

H₂ Technologies Overview

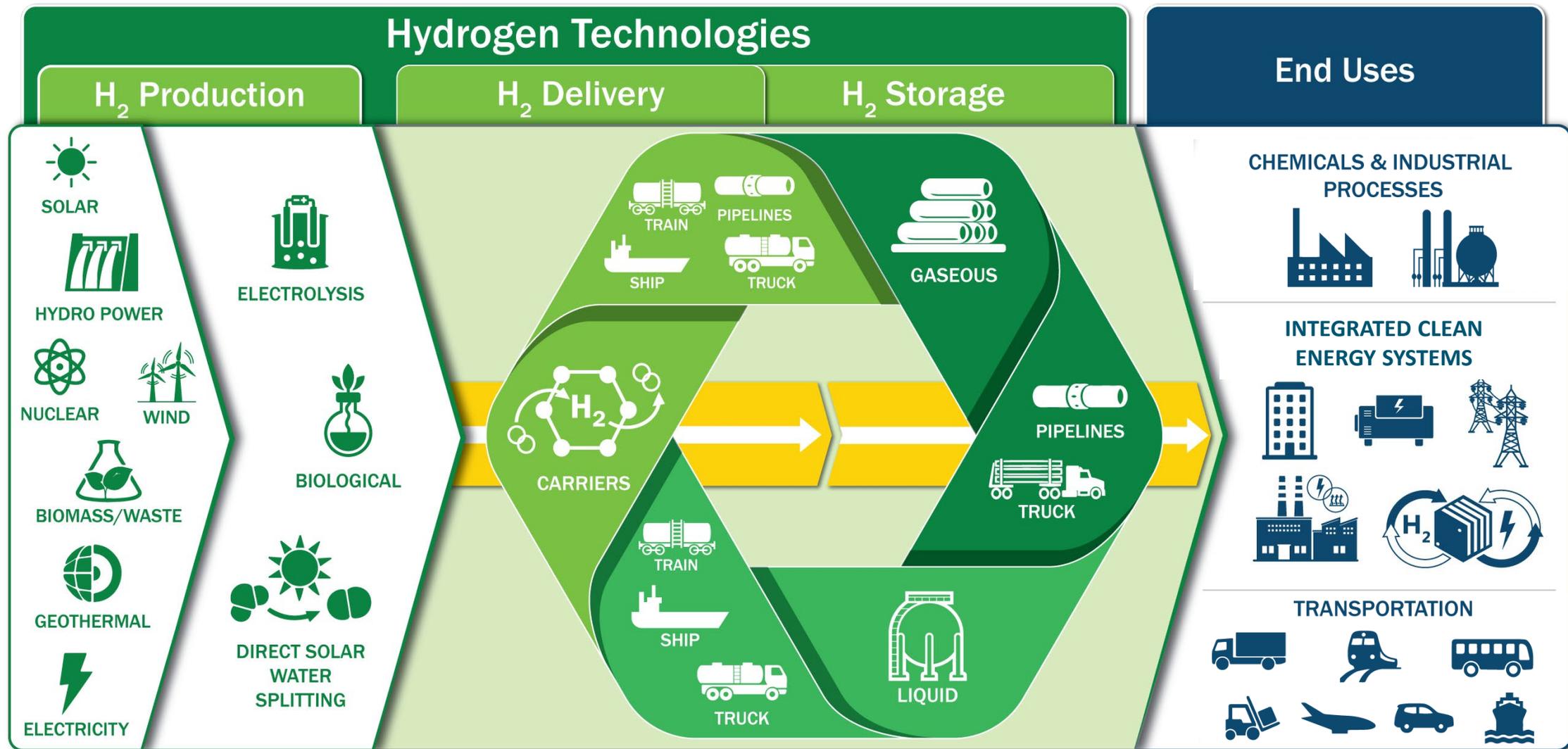
Dr. Ned Stetson, HFTO – Hydrogen Technologies Program Manager

2021 Annual Merit Review and Peer Evaluation Meeting

June 7, 2021 – Washington, DC



Hydrogen Technologies Program



From producing hydrogen molecules through dispensing to end-use applications

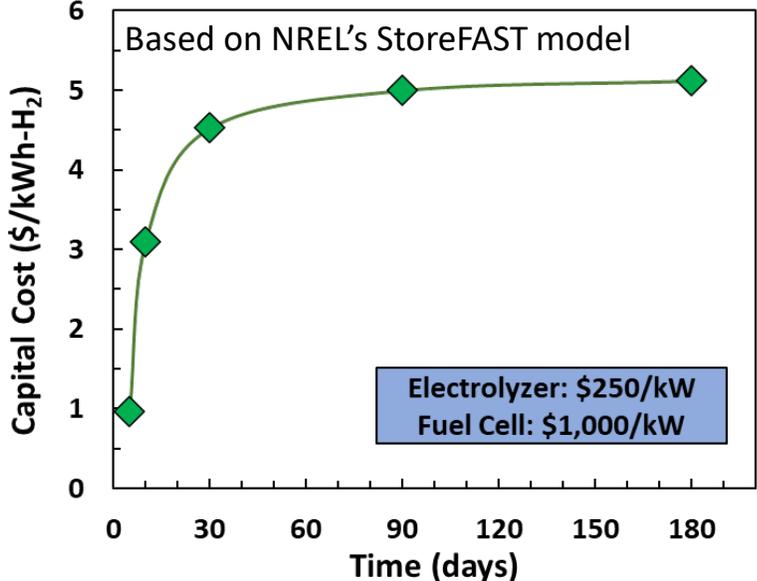
Developing Application-Specific Targets – Examples

H₂ Production

H ₂ Production	2025	2030
Hydrogen cost (\$/kg)	2	1
PEM Electrolyzer Targets		
Electrical Efficiency (%)	70	tbd
Stack Cost (\$/kW)	100	tbd
Durability/Lifetime (hr)	80,000	tbd
System Cost (\$/kW)	250	tbd

H₂ Energy Storage

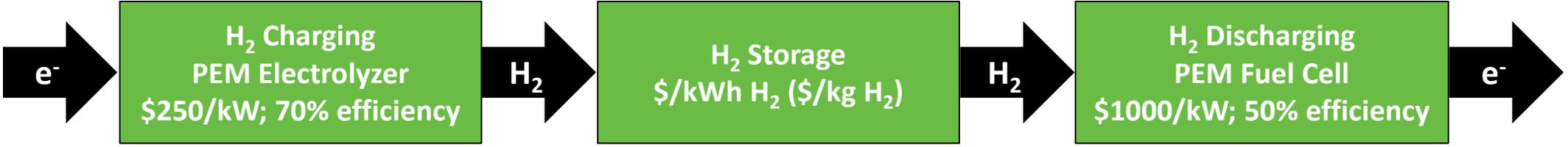
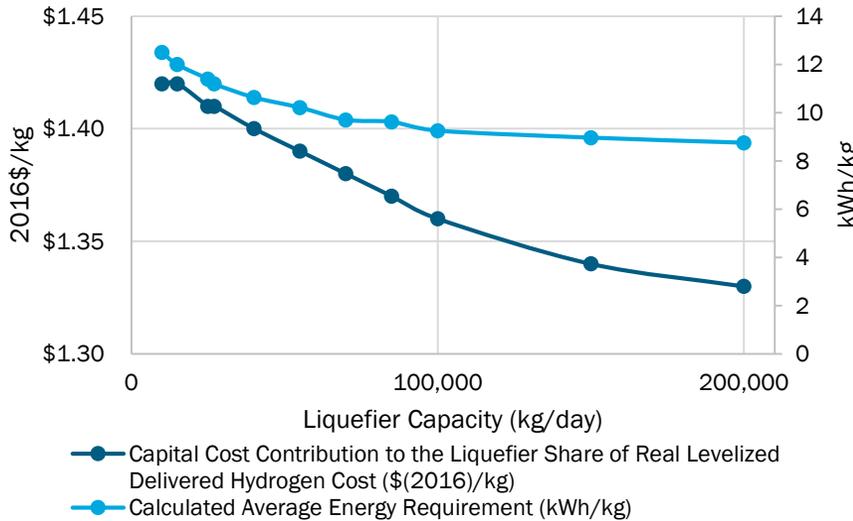
H₂ Storage Costs to be Competitive with CAES in Salt Caverns



H₂ Liquefaction

Liquefaction efficiency target: 6 kWh/kg
2X improvement over current technology

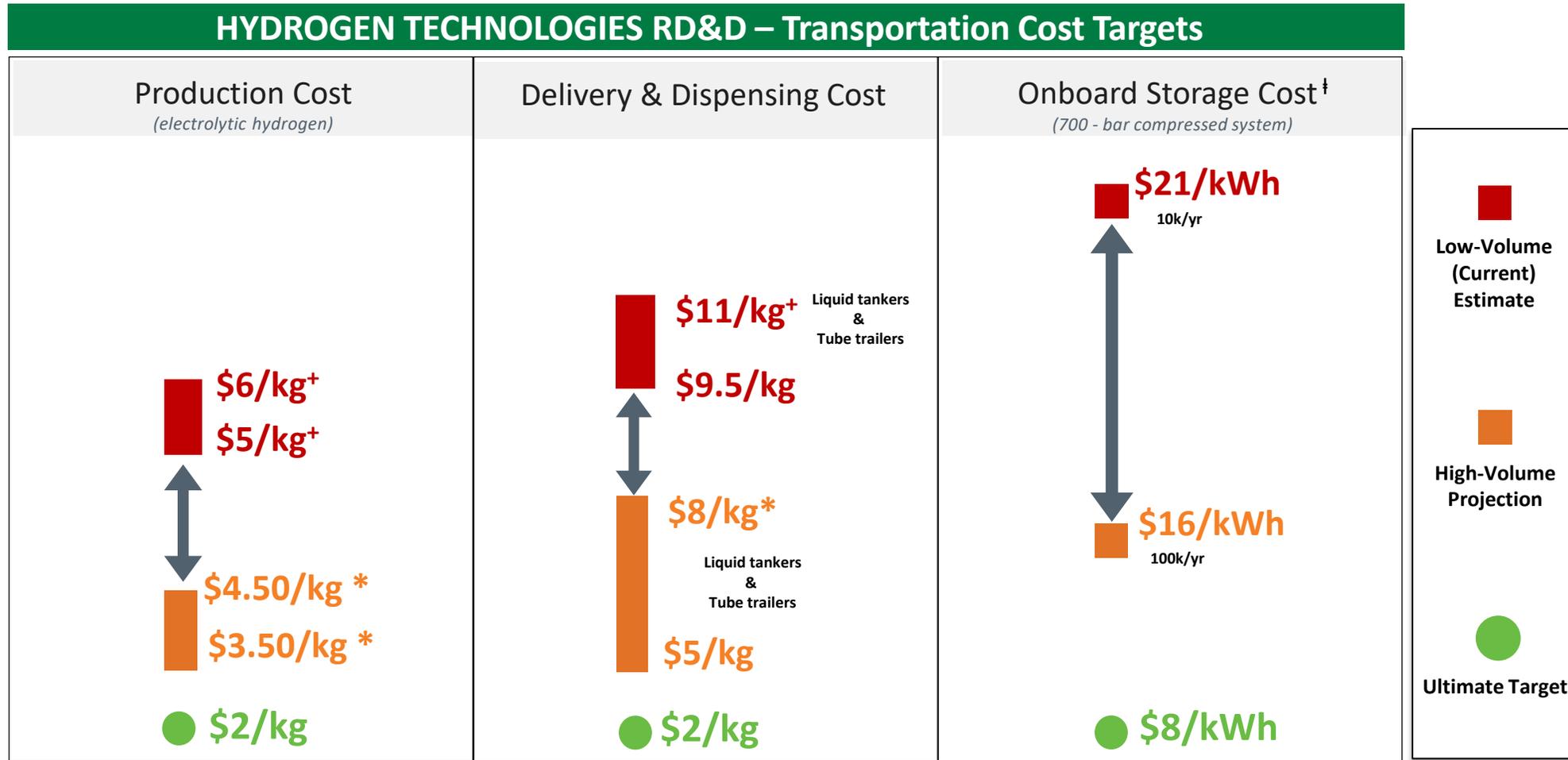
Average Liquefier Energy Requirement by Capacity¹



Note: currently not official targets

DOE Targets Guide RD&D - Focus is on Affordability and Performance

Key Goals: Reduce the cost of fuel cells and hydrogen production, delivery, storage, and meet performance and durability requirements – guided by applications specific targets



† 5 to 7 cents/kWh, 90% capacity factor at \$1500/kW
 * 5 to 7 cents/kWh, 90% capacity factor at \$460/kW

*For range: Delivery and dispensing at today's (2020) stations with capacity ~450 kg/day
 †For range: Delivery and dispensing at today's (2020) stations with capacity 450-1,000 kg/day at high volume manufacturing

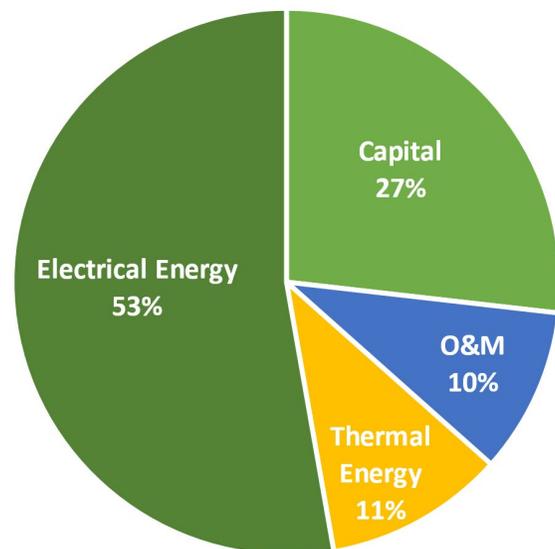
† Storage costs based on 2019 storage cost record

All costs based on \$2016

Note: Graph is not at scale. For illustrative purposes only

Examples of Cost Drivers and Focus Areas for Hydrogen Technologies

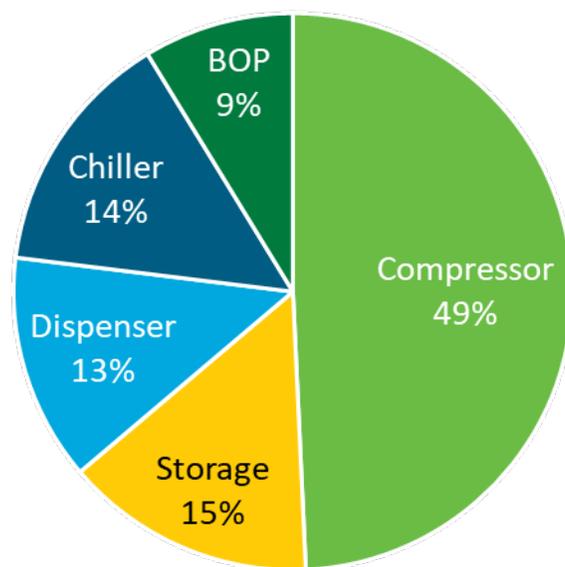
Hydrogen Production Cost
(High Temperature Electrolysis)



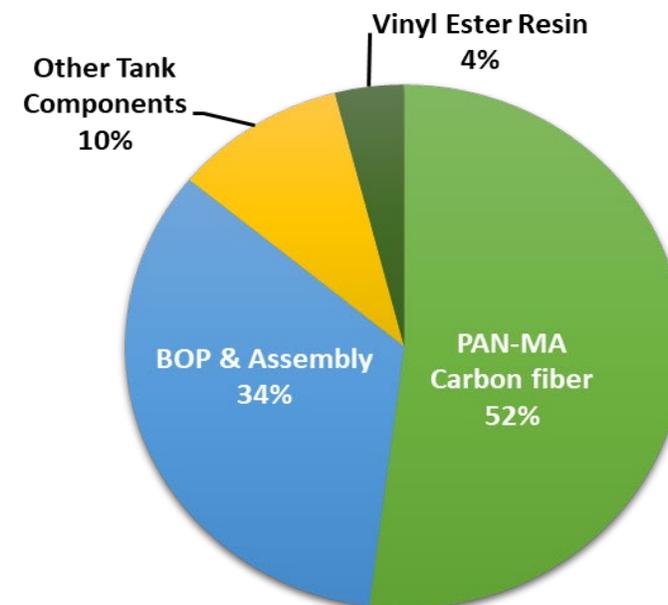
H₂ Production (Electrolysis)
Cost Drivers:
Electrical energy
and **capital costs**

H₂ Infrastructure
Cost Drivers:
Compressors, Chiller,
Dispenser and Storage

Hydrogen Fueling Station Levelized Cost
(700 Bar, 800 kg/day Station)

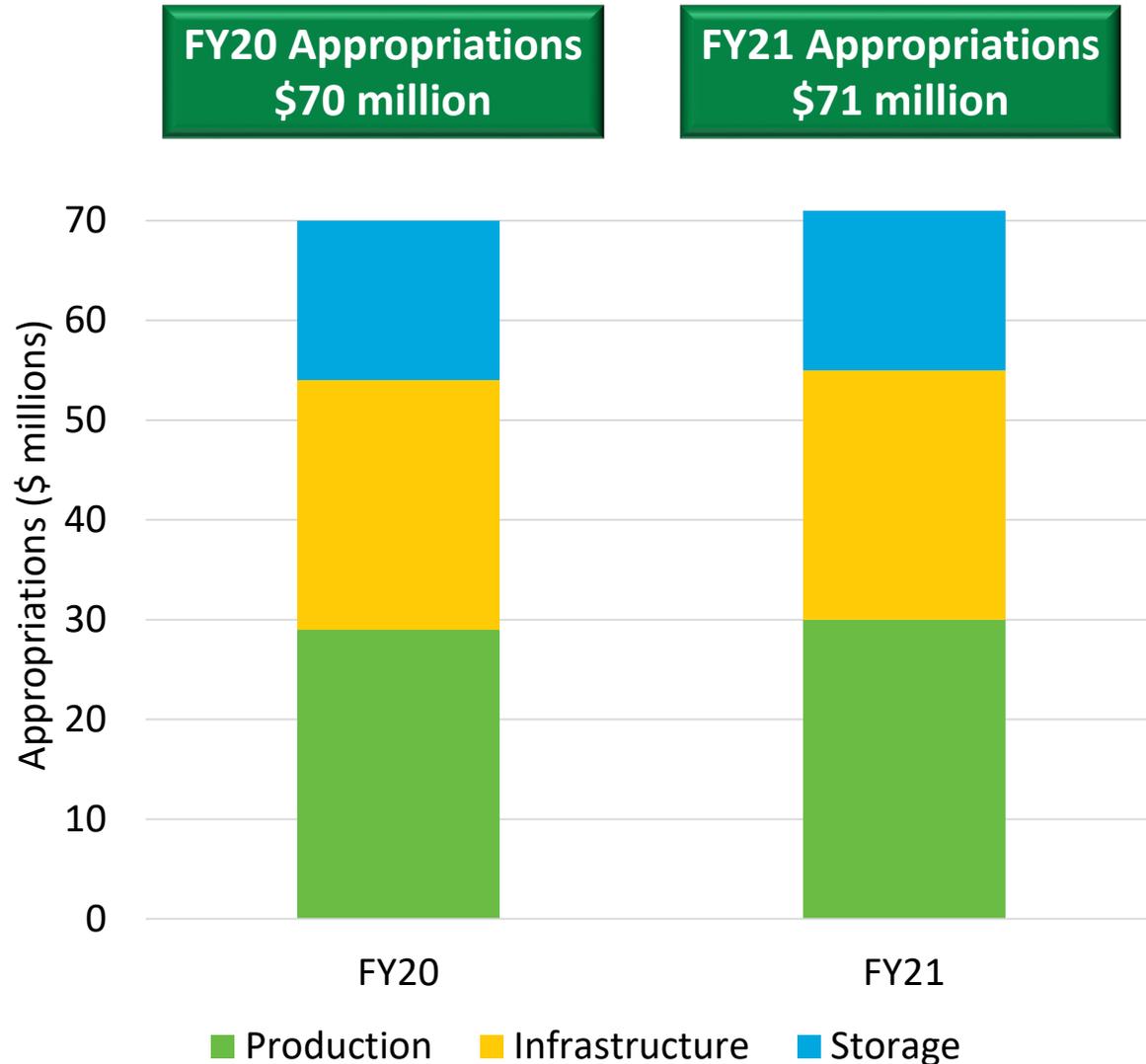


Hydrogen Storage Cost
(700 bar Type IV, 5.6 kg Hydrogen Storage System)



H₂ Onboard Storage
Cost Drivers:
Carbon Fiber Precursors
and **Processing**

Hydrogen Technologies Funding



Program Direction

Hydrogen Production RD&D

- Low- and High-Temperature Electrolyzers
- Advanced Water Splitting Materials
- Electrolyzer Manufacturing Technologies
- Microbial H₂ Production

Hydrogen Infrastructure RD&D

- Materials Compatibility
- H₂-Natural Gas Blends
- Vehicle Refueling Component
- H₂ Liquefaction Technologies

Hydrogen Storage RD&D

- Low-Cost, High-Strength Carbon Fiber
- H₂ Carriers
- H₂ Storage Materials
- Bulk H₂ Storage Technologies

Cost and Performance Analyses

The Hydrogen Technologies Team



Hydrogen Technologies
Program Manager,
Ned Stetson



Technology Manager,
Katie Randolph



Technology Manager,
Neha Rustagi



Technology Manager,
Zeric Hulvey



Program Support,
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Technology Manager,
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ORISE Fellow,
Asha-Dee Celestine



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Eric Heyboer



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James Vickers



Technology Manager,
Brian Hunter



ORISE Fellow,
Martin Sulic



Program Support,
Kim Cierpik-Gold



Technology Manager,
Will Gibbons



Technical Support,
Levi Irwin



ORISE Fellow,
McKenzie Hubert
to start fall of 2021

Hydrogen Production

Oral Project Presentations Tuesday-Wednesday, June 8-9

Hydrogen Production

Office of Fossil Energy

FOSSIL RESOURCES

- Low-cost, large-scale hydrogen production with CCUS
- New options include byproduct production, such as solid carbon

Coal Gasification with CCUS

Natural Gas Conversion with CCUS

SMR



EERE Hydrogen and Fuel Cell Technologies Office

BIOMASS/WASTE

- Options include biogas reforming and fermentation of waste streams
- Byproduct benefits include clean water, electricity, and chemicals

Biomass Conversion

Waste to Energy

ADG



H₂O SPLITTING

- Electrolyzers can be grid-tied, or directly coupled with renewables
- New direct water-splitting technologies offer longer-term options

STCH



Direct-Solar

High Temp. Electrolysis

PEC



Low Temp. Electrolysis

Electrolysis

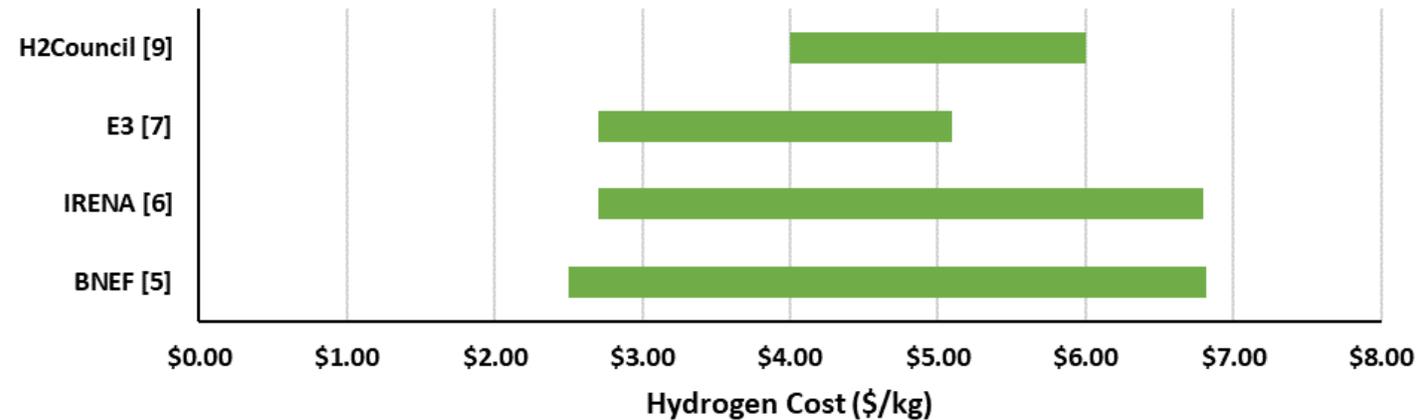


Current Cost of H₂ Produced through Electrolysis - \$5-6/kg H₂

Projected cost of electrolytic H₂ with today's technology [1]

HFTO Projections	Electricity Cost (¢/kWh)	Capacity Factor	System CapEx (\$/kW)	H ₂ Cost (\$/kg)
Grid – Low Cost	5.0	90.0%	1,500	\$5.13
			1,000	\$4.37
Grid – High Cost	7.0	90.0%	1,500	\$6.27
			1,000	\$5.50
NREL ATB 2020 [2]				
Solar PV Utility Los Angeles, CA	3.2	31.8%	1,000	\$6.09
Solar PV Utility Daggett, CA	2.9	35.1%	1,000	\$5.54
Wind Onshore Utility, Class 6	3.8	38.0%	1,000	\$5.76
Wind Onshore Utility, Class 1	2.8	52.1%	1,000	\$4.22

H₂ production costs from various external analysis and associated assumptions



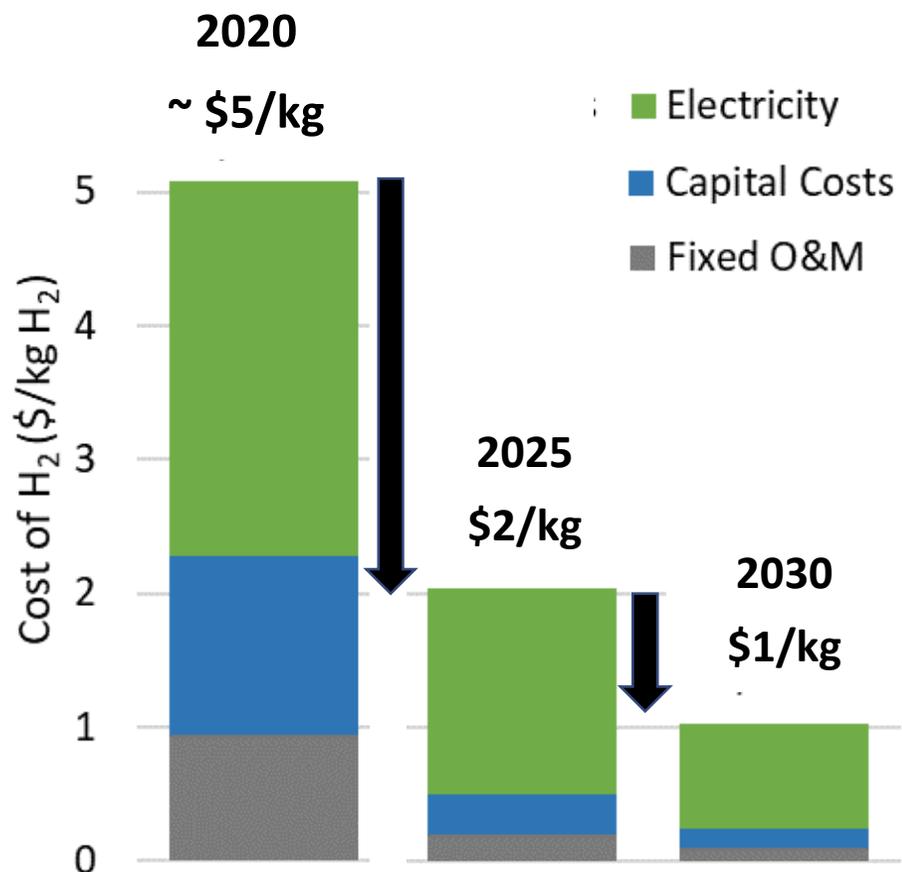
Low (\$/kg H ₂)	High (\$/kg H ₂)	Year	Electricity Cost (¢/kWh)	Capacity Factor (%)	System CapEx (\$/kW)	System Efficiency (% LHV)	Reference
4.00	6.00	2020	4.0 – 10.0	20 - 30	750	65	H2Council
3.75	5.10	2018	ATB	ATB	1,124	63	E3/UCI
2.70	6.80	2018	2.3 – 8.5	26 - 48	840	65	IRENA
2.50	6.80	2019	3.5 – 4.5	-	1,400	-	BNEF

Current PEM electrolyzer system capital cost range: \$750 - \$1400/kW

[1] <https://www.hydrogen.energy.gov/pdfs/20004-cost-electrolytic-hydrogen-production.pdf>
 [2] National Renewable Energy Laboratory, NREL (2020). "2020 Annual Technology Baseline." Golden, CO. <https://atb.nrel.gov/>

Pathways to Reduce the Cost of Electrolytic H₂

Cost Reduction of Clean Electrolytic H₂

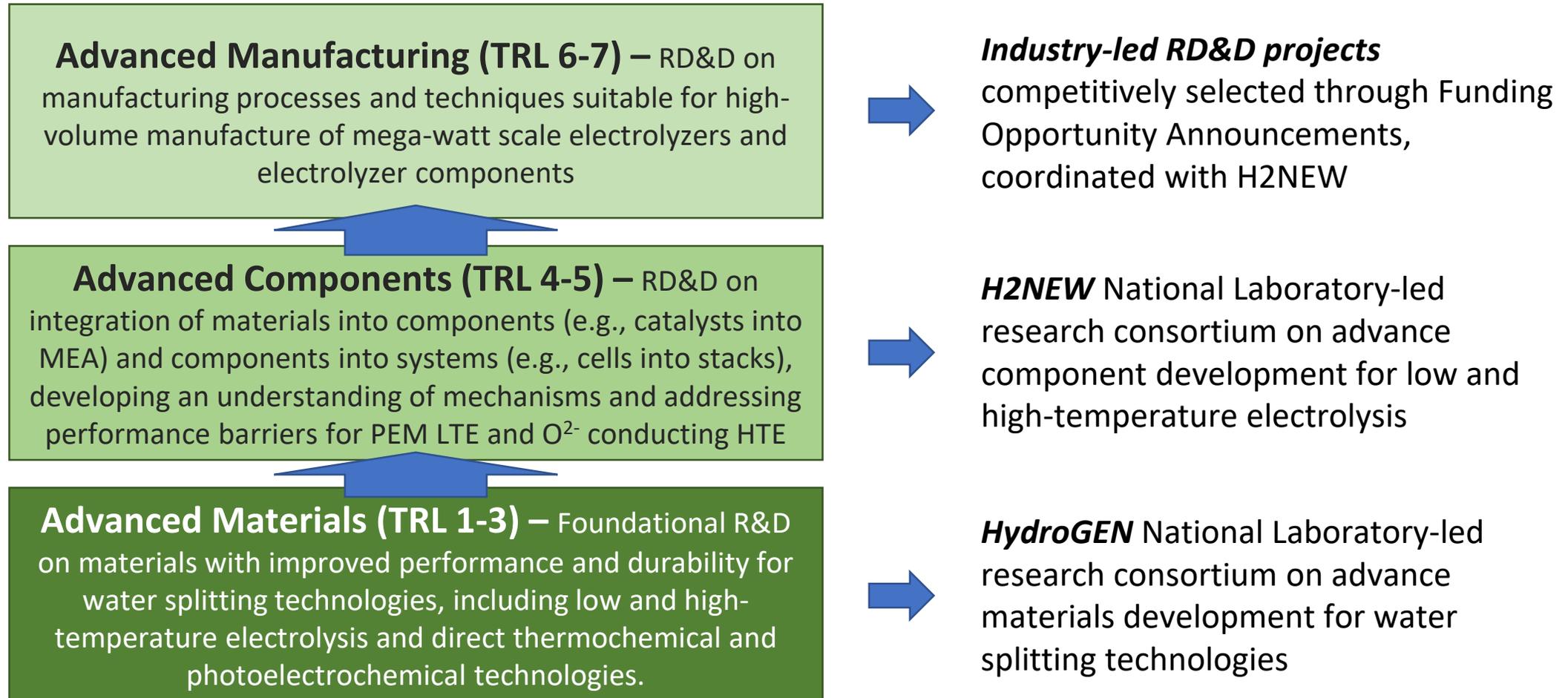


Key enablers for lower cost electrolytic H₂:

- Low-cost electricity
- **High electrical efficiency**
- **Low-cost capital expense**
- **Increased durability/lifetime**
- **Low-cost manufacturing processes**
- **Manufacturing at MW-scale**

Electrolyzer goals for 2025	Unit	PEM	SOEC
Higher electrical efficiency	% (LHV)	≥ 70	≥ 98
Lower stack costs	\$/kW	≤ 100	≤ 100
Increased durability	hours	80,000	60,000
Lower system CAPEX	\$/kW	≤ 250	≤ 300

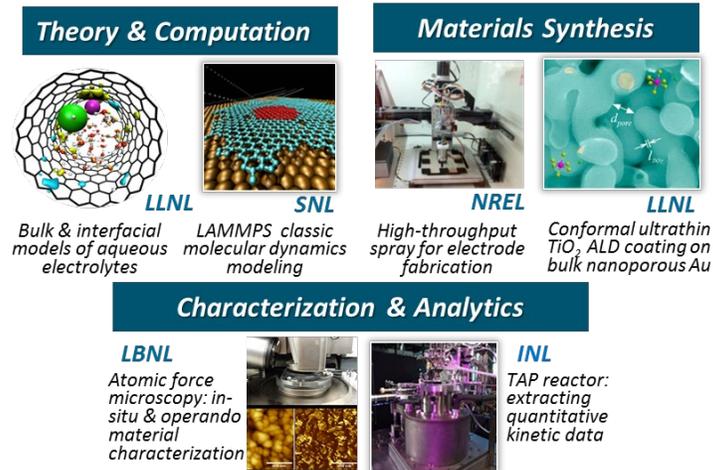
A Multi-layered Approach to Electrolyzer Development



Approach flows from *foundational materials-development* addressing multiple technologies to *advanced integrated component development* to *advanced system manufacturing processes*

Accelerating AWS Materials R&D to Enable <math>< \\$2/\text{kg H}_2</math>

- Leveraging & streamlining access to world-class capabilities & expertise
- Providing a robust, secure, searchable, & sharable Data Hub
- Developing universal standards & best practices for benchmarking & reporting
- Fostering cross-cutting innovation

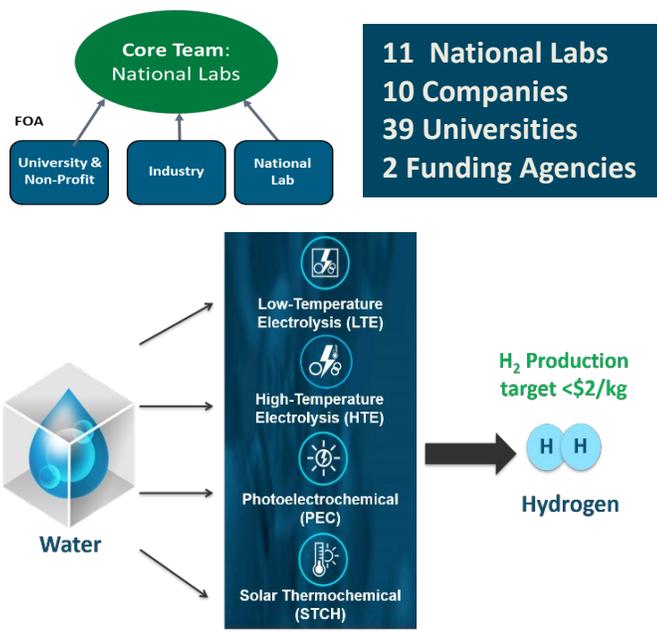


Innovative Consortia Model Connecting AWS Community & Enhancing R&D

- Providing > 40 national lab node capabilities to accelerate progress of FOA projects
- 76 Publications, 2.87 Impact factor* & 1490 citations
- Cross-cutting activities to exploit similarities and advance material performance & durability
- **Total planned commitment of \$54M over 8 years (FY16-FY23)**

HydroGEN 2.0 Focus Areas

-  **LTE**: Enable high efficiency, durable AEMWE without supporting electrolytes
-  **HTE**: Identify electronic leakage mechanisms in p-SOEC for higher cell performance at lower temperatures
-  **STCH**: Develop global understanding of material structure & composition required to achieve high yield performance
-  **PEC**: Scale-up & improved durability through corrosion mitigation & ~neutral pH operation



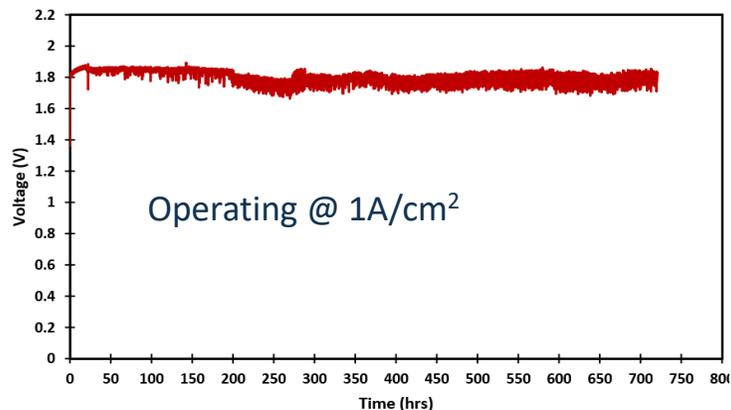
11 Labs, 10 Companies, 39 Universities & > 30 Projects Supported



HydroGEN – Key Accomplishments

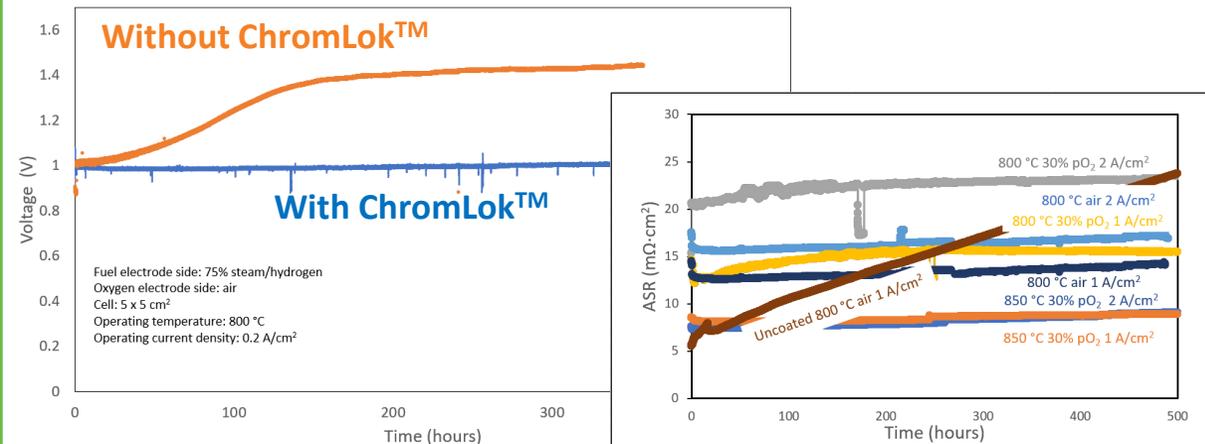
LTE  Georgia Tech—Demonstrated improved AEM electrolysis **durability over ~750 hr** at relevant current density

Steady State Voltage

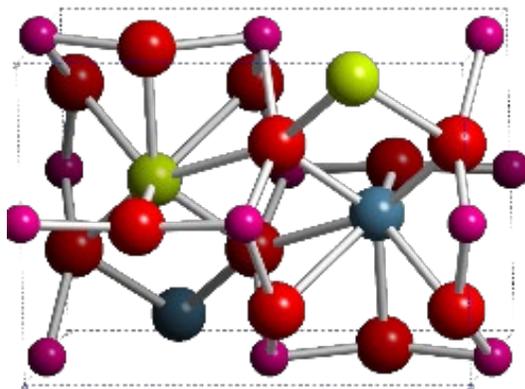
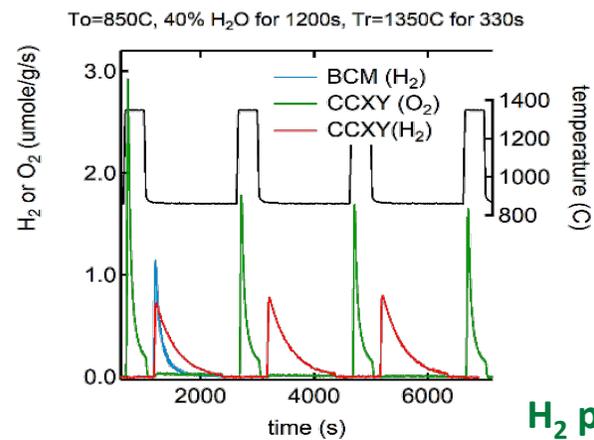


AEM: GT72-10 (30 μm)
Anode: IrOx on TiGDL w/ GT32 ionomer
Cathode: PtNi on C GDL w/ GT69 ionomer
Feed: 0.3M KOH feed to anode only
Temp: 60 °C

HTE  Nexceris—Established promising interconnect **protective coating** for air/O₂ side of HTE stacks



STCH  ASU—HPC-aided discovery of new water splitting material family (Ca,Ce)(X,Y)O₃



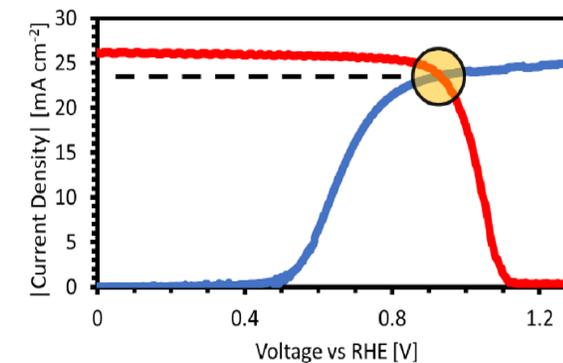
H₂ prod capacity: CCXY > SLMA >> BCM

PEC  Rice—Achieved a **2.5x higher STH efficiency** than SOA perovskite cells in an integrated 3D-printed photoelectrochemical reactor



3D-Printed PEC Reactor

Solar-to-Hydrogen $\eta = 12.4\%$



H2NEW Consortium: H2 from the Next-generation of Electrolyzers of Water

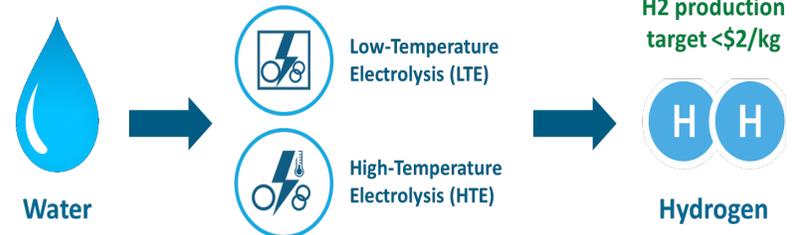
A comprehensive, concerted effort focused on overcoming technical barriers to enable affordable & efficient electrolyzers to achieve <\$2/kg H₂ (2025)

- Launched in Q1 FY2021
- Both low- and high-temperature electrolyzers
- **Planned commitment of \$50M over 5 years**

National Lab Consortium Team

Clear, well-defined stack metrics to guide efforts.

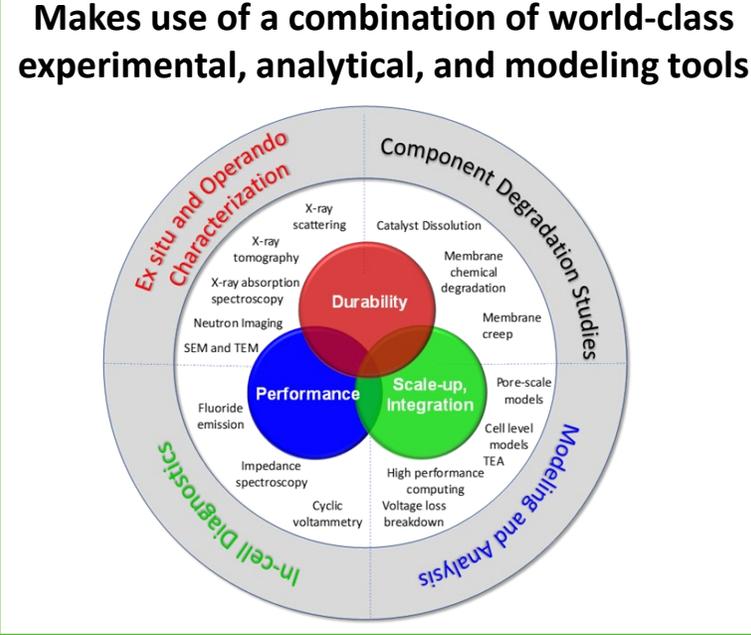
Electrolyzer Stack Goals by 2025		
	LTE PEM	HTE
Capital Cost	\$100/kW	\$100/kW
Elect. Efficiency (LHV)	70% at 3 A/cm ²	98% at 1.5 A/cm ²
Lifetime	80,000 hr	60,000 hr



H2NEW focuses on higher TRL electrolyzer technologies:

- PEM for LTE
- Oxide ion conductors for HTE

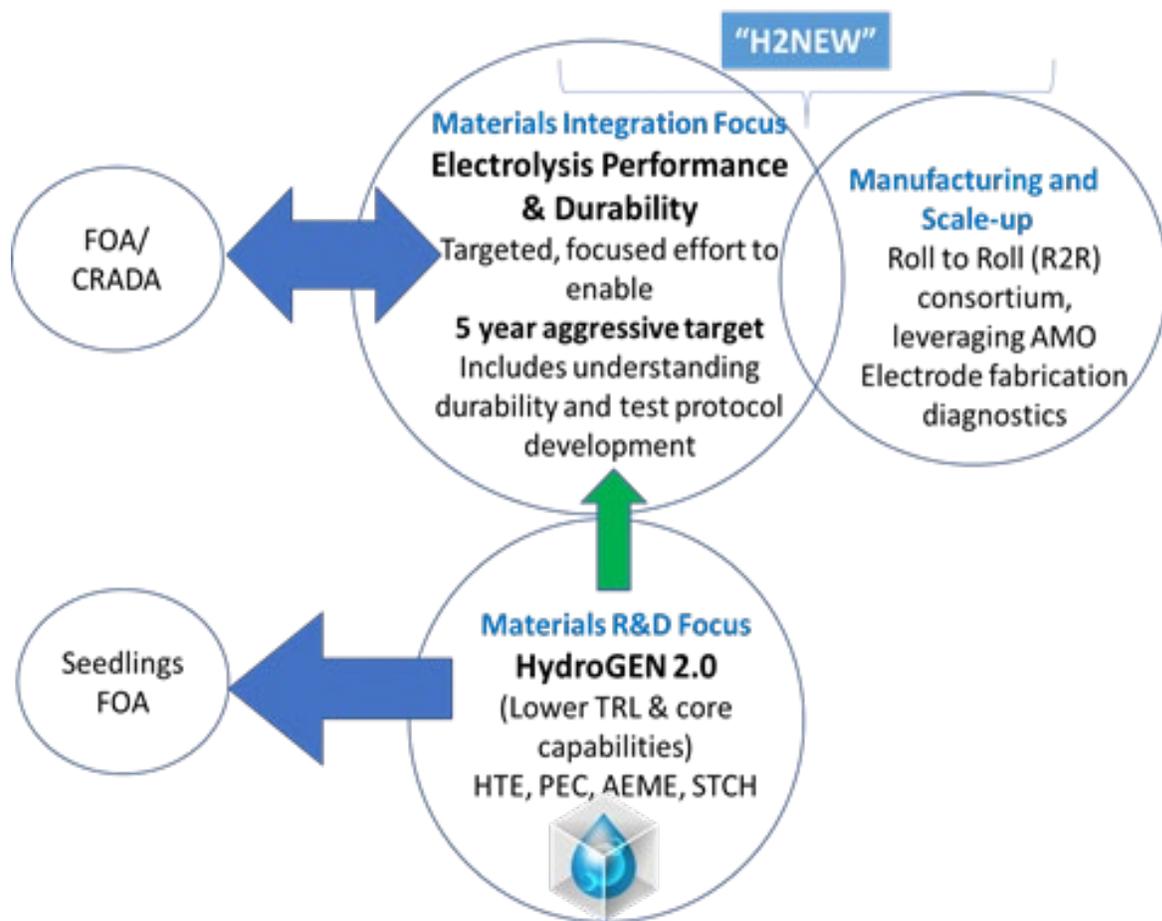
The emphasis is not on new materials but addressing components, materials integration, and manufacturing R&D



Durability/lifetime is most critical, initial, primary focus of H2NEW

- Limited fundamental knowledge of degradation mechanisms including under future operating modes
- Lack of understanding on how to effectively accelerate degradation processes.
- Develop and validate methods to accelerate identified degradation processes to evaluate durability in weeks or months instead of years.
- National labs are ideal for this critical work due to existing capabilities and expertise combined with the ability to freely share research findings.

H2NEW: Consortium Structure and Approach



- Close coordination of electrolyzer manufacturing efforts
- Stakeholder Advisory Boards established, representing OEM, tier 1 suppliers, manufacturing, and academia

External website being established: h2new.energy.gov

Task-Based Structure Split between:

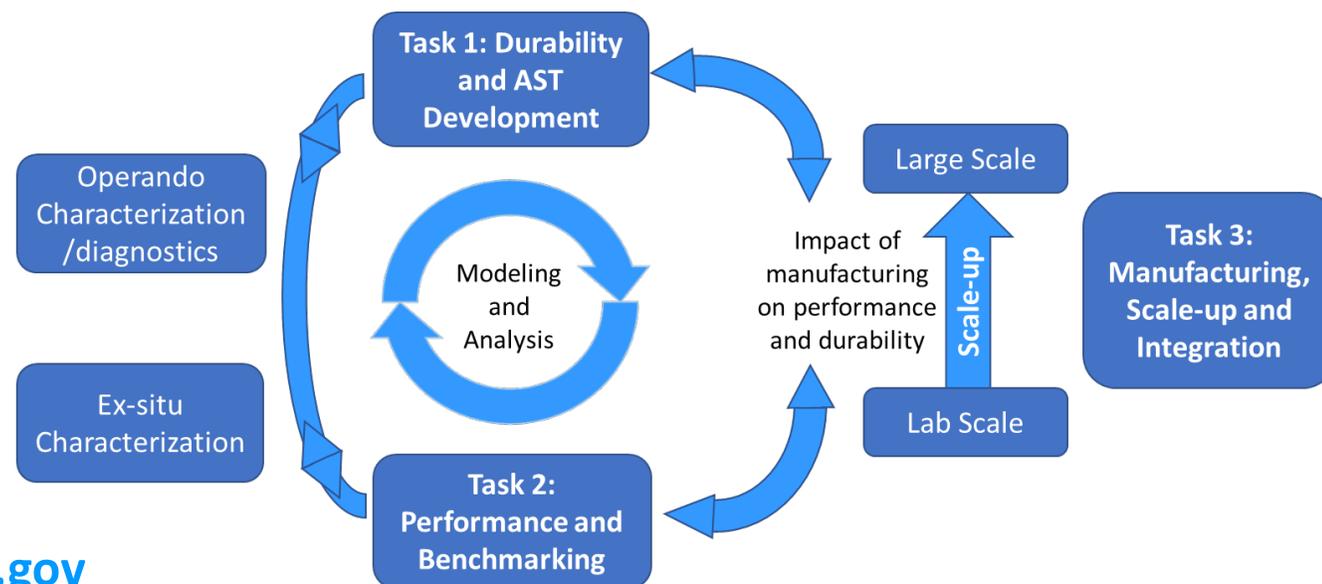
Low Temperature Electrolysis (LTE), 75%:

- Task 1: Durability and AST Development (P196a)
- Task 2: Performance and Benchmarking (P196b)
- Task 3: Manufacturing, Scale-up, and Integration (P196c)
- Task 3c: System and Techno-economic Analysis (P196d)

High Temperature Electrolysis (HTE), 25%:

- Task 5: Durability and AST Development (P196e)
- Task 7: Advanced Characterization (P196f)
- Task 8: Multiscale Modeling (P196g)

AMR posters provided in parenthesis

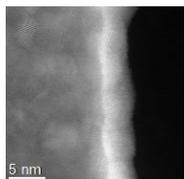


Enabling MW-Scale Manufacturing of Electrolyzers Critical to H2@Scale

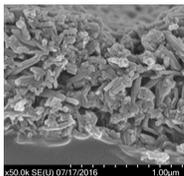
Advanced components, sub-systems, & systems for multi-MW-scale electrolyzers

Advanced Components

Catalyst



Electrode



GW-Scale Manufacturing

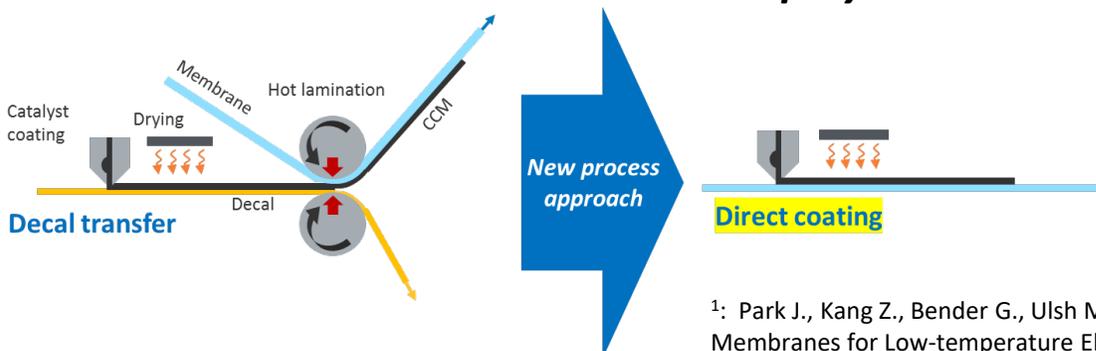


MW-Scalable Electrolyzers



Courtesy of Plug Power Inc.

Manufacturing solutions for low cost, efficient, durable & reliable multi-MW scale deployments¹



¹: Park J., Kang Z., Bender G., Ulsh M., Mauger S.A. "Roll-to-roll Production of Catalyst Coated Membranes for Low-temperature Electrolyzers." *Journal of Power Sources*, 479, 2020.

Close coordination of Manufacturing efforts with H2NEW

5 year, \$10M/yr Multi-Lab Consortium

Objective: Overcome technical barriers & enable affordable, reliable & efficient low and high temperature electrolyzers at <\$100/kW

FOAs

Addressing components, materials integration, & manufacturing R&D

LTE
(\$14M Effort - 3 New Projects)

- **Plug Power:** Single-piece multi-functional integrated membrane anode assembly
- **3M:** Advanced manufacturing technology enabling fabrication of SOA catalysts & electrodes
- **Proton Energy:** Develop & optimize manufacturable PTL at >1000 cm²

HTE
(\$10M FY21 FOA Topic)

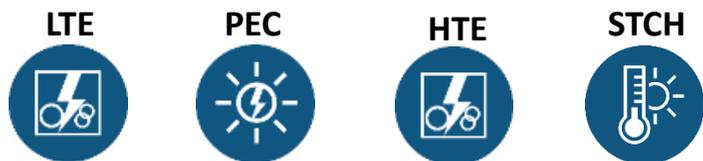
- Decrease part count, reduce processing steps, standardize processes & components
- Develop real-time quality control metrology techniques
- Manufacturing techniques targeting cost of \$300/kW

Selection announcements expected soon

Benchmarking & Protocol Development for AWS Technologies

Project Goal:

- Develop **best practices** in materials **characterization & benchmarking** critical to accelerating AWS materials discovery & development



Community Engagement

- 2nd Annual AWS benchmarking workshop (ASU, Oct. 29–30, 2019)
- 3rd Annual AWS benchmarking workshop (Virtual, March 1–3 & 8, 2021) ~**200 attendees & 15 countries** represented

Roadmaps & Protocols

- 4 AWS pathways **Roadmaps** drafted
- 45 test protocols** drafted & reviewed
- 25 additional protocols being drafted
- Protocols to be published by end of 2021** in the journal *Frontiers in Energy*

Inputs:



Benchmarking Team

Steering Committee

Primary Organization Tool:
(Living Document)

Project Frameworks

Deliverables:



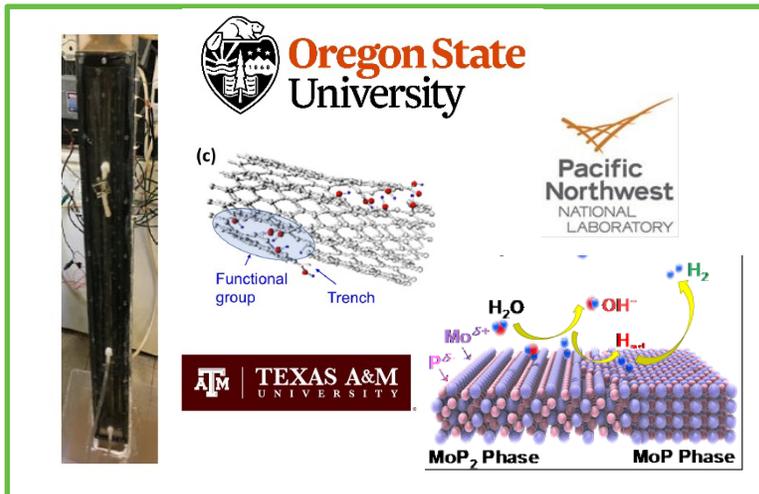
Success Metrics



Innovative H₂ Production from Biomass & Waste Streams

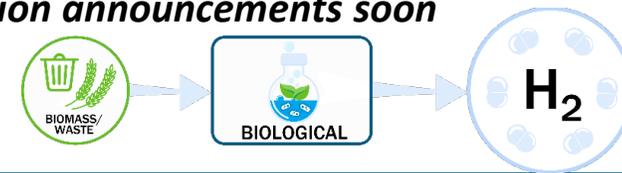
Opportunities

- Microorganisms can **consume & digest organic matter** & release H₂
- **77 million dry tons of wet waste**
 - Leverage for sustainable H₂ production
 - Avoid high costs of waste treatment, transportation, & disposal



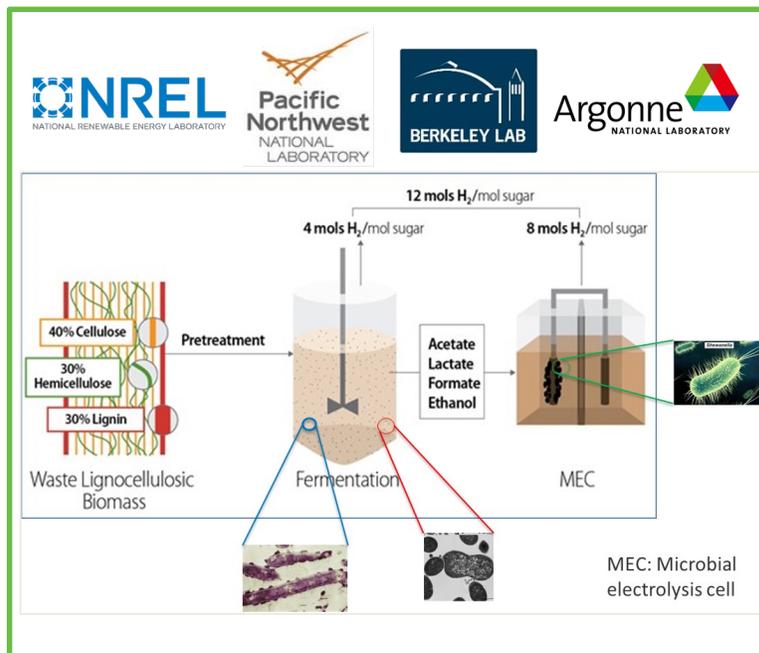
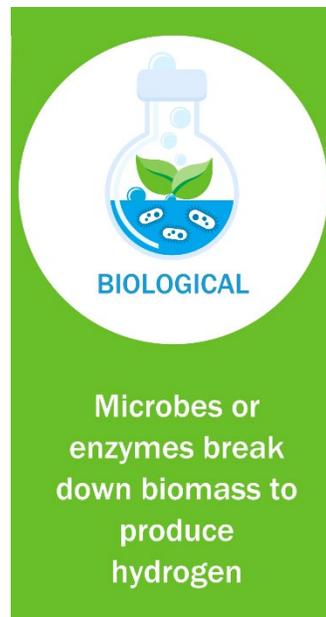
FY21 FOA Topic: *Innovative H₂ Production from Biomass Waste Streams*

- Potential for \$2/kg-H₂ while simultaneously addressing waste disposal issues
- \$2M in Federal Funds
- *Selection announcements soon*



R&D Needs

- Novel MECs & reactors to improve H₂ yield & reduce costs
- Improved MEC lifetime & robustness
- Optimized hybrid systems for maximum H₂



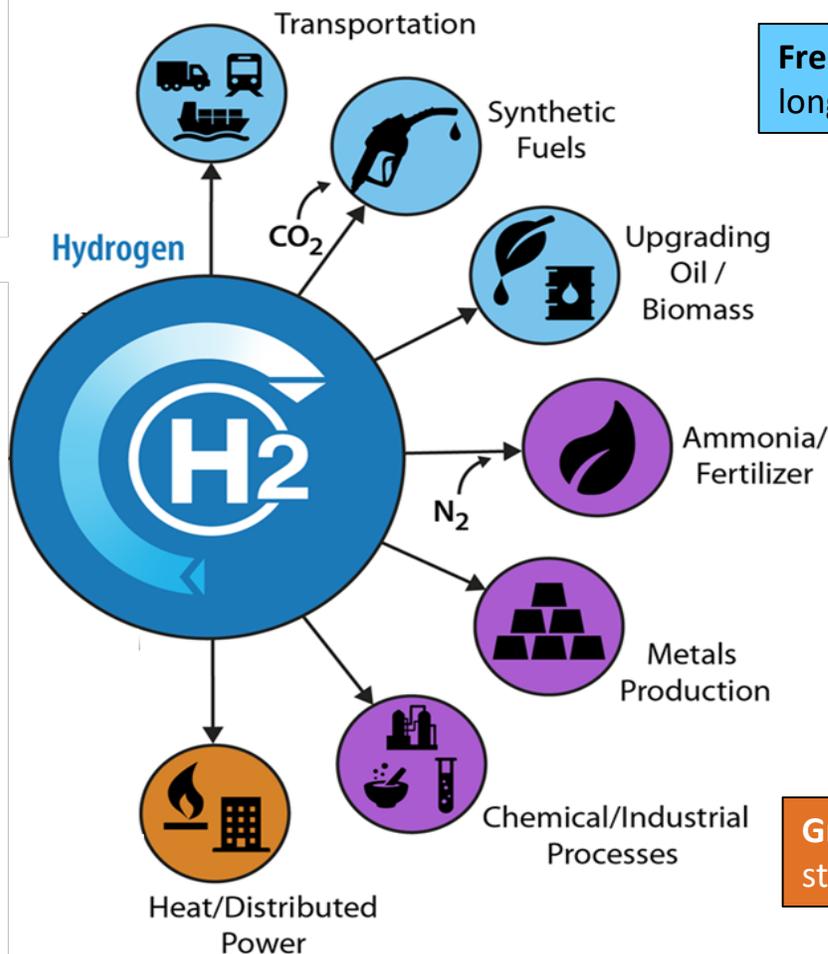
Key Technical Accomplishments

- 33% increase in H₂ production from original baseline via better hemicellulose & cellulose co-utilization
- Doubled H₂ production at 60 g/L crystalline cellulose loading via fed-batch operation scheme
- 100% increase in H₂ production over the SOA using brewery wastewater

Hydrogen Infrastructure for Diverse End-Uses

H₂ Can Help Decarbonize Many Applications and Sectors

Different end-uses are expected require different delivery and dispensing conditions, such as for hydrogen quality, flow rate, pressure and temperature



Freight Trucks: Consume 22% of fuel and transport 70% of U.S. freight. H₂ can enable long range and fast fueling.

Marine Vessels: >3% of global CO₂ emissions are from marine vessels. Initial IMO GHG Strategy aims to halve GHG emissions by 2050.

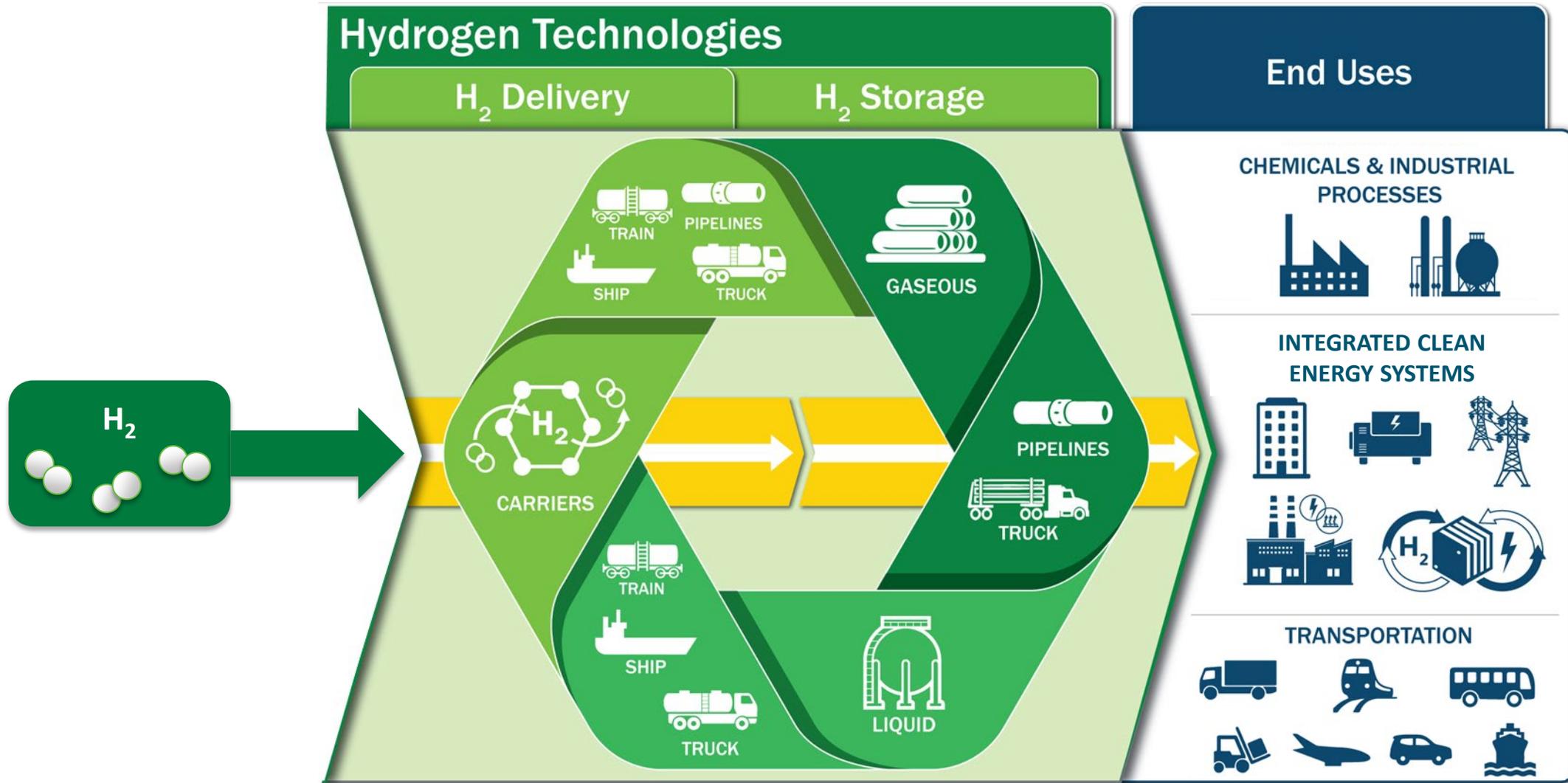
Clean Fuels: H₂ is a feedstock along with CO₂ for synfuels production.

Ammonia: 2nd most widely produced chemical worldwide (by wt). 1-2% of global CO₂ emissions. Can serve as H₂ carrier as well as its use in fertilizer and as a chemical reagent.

Iron, steel and cement: 15% of global CO₂ emissions.

Grid and Buildings: Can enable renewables & baseload (nuclear, fossil) through energy storage and ancillary services and provide fuel for heat or power.

Hydrogen Infrastructure: Delivery, Storage and Dispensing



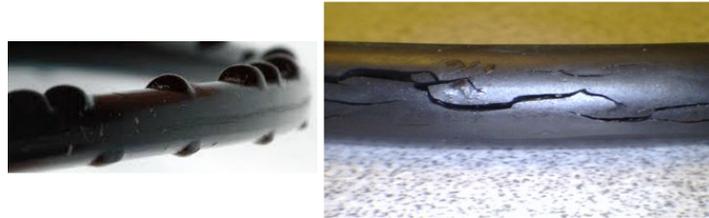
Hydrogen Infrastructure Delivery and Dispensing

Oral Project Presentations Wednesday-Thursday, June 9-10

Materials Development to Enable 50% Increase in Life of Materials in Hydrogen Environments

- Damage in materials used in fueling stations commonly due to pressure cycling in H₂.
- Storage is the second most expensive component at fueling stations; commonly replaced in <5 years due to limited life in H₂.

H₂ can diffuse into materials and reduce their durability. Effects are exacerbated in materials that experience pressure cycles.



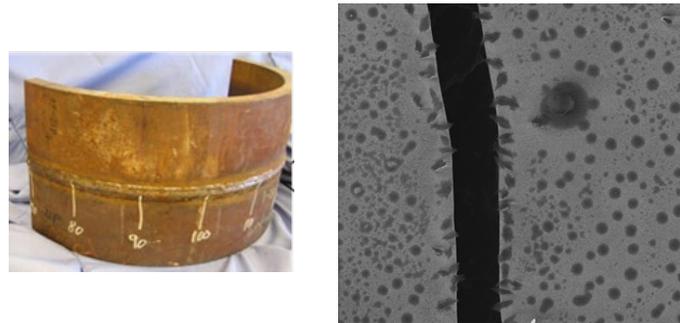
World-Class Materials R&D Capabilities

- Mechanical testing in high-pressure, temperature-controlled hydrogen environments, advanced imaging, and computational modeling tools
- National laboratory expertise developed through decades of R&D that informed hydrogen codes & standards and component design
- Two online portals for metals and polymers, to enable data sharing with global community

H-Mat Focus Areas

- ❖ **Polymers:** Improve life of seal materials in H₂ by 50%.
- ❖ **Metals:** Increase life of storage vessels in hydrogen by 50%.
- ❖ **Pipelines:** Characterize life of metal and polymer pipe materials in hydrogen blends.
- ❖ **Cross-cutting:** Support industry and academia in development of novel low-cost materials for H₂ service.

R&D can identify operating conditions and materials engineering techniques that increase component life.



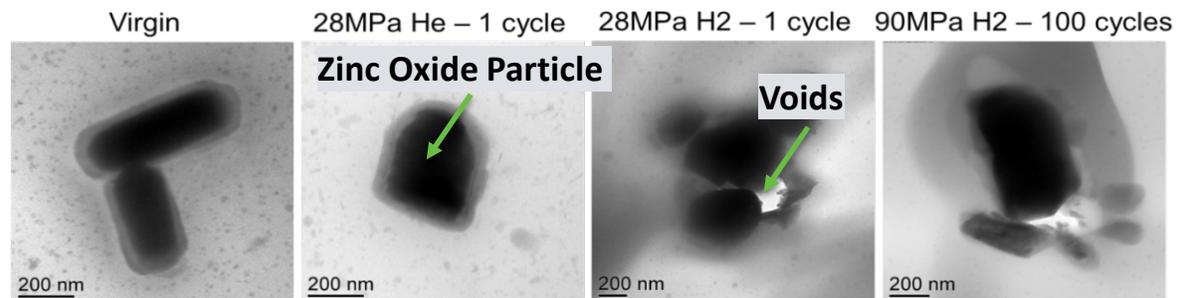
More info at <https://h-mat.org>

Collaboration between 5 national labs & teams from industry and academia

- Partners engaged through FOAs, SBIRs, and CRADAs
- International MOUs and “Affiliate Memberships” to enable coordination and collaboration with world leaders in the field.
- Online data portal to share information with R&D community worldwide



Polymers



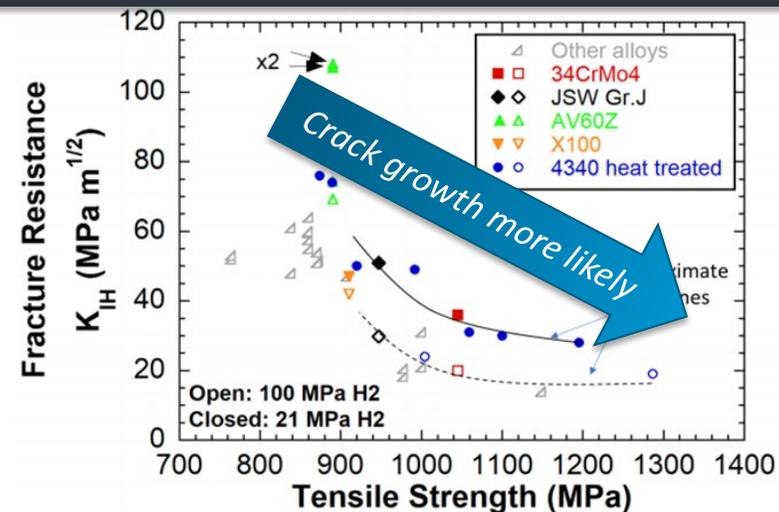
Increasing hydrogen pressure and cycles cause void formation

Identified microstructural features within EPDM materials that are likely locations for void formation

- Cycled polymer materials from industry partner (Takaishi Industries) in up to 90 MPa hydrogen and conducted TEM to visualize microstructure changes
- Validated phase field models of EPDM to predict void formation, and inform materials development

For more information, please see **IN001b**

Metals



Systematic in situ testing of 9 microstructural variants of a PV steel confirm strong correlation between strength and reduced fracture resistance.

- Conducted molecular dynamics simulations and imaging to identify features most likely to contribute to crack growth
- Simulations will inform synthesis of experimental microstructures with enhanced resistance to fatigue

For more information, please see **IN001a**

HyBlend: Assessing Feasibility of Hydrogen Blending in Natural Gas Pipelines

Blending can reduce emissions from heating and power generation

- 30% blend = 10% ↓ CO₂ emissions¹
- Blend percentages vary greatly by region/country, from <1% to 30%.
 - Up to 15% may be feasible without significant changes to infrastructure.²

1. Source: IEA 2. Source: Melaina, et. al., NREL, 2010



>20 Stakeholders & 6 National Labs

Labs: NREL, SNL, PNNL, ANL, ORNL, NETL

Stakeholders: Air Liquide, Chevron, DNV GL, Enbridge, EPRI, Exxon, GTI, HI Gas, Hydril, National Grid, NJNG, OneGas, OTD, PRCI, SMUD, Southern Company Gas, Stony Brook University, SWRI, Tenaris, and more

HyBlend Tasks



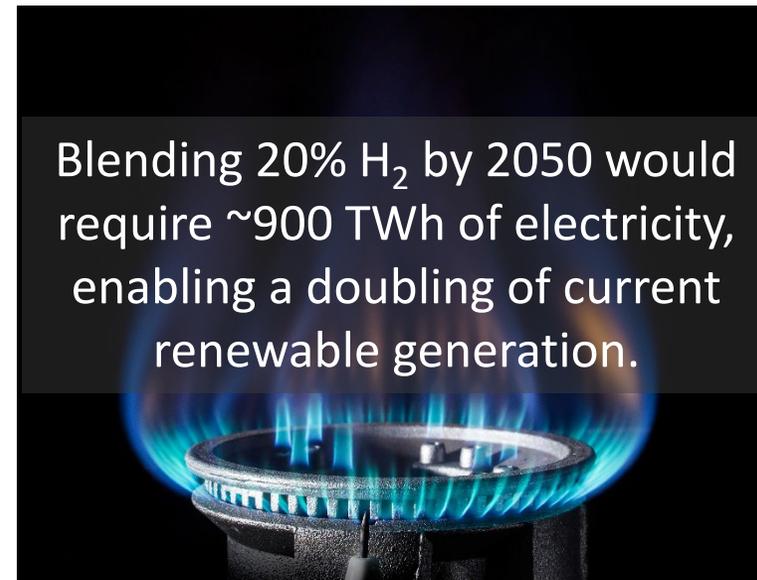
Test materials in varying blends (pressure, temperature, composition)



Develop public model of pipeline integrity to inform operating conditions.



Technoeconomic and life cycle analysis of blending relative to renewable natural gas.



Prior Accomplishments of Lead Labs

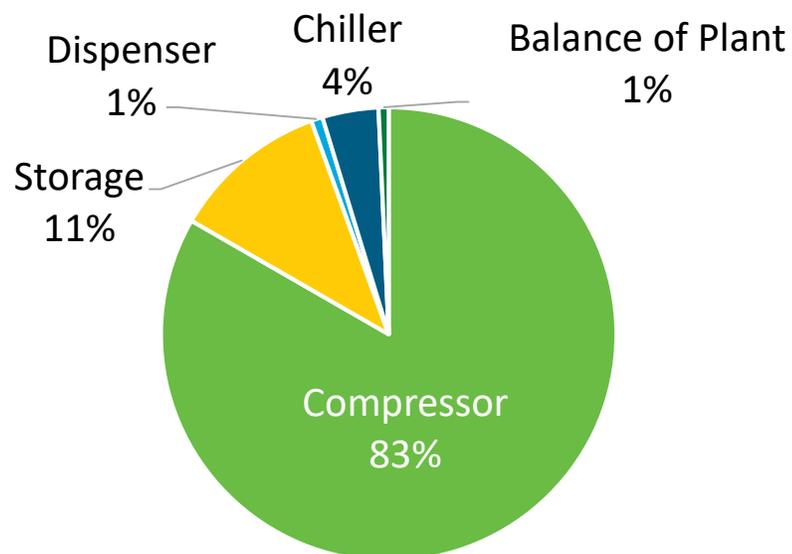
- Materials testing that informed revisions to ASME Code for Hydrogen Piping and Pipelines (SNL)
- Development of the GREET life cycle analysis model, with >40,000 users worldwide. (ANL)
- Performance validation of electrolyzers in grid-integrated conditions, and technoeconomic analysis of H₂@Scale (NREL)

HD Hydrogen Fueling Station Component RD&D

Key Barriers to Deployment of MD/HD Hydrogen Fueling Stations:

1. Limited supply chain of critical components
2. Capital cost of fueling components

Levelized Cost of Hydrogen Dispensing (\$/kg) Heavy Duty Trucks



Assumes fueling 50 vehicles at 700 bar in 6 hours.

Actual costs will vary depending on station design.

Source: Heavy Duty Refueling Station Analysis Model,
Argonne National Laboratory

<https://hdsam.es.anl.gov/index.php?content-hdrsam>

FY20 CRADA Call: 5 projects selected (total: ~10M), focused on design of fueling stations for MD/HD applications and ports, R&D and cost analysis to inform fueling methods, chiller technologies, cyber-security.

FY21 FOA Topic: Solicits proposals for *Domestic Supply Chain for High-flow Hydrogen Stations*. Projects are to be up to 3 years in duration with \$1-3 million in DOE funding. Total DOE funding commitment of up \$8 million. ***Selection announcements expected soon.***

Focus Areas of Ongoing Projects:

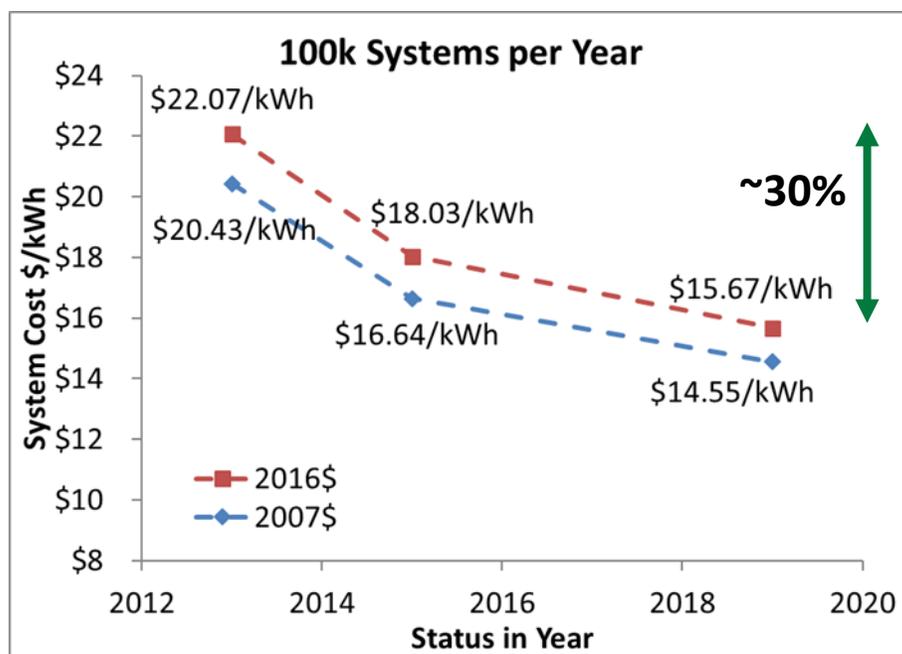
- Development of nozzles, hoses, meters and wireless communications
- Novel concepts (e.g. piston expander) for hydrogen pre-cooling
- High-throughput compressors and cryopumps, mitigating need for cascade storage
- Cross-cutting materials R&D to lower cost and improve reliability

**Hydrogen Infrastructure
Hydrogen Storage
Oral Project Presentations Friday, June 11**

Hydrogen Storage System Cost Analysis

Onboard LDV System Cost Record Updated in 2019

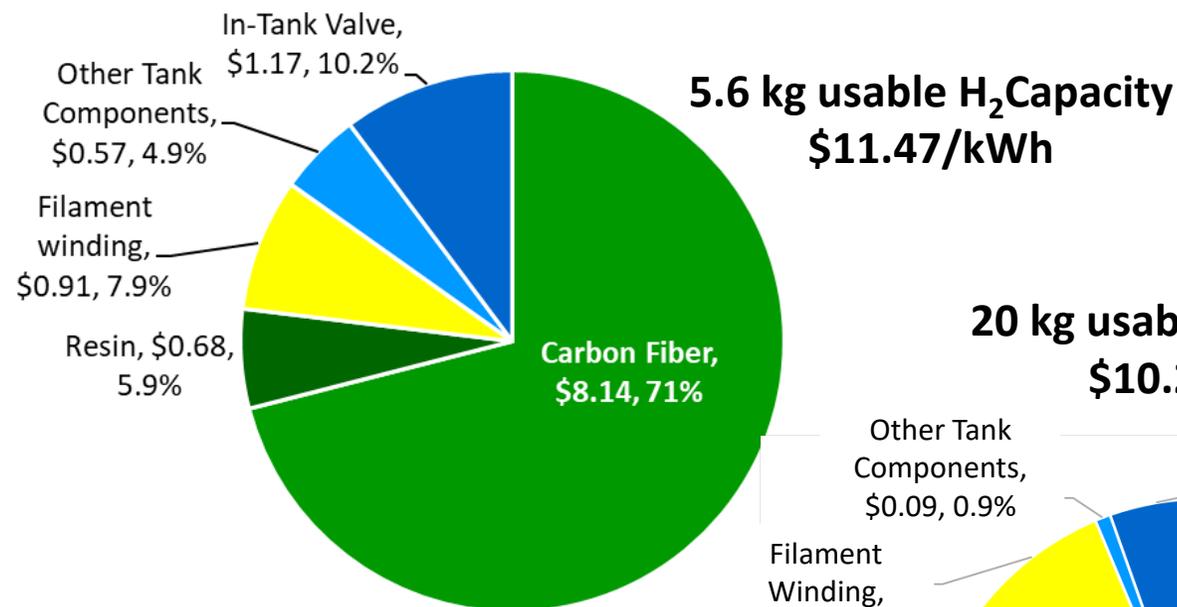
- ~30% cost reduction from 2013 to 2019 at 100k annual production rates



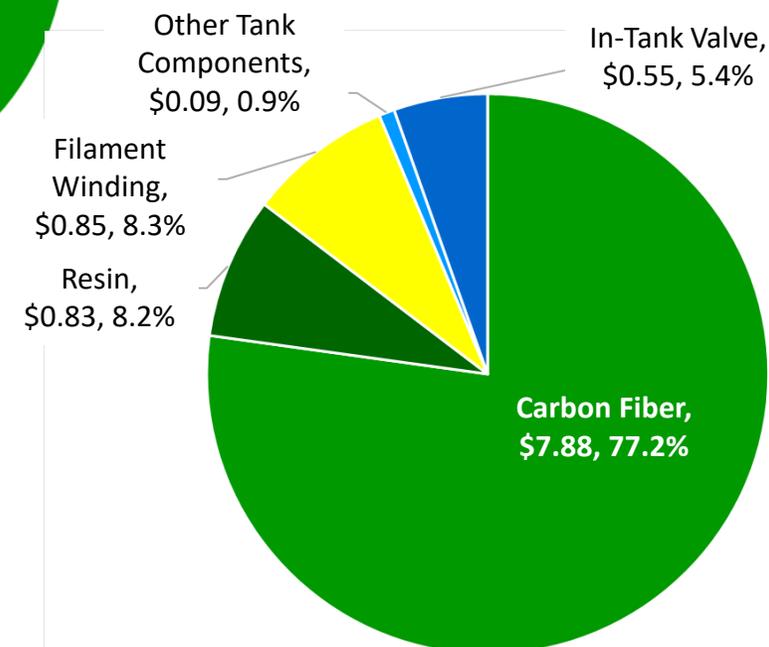
Type IV, 700 bar, 5.6 kg usable capacity, single tank system

Cost Breakdown Comparison between LDV and HDV Tanks

Type IV, 700 Bar Tank with an In-Tank Valve @ 100k units/yr



20 kg usable H₂ Capacity
\$10.21/kWh



Note: Not the cost for the whole system but just a tank with an in-tank valve!

https://www.hydrogen.energy.gov/pdfs/19008_onboard_storage_cost_performance_status.pdf

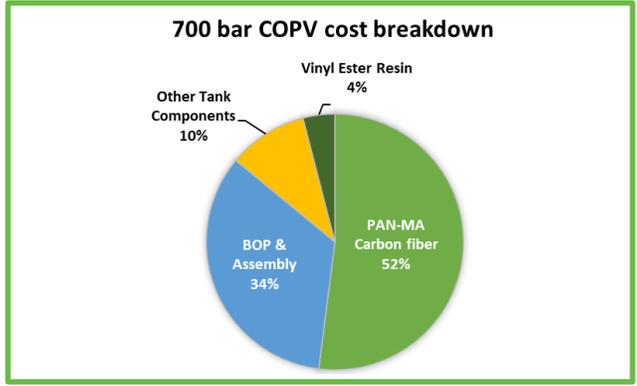
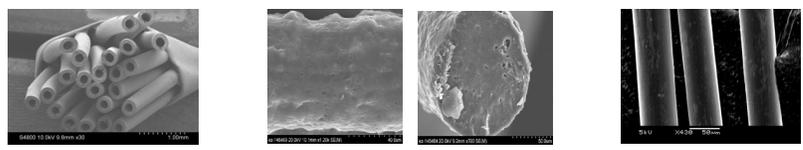
Advanced Carbon Fiber for Compressed Hydrogen Storage Tanks

Technical goals

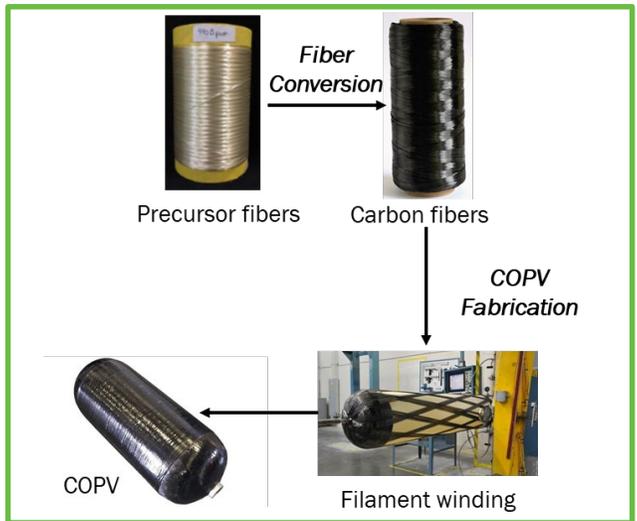
- **Targets 50% cost reduction for compressed hydrogen storage systems**
- Full scale carbon fiber development
 - Lower cost carbon fiber
 - Improved carbon fiber properties
- Improved carbon fiber composite performance
- Increased gravimetric energy density

Status

- Carbon fiber production accounts for ~ 50% total cost of onboard storage tanks
- Previous work: reduce cost via novel fiber precursors
 - *Teams:* Penn State University, University of Kentucky, Oak Ridge National Laboratory (ORNL)
 - *Accomplishments:* potential for 18% decrease in carbon fiber cost



	Current Status	2025 Targets	Ultimate Targets
Gravimetric capacity (KWh/kg)	1.5	1.8	2.2
Cost (\$/KWh)	16	9	8



New projects

- Development and demonstration of enhanced carbon fibers and COPV for onboard hydrogen storage
- University of Kentucky - hollow carbon fibers
 - University of Virginia - low-cost precursor fibers
 - Hexagon LLC - optimized fiber synthesis & conversion
 - CCSC (IACMI) - melt spinning precursor fibers
 - *ORNL stand-alone efforts - gel spinning*



Project details

- Develop low-cost carbon fibers and COPV tanks for hydrogen storage
- Two phases: Phase I (2 years) & Phase II (3 years)
- Only one project advances to Phase II
- Joint effort across 3 EERE offices: Hydrogen and Fuel Cell Technologies Office (HFTO), Advanced Manufacturing Office (AMO) and Vehicle Technologies Office (VTO)
- **DOE Funding Commitment: \$15 million**

Bulk Hydrogen Storage RD&D

Large-capacity liquid hydrogen (LH2) storage

Develop large-capacity, double-walled, insulated pressure tanks

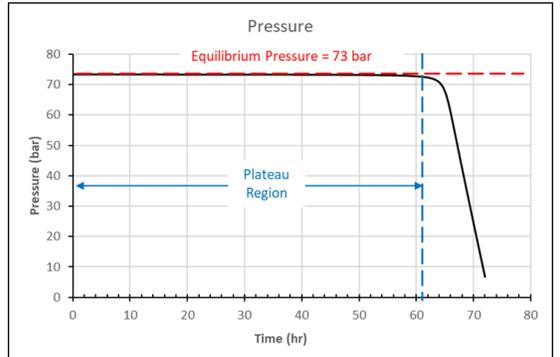
- Deliverables: LH2-based cryostat, sub-scale demo tank
- **Targets:**
 - *Volume:* 20,000 m³ - 100,000 m³
 - *Boil-off rate:* 0.01-0.3%/day;
 - *CAPEX:* <\$175 million (100,000 m³ tank)



Metal Hydride-based storage for FC powered data centers

Technoeconomic analysis to determine viability of MH-based storage to satisfy needs for data center operation

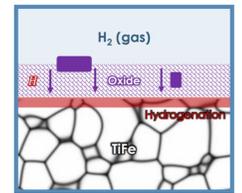
- Deliverable: Detailed report on feasibility of the concept
- **Targets:**
 - Identification of top candidates
 - 20 MW/72 hr of back-up
 - \$450-600/kg H₂ stored



Surface engineering of TiFe intermetallic hydrides for improved hydrogenation activation

Multiscale modeling of the relationship between activation/incubation time and surface oxide to guide engineering of TiFe alloys with improved hydrogen storage properties.

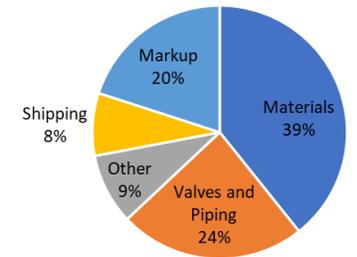
- **Targets:**
 - Demonstrate reduction of activation time to < 5 hours at 100 °C and 25 bar H₂



Bottoms-up Cost Analysis of Bulk Liquid H₂ Storage for Refueling Stations

Develop cost models for bulk liquid storage installations suitable for use at ≥1000 kg/day fueling stations

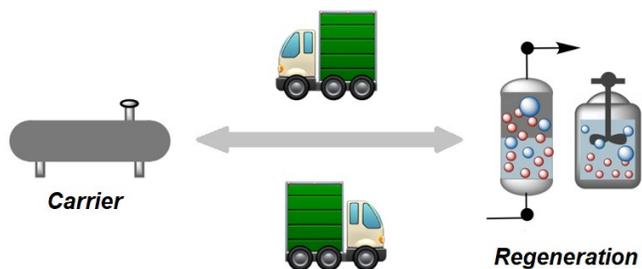
- **Targets:**
 - Benchmark against vendor quotes
 - 68 m³ volume (~4500 kg) capacity



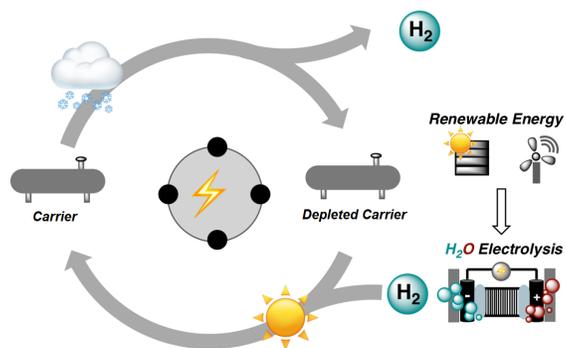
Hydrogen Carriers RD&D

Hydrogen Carrier scenarios

- 1) Used at distributed sites but regenerated at central facility



- 2) Release/regeneration both carried out on-site

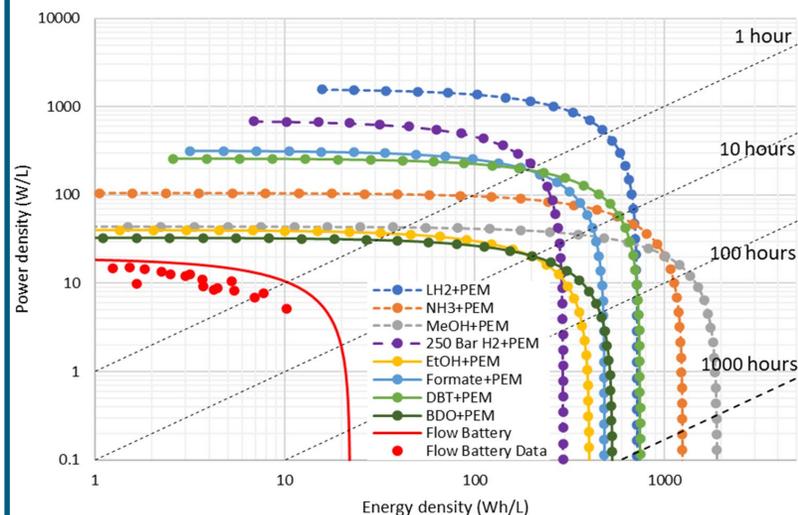


- Analysis on material needs for specific use cases is guiding carriers materials development R&D



Materials Development R&D

- Several carriers outperform 700 bar/LH2 in certain scenarios

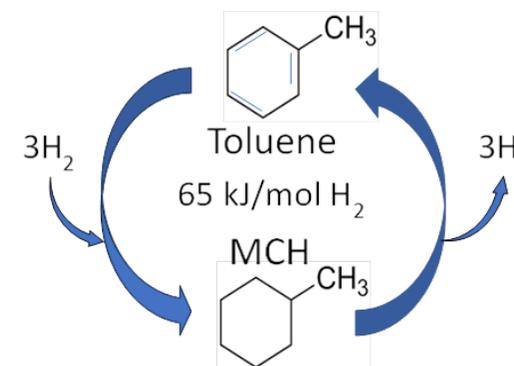


- Materials efforts focus on catalyst synthesis and operation to improve release/regeneration; evaluating reactor designs; development of new types of carriers (i.e. porous liquids, flexible adsorbents)



Example: Carrier system for renewable steel production (LBNL/ANL/PNNL)

- Methylcyclohexane is a carrier being used industrially today



- Project is evaluating the performance and cost of MCH-based carrier system in place of 700 bar/LH2 on-site storage technologies
- Separate ANL-led project evaluating dibenzyltoluene for grid energy storage application



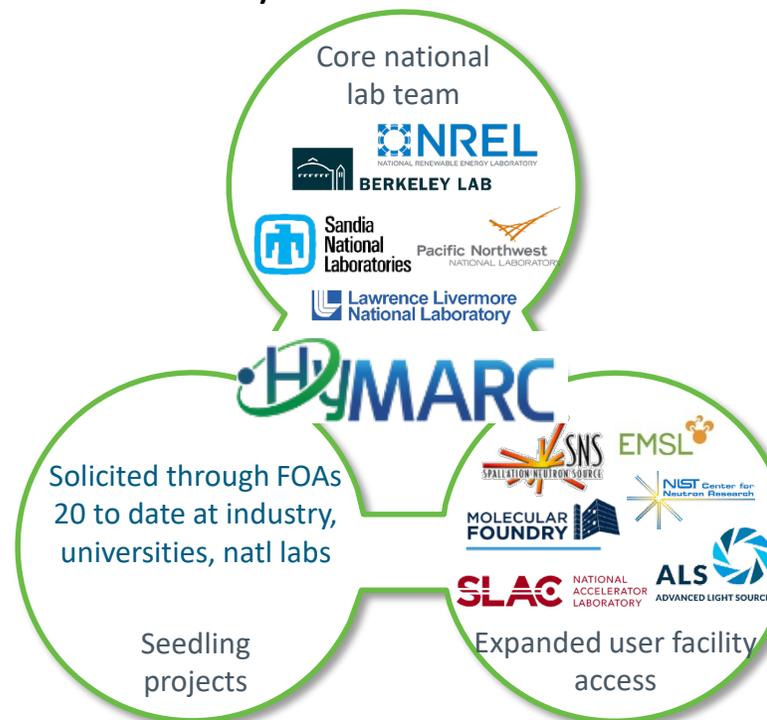
Accelerating H₂ storage materials development to enable 2x energy density

- Addresses critical R&D gaps, leveraging advances in multiscale modeling, *in situ* characterization, and novel materials synthesis techniques
- Develops foundational understanding of thermodynamics and kinetics of hydrogen release and uptake in all classes of storage materials
- Joins world-class national lab capabilities with innovative ideas from academia and industry

Key Accomplishments

- First material that binds 2 H₂ molecules at a MOF open metal site
- Synthesized best performing MOFs for room temperature hydrogen adsorption
- Improved MgB₂—Mg(BH₄)₂ hydrogenation by 100 °C and 200 bar over state-of-the-art
- Demonstrated 2x hydride (de)hydrogenation rates through nanoconfinement in carbons
- Applied machine learning and modeling to identify thousands of MOFs with potential to exceed state-of-the-art H₂ capacities

HyMARC Structure



Core lab group works synergistically with new seedling projects solicited through funding opportunity announcements, with all groups having streamlined and expanded access to characterization tools at world-class user facilities

Tasks

Task 1: Sorbents

Task 2: Hydrides

Task 3: Carriers

Task 4: Advanced Characterization

Task 5: Seedling Support

Task 6: Data Hub

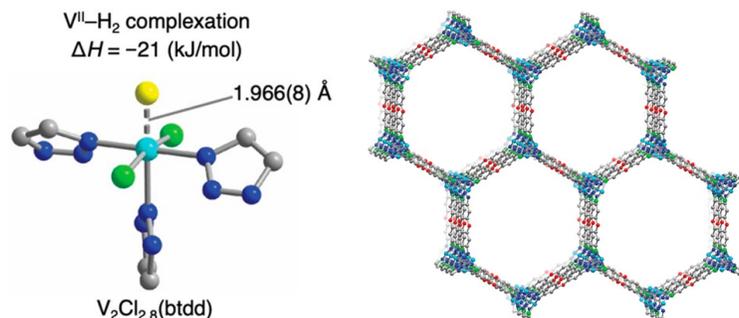
HyMARC by the numbers

130+ publications and 1 book chapter
 9 patents and 2 pending
 60+ lab staff/scientists
 57 postdocs
 35 grad students
 13 undergrads involved

HyMARC – Key Accomplishments

First MOF with binding energy in the 15-25 kJ/mol range (LBNL/NIST) ¹

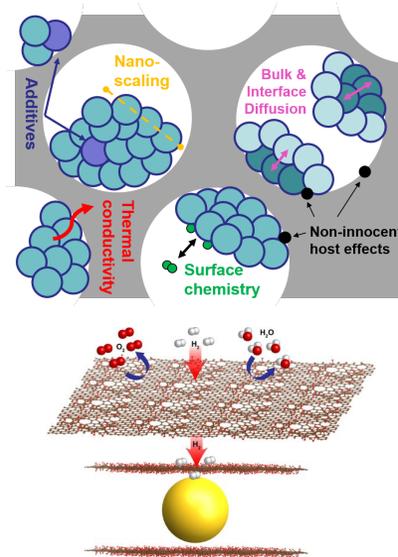
- $V_2Cl_{2.8}(btdd)$, 21 kJ/mol – Ideal range predicted to enable RT operation
- 38% higher than CH_2 , 27% improvement over SOA



¹ D. E. Jaramillo, J. R. Long, et al *J. Am. Chem. Soc.* 2021 doi 10.1021/jacs.1c01883

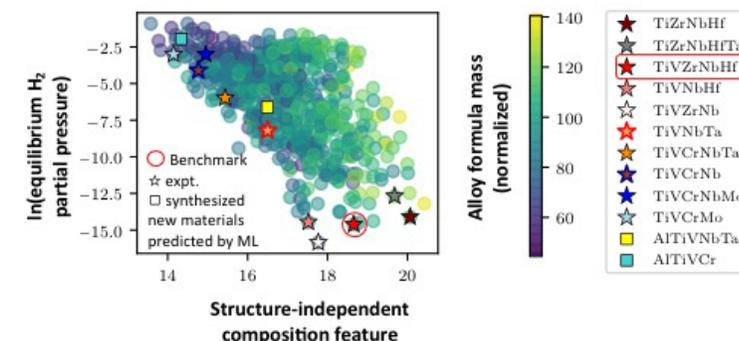
Encapsulated and nanostructured MHs (NREL/SNL/LLNL/LBNL)

- Reduction of thermodynamic and kinetic barriers in metal hydrides shown with multiple types of synthetic techniques



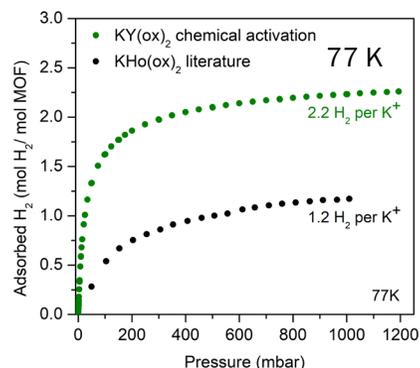
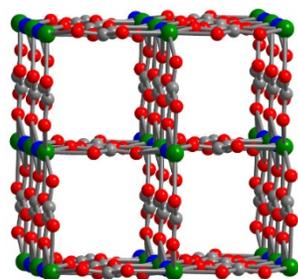
MH discovery using machine learning (SNL)

- ML model + MH database data dramatically reduces material discovery time
- New materials made; performance validated



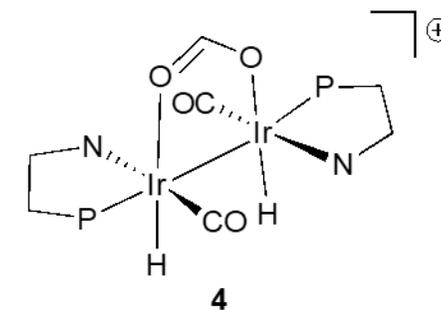
Oxalates may bind > 2 H₂/metal (LBNL)

- $KY(ox)_2$ adsorbs 2.2 H₂ per K⁺ at 77 K; NPD pending



Formic acid dehydrogenation (USC/PNNL)

- Ir catalyst improves H₂ dehydrogenation rates and can generate 170+ bar pressure
- Potential extension to blended fuels for carrier systems with higher H₂ capacities



Programmatic information and wrap-up

Hydrogen Technologies Program: Collaboration Network

Fostering technical excellence, economic growth and environmental justice

Efforts Support Over:

- 12 national laboratories
- 34 universities
- 25 companies

DOE H ₂ Program Collaborations			
VTO	AMO	BETO	
SETO	BTO	ARPA-E	
SC	FE	NE	
DOE Cross-Cutting Initiatives			
Energy Storage Grand Challenge	Advanced Transportation	Advanced Manufacturing	
Space	Alternative Fuels	AI/ML	
Decarbonize Agriculture/Buildings/Electricity/Industry/Transportation			
Cross-Agency Collaborations			
DOC-NIST	NASA	DOD	NSF

Industry Engagements

- U.S. DRIVE – HPTT & HDSTT
- 21st Century Truck Partnership
- AWS Benchmarking and Protocol Development
- H2NEW
- Workshops/RFIs

Regional and International Collaborations

IEA H ₂ TCP	IEA FC TCP	AWS Benchmarking and Protocol Dev.	Bilateral Collaborations
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Hydrogen Technologies Program: Highlights and Milestones

FY2019	FY2020	FY2021	FY2022
Data Centers Workshop	Compressed Gas Storage Workshop	Launch of H2NEW	FY22 FOA – topics tbd
FY19 DOE H ₂ Program AMR	FY20 FOA on PEM Electrolyzer Manufacturing and Low-cost CF for Tanks	Launch of HydroGEN 2.0	FY22 Lab Call – topics tbd
FY19 FOA on H ₂ carriers, H-Mat, HydroGEN seedlings and BioH ₂	FY20 Lab Call on H2NEW and HydroGEN 2.0	Release of the DOE H ₂ Program Plan	FY22 Lab Call – topics tbd
FY19 Joint HFTO/VTO Joint FOA on H ₂ /NG storage for MD/HD	Merger of US DRIVE Delivery and Storage Tech Teams into the HDSTT	3 rd Annual AWS benchmarking workshop	2 nd Liquid H ₂ Workshop
1 st Annual AWS benchmarking workshop	2 nd Annual AWS benchmarking workshop	FY21 FOA on SOEC Electrolyzer Manufacturing, BioH ₂ from Waste, HD Fueling Components and Cost Analysis	Bulk H ₂ Storage Workshop
Program Record: H ₂ Production Cost From PEM Electrolysis - 2019	Program Record: Cost of Electrolytic H ₂ Production with Existing Technology	FY21 DOE H ₂ Program Virtual AMR	Electrolyzer Workshop
Program Record: Onboard Type IV Compressed H ₂ Storage System – Cost and Performance Status	Program Record: H ₂ Production Cost From High Temperature Electrolysis – 2020	Launch of HyBlend Project, and 5 CRADA projects on HD fueling	FY22 DOE H ₂ Program AMR
Program Record: Current Status of H ₂ Liquefaction Cost	Program Record: H ₂ Delivery and Dispensing Cost	Commissioning of HD H ₂ Test Facility at NREL in support of Innovating Hydrogen Stations CRADA	FY22 DOE H ₂ Program AMR
H ₂ Carriers Workshop		Liquid H ₂ Workshop w/ NASA	8 th International Hydrogen Infrastructure Workshop
		Program Record: H ₂ Fueling Station Cost	

Exciting Fellowship Opportunities...

for DOE's Office of Energy Efficiency and Renewable Energy (EERE)
Hydrogen and Fuel Cell Technologies Office (HFTO)
in Washington, D.C.

ORISE Fellows will engage with HFTO's Hydrogen Technologies Program

Candidates should have experience in: (1) H₂ production technologies such as electrolysis, solar thermochemical, photoelectrochemical, and/or biological processes **OR** (2) H₂ infrastructure R&D areas such as materials compatibility, liquefaction, pipelines, tube trailers, and technologies used at hydrogen fueling stations, such as compressors, storage vessels, dispensers, and cryopumps.

- A degree in the physical sciences or engineering, such as chemistry, physics, materials science, chemical engineering, or related area required.
- Graduate, post-doctoral, or industrial experience in one of the above is preferred
- Good written and oral communication skills are important.



OAK RIDGE INSTITUTE FOR SCIENCE AND EDUCATION A UNIQUE OPPORTUNITY TO MAKE AN IMPACT AT THE INTERSECTION OF SCIENCE, TECHNOLOGY, AND POLICY



Hydrogen Technologies is currently seeking two candidates

HFTO Contacts:

H₂ Production

Katie.Randolph@ee.doe.gov

Infrastructure

Neha.Rustagi@ee.doe.gov

To apply: <https://www.zintellect.com/Opportunity/Details/DOE-EERE-STP-HFTO-2020-1804>

Thank You

Dr. Ned Stetson

Program Manager, H₂ Technologies RD&D, HFTO

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hydrogenandfuelcells.energy.gov