

Fuel Cell Electric Vehicle Evaluation

2013 DOE Annual Merit Review and Peer Evaluation Meeting

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Overview

| Timeline | Barriers |
|---|---|
| Project start date: October 2012 | Lack of current controlled and on- |
| Project end date: September 2013* | road hydrogen fuel cell vehicle |
| Percent complete: On-going | data |
| Budget Total project funding DOE share: \$485k Contractor share: \$0 Funding received in FY13: \$485k | Partners Several fuel cell vehicle OEMs (data providers) |

*Project continuation and direction determined annually by DOE

Project Objectives, Relevance, and Targets Fuel Cell Electric Vehicle Evaluation

Objectives

- Validate H₂ FC vehicles in real-world setting
- Identify current status and evolution of the technology

• Relevance

- Objectively assess progress toward targets and market needs
- Provide feedback to H₂ research and development
- Publish results for key stakeholder use and investment decisions

| Key Targets | | | | | | | |
|----------------------------|---------------------|---------------------|--|--|--|--|--|
| Performance Measure | Status* | Ultimate (2020) | | | | | |
| Fuel Cell Stack Durability | 2,500 hours | 5,000 hours | | | | | |
| Vehicle Range | 254+ miles | 300+ miles | | | | | |
| Fill Rate | 0.77 kg/min | 1.0 kg/min | | | | | |
| Efficiency | 59% at 25% Power | 60% at 25% Power | | | | | |

*As reported in previous Learning Demonstration results



APC/Shell Pipeline station, Torrance, CA. Photo: NREL

Objective: FOA-625 Status (FCEV Data)

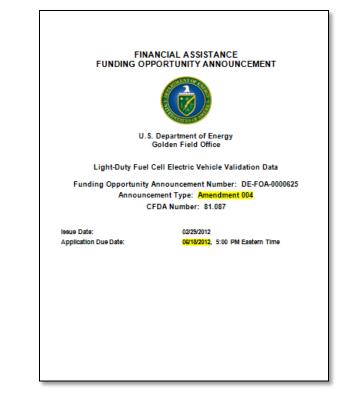
Proposals were submitted June 18

Objectives of FOA

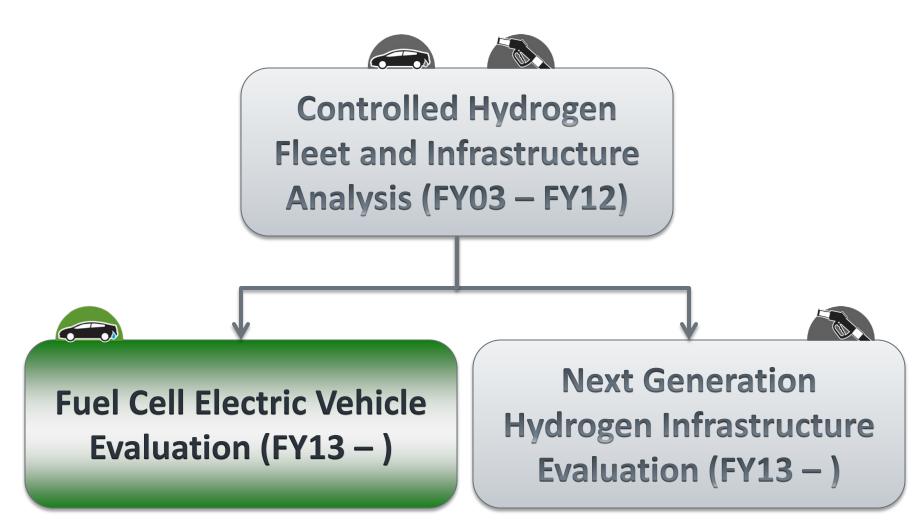
- Provide FCEV vehicle data to NREL's HSDC for analysis and aggregation
- Seek to validate improved performance and longer durability from comprehensive set of early FCEVS, including first production vehicles
- 5-year project duration; 2 phases

"...to collect and submit dynamometer and real-world vehicle performance data to a DOE-sponsored third-party collection and analysis provider to provide statistically valid projections on key metrics including durability of fuel cell system"

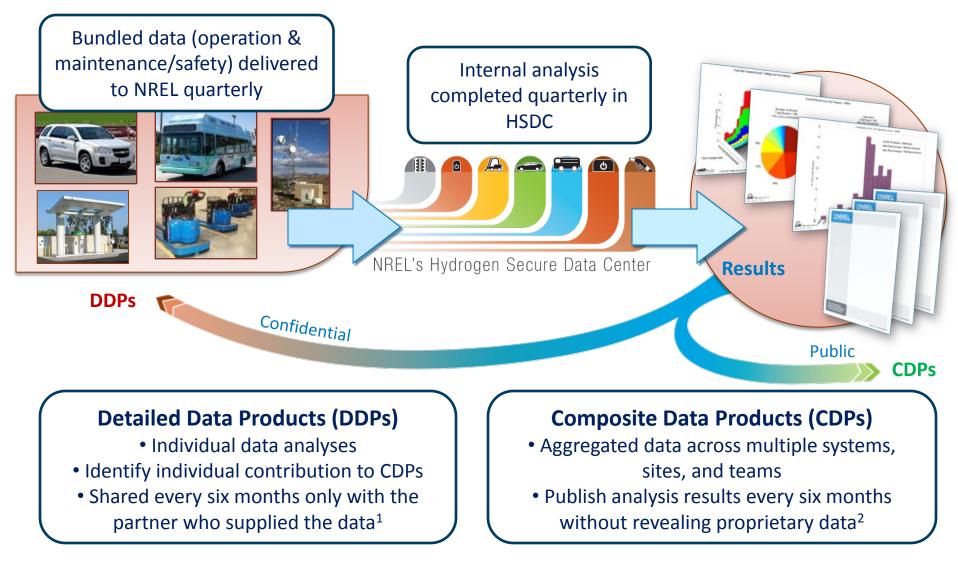
• DOE negotiations in progress with OEM teams



Approach: Leverage Learning Demonstration Activity



Approach: Analysis and Reporting of Real-World Operation Data



- 1) Data exchange may happen more frequently based on data, analysis, and collaboration
- 2) Results published via NREL technology validation website, conferences, and reports (<u>http://www.nrel.gov/hydrogen/proj_learning_demo.html</u>)

Approach: Analysis

• NREL Fleet Analysis Toolkit (NRELFAT)

- Developed first under fuel cell vehicle
 Learning Demonstration
- Expanded to include material handling, backup power, and stationary power
- Restructured architecture and interface to effectively handle new applications and projects and for flexible analysis

Publish results

- Detailed and composite results
- Target key stakeholders such as fuel cell and hydrogen developers and end users



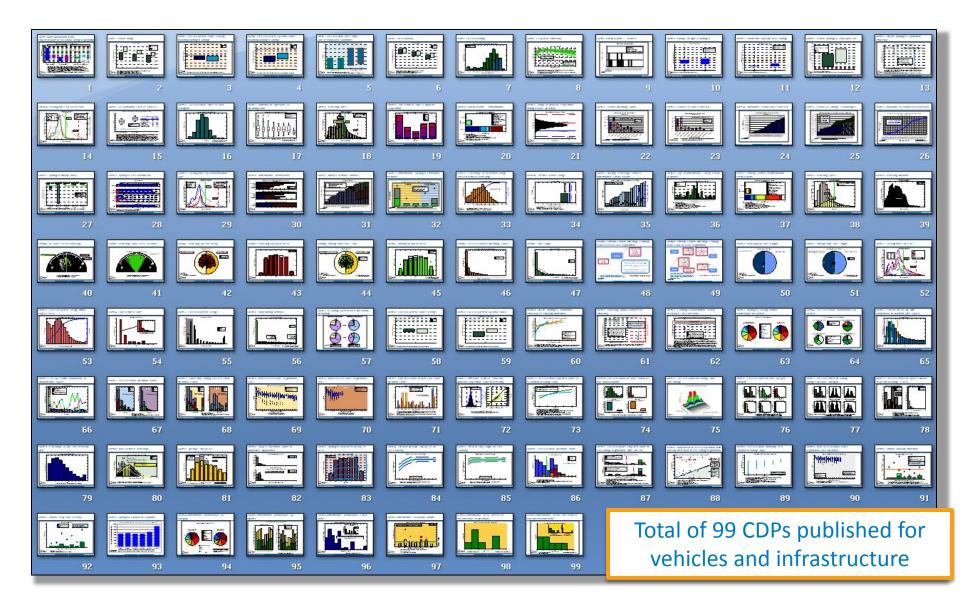
Approach and Accomplishments: Milestones



- 1. Finalize data collection and analysis plans through communications with DOE and industry partners
- 2. Move HSDC to Energy Systems Integration Facility
- 3. Quarterly analysis of operation and maintenance data for fuel cell systems and hydrogen infrastructure
- 4. Hi-annual technical composite data products
- 5. Site visits and project kick-offs

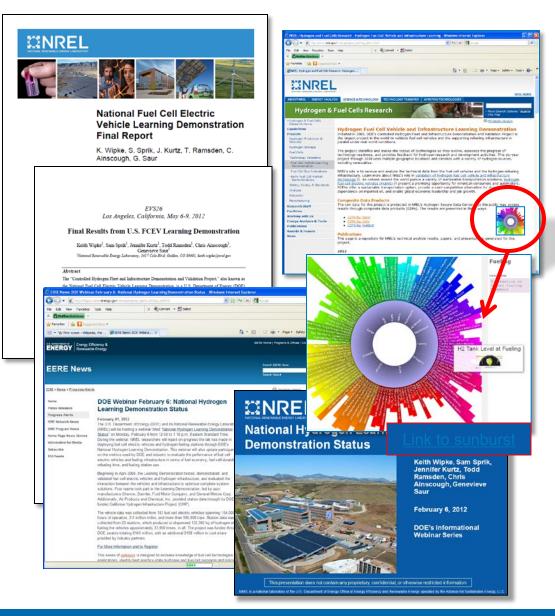
New 5 year project planned

Approach: CDPs Published from Learning Demonstration available for benchmarking current FCEV performance



Approach: Communicate Results to Broad Audience

- Presentations
- Webinars
- Interactive way to access CDP results from website



Approach: Tracking Future Progress Against Previous Demonstration Results

| Vehicle Performance Metrics | Gen 1 Vehicle | Gen 2 Vehicle | 2009 Target | After 2009Q4 | |
|--|---------------|-----------------------|-------------|--------------|--|
| Fuel Cell Stack Durability | | | 2,000 hours | | |
| Max Team Projected Hours to 10% Voltage Degradation | 1,807 hours | <u>2,521</u> hours | | | |
| Average Fuel Cell Durability Projection | 821 hours | 1,062 hours | | 1,748 hours | |
| Max Hours of Operation by a Single FC Stack to Date | 2,375 hours | 1,261 hours | | 1,582 hours | |
| Driving Range | | | 250 miles | | |
| Adjusted Dyno (Window Sticker) Range | 103-190 miles | 196- <u>254</u> miles | | | |
| Median On-Road Distance Between Fuelings | 56 miles | 81 miles | | 98 miles | |
| Fuel Economy (Window Sticker) | 42 – 57 mi/kg | 43 – 58 mi/kg | no target | | |
| Fuel Cell Efficiency at ¼ Power | 51% – 58% | 53% – <u>59</u> % | 60% | | |
| Fuel Cell Efficiency at Full Power | 30% – 54% | 42% – <u>53</u> % | 50% | | |

| Infrastructure Performance Me | 2009 Target | After 2009Q4 | | |
|--|---|--|------------|-------------|
| H ₂ Cost at Station (early mark | eet) On-Site Natural Gas Reformation \$7.70 – \$10.30/kg | Gas ReformationElectrolysis\$7.70 -\$10.00 - | | |
| Average H ₂ Fueling | Rate 0.77 l | kg/min | 1.0 kg/min | 0.65 kg/min |

Outside of this project, DOE independent panels concluded at 500 replicate stations/year: Distributed natural gas reformation at 1,500 kg/day: **\$2.75-\$3.50/kg** (2006) Distributed electrolysis at 1,500kg/day: **\$4.90-\$5.70** (2009)

panel

Accomplishment: Data Templates and Security Procedure Updated

On-Road Vehicle Data^{1,2}

Data does not need to be provided via Excel spreadsheet, provided the information below is clearly identified in the data file and formatted the same for each report. Template updated: January 5, 2012 (INREL)

| On-Board Venicle and Ken | Tenny Data |
|---|-----------------|
| | Start TimeStamp |
| Vehicle Number | unique vehicle |
| Data files submitted need to contain the a time stamp (down to the second) for t | |

a time stamp (down to the second) for the start of each set of di (example: Veh12_20111015_155905.csv) Data will be converted to Matlab ".mat files ter: 10 Data will be delivered to NREL's Hvdroæn Secure Data Center (HSDC) and will be protected as commercially valuable data in accordance with HSDC security procedure (2) Data must be colleded at a minimum frequency of Hz. (3) Values must be calculated rabert hand inderdty measured.

(4) Fueling information is needed to gather fueling rates, fueling times, fueling amounts and temperature changes during fueling even

| Component | N/A | Vehic | le | N/A | | Fuel Tank ⁴ | | | | Fuel Cell Stac | k | | Energy Storage | | | Traction Motor (I |
|-------------|--|---------------|----------|------------------------|----------|------------------------|------------|---------|-------------|----------------|---|------------------|----------------|---|-----------------|-------------------|
| Measurement | Time ² | Vehicle Speed | Odometer | Ambient Temperature | Pressure | Temperature | Tank Level | Voltage | Current Out | Stack Hours | State | H2 mass flowrate | Voltage | Current | State of Charge | Voltage |
| Units | Seconds (at least 1 data point per second) | Miles/hour | Miles | degrees C | psig | deg C | × | Volts | Amperes | Hours | Example: 0=Off, 1=On, 2=Standby, 3=Start, 4=Shutdown | g/s | Volts | Amperes (Positive = current in, Negative = current out) | % SOC | Volts |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |

Vehicles

| Data should include all vehicles since inception of the program |
|---|
| Template undated: January 5, 2012 (NREL) |

| Date data | updated: | insert da | ite updated |] | | | | | |
|-----------------|---------------------------------|--|--|-------------------------------------|--|-------------------------------------|----------------------------------|--------------------|----------------------------|
| Autom | aker | | of automaker | | | | | | |
| Date updated | Unique Vehicle Identifier | Configuration (1,2, from separate template) | Starting Date of Vehicle Operation | Odometer at start of DOE program | Vehicle Operation (if no longer in service) | Primary Location of Operation | Primary Refueling Location(s) | Still in Operation | |
| mm/dd/yyyy | | configurationx | mm/dd/yyyy | mile | mm/dd/yyyy | City, State | | (Y,N) | |
| 11/18/11 | V24 | configuration1 | 10/30/04 | 550 | NA | Sacramento, CA | RS-08 | Y | FC Stack overha Summary |
| 11/18/11 | V23 | configuration2 | 12/1/04 | 20 | N/A | Detroit, MI | RS-14 | Y | First vehicle to o |
| | | First 2 rows are for exampl only and should be over- written with real data. | | | | | | | |
| | | | - | | | | | | |
| | | Vehicles | Stacks N | Maintenance | Safety | On-Road F | uel Economy | + | |

Vehicle operation, maintenance, safety, and specification templates were all updated based on previous templates, discussions with stakeholders, and validation topic priorities.

| | icle Descriptive Para | | Company | Company1 | | | | |
|--------|------------------------------------|---------------------|-------------------------------|----------------|----------------|--|--|--|
| | | configuration | Unique Vehicle Configurations | | | | | |
| Templa | te updated: January 5, 2012 (NREL) | | | | | | | |
| | Parameter | Units | Configuration1 | Configuration2 | Configuration3 | | | |
| | Date of Input | yyyy/mm/dd | | | | | | |
| | Configuration ID Vehicle | | | | | | | |
| | Venicle Year | | | | | | | |
| | Tear | YYYY | | | | | | |
| | Make | | | _ | | | | |
| | Technology Generation | | | | | | | |
| | Frontal Area | | | | | | | |
| | Coefficient of Drag | m | | - | | | | |
| | Coefficient of Drag Curb Weight | kg | | - | | | | |
| | Fuel Economy (EPA rating) | niles/kg | | - | | | | |
| - | Fuel Economy (EPA rating) Range | miles/kg miles | | | | | | |
| | Usable Hydrogen Storage | kg | | | | | | |
| | Top Speed | miles/hour | | | | | | |
| | Acceleration (0-60 mph) | s | | | | | | |
| - | Fuel Cell System | , | | | | | | |
| | Manufacturer | | | | | | | |
| | Model | | | | | | | |
| | System Net Power Rating | kW | | | | | | |
| | Fuel Cell Stack Max Power | kW | | | | | | |
| | Open Circuit Voltage | v | | | | | | |
| 1 | Idle Current Load | Amp | | | | | | |
| | Max Operating Current | Amp | | | | | | |
| | Current Density @ Rated Power | Amp/cm ² | | | | | | |
| | Fuel Cell System Mass | kg | | | | | | |
| | Fuel Cell System Volume | ĩ | | | | | | |
| | Balance of Plant Mass | kg | | | | | | |
| | Balance of Plant Volume | ĩ | | | | | | |
| | Fuel Cell Stack Mass | kg | | | | | | |
| | Fuel Cell Stack Volume | ĩ | | | | | | |
| | Number of Cells in Stack | | | | | | | |
| | Calculated Specific Power | W/kg | #DIV/01 | #DIV/01 | #DIV/01 | | | |
| | Calculated Power Density | W/L | #DIV/01 | #DIV/01 | #DIV/01 | | | |
| | Fuel Cell System Efficiency (LI- | V based) | | | | | | |
| | Gross System Power at Idle | kW | | | | | | |
| | Efficiency at 5% net power | % | | | | | | |
| | Efficiency at 10% net power | % | | | | | | |
| | Efficiency at 25% net power | % | | | | | | |
| | Efficiency at 50% net power | % | | | | | | |
| | Efficiency at 75% net power | % | | | | | | |
| | Efficiency at 100% net power | % | | | | | | |
| | Hydrogen Storage | | | | | | | |
| | Number of Tanks | | | | | | | |
| | Tank Type | | | | | | | |
| | Cycle Life | cycles | | | | | | |
| | Tank Pressure | bar | | | | | | |
| | Total H2 Mass | kg | | | | | | |
| | Total H2 Volume | | | | | | | |

Hydrogen Secure Data Center <u>at</u>

Energy Systems Integration Facility

Procedures to Protect Proprietary Technical Data Submitted to the NREL Hydrogen Secure Data Center

> National Renewable Energy Laboratory Revision A, March 5th 2013

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Accomplishment: Key Analysis Topics Identified

Critical

- FC durability
- Vehicle operation (hours, miles)
- Specs (power density, specific power)
- Range, fuel economy, and efficiency
- Fill performance
- Reliability

Important

- Drive behaviors
- Fill behaviors
- Power management
- Energy
- Transients
- Comparisons to conventional vehicles

These key topics were selected based on review of past CDPs, targets, most common referenced topics, and DOE feedback.

Highlights of Interactions and Collaborations

Auto Industry Partners

- Detailed discussion of NREL HSDC procedures
- Discussion of data priorities, templates, and methods
- Review of all results prior to publication

U.S. DRIVE Technical Teams

 Provide annual briefing of FCEV performance results to the Hydrogen Storage and Fuel Cell Tech Team

• FCHEA Technical Working Groups

- Participate in Transportation Working Group
- Participate in Joint H₂ Quality Task Force
- California Organizations
 - CaFCP and CHBC: NREL actively participating as member
 - CARB and CEC: New stations offer potential to provide future data to NREL







Future Work

- Support DOE in launching the new validation project
 - "Light-Duty Fuel Cell Electric Vehicle Validation Data" (FOA 625)
- Perform quarterly analysis of initial data
- Identify first set of FCEV CDPs for publication scheduled at the end of FY13
- Identify new opportunities to document FC and H₂ progress publicly

Summary

Relevance

• Validate FCEV performance against DOE and industry targets

• Approach

- Collaborate with industry partners
- Continue to develop core HSDC and analysis capability and tools
- Leverage 7+ years of analysis and experience from the Learning Demonstration

• Technical Accomplishments and Progress

- Completed data templates and HSDC security procedures
- Prioritized key analysis topics
- Interactions with auto OEMs on priorities, data sharing, and methods

Collaborations

 Work closely with industry partners to validate methodology, and with other key stakeholders to ensure relevance of results

• Future Work

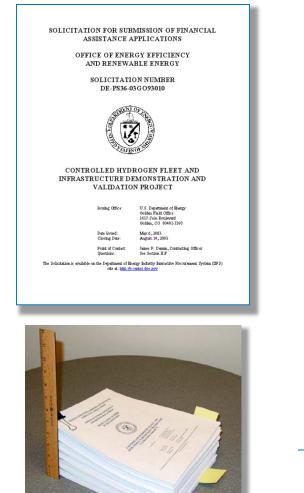
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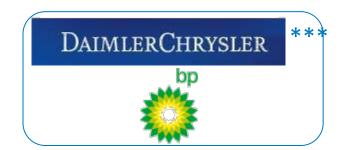
Technical Backup Slides

History: 4 OEM/Energy Teams Selected Competitively through DOE FOA in 2004











DOE funding: \$170M Industry cost share: \$189M Total: \$359M

** now ClearEdge

now

from DOE for analysis and

NREL received \$6.6M support of this project since FY03

*** now DAIMLER

NATIONAL RENEWABLE ENERGY LABORATORY

Industry Partners: Collaborative Relationship, Working through Details of Analysis, was Critical to Success

| FY03 | FY04 | FY05 | FY06 | FY07 | FY08 | FY09 | FY10 | FY11 | FY12 |
|------|---------|--------|------------|------------|-----------|---------|------|------|------|
| RFP | Startup | Operat | tion, Data | a Collecti | on, and A | nalysis | | | |

Ford/BP and Chevron/Hyundai-Kia Concluded in 2009



Daimler, GM, and Air Products (CHIP) demonstrated vehicles/stations within project through Sept. 2011



2nd Generation Vehicles Demonstrated Technology Improvements Over 1st Generation

Generation 1 Vehicles

- FC not freeze-capable
- ~2003 stack technology
- Storage: liquid H₂ and 350 and 700 bar
- Range: 100-200 miles
- Efficiency: 51%-58% at ¼ power

Generation 2 Vehicles

- FC freeze-capable
- ~2007-2009 stack tech.
- Storage: All 700 bar
- Range: 200-250 miles
- Efficiency: 53%-59% at ¼ power
- Longer FC durability