



**U.S. DEPARTMENT OF
ENERGY**

Hydrogen Storage

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2007 DOE Hydrogen Program Merit Review and Peer Evaluation Meeting

May 15, 2007

¹ Sandia- Retired, on assignment to DOE, Washington DC



Outline

- **Goals and Objectives**

Targets & challenges

- **Budget**

- **Progress**

Results in the last year

R&D examples

- **Future Plans**



Hydrogen Storage: The “Grand Challenge”

Goal: On-board hydrogen storage for > 300 mile driving range and meet all performance (wt, vol, kinetics, etc.) , safety and cost requirements.

These
Are
System
Targets



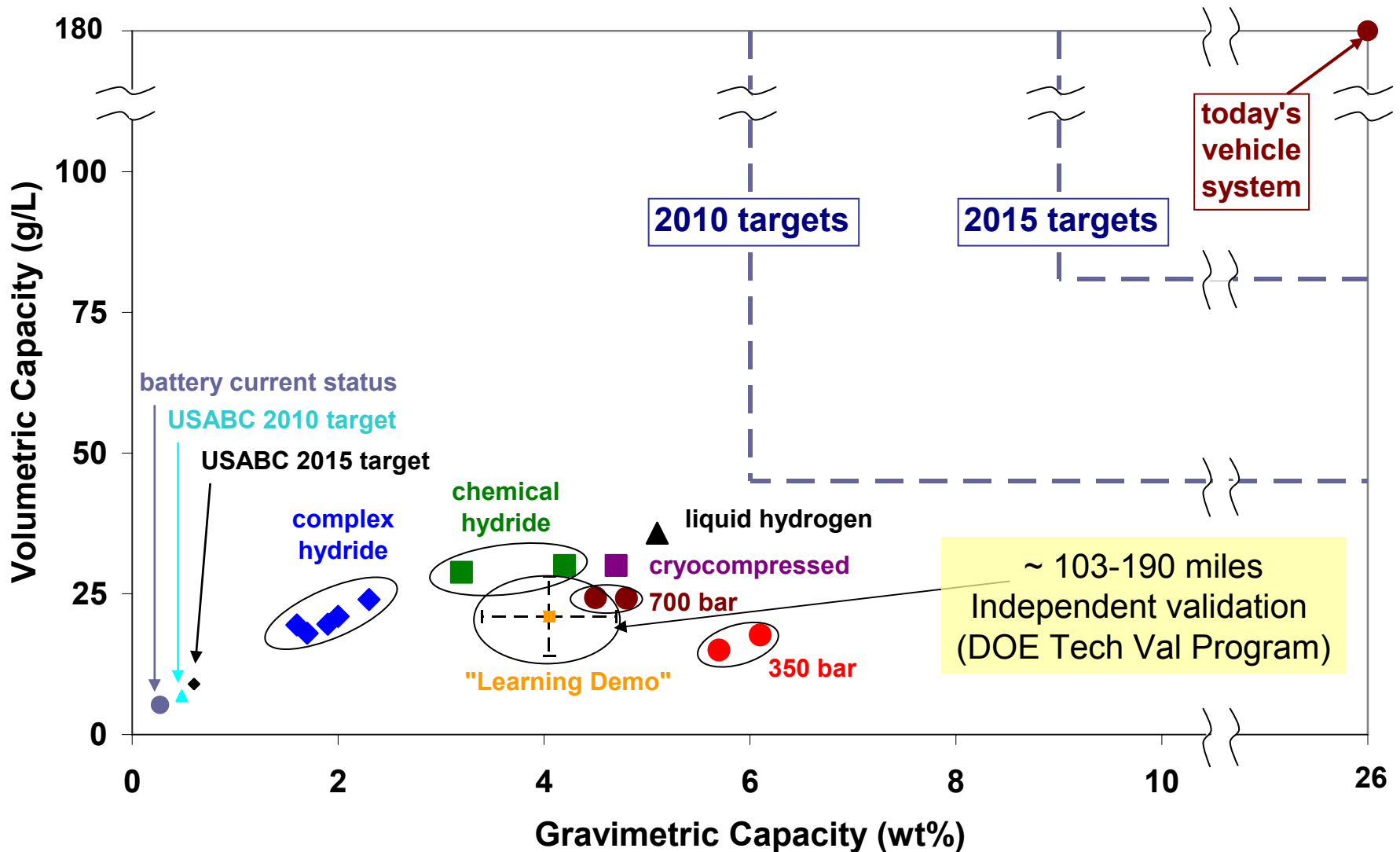
Material
capacities
must be
higher!

Examples of Targets	2010	2015
System Gravimetric Capacity (net)	6 wt.% (2.0 kWh/kg)	9 wt.% (3.0 kWh/kg)
System Volumetric Capacity (net)	1.5 kWh/L (45 g/L)	2.7 kWh/L (81 g/L)
Storage System Cost	\$4/kWh (~\$133/kg H₂)	\$2/kWh (\$67/kg H₂)
Min. Full Flow Rate	0.02 g/s/kW	0.02 g/s/kW
Refueling Time (for 5 kg)	3 min	2.5 min
Cycle Life (Durability)	1000 cycles	1500 cycles



Current Status vs. Targets

No technology meets targets- results include data from vehicle validation

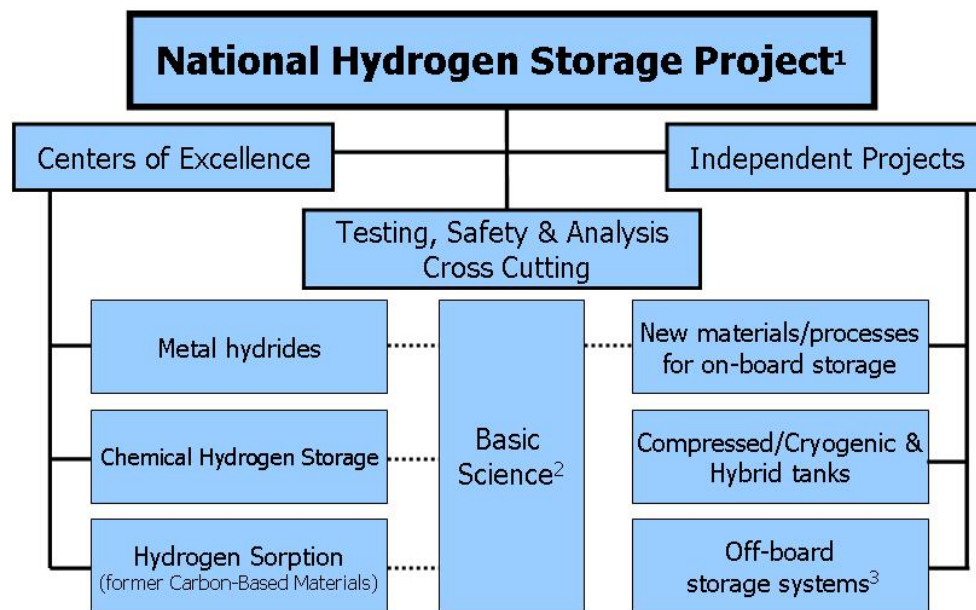


Estimates from developers & analysis results; periodically updated by DOE. "Learning Demo" data is for 63 vehicles.



Strategy: Diverse Portfolio with Materials Focus

“...DOE should continue to elicit new concepts and ideas, because success in overcoming the major stumbling block of on-board storage is critical for the future of transportation use of fuel cells.”¹



1. Coordinated by DOE Energy Efficiency and Renewable Energy, Office of Hydrogen, Fuel Cells and Infrastructure Technologies

2. Basic science for hydrogen storage conducted through DOE Office of Science, Basic Energy Sciences

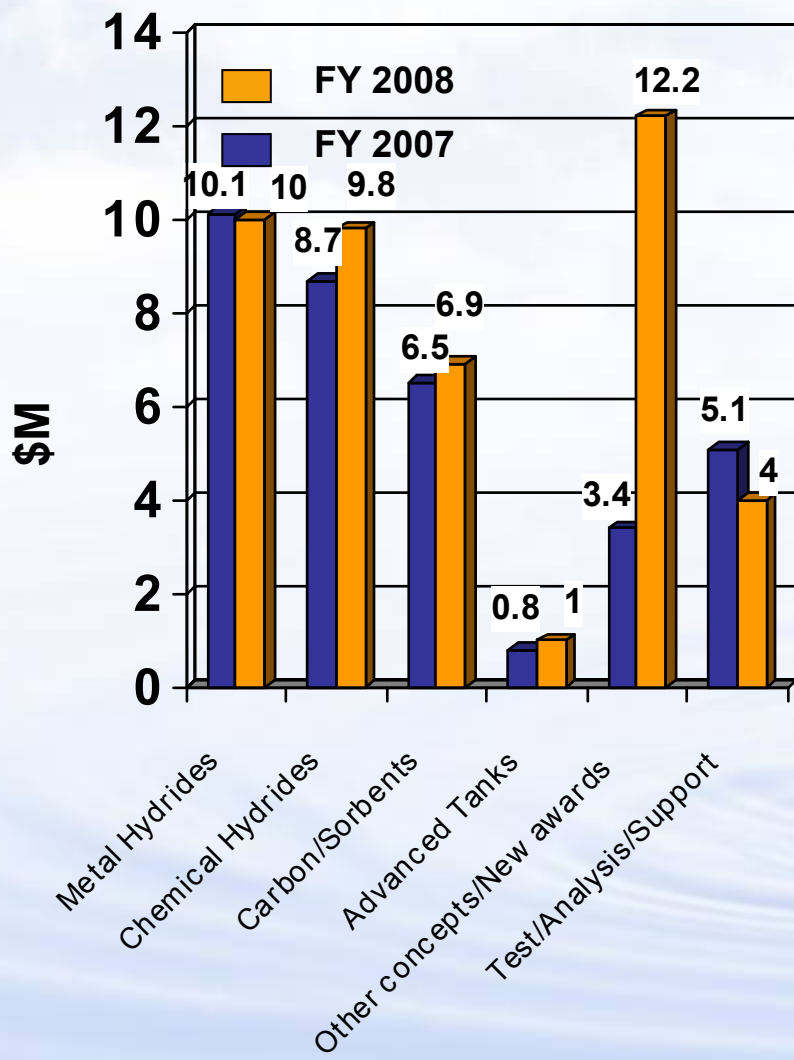
3. Coordinated with Delivery Program element

- **Balanced portfolio**
- **~ 40 universities, 15 companies, 10 federal labs**
- **Aims to address NAS & other peer review recommendations**
- **Annual solicitation for increased flexibility**
- **Close coordination with basic science**
- **Coordination with industry, other agencies & globally**



Applied R&D Hydrogen Storage Budget

FY2008 Budget Request = \$43.9M
FY2007 Appropriation = \$34.6M
(FY2006 Appropriation = \$26.0M)



- **Emphasis:** Ramp up materials R&D through CoE & independent projects
- Tailor materials to focus on T, P, kinetics (as well as capacity)
- New Center of Excellence planned-Engineering Sciences*

Close coordination with Basic Science
\$36.4M (FY07)
\$59.5M (FY08)
Includes basic science for hydrogen storage, production and use (e.g., catalysis, membranes, etc.)



Selected Examples of Progress: High capacity materials also focused on improving thermodynamics, kinetics, regeneration

2006

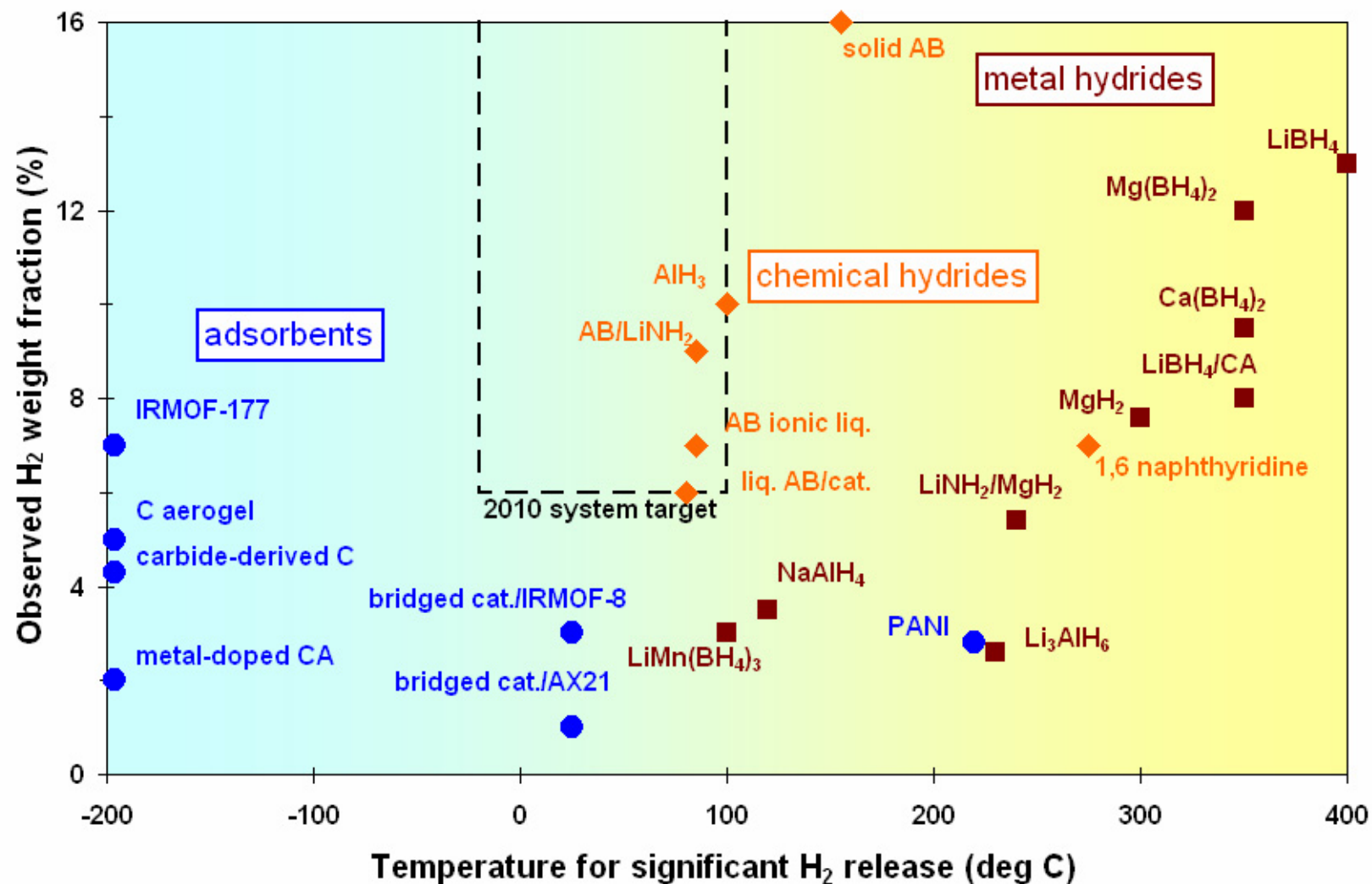
Metal Hydrides	Chemical H ₂ Storage	Adsorbents/Carbon
<p>Alane ~8-10 wt%, ~150 g/L (<150 C) Borohydrides >9 wt%, ~100 g/L (~250 - 350 C) Destabilized Binary hydrides ~5-7wt%, ~60-90 g/L (~250 C) Li Mg Amides ~5.5wt%, ~80 g/L (>200 C)</p>	<p>4,7 Phenanthroline (organic liquids) ~7 wt%, ~65 g/L (<225 C) Seeded Ammonia Borane ~9 wt%, ~90 g/L (>120 C) Ammonia Borane/Li amide ~7 wt%, ~54 g/L (~85 C)</p>	<p>Metal-Organic Frameworks IRMOF-177 ~7 wt%, ~30 g/L (77K) Bridged catalysts/IRMOF-8 ~1.8 wt.%, ~10 g/L (room temperature) Metal/carbon hybrids, MetCars (*theory) ~6-8wt%*, ~39 g/L*</p>

2007

<p>Alane (AlH₃) regeneration Chemical, electrochemical, supercritical fluids</p> <p>LiBH₄/C aerogels 6-8 wt.%, ~55-75 g/L (~300 C)</p> <p>Reversible Ca(BH₄)₂ ~9.6 wt.%, ~105 g/L (~350 C) Mn(BH₄)₂ 9-13 wt.% (>100 C) Mg(BH₄)₂ 9-12 wt.%, ~110 g/L (~350 C)</p> <p>Destabilized hydrides DFT identified new reactions LiBH₄/MgH₂, CaH₂/LiBH₄, LiNH₂/LiH/Si</p>	<p>1,6-Naphthyridine ~7 wt.%, ~70 g/L (275 C) Surface supported catalyst</p> <p>Amine boranes Ionic liquids ~7 wt.%, 39 g/L (85 C) AB/LiNH₂, AB/LiH ~9 wt.%, ~70 g/L (85 C) Solid AB >16 wt.%, >199 g/L (155 C) (>3g/s/kgAB) Liquid AB/catalyst ~ 6 wt.% (~ 80 C) Regeneration 2 step process, est.>50% eff.</p>	<p>Bridged cat./IRMOF-8 >3 wt.%, 100 bar (25 C) ~20 kJ/mol Bridged cat./AX-21 >1 wt.%, 100 bar (25 C)</p> <p>C aerogels ~5 wt.%, ~30 g/L (77 K) Metal-doped C aerogels ~2 wt.% (77 K) ~7-7.5 kJ/mol</p> <p>PANI 2.8 wt.%, 25 bar (25 C) Release at ~100-220 C</p>
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Progress: Material Capacity vs. Temperature

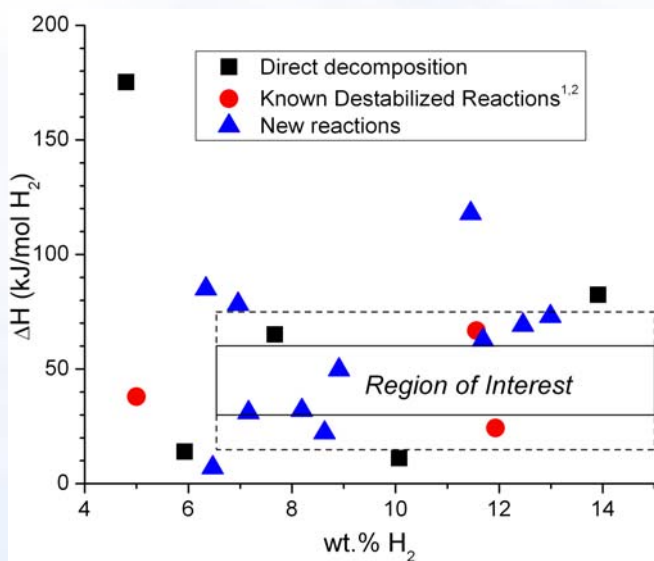




Results: Theory Guided Materials Discovery

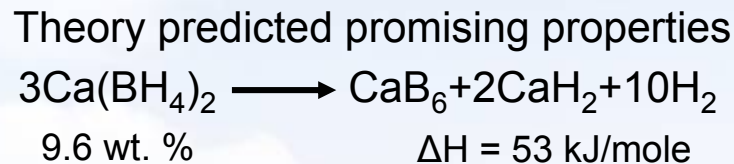
Theory for rapid screening

- >160 compounds
- >300 reactions
- Energetically favored systems identified

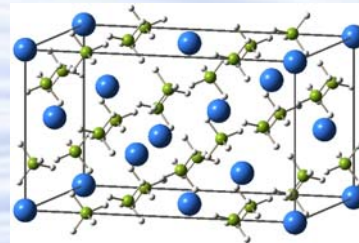
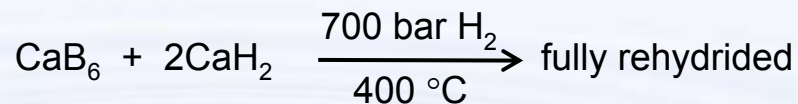
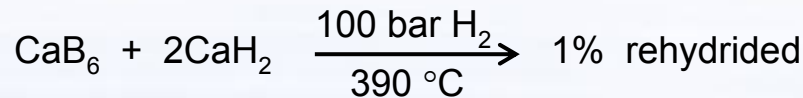


Alapati, Johnson and Sholl,
J. Phys. Chem. B 110 (2006) 8769

Example: Experimental progress



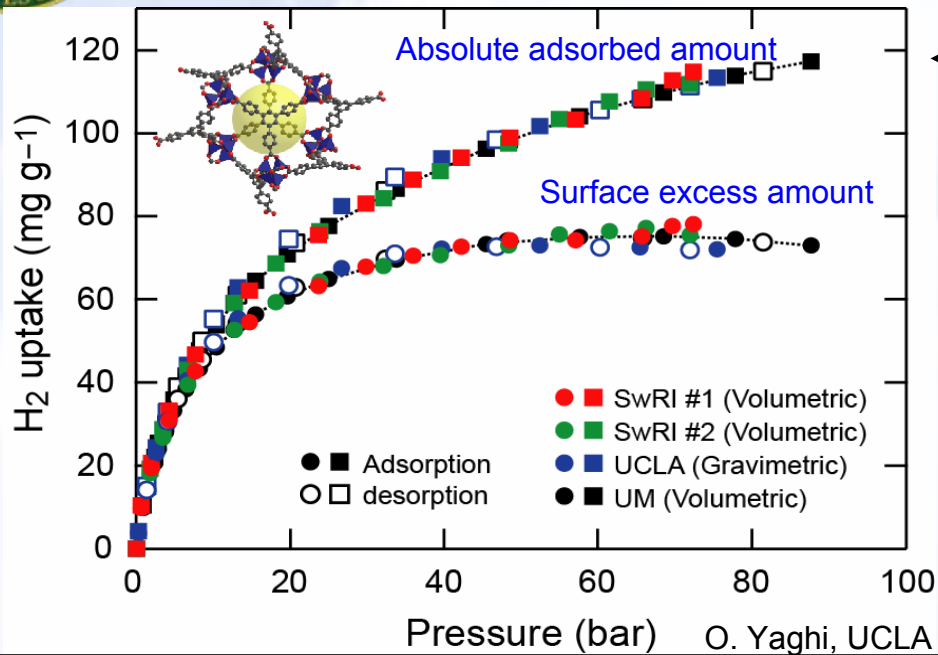
Developed synthesis route (75-80% yield)
Reversibility demonstrated



E. Ronnebro, E. Majzoub et al. Sandia



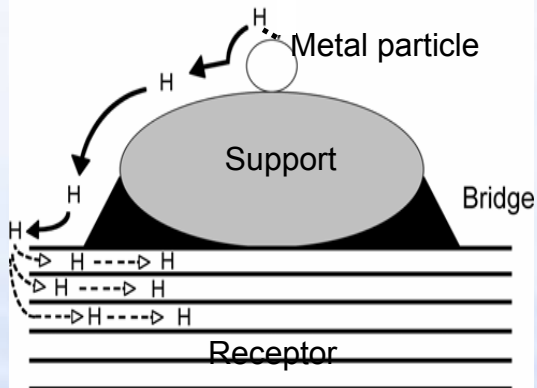
Results: Sorbent Materials



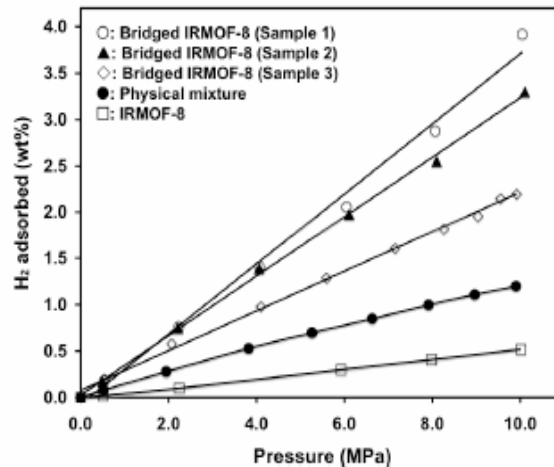
← Independent verification of MOF-177 (O. Yaghi et al.- highest capacity to date worldwide; > 7 wt.%, 77 K)

Independent verification of > 2x increase in capacity due to spillover (R. Yang et al.)

Spillover by Yang, U Michigan

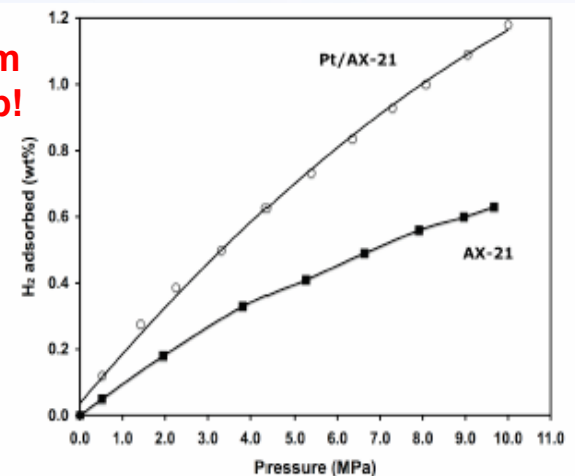


R. Yang, U. MI



R. Yang, U. MI

Room Temp!



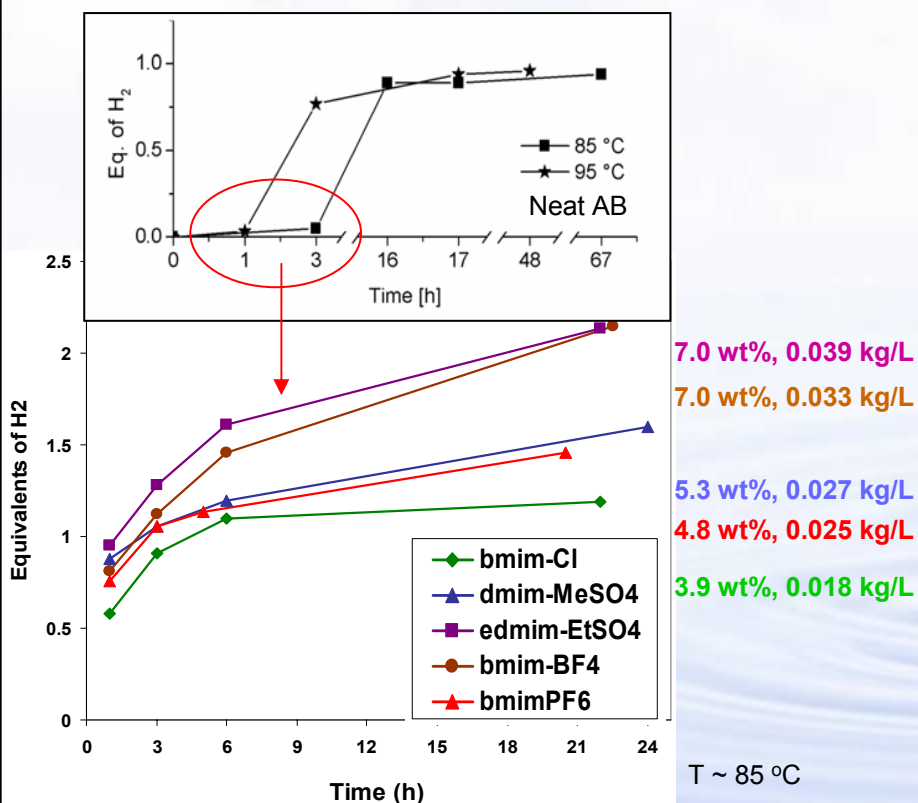
R. Yang, U MI, P. Parilla, et al., NREL & HS Center



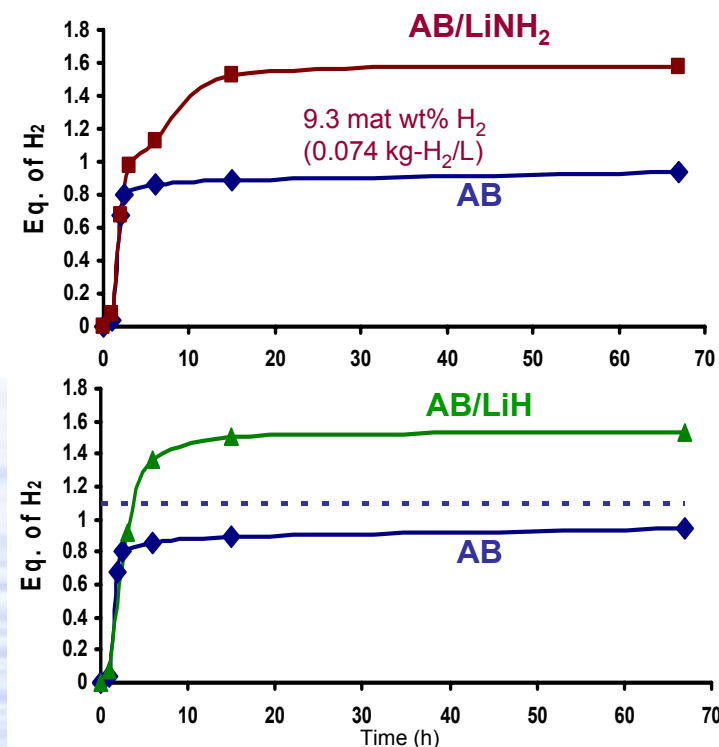
Results: AmineBoranes- Hydrogen Release



New ionic liquids enhance H release; eliminate induction time



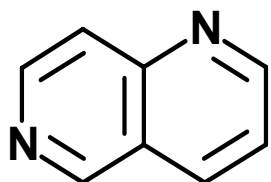
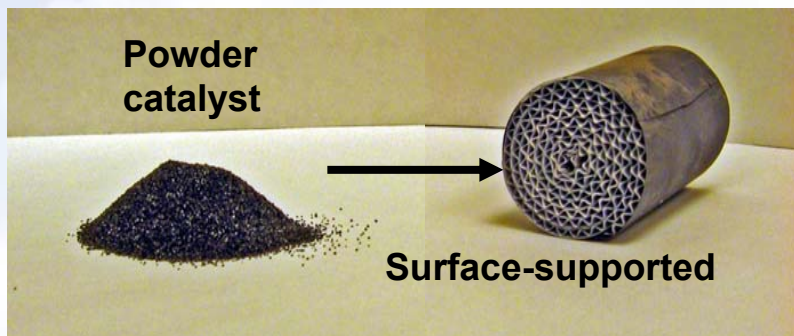
Chemical promoters enhance H release in ammonia borane (AB)





Results: Liquid Carriers and Systems Analysis

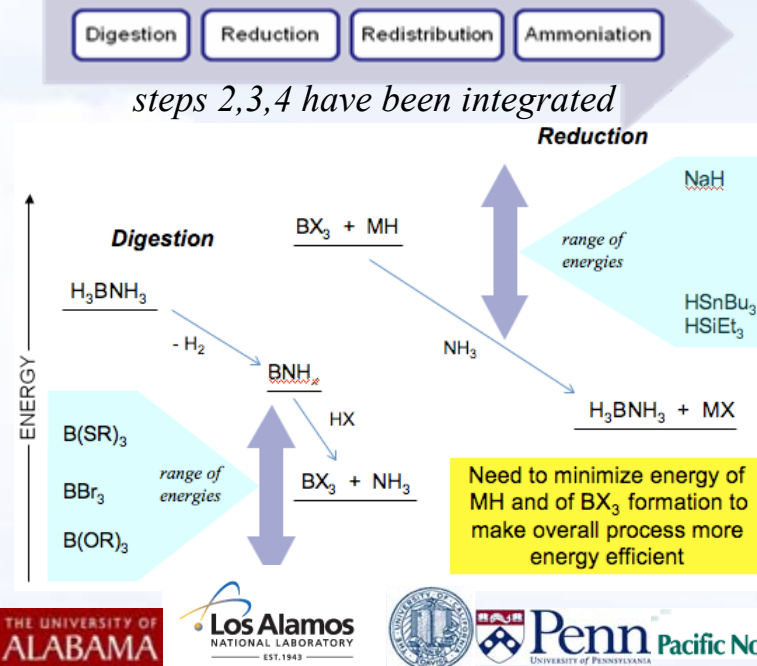
Organic liquid carriers & catalysts



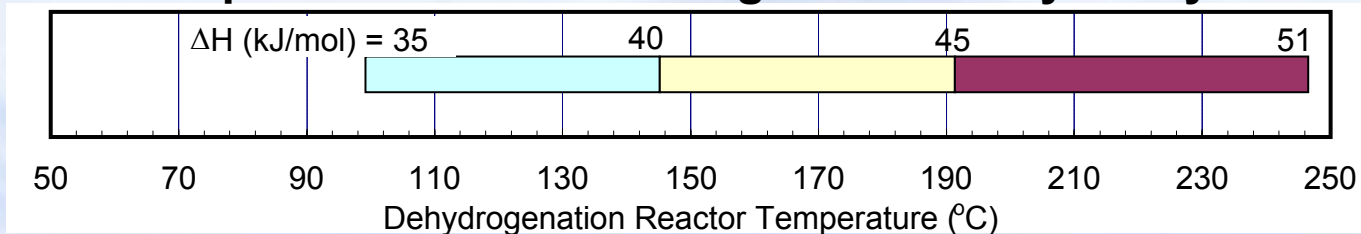
1,6-Naphthyridine
Liquid at room temp.
7.2 wt. % H_2 , ~70 g H_2 /l
release temp. ~275 C

A. Cooper, et al., Air Products

Regeneration of Ammonia Borane



Example of Reactor Modeling & Sensitivity Analysis



R. Ahluwalia, et al. ANL



Results: Regeneration Option Assessments

Example of systematic approach to down-selects

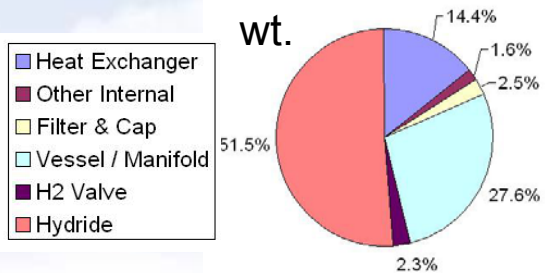
Option Criterion	Weighting	Schlesinger	Metal Reduction					Carbothermal	Elemental	Echem			Borane			Metathesis
			Mg	Al	Ti	Si	Zn			1-stop	2-step	HT melts	BCl3	TMB	M + B2O3	
Chemistry demonstrated	Pref	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes
Cost/per unit H2 (NaBH4)																
Energy consump (theor efficiency)	25	1	5	7	7	7	7									
Raw material consump - high conv /yields	25	3	8	7	7	7	7									
Low operating severity	5	7	8	8	8	8	8									
Few chemical reactions	5	5	8	8	8	8	8									
Few separation/processing steps	5	5	8	8	8	8	8									
Capital cost, \$ per unit H2 (NaBH4)																
Low complexity	10	6	8	8	8	8	8									
Low technical risk	5	10	7	7	7	7	7									
EHS (environmental / health / safety)																
Emissions, wastes, CO2	10	10	8	8	8	8	8									
toxicity, safety, flammability, H2O-reactive other ecological components?	5	8	7	6	7	7	7									
Logistics (supply / distribution)																
Abundant raw materials	5	10	7	10	7	8	6	10	8	10	10	10	10	10	8	10
Total Score		485	710	745	735	740	780	725	700	675	680	645	560	565	535	560

- Assess efficiency potential & other factors for viable chemical carriers
- Develop & demonstrate chemistry & processes to improve regeneration efficiency



Results: Systems, Safety, Testing & Analyses

2nd Gen Prototype Built (Ti-NaAlH₄)



Mosher, et al, UTRC

Estimated 2.0 wt%
& 21 g/L
(Projected 2.3
wt.% and 24 g/L)

Cryo-Compressed Tank Concept Demonstrated w/ DOE Tech Val.

4.7 wt. %

30 g/L

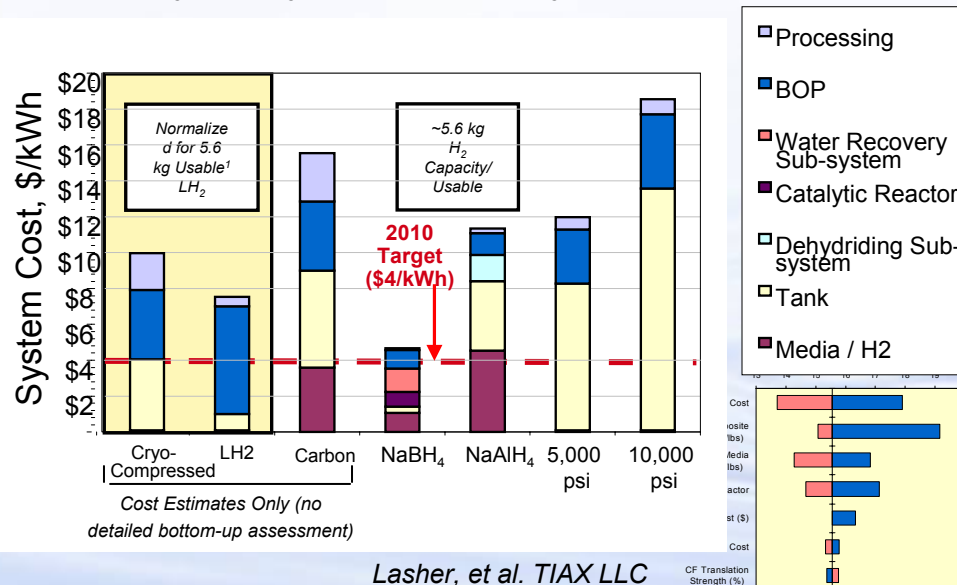
(ANL estimate)



Aceves, Berry, et al, LLNL

Examples of Storage System Cost Analyses

Sensitivity analysis shows key cost drivers



SwRI- Independent testing underway

New: Storage Materials & Systems Safety (U.S., Japan, Germany, Canada)





Examples of Hydrogen Storage Collaboration



IEA – HIA TASK 22

A total of 43 projects have been proposed for Task 22. This includes participation by 15 countries, 43 organizations, and 46 official experts.

Project Types:

- Experimental
- Engineering
- Theoretical Modeling (scientific or engineering)
- Safety Aspects of Hydrogen Storage Materials

Classes of Storage Media

- Reversible Metal Hydrides
- Regenerative Hydrogen Storage Materials
- Nanoporous Materials
- Rechargeable Organic Liquids and Solids



- **Reversible Solid State Hydrogen Storage for Fuel Cell Power supply system** (*Russian Academy of Sciences*)
- **NESSHY – Novel Efficient Solid Storage for Hydrogen** (*National Center for Scientific Research “Demokritos,” EU*)
- **Hydrodes & Nanocomposites in Hydrogen Ball Mills** (*University of Waterloo, Canada*)
- **Combination of Amine Boranes with MgH_2 & $LiNH_2$** (*Los Alamos & Pacific Northwest National Labs, USA*)
- **Fundamental Safety Testing & Analysis** (*Savannah River National Lab, USA*)



DoD: DEFENSE LOGISTICS AGENCY

New Storage Awards (4/07):

- **High throughput - Combinatorial Screening:** U of Central Florida, UC Berkeley & Symyx, Miami U (Ohio) & NREL
- **Reversible System Dev't & Demonstration:** Energy Conversion Devices, U of Missouri (phase 1 design)

Interagency Hydrogen R&D Task Force (OSTP)

NSF- proposal review in process (5/07)

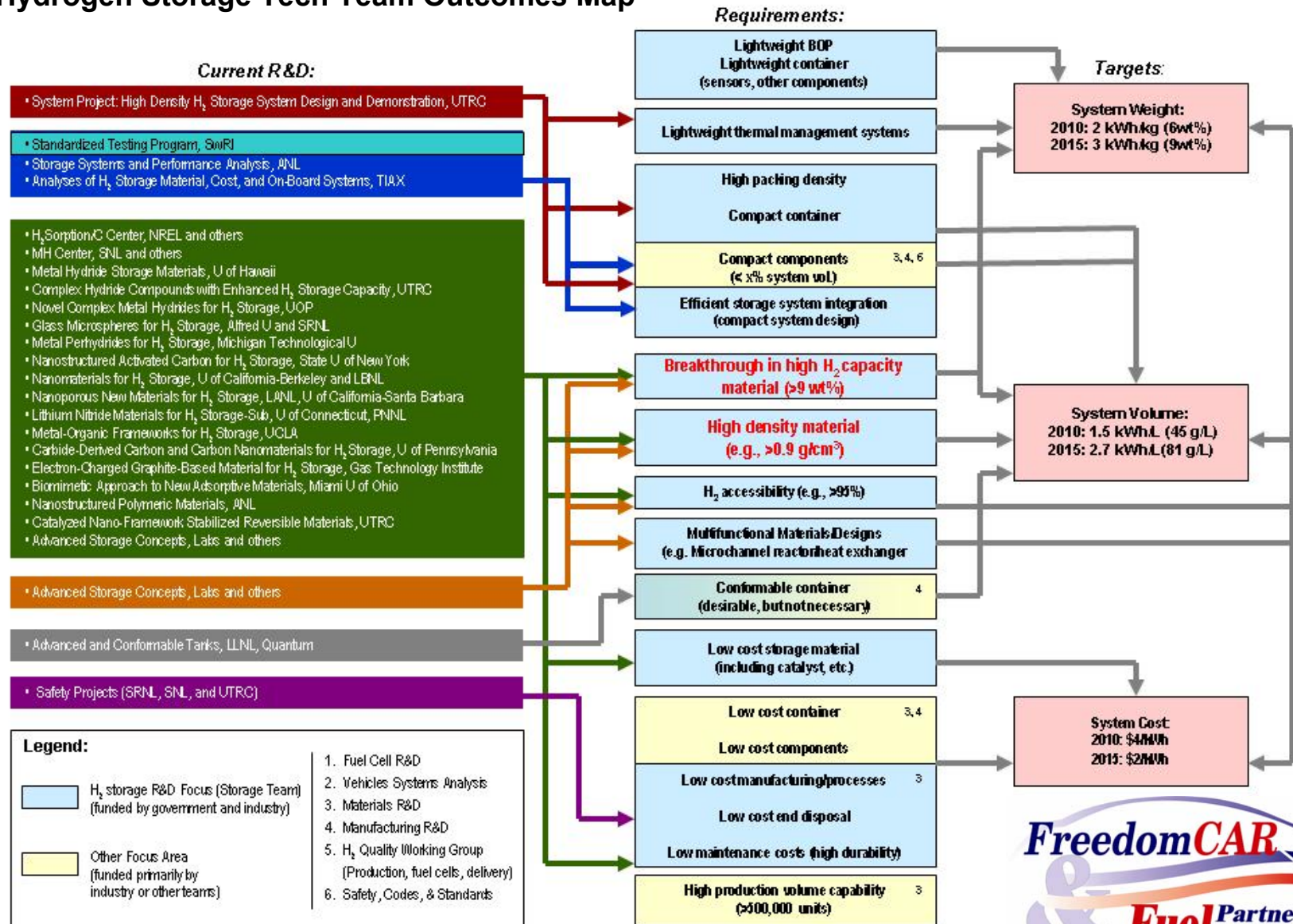
NIST- neutron scattering



Strategy & Execution

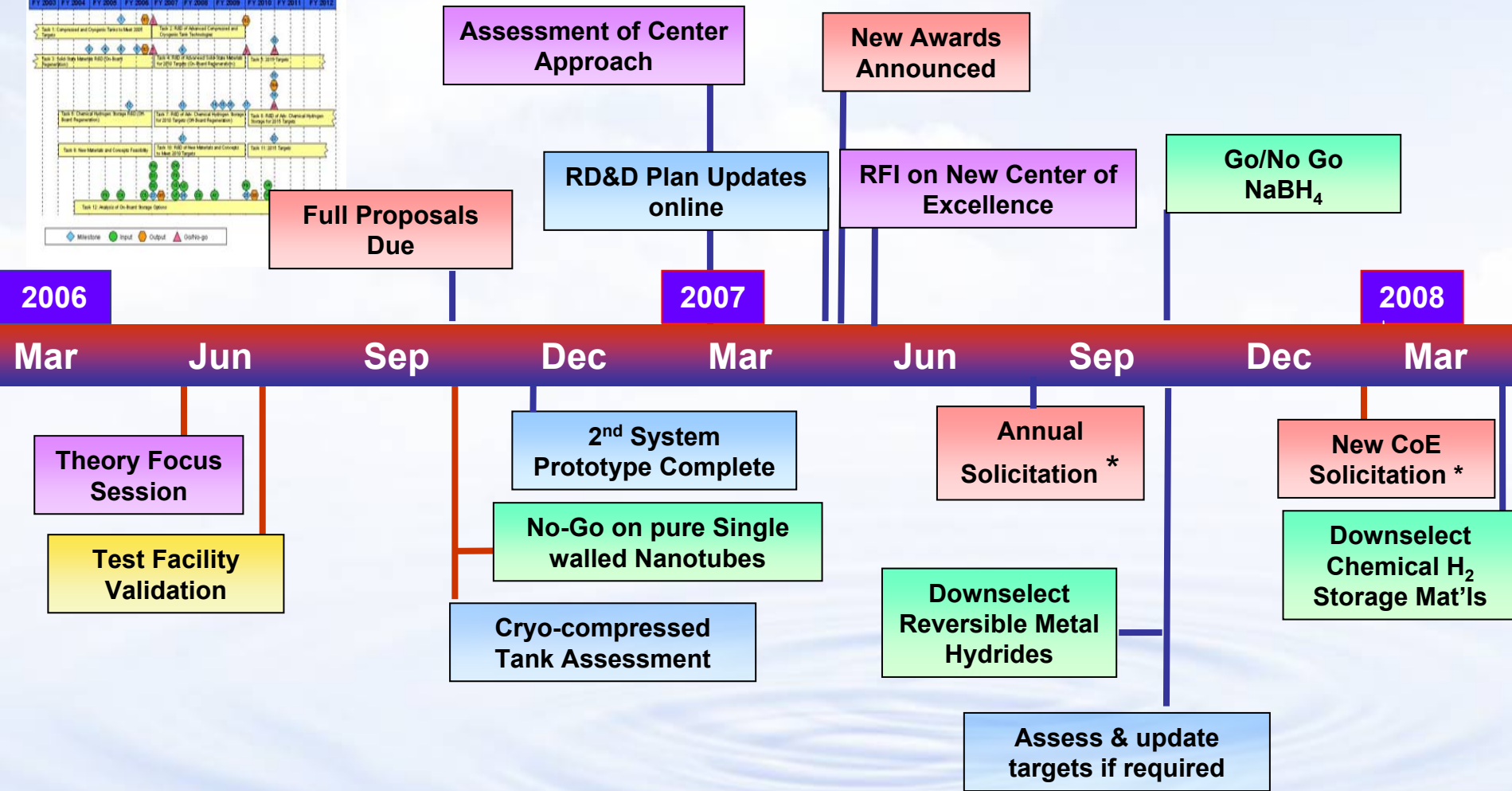
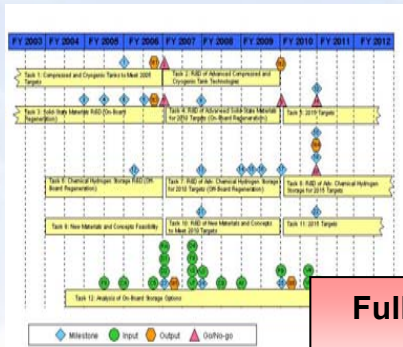
Example- maps portfolio & requirements to meet targets

Hydrogen Storage Tech Team Outcomes Map





Key Milestones & Future Plans



Keep up the sustained effort and high technical quality work & be flexible!
Address volumetric capacity, T, P, kinetics, etc. (not just wt. %!)

*Subject to appropriations and direction



For More Information

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www.hydrogen.energy.gov



Acknowledgements

**DOE Researchers
Global Hydrogen Storage R&D Community
FreedomCAR & Fuel Partnership Technical Team
Reviewers**

**In Memoriam
Professor Alan MacDiarmid*
1927-2007**

***2000 Nobel Prize in Chemistry (conducting polymers)**



Thank you



Additional Information



Applied R&D Hydrogen Storage “Grand Challenge” Partners: Diverse Portfolio with University, Industry and National Lab Participation

Centers of Excellence

Metal Hydride Center

National Laboratory:
Sandia-Livermore

Industrial partners:
General Electric
HRL Laboratories
Intematix Corp.

Universities:
CalTech
Stanford
Pitt/CMU
Hawaii
Illinois
Nevada-Reno
Utah

Federal Lab Partners:
Brookhaven
JPL, NIST
Oak Ridge
Savannah River

Hydrogen Sorption Center

National Laboratory:
NREL

Industrial partners:
Air Products &
Chemicals

Universities:
CalTech
Duke
Penn State
Rice
Michigan
North Carolina
Pennsylvania

Federal Lab Partners:
Lawrence Livermore
NIST
Oak Ridge

Chemical Hydrogen Storage Center

National Laboratories:
Los Alamos
Pacific Northwest

Industrial partners:
Intematix Corp.
Millennium Cell
Rohm & Haas
US Borax

Universities:
Northern Arizona
Penn State
Alabama
California-Davis
Univ. of Missouri
Pennsylvania
Washington

Independent Projects

Advanced Metal Hydrides

UTRC, UOP
Savannah River Nat'l Lab
Univ. of Connecticut

Sorbent/Carbon-based Materials

UCLA
State University of New York
Gas Technology Institute
UPenn & Drexel Univ.
Miami Univ. of Ohio

Chemical Hydrogen Storage

Air Products & Chemicals
RTI
Millennium Cell
Safe Hydrogen LLC
Univ. of Hawaii

Other New Materials & Concepts

Alfred University
Michigan Technological University
UC-Berkeley/LBL
UC-Santa Barbara
Argonne Nat'l Lab

Tanks, Safety, Analysis & Testing

Lawrence Livermore Nat'l Lab
Quantum
Argonne Nat'l Lab, TIAX LLC
SwRI, UTRC, Sandia Nat'l Lab
Savannah River Nat'l Lab

Coordination with: Basic Science (Office of Science, BES)

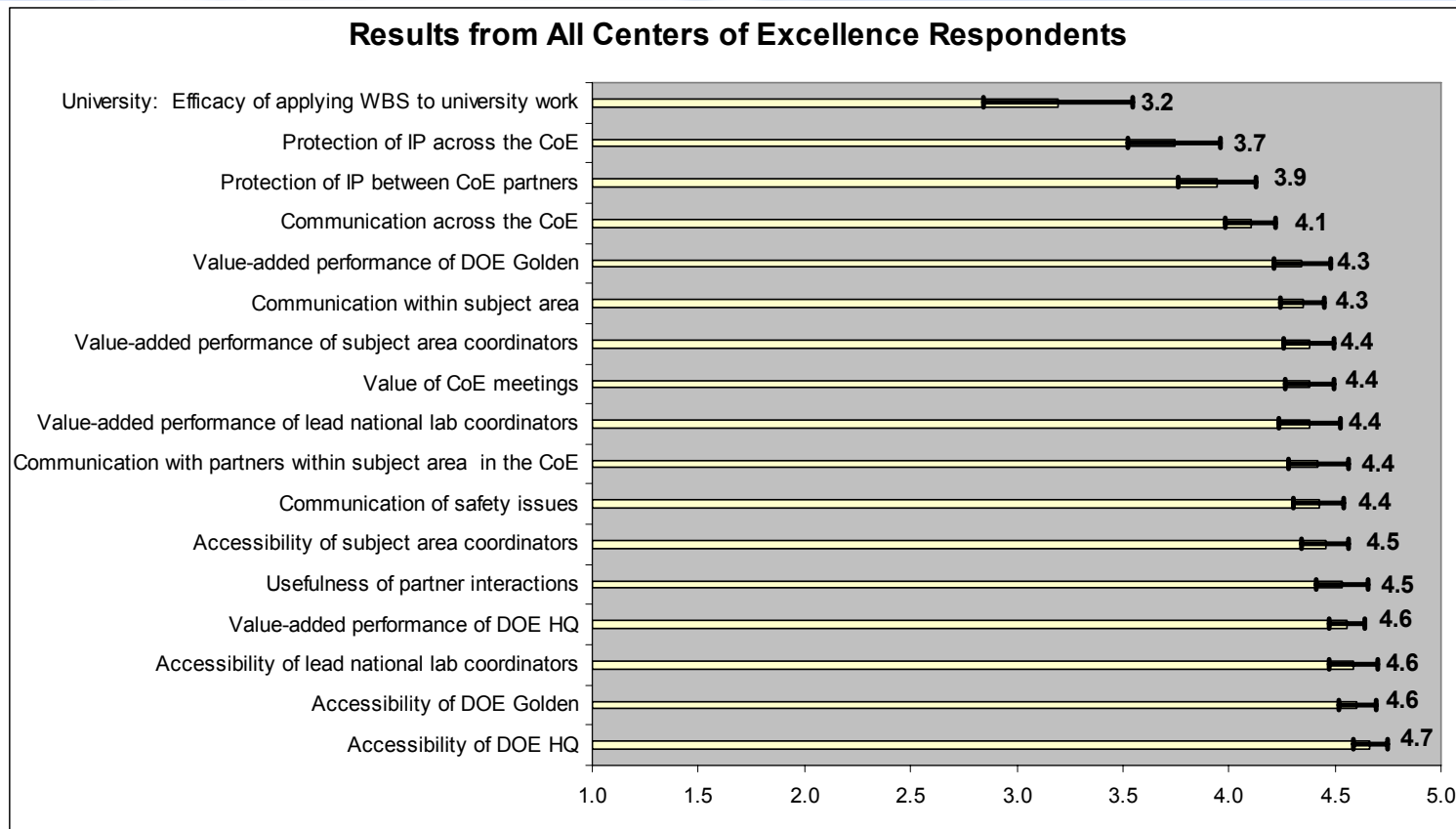
MIT, U.WA, U. Penn., CO School of Mines, Georgia Tech, Louisiana Tech, Georgia,
Missouri-Rolla, Tulane, Southern Illinois; Labs: Ames, BNL, LBNL, ORNL, PNNL, SRNL



Programmatic Results: Focus on strategy & execution

**Assessment of
CoE model:**

**Multi-
institutional
critical mass
applied R&D is
proving to be
effective**

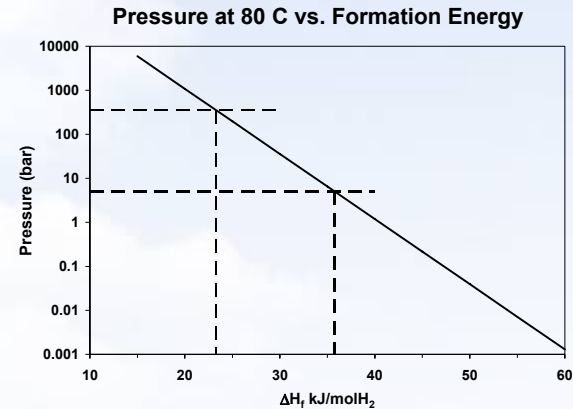
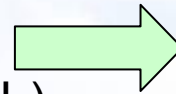


- Annual Solicitation (6 new projects complement portfolio)
- No-go (FY06) on *pure* SWNTs (doped C/basic science still go)
- Assessment of Cryo-compressed tanks complete
- Outcomes maps done & targets revisited through FreedomCAR

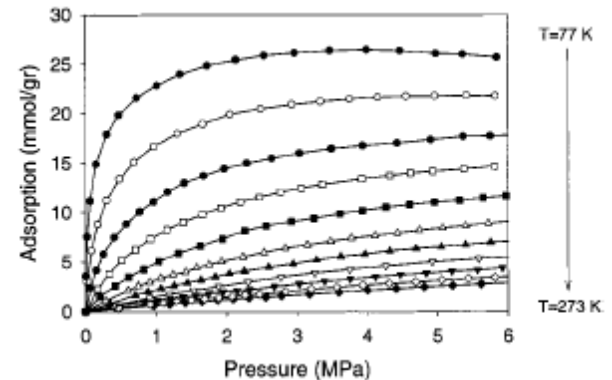
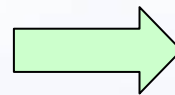


It's not just about capacity- much research is focused on tailoring kinetics & thermodynamics...

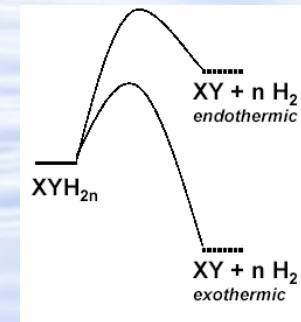
- Hydride heat of formation
 - pressure limits ($\sim 20\text{-}35 \text{ kJ/molH}_2$)
 - refueling ($< 20 \text{ kJ/molH}_2$)



- Surface heat of adsorption
 - operating temperature
 - release temperature



- Activation barrier for regeneration
 - energy efficiency
 - near thermo-neutral



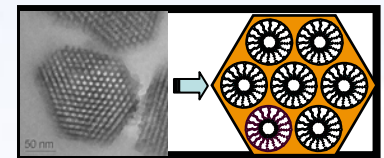
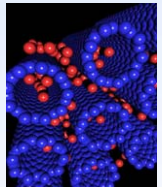
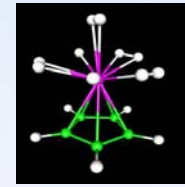


Synergy between Basic Science and Applied Research, Development and Demonstration

Basic Research

Develop and use theoretical models & fundamental experimentation to generate knowledge:

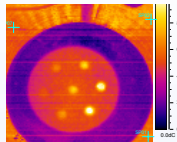
- Fundamental property & transport phenomena
- Novel material structures, characterization
- Theory, modeling, understand reaction mechanisms



Applied Research & Development

Apply theory & experimentation to design & develop novel, high-performance materials to meet specific performance targets:

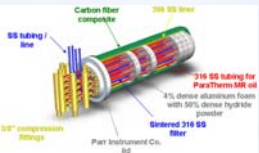
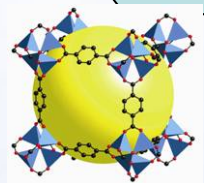
- Develop new materials, leverage knowledge from basic research
- Optimize materials and testing to improve performance
- Design, develop and demonstrate materials, components and prototype systems to meet milestones



Technology Validation & Demonstration

Test Systems under Real World Conditions

- Demonstrate and validate performance against targets
- Gain knowledge (e.g. fueling time, driving range, durability, cost, etc.) and apply lessons learned to R&D





Summary

- New Materials & Concepts are critical- address volumetric capacity, T, P, kinetics, etc. (not just wt. %!)
- Basic science is valuable to develop fundamental understanding & complements applied research & development
- Engineering issues need to be considered
 - System issues, thermal mgmt, safety, refueling, testing, etc
- Examples of Essential Capabilities:
 - Modeling & Analysis
 - Combinatorial/high throughput methods
 - Material properties measurements
 - Standardized & accurate testing