

Design of Novel Multi-Component Metal Hydride-Based Mixtures for Hydrogen Storage

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NORTHWESTERN
UNIVERSITY

V. Ozolins
UCLA

UCLA

A. Sudik, D. Siegel
Ford Motor Company



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Overview

Timeline

- Project Start Date: 9/1/08 (Funding started Feb. 09)
- Project End Date: 8/31/13
- 2% complete (one month of funding)

Budget

- Total Budget: \$2714K
 - DOE Share: \$2160K
 - Contractors Share: \$554K
- Funding for FY08: \$75K
- Funding for FY09 \$450K

Barriers

- Barriers addressed
 - P. Lack of Understanding of Hydrogen Physisorption and Chemisorption
 - A. System Weight and Volume
 - E. Charging/Discharging Rates

Partners

- Northwestern University
- UCLA
- Ford Motor Company
- Project lead: Northwestern University

Relevance - Project Objectives

- 3 Materials Classes (chemical, metal/complex, physisorptive) divided into DOE Centers of Excellence
- **Our project: Combine materials from distinct categories to form novel multicomponent reactions**
- Systems to be studied include mixtures of complex hydrides and chemical hydrides [e.g. $\text{LiNH}_2 + \text{NH}_3\text{BH}_3$] and nitrogen-hydrogen based borohydrides [e.g. $\text{Al}(\text{BH}_4)_3(\text{NH}_3)_3$].
- These types of combinations have only recently begun to be explored – initial results look very promising!
- PIs have extensive experience in H_2 storage research, from materials and automotive perspectives

Relevance: Motivation for Novel Combinations- I

High-capacity hydrogen storage in lithium and sodium amidoboranes

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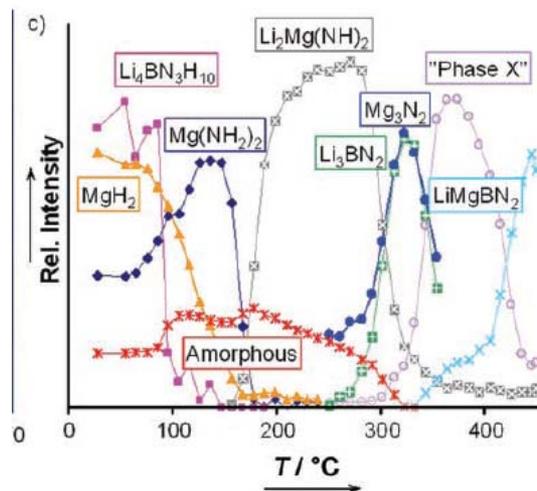
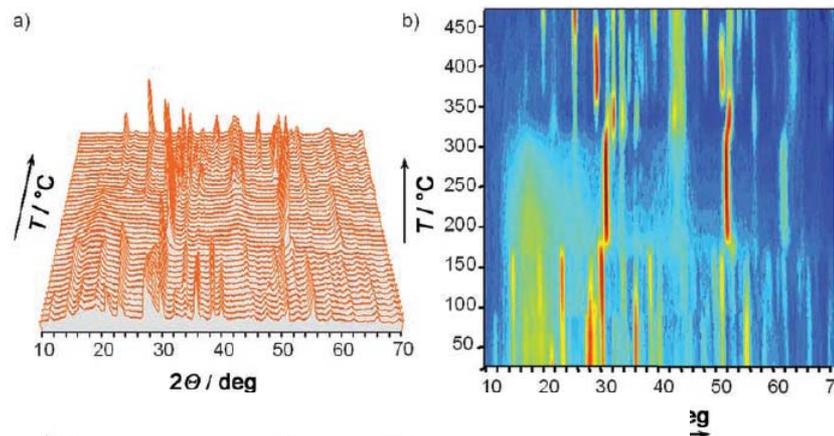
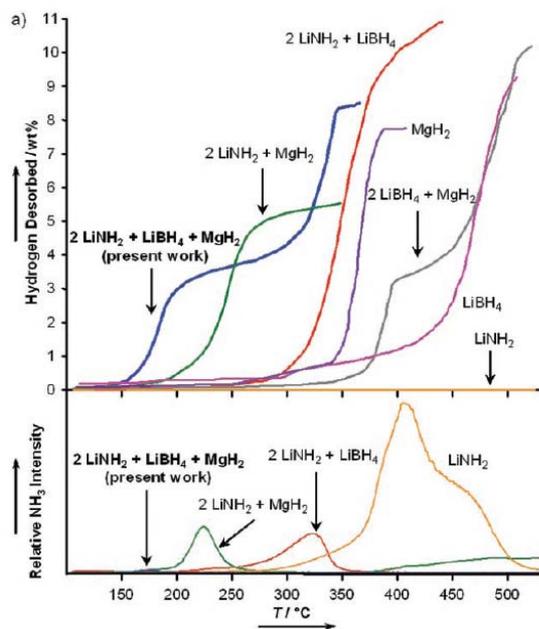
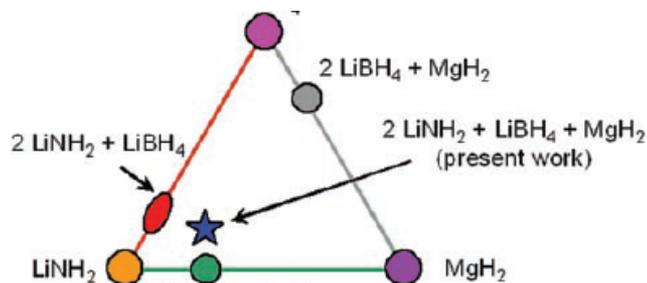
- **Combinations of NH_3BH_3 (a chemical hydride) with LiH or NaH (metal hydrides)** → novel alkali metal amidoborides, LiNH_2BH_3 and NaNH_2BH_3 , which release a large amount of hydrogen at 90°C, ~10.9 and 7.5 wt.%.
- Similar results found at Ford for combinations of NH_3BH_3 with other metal/complex hydrides
- Very promising results open a wealth of possibilities involving combinations of NH_3BH_3 with other metal hydrides and complex hydrides.
- The number of such combinations is enormous, and hence a systematic method of screening for promising reactions is required.

Relevance: Motivation for Novel Combinations- II

- **Nitrogen-hydrogen based borohydrides** (e.g., ammoniated metal borohydrides) researched extensively twenty years ago [Konoplev 1985, Kravchenko 1990], but have not received much attention as hydrogen storage materials. Recent GE [Zhao 2007] work has shown $\text{Mg}(\text{BH}_4)_2 \cdot (\text{NH}_3)_2$ has enhanced properties. Discovery by GM/Oxford/Toyota groups of $\text{Li}_4(\text{BH}_3)(\text{NH}_2)_3$ another successful example in this area.
- Ammoniated metal borohydrides are actually quite common: Li, Na, Al, Mg, Ca, Be, Zn, Sc, Y La, Zr, Cr, and Co [Kravchenko 1990]. Most of these remain largely unexplored for hydrogen storage applications.
- NH_3 is a well known poison for PEM fuel cells (but not H₂ICE), so we will carefully monitor for both H₂ and NH₃ release.

Relevance: Motivation for Novel Combinations- III

- Recent collaborative work by PI's has demonstrated enhanced properties from combinations of materials



Approach

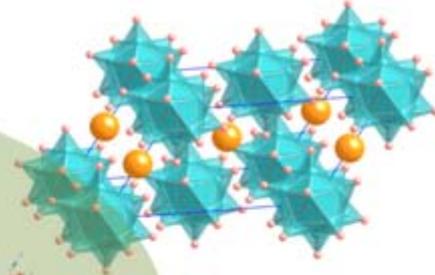
Our approach involves a powerful blend of:

- 1) H₂ Storage measurements and characterization, 2) State-of-the-art computational modeling, 3) Detailed catalysis experiments, 4) In-depth automotive perspective

**Hydrogen Storage
Measurements and
Auto Perspective**
(Sudik and Siegel, Ford)

**Computational
Prediction of Novel
Reactions (Wolverton,
Ozolins, Siegel)**

**Kinetics/Catalysis
Experiments**
(Kung, NU)



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UCLA



Approach: Project Organization

Organization	Roles and Responsibilities
Northwestern University (Wolverton and Kung)	<ul style="list-style-type: none">• Overall project and technical management (Wolverton)• Lead effort in first-principles calculations of NH_3BH_3 mixtures (Wolverton)• Lead effort in identifying new storage reactions (Wolverton)• Lead effort in experimental studies of new catalysts and catalytic activity (Kung)• Experimental characterization of hydrogen storage materials (Kung)
Ford (Siegel and Sudik)	<ul style="list-style-type: none">• Collaborate in computational studies (Siegel)• Consult on material selection and testing (Sudik and Siegel)• Lead effort in material synthesis and measurements of H_2 storage properties (Sudik)
UCLA (Ozolins)	<ul style="list-style-type: none">• Lead effort on first-principles calculations of ammoniated borohydrides• Lead first-principles studies of reaction kinetics and design of catalysts

Approach: Milestones/Go No-Go Decision Point

- By the end of the 3rd year, complete DFT thermodynamics calculations [Wolverton, Ozolins, Siegel] **Milestone**
- By the end of the 3rd year, complete experimental studies of desorption temperature, capacity and purity on remaining compositions. [Sudik] **Milestone**
- **Go/No-go decision** (end of Year 3): Identify a mixed materials system that experimentally desorbs 8.5 wt% H₂ and has measured or predicted first-principles thermodynamics enabling operation in a reversible storage window between -40 and 80C and 1 and 700 bar. [All]

Approach: Experimental Capabilities

- ❖ Ford's hydrogen storage research laboratory is designed for handling, synthesizing, & processing diverse materials, including those which require air/water-free conditions

Synthesis, Handling, & Processing Equipment:

- MBraun Labmaster 130 gloveboxes
- Controlled energy-temperature mixer mills
 - Spex 8000, Spex Freezer, Fritsch P7, Retsch MM301
- High- and low-pressure manifolds
 - High: vacuum to 200 bar (Ar, N₂, NH₃, H₂)
 - Low: vacuum to 1 bar N₂ (Schlenk line)
- Tube and muffle furnaces
- Arc-melting furnace (>3000°C) (Thermal Tech. LLC)



MBraun Labmaster Glovebox



Spex High-Energy Ball Mill

Approach: Experimental Capabilities

- ❖ Extensive characterization and property evaluation instruments available on-site for identification of reaction phases and determination of principal hydrogen storage properties

Phase Characterization Apparatus:

- *In situ* variable temperature & static PXRDs (SCINTAG XDS2 and X1)
- *In situ* variable temperature & static IR spectrometers (Mattson Inst.)

Property Evaluation Instruments:

- TPD-MS built in-house (MKS PPT MS)
- Setaram high-pressure DSC (max. 900°C; 400 bar H₂)
- Setaram PCT Pro-2000 apparatus (max. 400°C; 200 bar H₂)
- Several volumetric water displacement burettes



Setaram PCT Apparatus



Setaram High Pressure DSC

Approach: Experimental Capabilities

Facility to handle air-sensitive materials at Northwestern

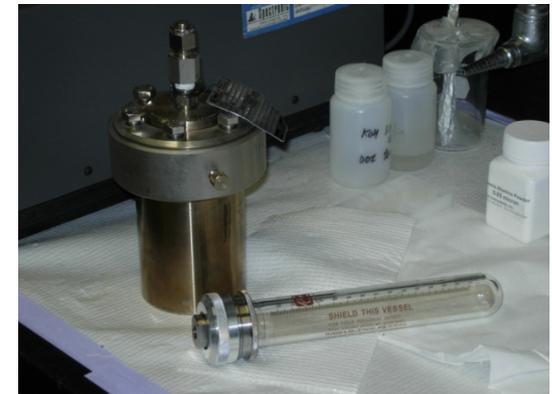
- Glove boxes



- Schlenk lines



- Pressure reactors



Approach: Computational Resources

Wolverton and Ozolins (DOE INCITE Program):
1,000,000 CPU Hour Award on Argonne Blue Gene

Wolverton Group (NU)
3 Opteron/Infiniband Clusters
> 700 total cores



Argonne's Supercomputer Named World's Fastest for Open Science, Third Overall

The U.S. Department of Energy's (DOE) Argonne National Laboratory's IBM Blue Gene/P high-performance computing system is now the fastest supercomputer in the world for open science, according to the semiannual Top500 List of the world's fastest computers.

The Top500 List was announced during the June International Supercomputing Conference in Dresden, Germany.

[Read More >>](#)

Ozolins Group (UCLA)
1 Opteron/Infiniband cluster
1 Xeon/Infiniband cluster
~ 350 total cores

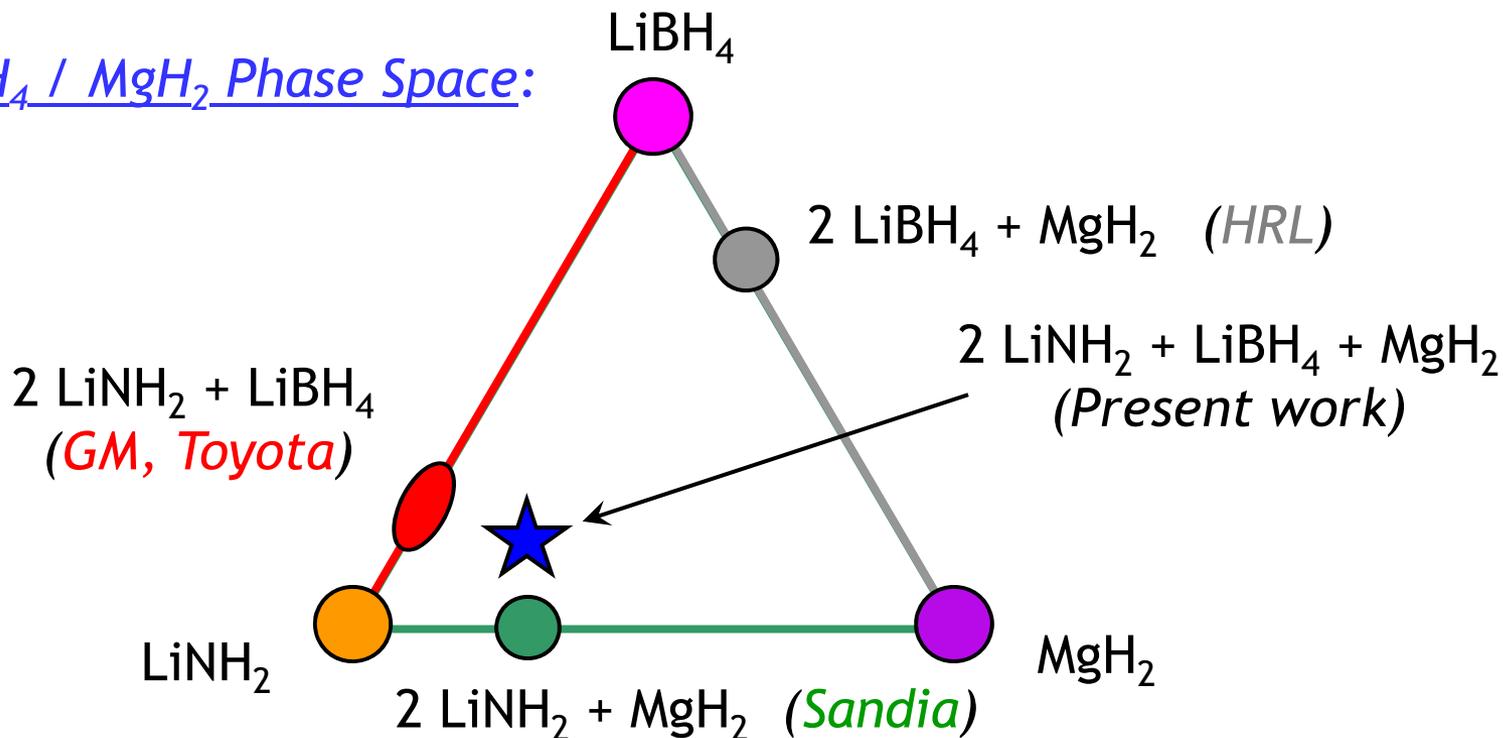


Technical Accomplishments: Prior Work

Why *combinations* of compounds?

Improved kinetics

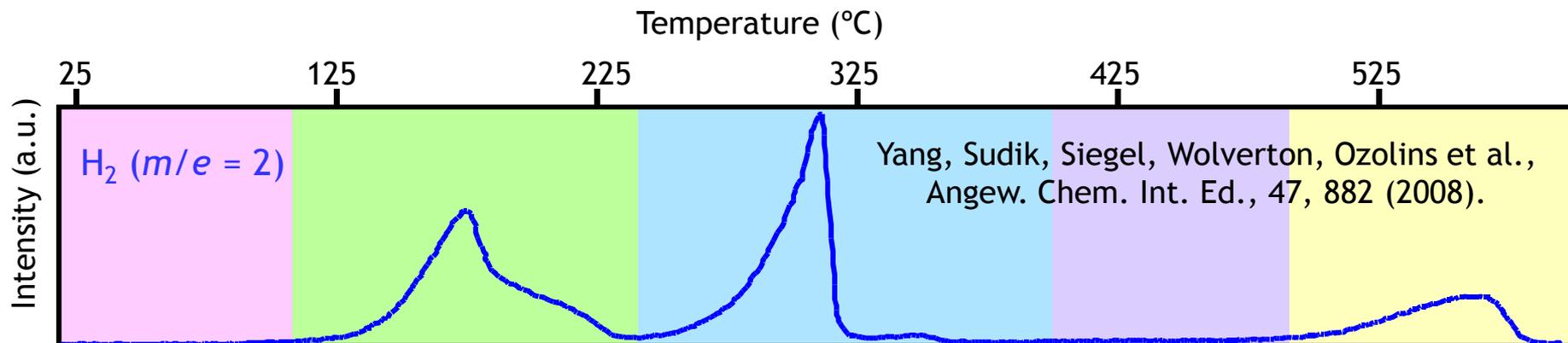
LiNH₂ / LiBH₄ / MgH₂ Phase Space:



Sequence of decomposition reactions is “self-catalyzing”

Product of initial reaction serves as nucleation center for subsequent reactions

Technical Accomplishments: Prior Work



Step	Reaction	Conversion	Obs. (Theo.) H_2 Release (wt.%)	ΔH_{calc} (kJ/mol)	E_a (kJ/mol)
Milling	$3 \text{ LiNH}_2 + \text{LiBH}_4 \Rightarrow \text{Li}_4\text{BN}_3\text{H}_{10}$	1	-	-12	-
	$2 \text{ Li}_4\text{BN}_3\text{H}_{10} + 3 \text{ MgH}_2 \Rightarrow 3 \text{ Mg}(\text{NH}_2)_2 + 2 \text{ LiBH}_4 + 6 \text{ LiH}$	x	-	-207	-
Heating < 110° C	$2 \text{ Li}_4\text{BN}_3\text{H}_{10} + 3 \text{ MgH}_2 \Rightarrow 3 \text{ Mg}(\text{NH}_2)_2 + 2 \text{ LiBH}_4 + 6 \text{ LiH}$	y	-	-207	-
1 st Peak	$2 \text{ Li}_4\text{BN}_3\text{H}_{10} + 3 \text{ MgH}_2 \Rightarrow 3 \text{ Li}_2\text{Mg}(\text{NH})_2 + 2 \text{ LiBH}_4 + 6 \text{ H}_2$	1 - x - y	4.0 (4.3)	80	119
Shoulder	$\text{Mg}(\text{NH}_2)_2 + 2 \text{ LiH} \Leftrightarrow \text{Li}_2\text{Mg}(\text{NH})_2 + 2 \text{ H}_2$	x + y		96	-
2 nd Peak	$3 \text{ Li}_2\text{Mg}(\text{NH})_2 + 2 \text{ LiBH}_4 \Rightarrow 2 \text{ Li}_3\text{BN}_2 + \text{Mg}_3\text{N}_2 + 2 \text{ LiH} + 6 \text{ H}_2$	1	4.2 (4.3)	-13	184
Heating > 400° C	$2 \text{ Li}_3\text{BN}_2 + \text{Mg}_3\text{N}_2 + \text{LiBH}_4 \Rightarrow 3 \text{ LiMgBN}_2$ (Phase X) + 4 LiH	1	-	-173	-
	LiMgBN_2 (Phase X) \Rightarrow LiMgBN_2 (Tetragonal)	1	-	-	-
3 rd Peak	$2 \text{ LiH} \Rightarrow 2 \text{ Li} + \text{H}_2$	1	2.1 (2.1)	84	-

Technical Accomplishments: Prior Work

Demands on H₂ Storage Systems

- Multiple stringent criteria:
 - High gravimetric density
 - High volumetric density
 - Target equilibrium pressures & temperatures
 - recharge/release between 1 and 700 bar and -40 to +80 °C
 - High rates of hydrogen release and absorption
-
- The diagram uses three red curly braces on the right side to group the criteria into three categories:
- Composition & Structure** (groups the first two criteria)
 - Reactions & Thermodynamics** (groups the third criterion and its sub-bullet)
 - Kinetics** (groups the fourth criterion)

Technical Accomplishments: Prior Work

Computational Capabilities Part I: Structure Prediction

How can we predict crystal structures of new materials?

- Database searching
 - Alanates, Borohydrides
- Enumeration
 - Li_2NH , MgNH , $\text{Li}_4\text{Mg}(\text{NH})_3$, ...
- Genetic algorithms
 - MgNH
- Prototype Electrostatic Ground States (PEGS)
 - Alanates, Borohydrides, $\text{X}_n\text{B}_{12}\text{H}_{12}$, ...

Technical Accomplishments: Prior Work

Computational Capabilities

Part II: Grand Canonical Linear Programming

In the presence of H₂ gas, the total free energy is:

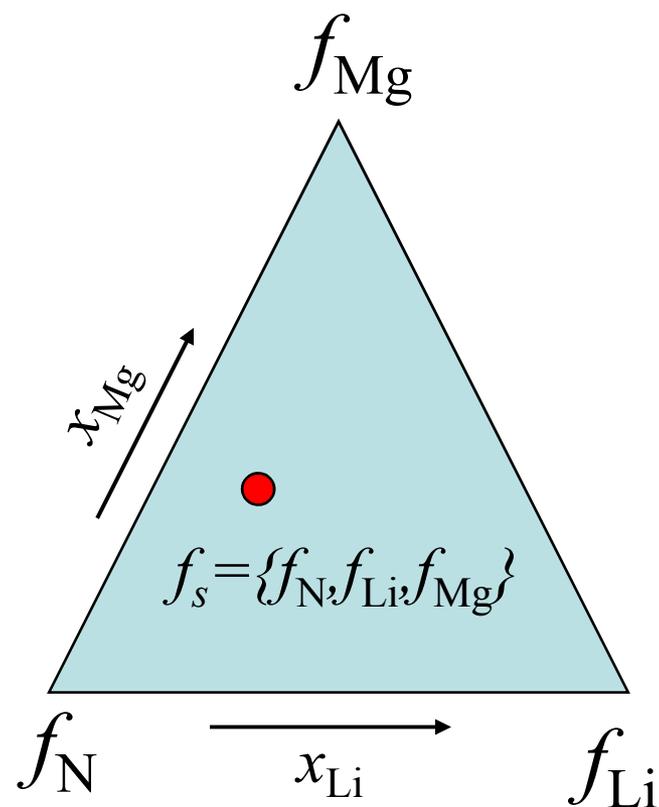
$$G(T) = \sum_i x_i G_i(T) - \frac{\mu_{H_2}(p, T)}{2} \sum_i x_i n_H^i = \min$$

$$\left\{ \begin{array}{l} x_i \text{ mole fraction of phase "i" (unknown)} \\ n_s^i \text{ number of atoms of type "s" per f.u. of phase "i"} \\ G_i \text{ Gibbs energy of phase "i" (from first-principles)} \\ \mu_{H_2} \text{ chemical potential of H}_2, \quad \mu_{H_2} = \mu_0 + RT \log(p/p_0) \end{array} \right.$$

$G(T)$ is minimized keeping non-H compositions fixed:

$$f_s = \sum_i x_i n_s^i = \text{const for } s \neq H.$$

Linear programming yields phase fractions $x_i(p, T)$.



Technical Accomplishments: Prior Work

Computational Capabilities

Part III: Kinetics

Elucidate rate-limiting steps for hydrogen release:

- Diffusion
 - NaAlH_4 , Na_3AlH_6 , LiNH_2 , H in Al
- Surface & interface kinetics
 - NaAlH_4
- Kinetics in liquids
 - $\text{Li}_4\text{BN}_3\text{H}_{10}$

Technical tools:

- Large-scale *ab initio* MD
- Transition state calculations (NEB, etc.)

Collaborators

PI's/co-PI's

Chris Wolverton (Northwestern, lead)
Harold Kung (Northwestern)
Vidvuds Ozolins (UCLA, subcontract)
Andrea Sudik (Ford, no-cost collaborator)
Don Siegel (Ford, no-cost collaborator)



Outside Collaborators:

E. Majzoub (UMSL)
J. Yang (Ford)
G. Ceder, N. Marzari (MIT)
C. Brown (NIST)



Summary

- New project focused on design of novel multi-component mixtures for hydrogen storage
- Focus on mixtures of materials from two distinct classes (e.g., reversible + irreversible)
- Systems to be studied include mixtures of complex hydrides and chemical hydrides [e.g. $\text{LiNH}_2 + \text{NH}_3\text{BH}_3$] and nitrogen-hydrogen based borohydrides [e.g. $\text{Al}(\text{BH}_4)_3(\text{NH}_3)_3$]
- Powerful blend of: 1) H_2 Storage measurements and characterization, 2) State-of-the-art computational modeling, 3) Detailed catalysis experiments, 4) In-depth automotive perspective