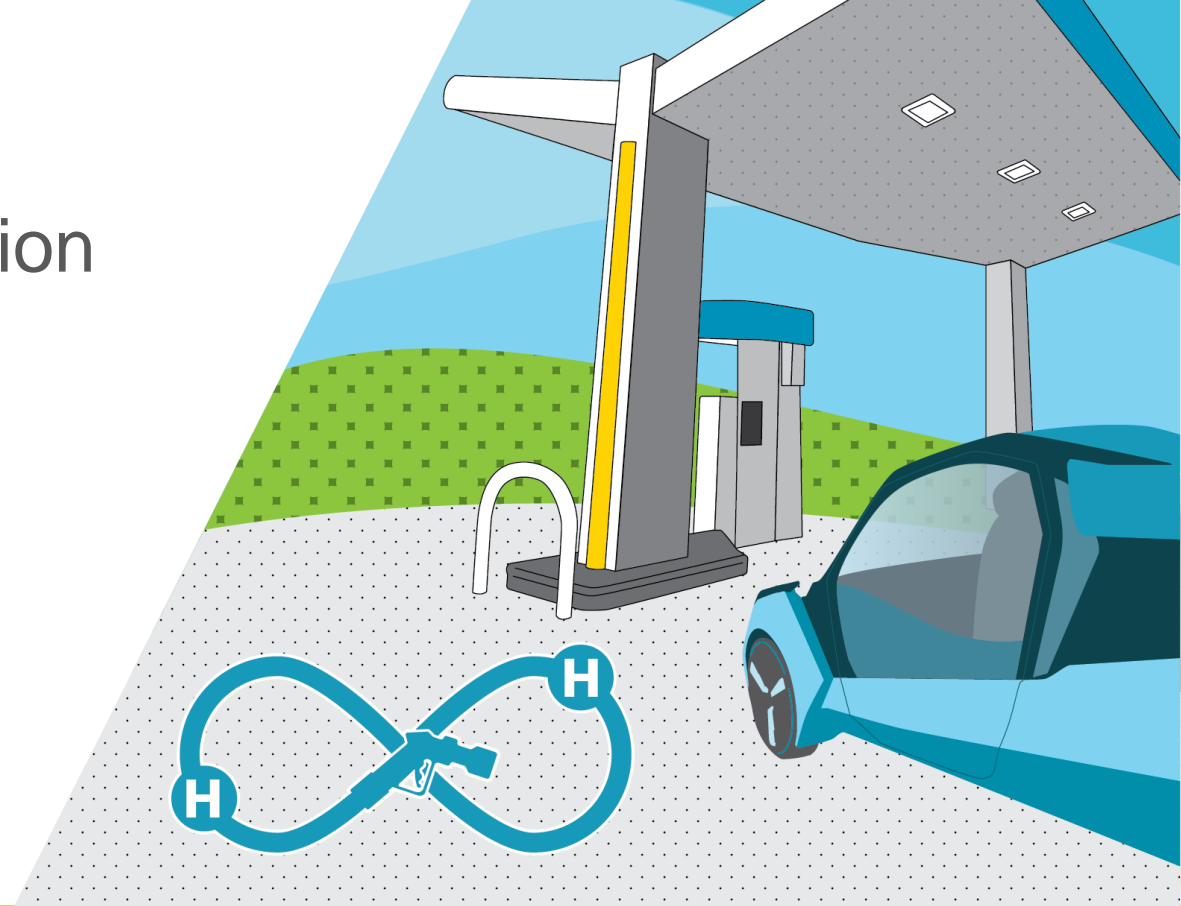




# Shell Hydrogen Refueling Station Cost Reduction Roadmap



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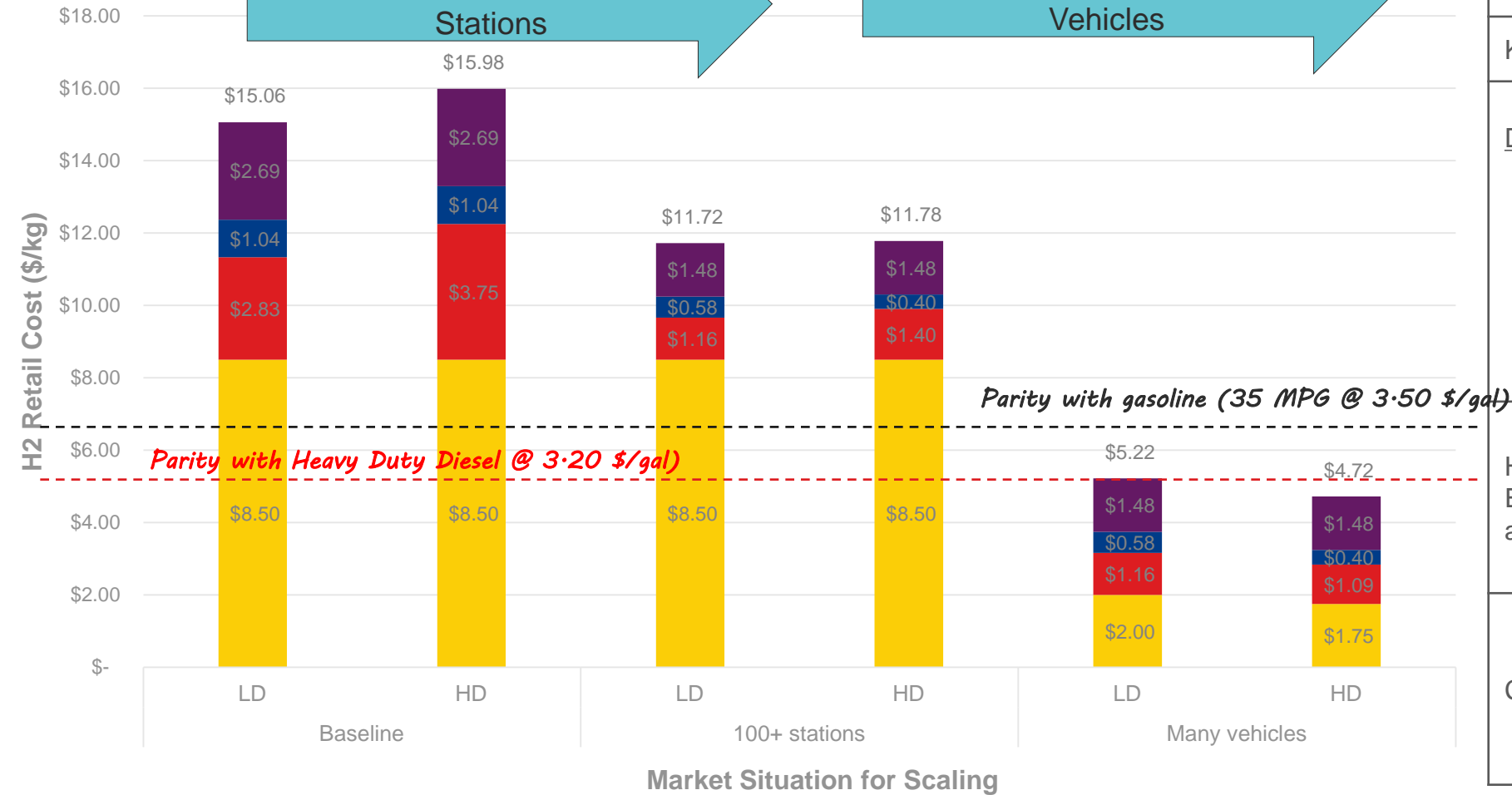
# Disclaimer

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# Shell Light Duty and Heavy Duty cost progression

Cost Reduction from # of Retail Stations

Cost Reduction from # of Vehicles



Extracted Cost Savings		
	LD Station	HD Station
Total Vehicles	>100,000	>10,000
KG H <sub>2</sub> /vehicle	4-10	35-100
Delivered H <sub>2</sub>	Higher volume of daily use yields <b>production savings</b> and <b>distribution efficiencies</b>	
KG/day	400	2000-4000
Tech Deployed		Liquifaction and Onsite SMR <b>decreases delivery cost</b>
HRS Equipment and Tax	At-scale production of heavy equipment and cost learning	
		Liquifaction or on-site SMR <b>slightly increases cost</b>
Construction	Cost learning & equipment efficiencies	
		Out-of-city construction <b>saves costs</b>

■ H2 Delivered   
 ■ HRS Equipment and Taxes   
 ■ Construction & Commissioning   
 ■ OPEX

# HD Cost Reduction Roadmap: Medium Duty and Heavy Duty

Heavy Duty	
Uses	Long haul transport
Info	- 700 bar - Long-distance haul where BEV is too heavy

Very Heavy Duty	
Uses	Trains and Ships
Info	- Cost-effective compared to electrifying lines



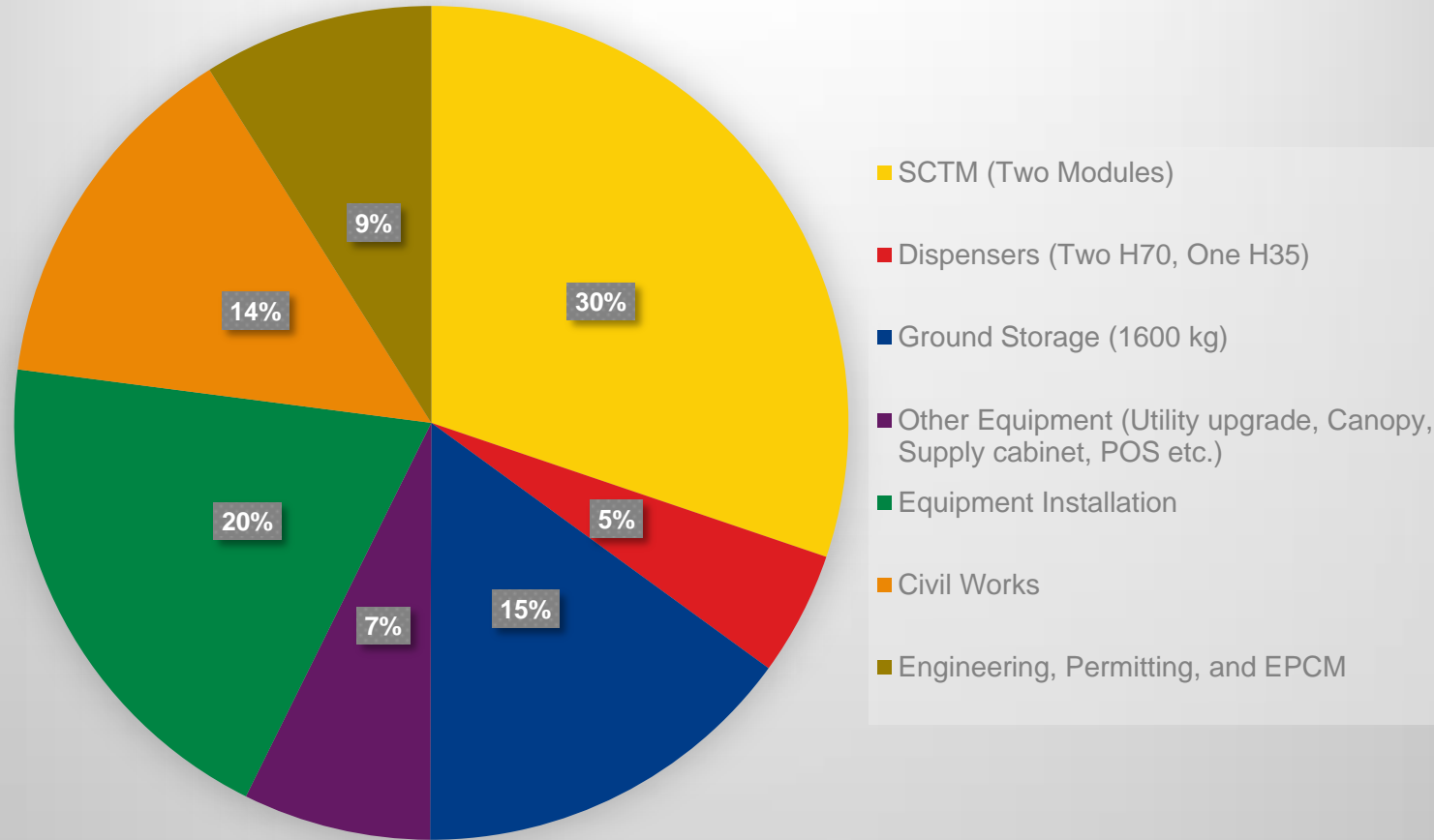
Medium Duty	
Uses	Buses, drayage from ports, vehicle fleets
Info	- 350 bar - Cost effective for high duty-cycle vehicles

Distribution Technology Progression		
Tech	Use Case	Technical Requirement
Efficient On-Site SMR	- 5 tons daily Steam Methane Reformation on or near site - Extremely low distribution costs	- High volume of purchase at heavy-duty stations
H <sub>2</sub> Liquifaction	- Transporting and distributing hydrogen over long distances - <b>Cost reductions</b> in distribution, but <b>cost increases</b> in production	- Cryogenic pumps at refueling stations to pressurize and gasify H <sub>2</sub> - Robotic refueling and onboard LH <sub>2</sub> use for heavy duty
H <sub>2</sub> Pipeline transport system	- Large scale transport of hydrogen 2+ decades from now - Distribution costs go from dollars per kg to cents per kg	- Kilotons per day usage in cities across the country required for effective capital efficiency

Potential Future Cost Reduction Technologies		
Tech	Use Case	Technical Requirement
Solid Oxide Fuel Cells	- Potentially higher efficiencies - Ability to deal with lower quality fuel	- Technology is very far from deployment
Liquid Hydrogen Fuel Carriers	- Potential distribution cost reductions - Potential uses in HD refueling	- Efficient use requires on-board heating and H <sub>2</sub> extraction

# First Generation Heavy Duty Cost Breakdown

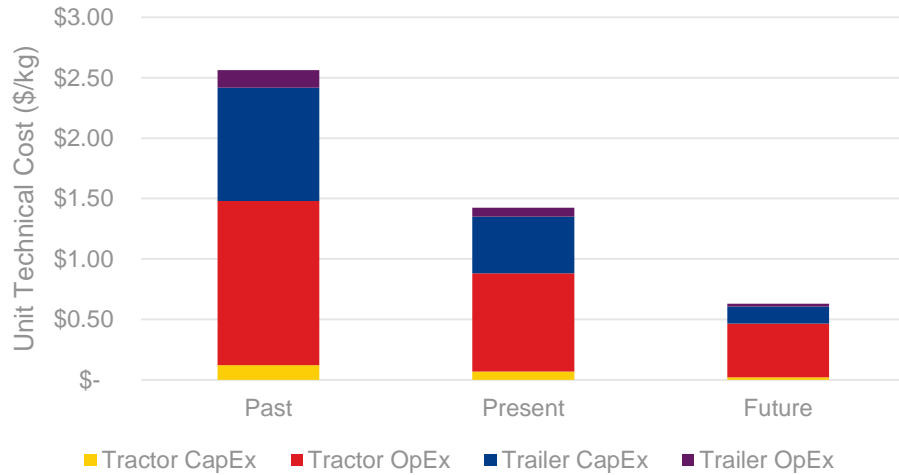
Shell-Toyota Heavy Duty Station CAPEX



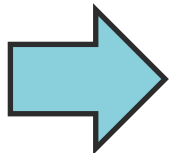
First-Gen HD Refueling: Major Cost Drivers	
SCTM	<p><i>Storage, compression, and thermal management</i></p> <p>On-site H2 production requires compression from 30 bar to 700 bar requires several stages of compression</p> <p>700 bar compressor technology is still young, the markets for these compressors is still small, and the products are thus not mass-produced and are expensive</p>
Construction, Permitting, Installation	<p>California is more expensive to permit and construct in than most states or countries</p> <p>This is a first-build refueling station with requirements to support two upcoming stages of technology change</p> <p>Cost-learning, standardized protocols and construction, and building in other parts of the country will drastically reduce cost by shrinking line items representing ~70% of current costs</p>

# Hydrogen Distribution Progression and LH<sub>2</sub> vs. GH<sub>2</sub>

Distribution Cost Progression



Trailer Capacity (kg)	600	→	1200
Trailer Pressure (Bar)	450	→	517



Increasing demand raises numbers of stations and utilization rate

*This yields increasing network efficiency*

### Liquid H<sub>2</sub> Transport and Refueling

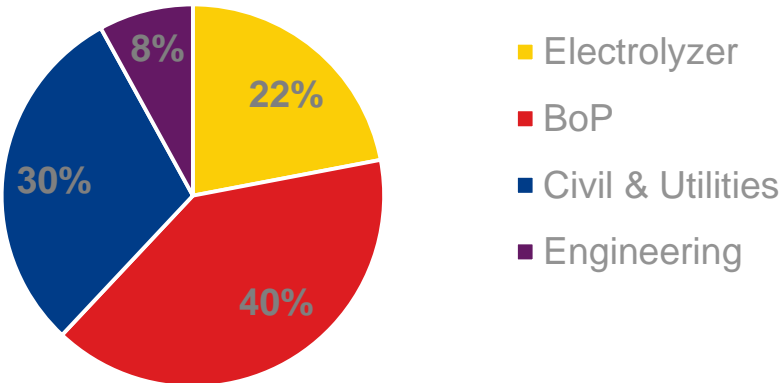
Capital and Risk Intensive	Economies of scale at massive size require build-out that is out-of-phase with demand Difficult to economically supply small-scale systems
Station Tech and Protocol Issues	Current stand-off distance requirements create issues for liquid HRS (NFPA2) In the absense of on-board LH <sub>2</sub> use, current dispensers and compressors are <i>cost prohibitive</i> and have <i>short uptime between required maintenance</i>
Opportunities as Technology Progresses	Distribution costs relative to GH <sub>2</sub> become attractive with larger volume stations (est. >1T per day) or longer distribution lines (est. >250m radius) Very likely to be the solution to future shipping opportunities, especially cruise liners

### Gaseous H<sub>2</sub> Transport

Flexible Stations	Enables very low-cost 35MPa medium duty and heavy duty refueling Allows for use of both small and large distribution options as demand shifts and grows
Technology Requirements	Requires high capacity (1000kg+) and low cost (<\$1000/kg) transportation and storage

# Renewable H<sub>2</sub> Production and Requirements for Success

Present Electrolyzer CapEx Cost Stack



Steam Methane Reformation (SMR) is the current workhorse of hydrogen production

While SMR provides the easiest path to cost-competitive H<sub>2</sub>, the energy intensity of the process and leaks in the natural gas production and transport can result in greenhouse gas emissions on par with diesel vehicles.

**Path to Diesel-Competitive Renewable Electrolyzer H<sub>2</sub>**

**Cost Reduction** : Current costs of over \$1MM / MW capacity for electrolyzers need to be at least halved  
 : Electricity costs are the major driver of electrolyzer H<sub>2</sub> costs, requiring \$0.04 per kwh at half the current CapEx to break-even with On-Highway diesel prices in the Midwest

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**Utilization Rate** : CapEx efficiencies can only be realized at near-full utilization rates, requiring high-capacity factor renewables or massive over-sizing of variable renewable resources

**Path to Green SMR-produced H<sub>2</sub>**

**Capital Efficiency** : SMR is a very mature technology, and is capital-efficient  
 : New efficient SMR designs in sized from 100-20,000 kg/day are capable of producing H<sub>2</sub> from low-cost natural gas feedstock

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**Efficient Trading Structures** : SMR H<sub>2</sub> production on-site of biogas production locations will likely not yield production and distribution efficiencies of SMR from a natural gas pipeline.  
 : → *Efficient and traceable RIN trading is thus a likely pre-prerequisite of large-scale green SMR in the near term*



# Shell Global Hydrogen – a Growing Presence in the US

Shell Global Hydrogen Projects and Expansions		
Station Type	Description	Learnings and Challenges
Torrance	Our first-generation hydrogen refueling stations is one of the longest operating Hydrogen Refueling Stations in California	<ul style="list-style-type: none"> <li>- High maintenance costs and early-stage technology decrease reliability</li> <li>- Understanding of technology needs led to better current-gen stations</li> </ul>
Northern California	Shell Hydrogen is building and branding seven current-generation stations in Northern California with major reliability improvements	Current generation of technology, better use of reliable and low-cost distribution systems, and efficient use of redundancy will result in <b>reduced costs</b> and <b>increased reliability</b>
Next Generation California Expansion	Shell Hydrogen has leveraged large-scale opportunities to improve performance across the entire value chain	<ul style="list-style-type: none"> <li>- We have worked with partners to procure and engineer the next-generation systems and components to reduce cost and increase reliability</li> <li>- Our next generation refueling stations have a contractual pathway to <b>decrease CapEx</b>, <b>increase uptime</b> and <b>decrease maintenance costs</b></li> </ul>
Heavy Duty Refueling Stations	We are working with Toyota and California to develop three heavy-duty refueling stations	<ul style="list-style-type: none"> <li>- Shell and others are developing demonstration heavy-duty refueling stations in stages</li> <li>- The progressive stages will increase station refueling capacity, truck refueling speed, and number of heavy duty stations</li> <li>- These stations will help inform heavy duty refueling protocols</li> </ul>
Dealer Value Proposition	Shell Global Hydrogen is using our learnings from our stations to strategically license our technology	<ul style="list-style-type: none"> <li>- Shell has created an offering to work with partners to strategically expand consumer access to hydrogen in markets outside of our core strengths</li> <li>- Partners can license our latest-generation technology and brand reliability to be leaders in their markets <b>while expanding consumer access to hydrogen</b></li> </ul>



