Target additives for specific bond activation
- Probe buried interfaces and surfaces using Phase 1 diagnostic tools
- Develop machine learning as new hydride material discovery capability

DOE Targets are interrelated but we are focusing on a key subset (shown in **bold**)



Approach Hydrides Phase 2 Focus Areas: the path forward

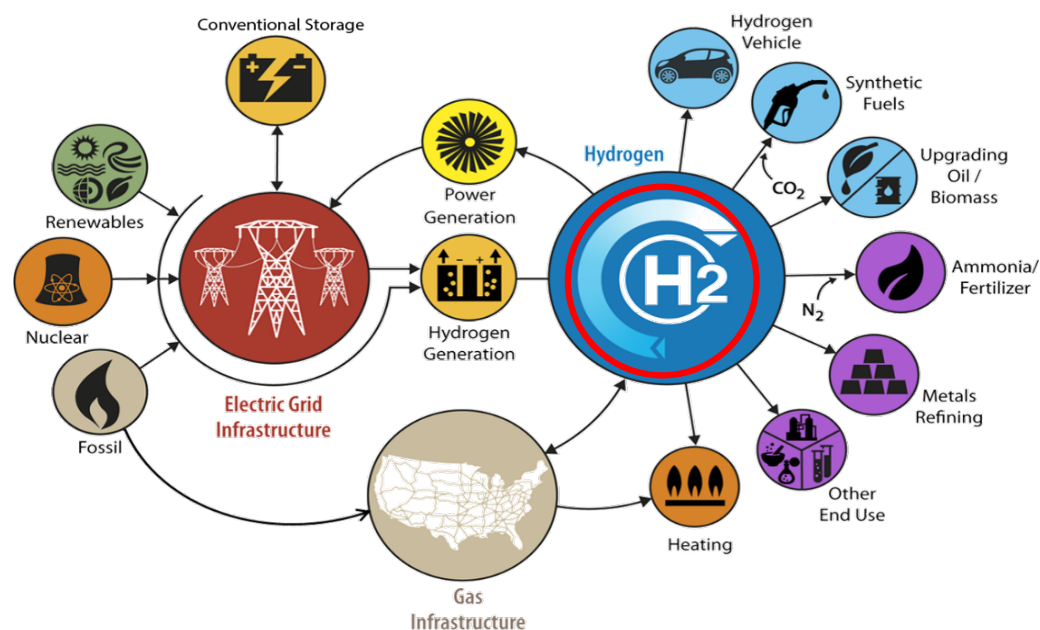
Focus Area project		DOE Targets						Team (team lead is underlined>)
		Grav. Capacity	Vol. Capacity	Fill time	Time to full flow	Min. Deliv. T	Min. Deliv. P	
Thermo.	Phase diagrams: ternaries	X	X			X	X	<u>LLNL</u> , SNL, PNNL
	Phase diagrams: eutectics	X	X			X	X	<u>SNL</u> , LLNL, PNNL, NREL
	Large-scale atomistic models	X	X	X	X			<u>SNL</u> , LLNL
Surfaces Interfaces	Interface Model Development			X	X		X	<u>LLNL</u> , PNNL, SNL
	Non-ideal surfaces; phase nucleation			X	X		X	<u>SNL</u> , LBNL, NREL, LLNL
Additives	Modulation of B-H bond strength			X	X	X		<u>LBNL</u> , NREL, PNNL
	Additives for B-B rehydrogenation			X	X	X		<u>SNL</u> , LLNL, LBNL, PNNL
	Modeling B-B/B-H catalytic activation			X	X	X		<u>LLNL</u> , SNL, LBNL, PNNL
Nano strategies	Nano-MH under mechanical stress			X	X			<u>LLNL</u> , NREL, LBNL, PNNL
	Non-innocent hosts see slide 31 & ST182			X	X			<u>SNL</u> , LLNL, LBNL
	MgB ₂ nanosheets			X	X	X	X	<u>LBNL</u> , LLNL, SNL
	Microstructural impacts			X	X		X	<u>LLNL</u> , LBNL, SNL
	Machine learning	X	X					<u>SNL</u> , LLNL

Relevance: Hydrogen carriers: a new effort initiated in Phase 2

- Bulk storage and transport are of central importance to the H2@Scale concept
- Highly varied storage needs:
 - Daily to seasonal in duration
 - Transport distances > 100s of km

Goal: new concepts and materials that provide advantages over conventional compressed and liquefied hydrogen for bulk storage and transport

H2@Scale concept



To learn more, see the HyMARC Hydrogen Carriers Webinar:

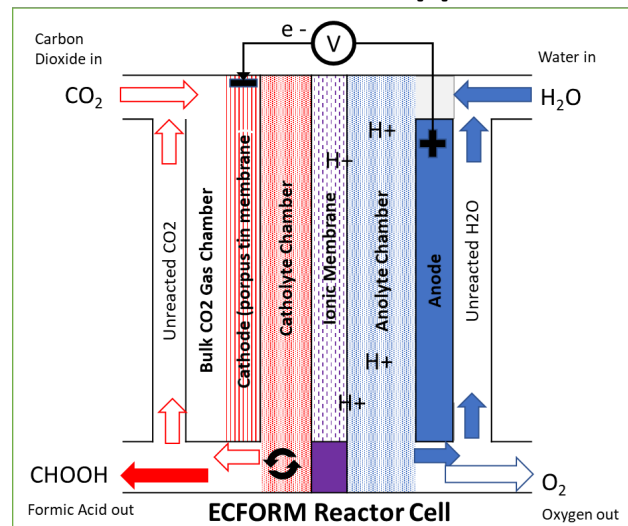
<https://www.energy.gov/eere/fuelcells/downloads/hydrogen-carriers-bulk-storage-and-transport-hydrogen-webinar>

Approach Hydrogen Carriers: Leverage capability and expertise in HyMARC consortium to accelerate progress

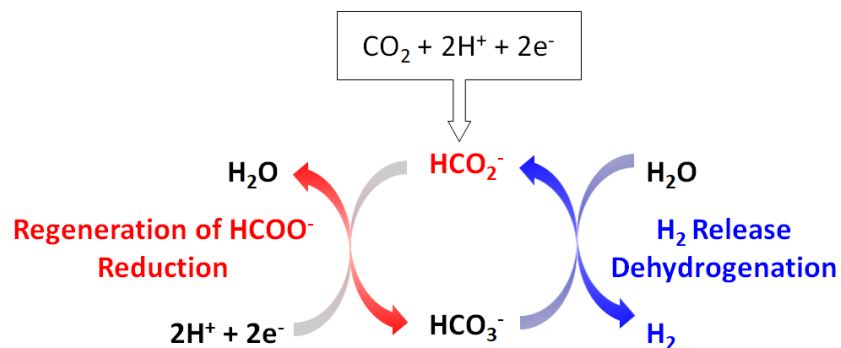
- **Metrics & targets:** Define the important properties of storage materials beyond onboard vehicular
- **Techno-economic analysis:** Determine advantages and limitations of materials and approaches to hydrogen carriers for transport and long-term storage
- **Novel material concepts: identify, characterize, and validate**
 - Approaches to release or 'adsorb' hydrogen onto carriers
 - No discrete step of making H₂(gas)
 - Approaches to prevent phase changes
- **Catalysts: optimize the balance of properties:**
 - Stability (Turnover number)
 - Rates (Turnover frequency)
 - Cost
 - Selectivity
 - heterolytic vs. homolytic H₂ activation

Examples of carrier strategies under consideration

Electrochemical approaches



Formate/bicarbonate cycle



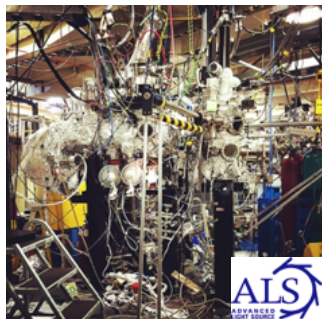
Approach Carriers Phase 2: nascent Focus Area projects

		Focus Area project	Team*
		Hydrogen carrier production without direct H ₂ generation	PNNL
Liquid organic carriers		Dehydrogenative coupling in LOCs	PNNL
		Aqueous organic carriers	PNNL
		Liquid hydrogen carrier capacity determination	NREL
		Characterization methods and development	<u>PNNL</u> , NREL
		Eutectic systems	<u>SNL</u> , NREL, PNNL
Chemical carriers		Formate/bicarbonate cycle; formic acid (See slide 32)	PNNL
Adsorbents as carriers		Analysis of sorbents as hydrogen carriers	LBNL
		Porous liquids	<u>NREL</u> , LBNL
Novel material concepts		Bioinspired materials	NREL
		Plasmon interactions for "On-Demand" H ₂ release	<u>NREL</u> , LBNL
		Heterolytic cleavage and H ₂ activation	<u>PNNL</u> , NREL
		Catalyst stability	LLNL

*Team lead is underlined

Phase 1 Accomplishment: comprehensive suite of characterization tools (in-situ, operando, all relevant length scales)

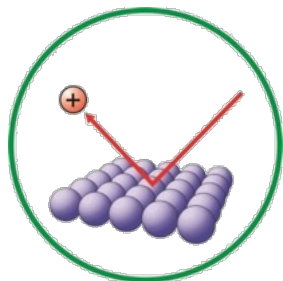
Atomic/molecular
(0 – 1 nm)



AP-XPS
ALS/BL 11.0.2



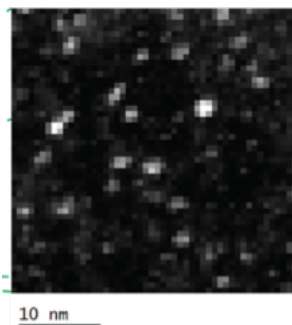
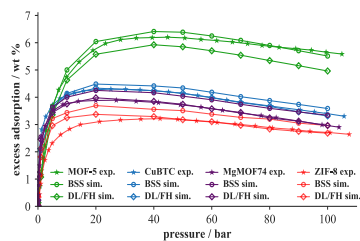
Lab-based AP-XPS



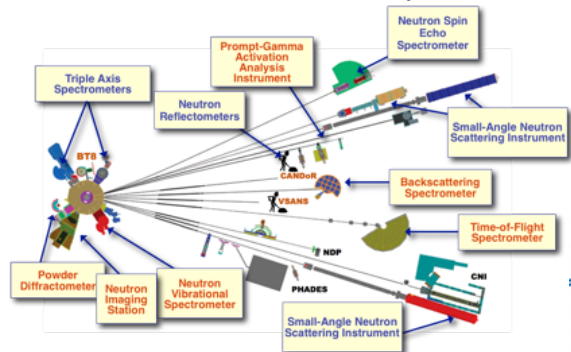
Low Energy Ion Scattering

Molecular/micro
(0.5 – 2 nm)

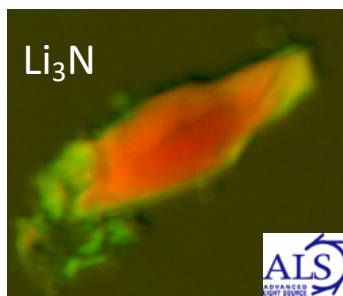
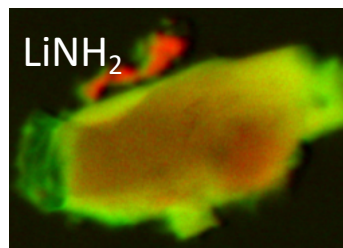
Microporosimetry/BET



AC-TEM/STEM res. 63 pm



Mesoscale
(2 - 100 nm)



STXM (30 nm res.)

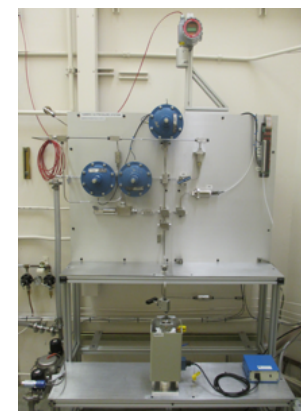
Neutrons:

- Spectroscopy
- Scattering
- Diffraction



Grains
(≤ 10 μm)

Macroscale/Bulk



Ultrahigh Pressure Reactor
(1000 bar)



H-D exchange

10⁻¹⁰

10⁻⁸

10⁻⁶
Length (m)

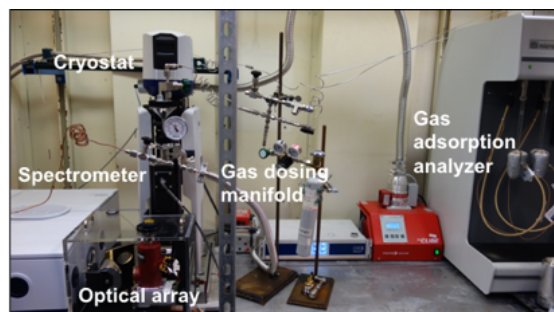
10⁻⁴

10⁻²

18

Phase 1 Accomplishment: extended characterization capabilities

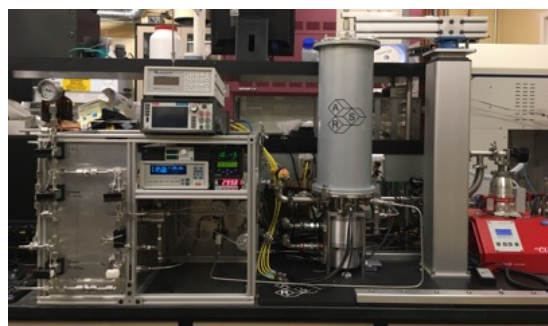
DRIFTS



- Diffuse reflectance system coupled to cryostat and gas adsorption analyzer
- Can collect data at 15-373 K and 0-100 bar (controlled dosing up to 1.2 bar)



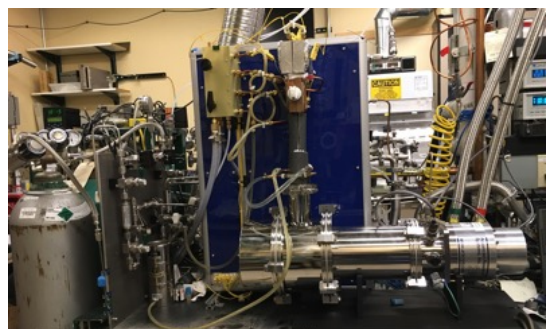
Thermal Conductivity



- H₂, He, CH₄, CO₂ from vacuum to 100 bar
- Temperature Range: 40 K to 375 K
- Sample types include solids & compressed pucks & powder



Variable Temperature PCT



- Modified PCT Pro system with capabilities of hydrogen pressures up to 200 bar, and a controlled temperature range from 40 – 350 K. (other gases possible including CH₄)
- New methodologies for increased measurement accuracy
P.A. Parilla et al. *Appl. Phys. A* **122** (2016), 201



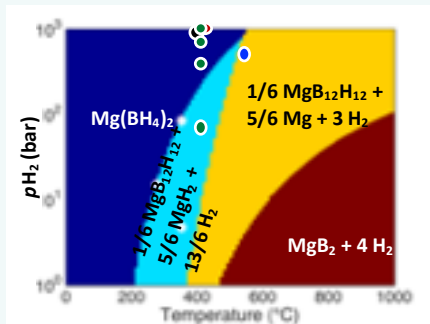
Approach Characterization Phase 2 Focus Areas: develop and enhance our Phase 1 advanced characterization capabilities

		Focus Area Topic	Team
		High-Temperature Validated PCT System	NREL, SNL
		PCT Calorimetry See slide 29 and ST131	NREL, PNNL
NMR	}	Advanced NMR: NMR-FTIR-PCT instrument	LBL (Long)
		High-Temperature/Low-pressure NMR capability	PNNL (Bowden)
Advanced in-situ/ex-situ tools	}	Advanced in-situ, ex-situ Diffraction	SLAC, NIST
		Small-Angle X-ray Scattering	SLAC, NREL
		XAS/EXAFS	LBL-ALS, SLAC
		Soft X-ray microscopies	LBL-ALS
		Ambient-Pressure XPS	SNL, LBNL-ALS
		ATR DRIFTS for liquid carriers	LBL
		VISION (highest resolution broadband INS)	ORNL
Neutron techniques	}	High-P/variable-T for Neutron Scattering Measurements	NIST
		Quasi-Elastic Neutron Scattering (QENS)	NIST
		VISION (highest resolution broadband INS)	ORNL

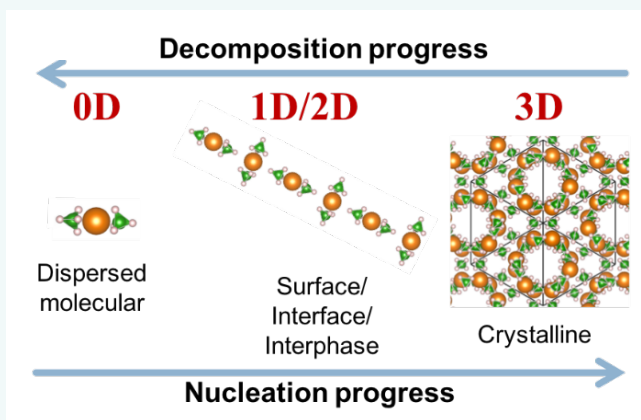
Phase 1 Accomplishment: Multiscale modeling from understanding to design

See ST129 for more information

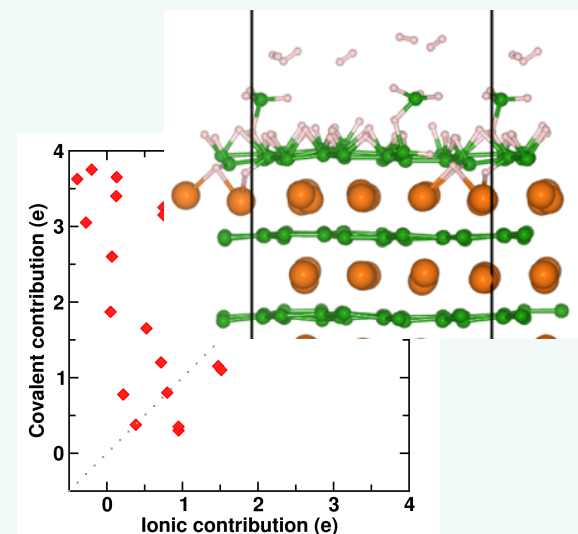
Predicting phase diagrams



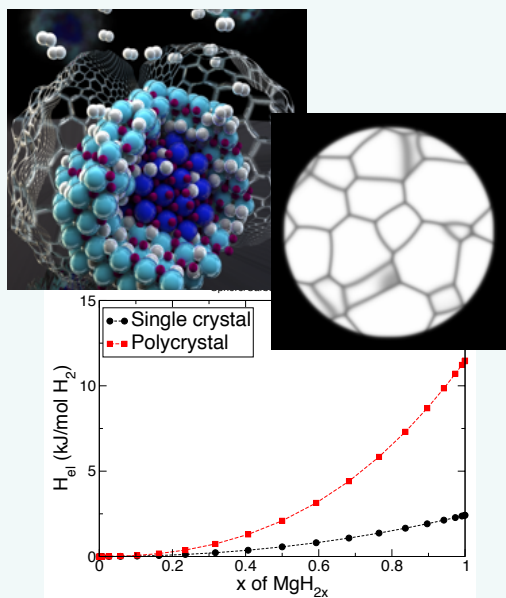
Simulating nucleation kinetics



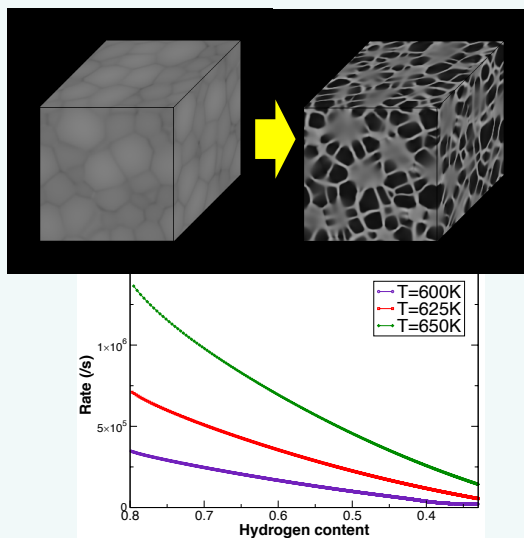
Understanding catalyst functionality



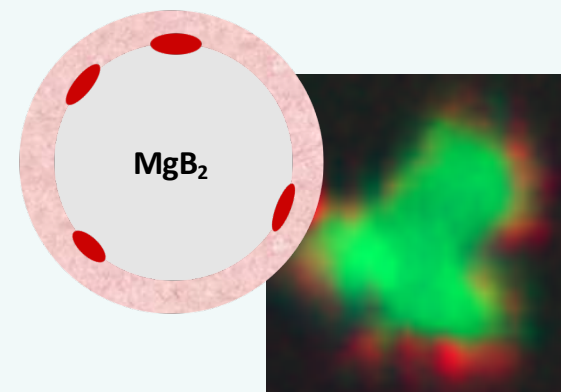
Assessing tunability via nanoconfinement



Direct modeling of isotherm uptake



Interpreting experiments



Collaboration & Coordination: HyMARC currently collaborates with Phase 2 Seedling

Seedlings: the HyMARC team assists individual projects with:

- **A designate HyMARC point-of-contact**
- **Technical expertise concerning specific scientific problems**
- **Access to HyMARC capabilities**
- ***Development of Magnesium Boride Etherates as Hydrogen Storage Materials*** (U. Hawaii)
 - Instability in MgB_2 B sheets explained (LLNL modeling investigation)
 - High-P hydrogenation, XRD, and FTIR performed for 43 MgB_2 (etherate) samples
- ***Electrolyte Assisted Hydrogen Storage Reactions*** (Liox Power)
 - 1) High-P experiments and sample characterization; 2) Go/No-go tests
- ***ALD Synthesis of Novel Nanostructured Metal Borohydrides*** (NREL)
 - Nano- $\text{Mg}(\text{BH}_4)_2$ nanoparticle samples sent to NREL for ALD coating
- ***Optimized Hydrogen Adsorbents via Machine Learning & Crystal Engineering*** (U. MI)
 - Discussions on crystal engineering of OMS in MOFs



Selected international collaborations

- **Hydrides**
 - KAIST Korea (Prof. Eun Seon Cho): strain-induced effects
 - Aarhus Univ. Denmark (Prof. Torbin Jensen): borohydrides
- **Sorbents**
 - Univ. Cambridge (Prof. David Fairen-Jamez): MOF consolidation methods
- **Carriers**
 - AIST (Prof. Qiang), *in-situ* solution NMR

HyMARC Phase 2 Team Milestones



- **Milestone 1: 12/31/18:** Focus Area 6.1: Data Hub Determine HyMARC Data Needs: *Through meetings between the HyMARC Data Team and technical team members, we will identify data formats, sources and types used across HyMARC. We will develop best practices for data upload and sharing, and usage of defined metadata terms and forms. (100% complete)*
- **Milestone 2: 3/31/19:** Focus 3.D.2: Porous liquids as hydrogen carriers: *Porous Liquids: Demonstrate viability of click chemistry or nitrene approach for COF shell functionalization. (100% complete)*
- **Milestone 3: 6/30/19:** Focus 2.C: Activation of B-B and B-H bonds: *Demonstrate computational approach to enable screening of additives to activate B-B bonds in MgB_2 . (in progress, on track)*
- **Milestone 4: 9/30/19:** *Demonstrate >6% reversible capacity for at least one Li-N-H or Mg-N-H phase, based on predicted composition from phase diagram, with reasonable kinetics at a temperature of ≤ 300 °C. PCT isotherm measurements will be carried out at temperatures ≤ 300 °C measuring total hydrogen uptake and release for each cycle. Isotherm plots and total hydrogen uptake and release data will be provided for each cycle. Data indicating at least 6wt% total hydrogen gravimetric capacity with reasonable kinetics at a temperature of ≤ 300 °C will constitute meeting the milestone criteria. (In progress)*

Proposed future work (Any proposed future work is subject to change based on funding levels.)

Project level

- Assess effectiveness of management structure and communications
- Evaluate progress of “applied” Focus Areas
- Renew Approved Program at LBNL/ALS for dedicated access to beam lines
- Establish access to VISION high-resolution instrument at ORNL/SNS

Data hub

- Begin uploading data to Data Hub, including DOE Hydrogen Storage Database

Sorbents

- Establish new models for determining isosteric heats and entropy from PCT data
- New methods for powder compaction, including gel formation and physical methods

Hydrides

- Activation of B-B and B-H bonds: *Demonstrate computational approach to enable screening of additives to activate B-B bonds in MgB₂.*
- Reversible capacity: Demonstrate >6% reversible capacity for at least one Li-N-H or Mg-N-H phase, based on predicted composition from phase diagram, with reasonable kinetics at a temperature of ≤ 300 °C

Carriers

- Carrier material approaches: Determine state-of-the-art

Advanced characterization

- Validate the new operational fluidized bed heated PCT System for temperatures up to 375 °C and pressures of 150 bar

HyMARC Phase 2 National Laboratory team continues these activities:

- Foundational research to accelerate materials discovery
- Development of advanced characterization tools
- Computational modeling across all relevant length scales
- Innovative material synthesis
- Innovative materials development
- Collaboration and assistance to Seedling projects

A new Hydrogen Carriers initiative was started (Tom Autrey, PNNL, lead)

A new Data Hub task was initiated (Kristin Munch, NREL, lead)

Organization/management structure revised:

- “Focus Area” projects developed to enable more agile, intensive research on specific areas
- Primary topic areas (e.g., Sorbents, Hydrides, etc.) have lead PI to ensure activities and progress remain on track

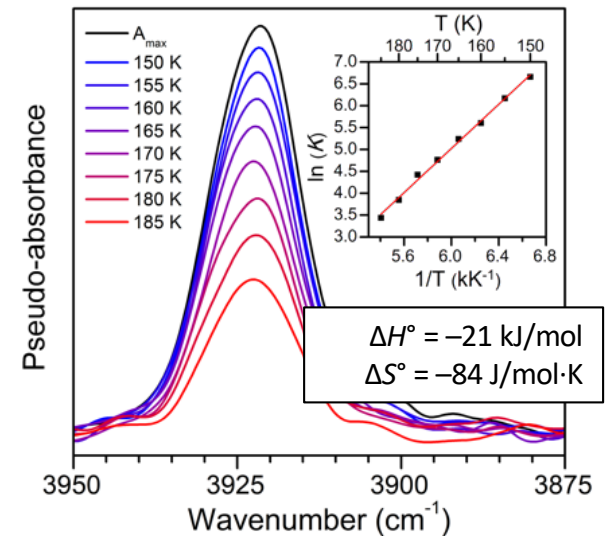
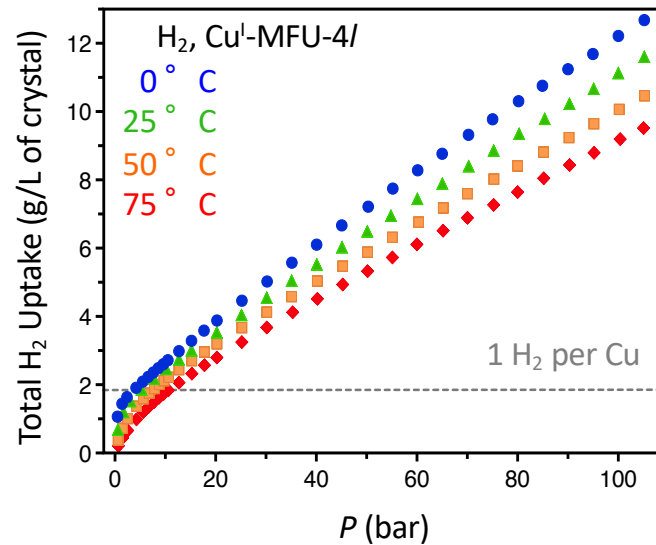
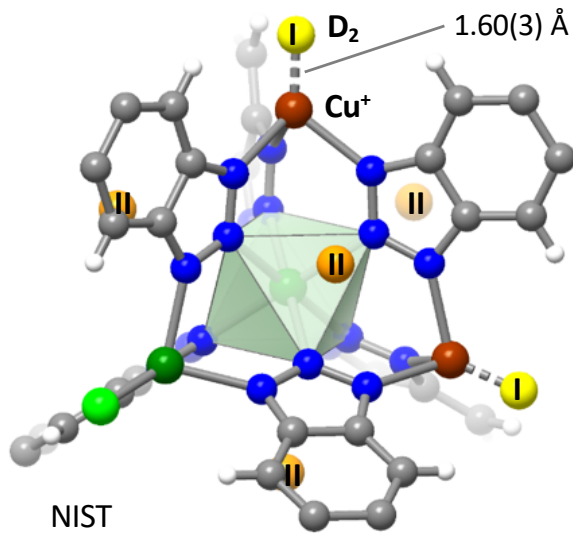
**We are grateful for the financial support of EERE/FCTO and
for technical and programmatic guidance from
Dr. Ned Stetson, Jesse Adams, and Zeric Hulvey**



Enabling twice the energy density for onboard H₂ storage

Technical Back-Up Slides

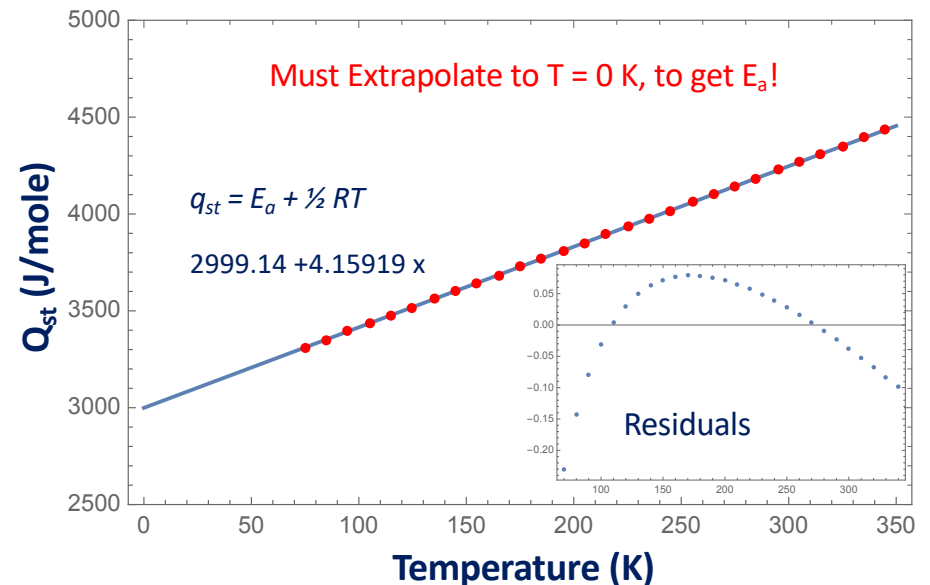
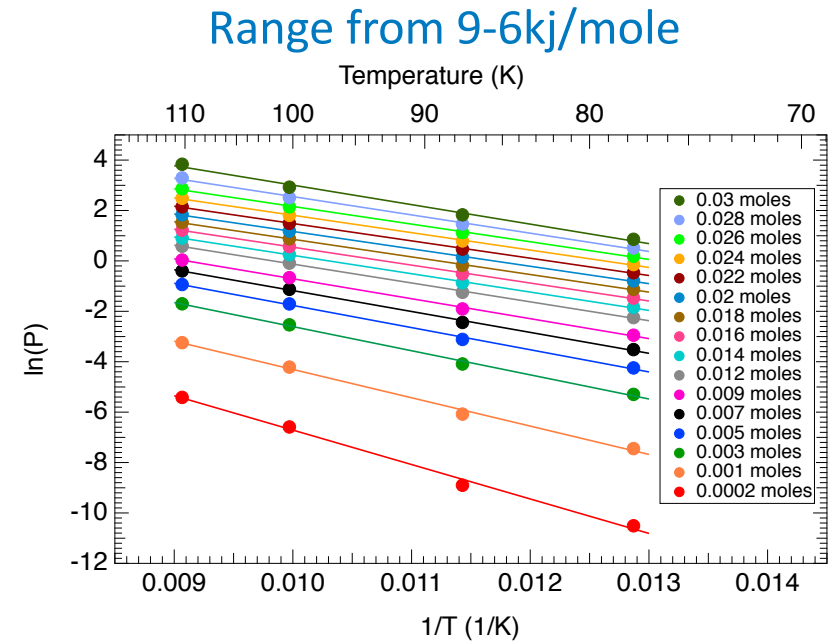
Increasing H₂ Binding Energies



- ***In situ* powder neutron diffraction:** Extremely short Cu–D₂ distance observed in Cu^I-MFU-4l by neutron powder diffraction. Corroborates strong binding enthalpy and large red-shift of u(H–H) observed from DRIFTS.
- **High-P adsorption:** Open Cu⁺ sites saturate at relatively low pressures. Volumetric usable capacity for Cu^I-MFU-4l surpasses Ni₂(*m*-dobdc) at 75 ° C.
- **DRIFTS in V₂Cl_{2.8}(btdd):** VTIR confirms high enthalpy of adsorption. Enthalpy–entropy relation distinct from M₂(dobdc) family.

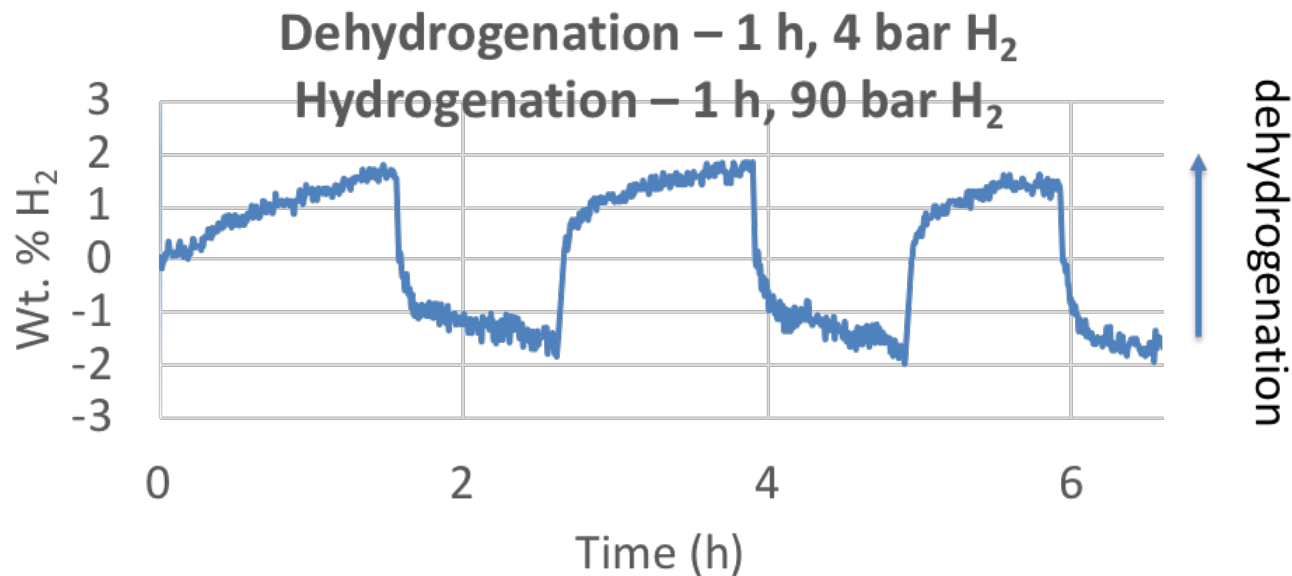
Thermodynamics and Isothermic Heats

- Milestone to determine Q_{st} at various T and to validate Cryo-PCT system completed in 2018
- Effort raised several issues about Q_{st} determination & motivated further investigation
- Modeling indicates that several types of bias can be introduced into this determination
- Fundamental assumptions are not valid in the supercritical state



Highlight - Collaborative effort to understand the limitations to cycling $\text{Mg}(\text{BH}_4)_2 \rightleftharpoons \text{MgB}_{10}\text{H}_{10}$

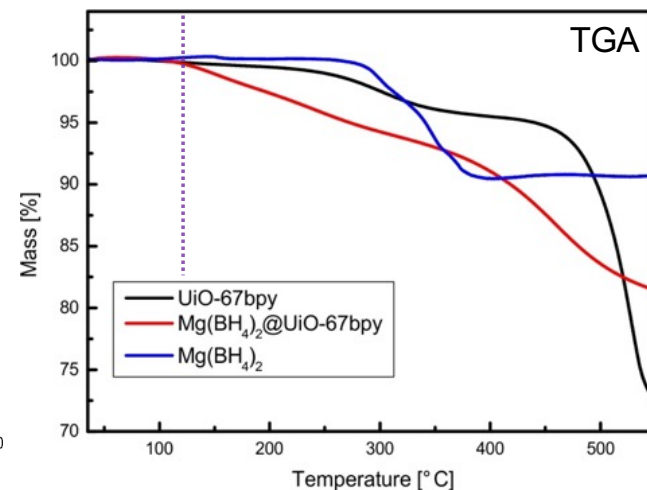
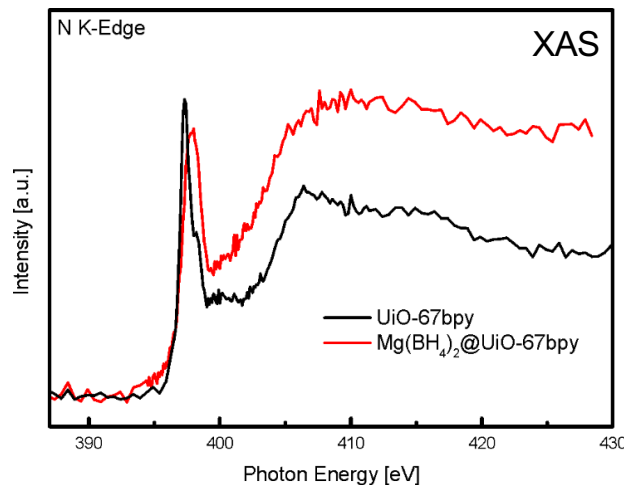
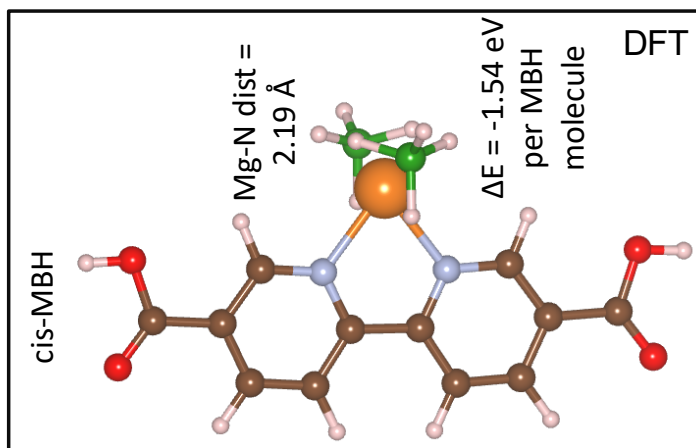
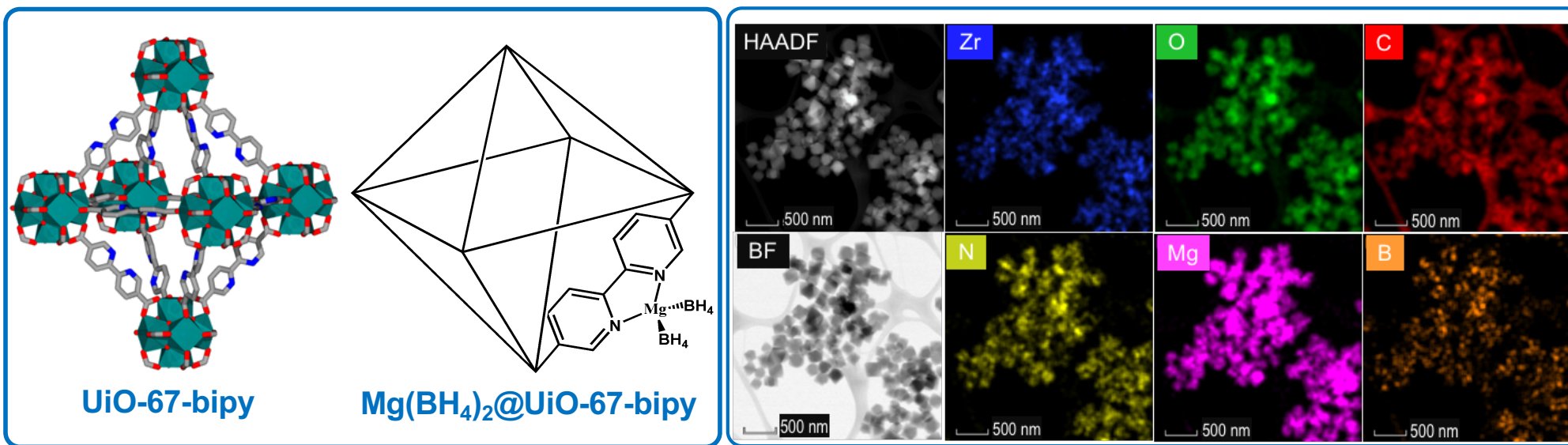
Thermodynamically feasible - but – how is it possible to reduce a closoborane, $\text{MgB}_{10}\text{H}_{10}$ to $\text{Mg}(\text{BH}_4)_2$ < 200 °C and < 100 bar H_2 ?



- PCT cycling (Hawaii)
- TPD/MS and DSC (NREL)
- Synchrotron XR (Norway)
- NVS (NIST)
- In-situ NMR, XRD, IR, RAMAN, calc ΔG (PNNL)
- Solvent free (Geneva)

- Thermodynamics favor regen of $\text{Mg}(\text{BH}_4)_2$ from $\text{MgB}_{10}\text{H}_{10}$ (ΔH ca. 38 kJ/mol, ΔS ca. 95 J/K/mol, T (1 bar H_2) = 135 °C)
- Additives, e.g., THF lower the mp of $\text{Mg}(\text{BH}_4)_2$.
- Sub-stoichiometric amounts, e.g., 0.25 THF/Mg results in a mixture of phases.
- Mixture melts between 75 – 100 °C to yield common amorphous phase.
- The melt amorphous phase is stable until ~ 180 °C, when H_2 is released to form $\text{B}_{10}\text{H}_{10}$ as the major product.
- Can do fast cycling, but heating too long or cooling to room temperature stops ability to cycle.

Isolated molecularly dispersed $\text{Mg}(\text{BH}_4)_2$ species with record low hydrogen release temperature



- ⇒ TEM and XAS data, coupled with DFT calculations, reveal that $\text{Mg}(\text{BH}_4)_2@UiO-67bipy$ is composed of molecular $\text{Mg}(\text{BH}_4)_2$ species coordinated to bipyridine groups
- ⇒ Hydrogen release starts as low as 120 deg. C, >100 deg. C lower than bulk.

Carrier concepts: Chemical compression from formic acid

Max storage density ca. (FA) 53 g H₂/liter; generate >700 bar pressure

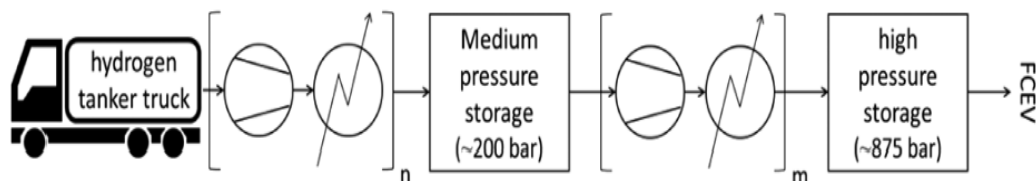
■ Top challenges

- Separation of H₂ from CO₂ at high pressure
- Preparation of H₂CO₂ by electrochemical processes

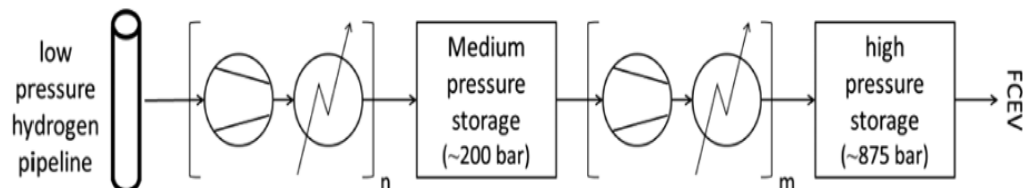
*Collaboration with Karsten
Mueller Hydrogenious*

Schematics of various concepts for hydrogen fueling stations

a) Schematic of a H₂ fueling station provided via trucks with pressurized hydrogen



b) Schematic of a H₂ fueling station based on a low pressure hydrogen source



c) Schematic of a H₂ fueling station using hydrogen carrier releasing H₂ at elevated pressures

